



Wir schaffen Wissen – heute für morgen

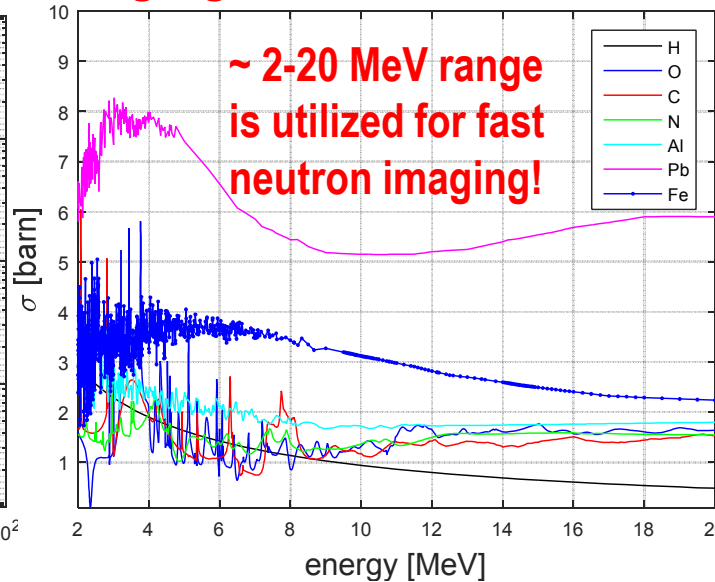
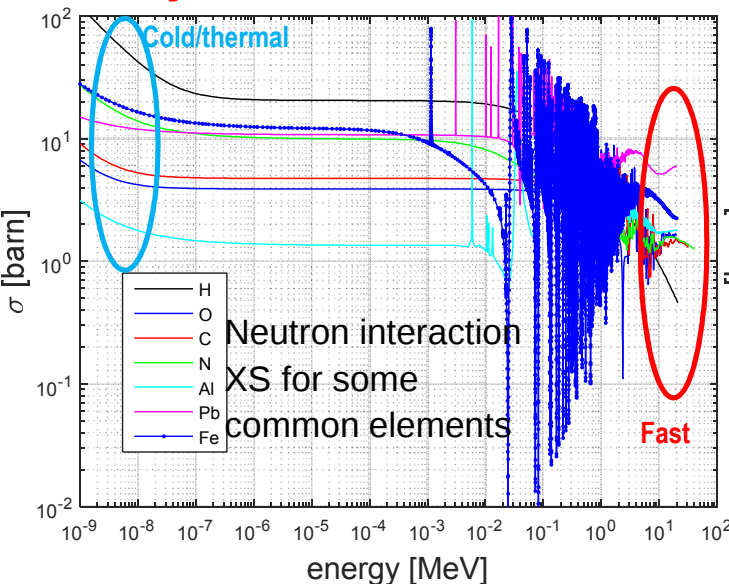
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Neutron Imaging with Fast Neutrons

1. Introduction: Fast neutron imaging vs. other modalities
2. Production of fast neutrons
3. Detector options
4. Imaging with fast neutrons at large-scale sources
5. Fast neutron imaging using compact sources
6. Application examples:
 - Fast Neutron Resonance Radiography (FNRR)
 - Time resolved imaging
7. Conclusions and Outlook

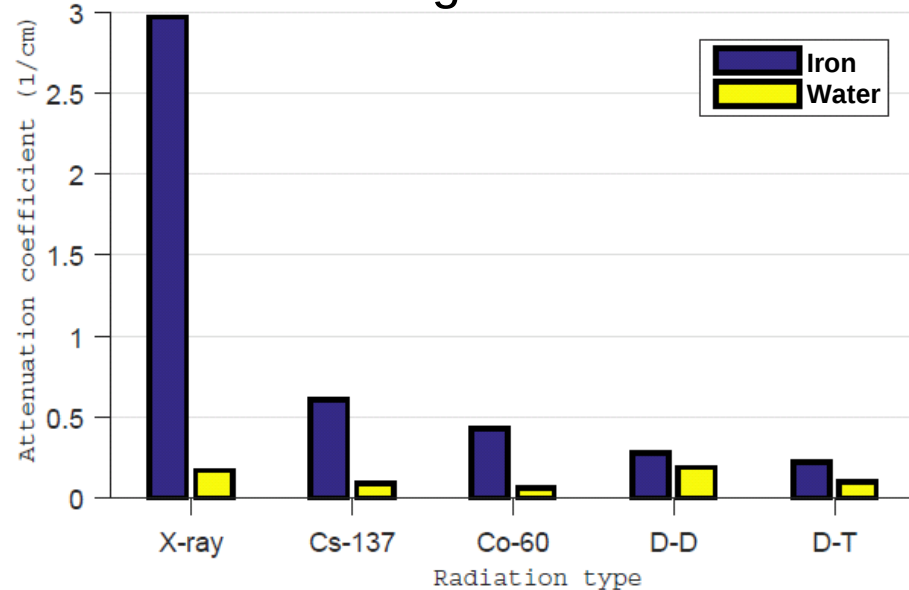
Why to use fast neutrons for imaging?



Compared to thermal neutrons:

1. XS show quite weak Z dependence
2. generally lower XS values
3. XS vary with E but no such pronounced resonances as for e.g. epithermal

Fast neutron vs X/gamma attenuation:



Compared to X/γ rays

1. XS show quite weak Z dependence (low-Z vs high-Z)
2. generally lower XS values

Consequence of 1.:

Samples containing practically **any mixture** of elements (**low-Z hidden in high-Z or vice versa**) can be imaged with similar good contrast!

Consequence of 2.:

Robust, voluminous samples can be imaged!

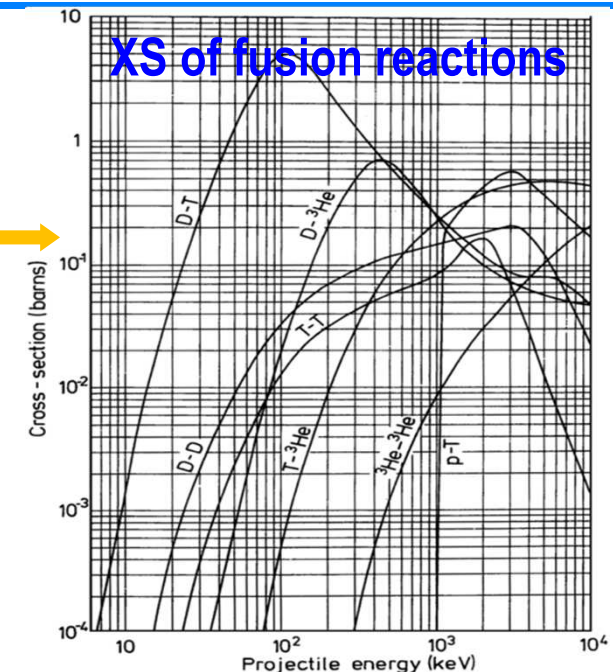
PRODUCTION OF FAST NEUTRONS

Overview of reactions for fast neutron production:

Fusion reactions:

- ${}^2_1\text{D} + {}^2_1\text{D} \rightarrow {}^3_2\text{He} (0.82\text{MeV}) + n (2.45\text{MeV in C.M.})$ mono E, $Q>0$
- ${}^2_1\text{D} + {}^3_1\text{T} \rightarrow {}^4_2\text{He} (3.5\text{MeV}) + n (14.1\text{MeV})$ mono E, $Q>0$
- ${}^3_1\text{T} + {}^3_1\text{T} \rightarrow {}^4_2\text{He} + 2n$ (0-9.5MeV) broad E spec, $Q>0$

compact



Alternative reactions to produce mono E fast neutrons:

- ${}^1_1\text{H} + {}^3_1\text{T} \rightarrow {}^3_2\text{He} + n (0.12-0.6\text{MeV})$, $Q=-0.76\text{MeV}$, $E_{\text{th}}=1.02\text{MeV}$
- ${}^1_1\text{H} + {}^7_3\text{Li} \rightarrow {}^7_4\text{Be} + n (0.3-7.6\text{MeV})$, $Q=-1.64\text{MeV}$, $E_{\text{th}}=1.88\text{MeV}$

Reactions producing white fast neutron spectra (thick target):

- ${}^2_1\text{D} + {}^7_3\text{Li} \rightarrow {}^8_4\text{Be} + n$, $Q=15.03\text{MeV}$
- ${}^2_1\text{D} + {}^9_4\text{Be} \rightarrow {}^{10}_5\text{B} + n$, $Q=4.36\text{MeV}$

large-scale infrastructure

Photo neutron sources:

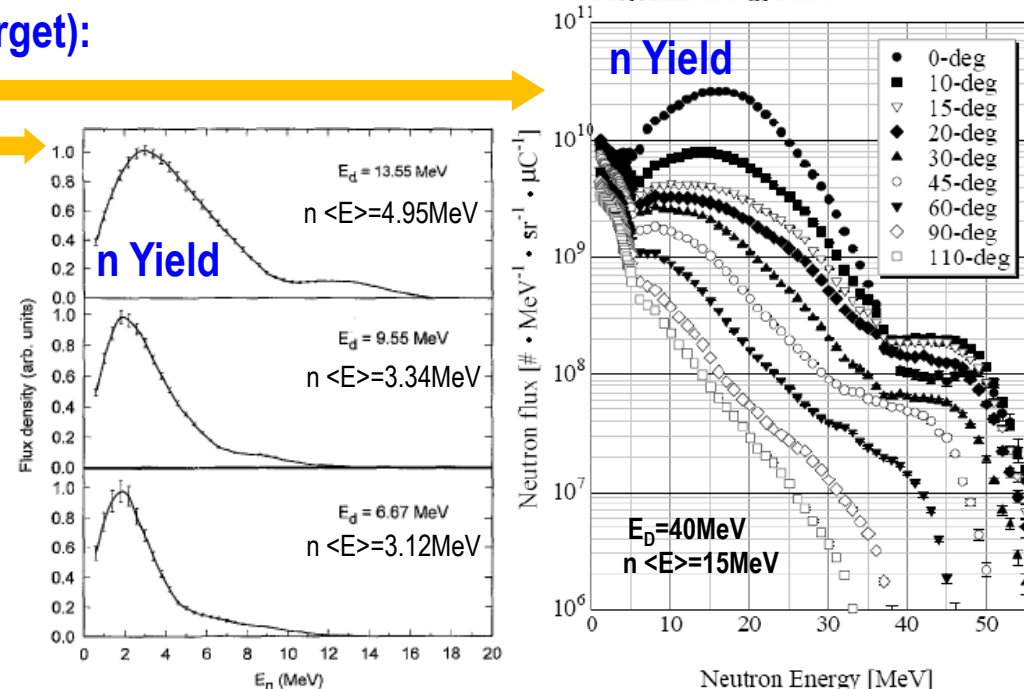
high E e- beam on Pb $\rightarrow$ high E Xrays $\rightarrow$ (γ, n) reaction

Fission:

- ${}^{252}\text{Cf}$ spontaneous fission: $\langle E \rangle \sim 2.1\text{MeV}$
- Fission chain reaction - nuclear reactor

Isotopic sources : ${}^4_2\text{He} + {}^9_4\text{Be} \rightarrow {}^{12}_6\text{C} + n$, $Q=5.71\text{MeV}$

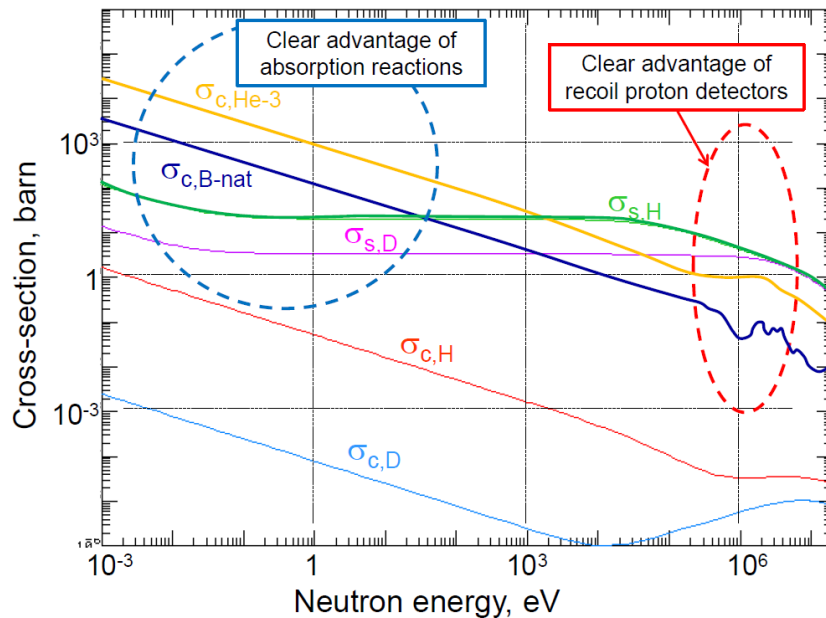
- ${}^{239}\text{Pu}$ -Be
- ${}^{241}\text{Am}$ -Be



DETECTOR OPTIONS 1.

Proton recoil is the most efficient conversion mechanism for fast neutrons:

Elastic scattering and capture cross-sections



Hydrogen-rich, **plastic scintillators** are commonly utilized

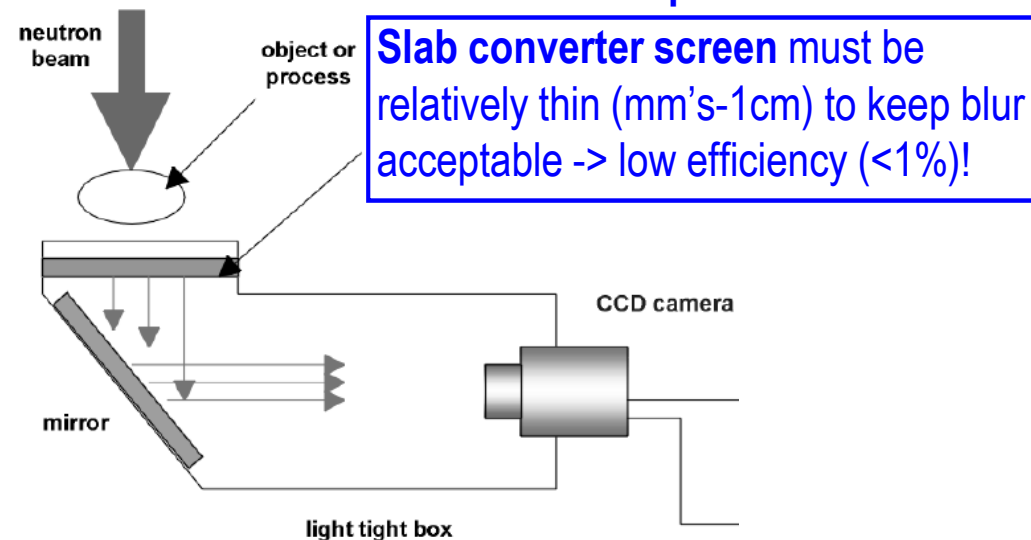
General remarks:

- Fast neutrons $\rightarrow$ high penetration power $\rightarrow$ deep, voluminous detectors (cm's) for efficiency $\rightarrow$ inherent blur

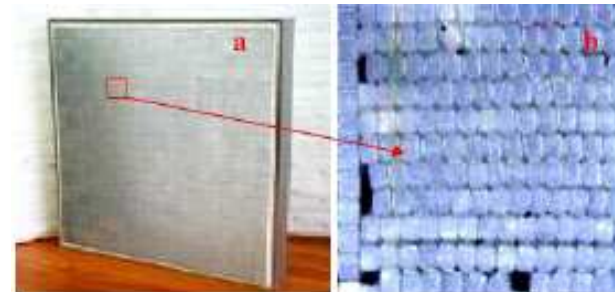
Efficiency vs. Blur dilemma quiet pronounced

- resolution: besides detector properties depends on the full imaging arrangements, $< 1\text{mm}$ is difficult at reasonable det. efficiency!
- gamma sensitivity: issue enhanced by the volume/thickness of the detector

1. **Most common 2D detection concept:**



2. Similar to 1. but using plastic fiber scintillator screens: High 10-50mm thicknesses $\rightarrow$ eff. up to 26% @ 6MeV, large areas $\sim 200 \times 200 \text{ mm}^2$ possible, clearly outperforms slab screens!

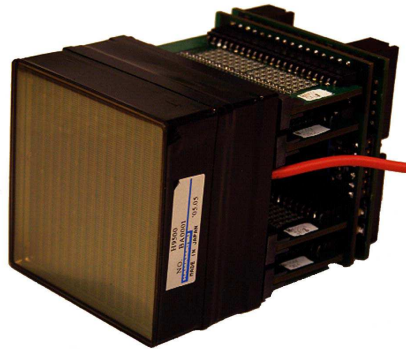


Mor et al., (2009)

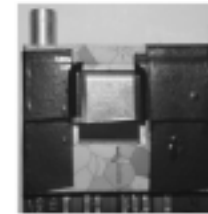
DETECTOR OPTIONS 2.

3. Plastic scintillator slab + multi anode, position sensitive PM tube:
4mm converter, 50x50mm² area (16x16 pads), good resolution ~0.5mm

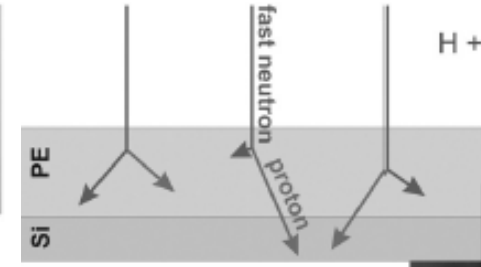
Popov et al., (2011)



4. PE converter+Si detector (Medipix 2), a more exotic approach:
1mm converter -> low eff. 0.1% @ 4MeV, only small area, but very high resolution 100um!

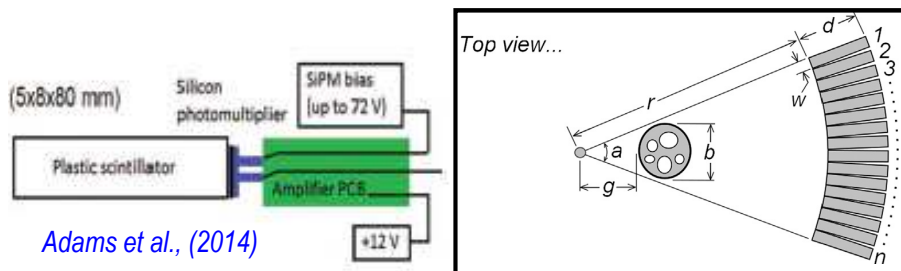


Uher et al., (2008)



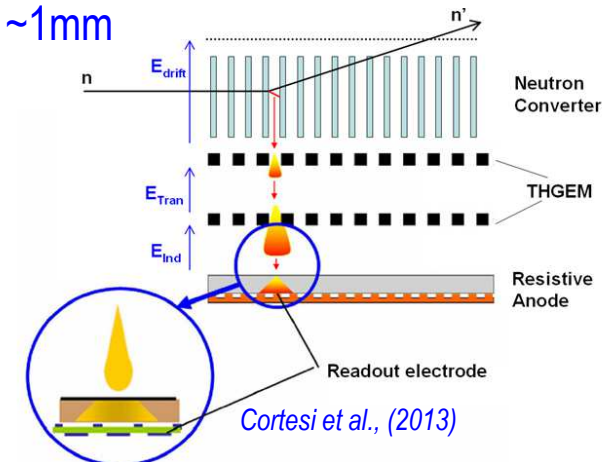
1D “line” detector concepts for cross sectional tomography:

5. 1D detector arc of thick plastic scintillators + SIPMs:
80mm in beam direction -> eff. 33% @ 2.8MeV, ~100 detector elements, resolution ~1.5 mm



Adams et al., (2014)

6. PE multi-foil converter+ cascaded THGEM charge amplifier + 2D electrode pads readout:
100-200 thin converter foils (0.6mm) -> eff. up to 7% @ 2.8MeV, 2D detection capability is used for high eff. 1D detection, resolution ~1mm



Cortesi et al., (2013)

FAST NEUTRON IMAGING AT LARGE-SCALE SOURCES 1.

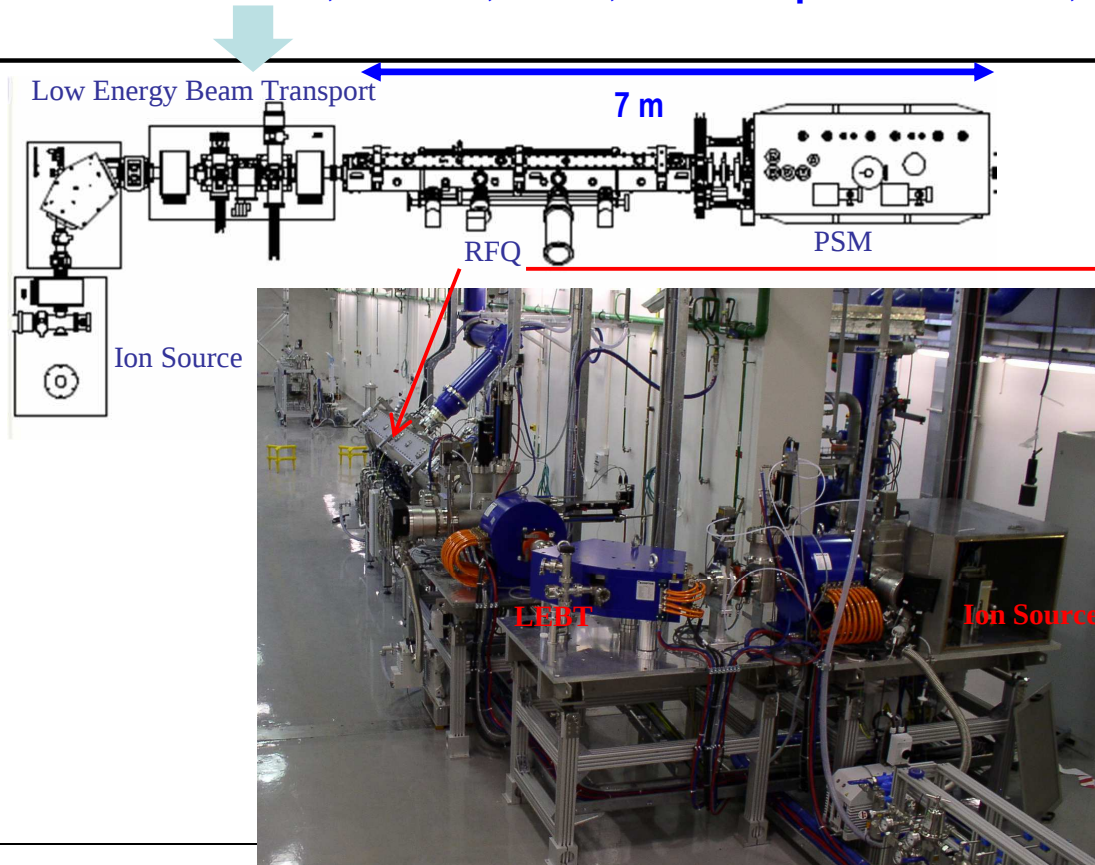
Nuclear reactor-based imaging facilities (examples):

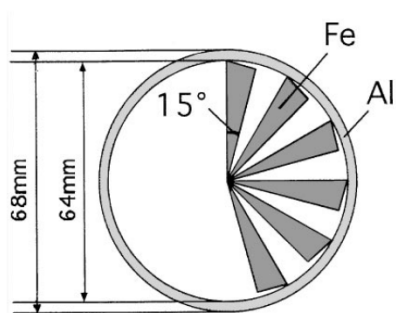
- Beam line on YAYOI fast reactor, Tokyo University, JAPAN, $1\text{e}6\text{-}1\text{e}7\text{n/cm}^2\text{s}$, $\langle E \rangle \sim 1.3\text{MeV}$ *Fujine et al, (1999)*
- FMR II Reactor, Munich, Germany, NECTAR facility, $\sim 1\text{e}8\text{n/cm}^2\text{s}$, $\langle E \rangle \sim 1.9\text{MeV}$ *Bücherl et al (2011)*

Large-scale accelerator-based facilities (examples):

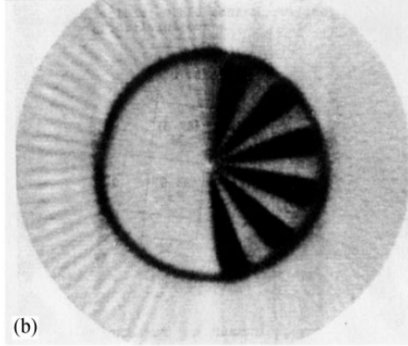
Brede et al., (1989)

- PTB Cyclotron, Braunschweig, Germany, 11.5MeV D beam, thick Be target, $\langle E \rangle \sim 5.5\text{MeV}$, $\sim 1\text{e}7\text{n/cm}^2\text{s}$ @1m
- LLNL, USA, dual RFQ accelerator, 3bar D_2 gas target, $E \sim 7\text{MeV}$ *Hall & Rusnak (2006)*
- NECSA, South Africa, dual RFQ accelerator, 5MeV D beam, 3bar D_2 gas target, $E = 7\text{-}8\text{MeV}$ *Franklyn (2006)*
- SARAF accelerator, SOREQ, Israel, 5-40MeV p and D beams, D+Li, p+Li reactions, liquid Li target, $\langle E \rangle \sim 15\text{MeV}$

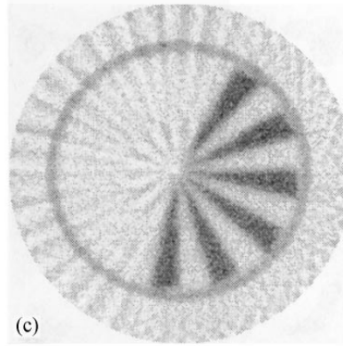
*P.Fischer, 2007*



(a) Siemens star (Fe)



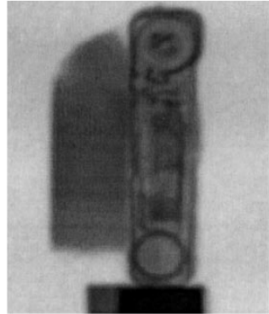
(b)



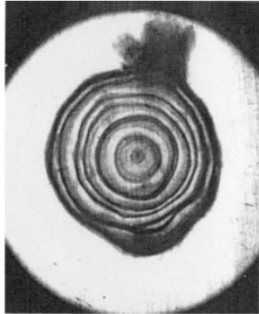
(c)

Fujine et al., (1999)

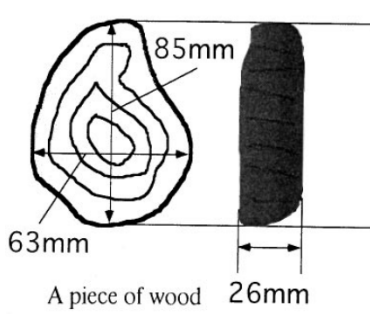
YAYOI reactor, CCD+PP screen mixed with ZnS(Ag) 2mm thick, res 1.5mm



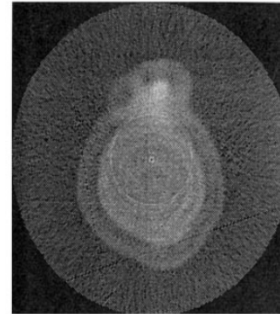
(a)



(b)

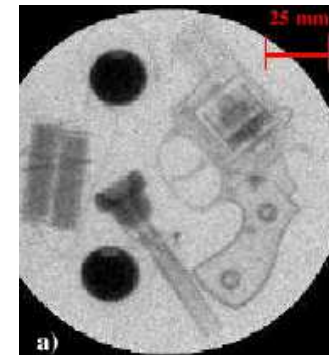


(c)



(d)

PTB cyclotron, plastic scintillator fiber screen +image intensifier+CCD, res ~1mm



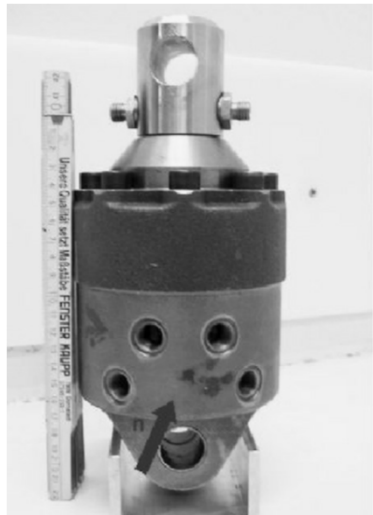
(a)



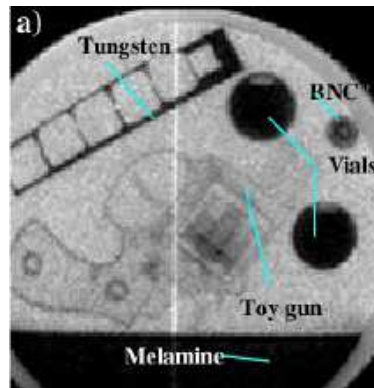
(b)

FRM II reactor, CCD+PP screen mixed with ZnS(Ag) 2.4mm thick, res. ~1mm

Schillinger et al., (2008)



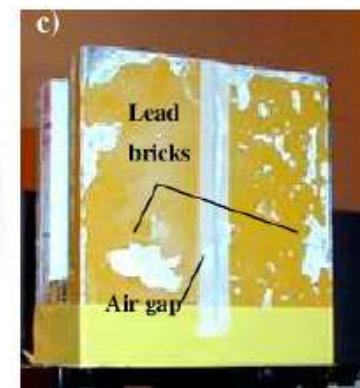
Behind 1-inch-thick lead:



(a)



(b)



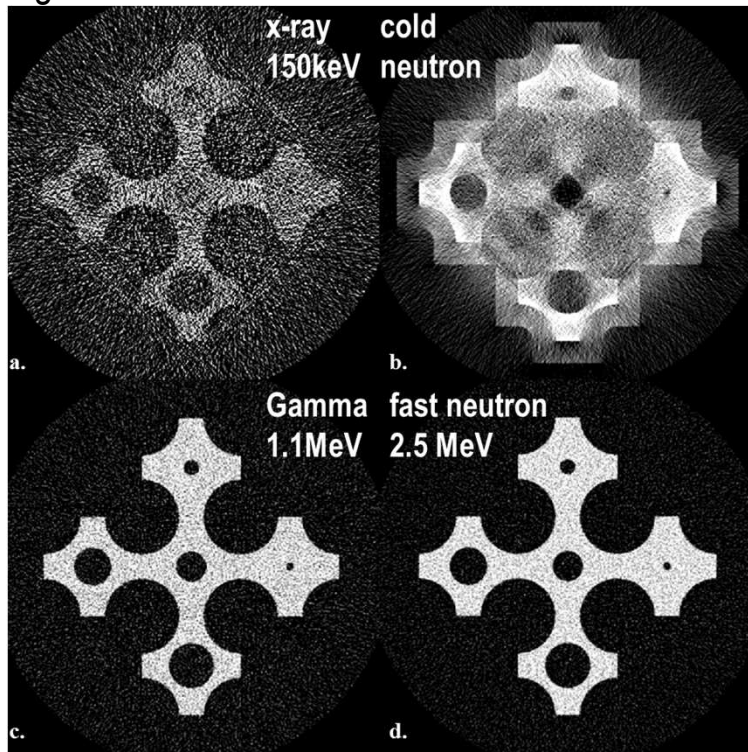
(c)

Mor et al., (2009)

MOTIVATION: Instrumentation development for nuclear fuel bundle studies and optimization: two-phase flows in fuel bundles!

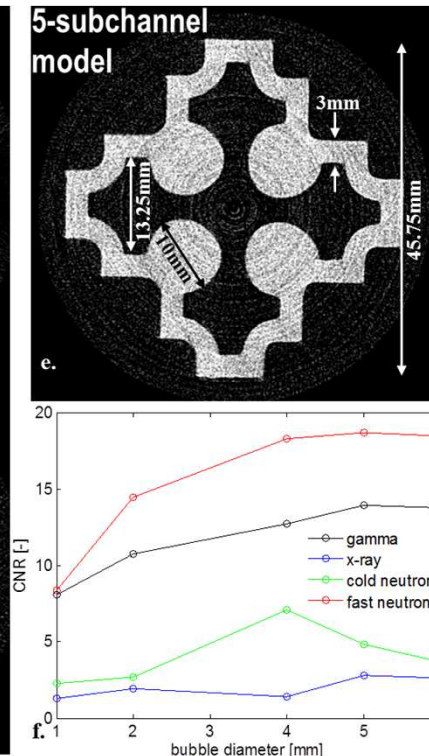
Tomography on a small partial bundle:

too much high-Z attenuation too much low-Z attenuation



The same total fluence, but differing det. efficiencies for diff modalities.

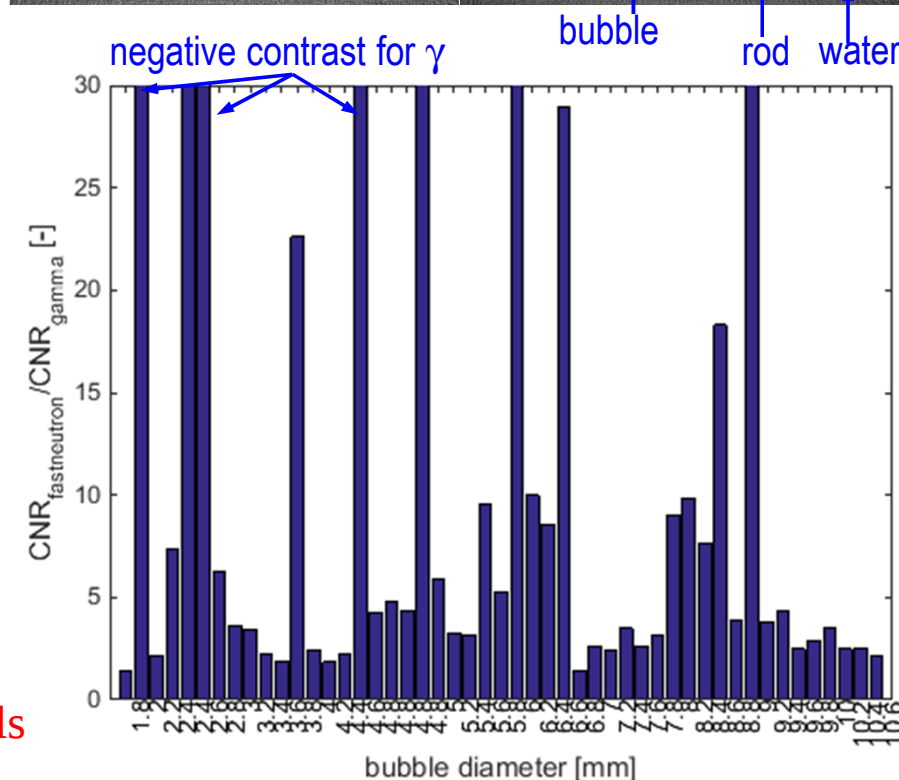
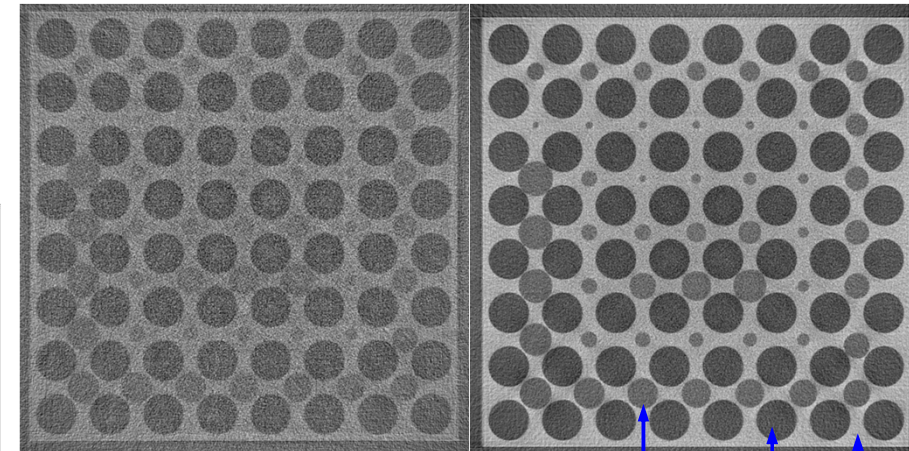
CNR: contrast-to-noise ratio air/water



Tomography on a full 8x8 bundle (MC Simulations):

Co-60 gamma

Fast neutron 1.98 MeV

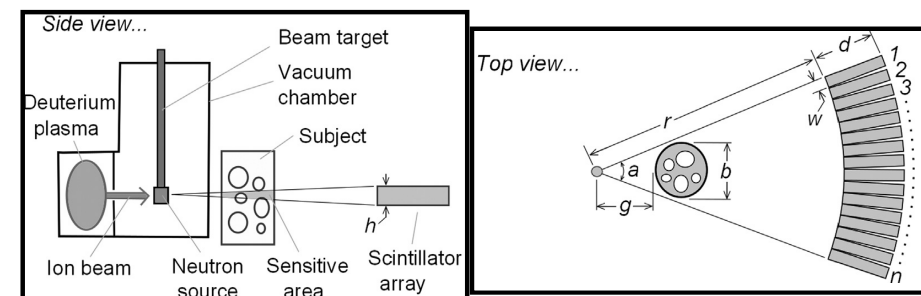
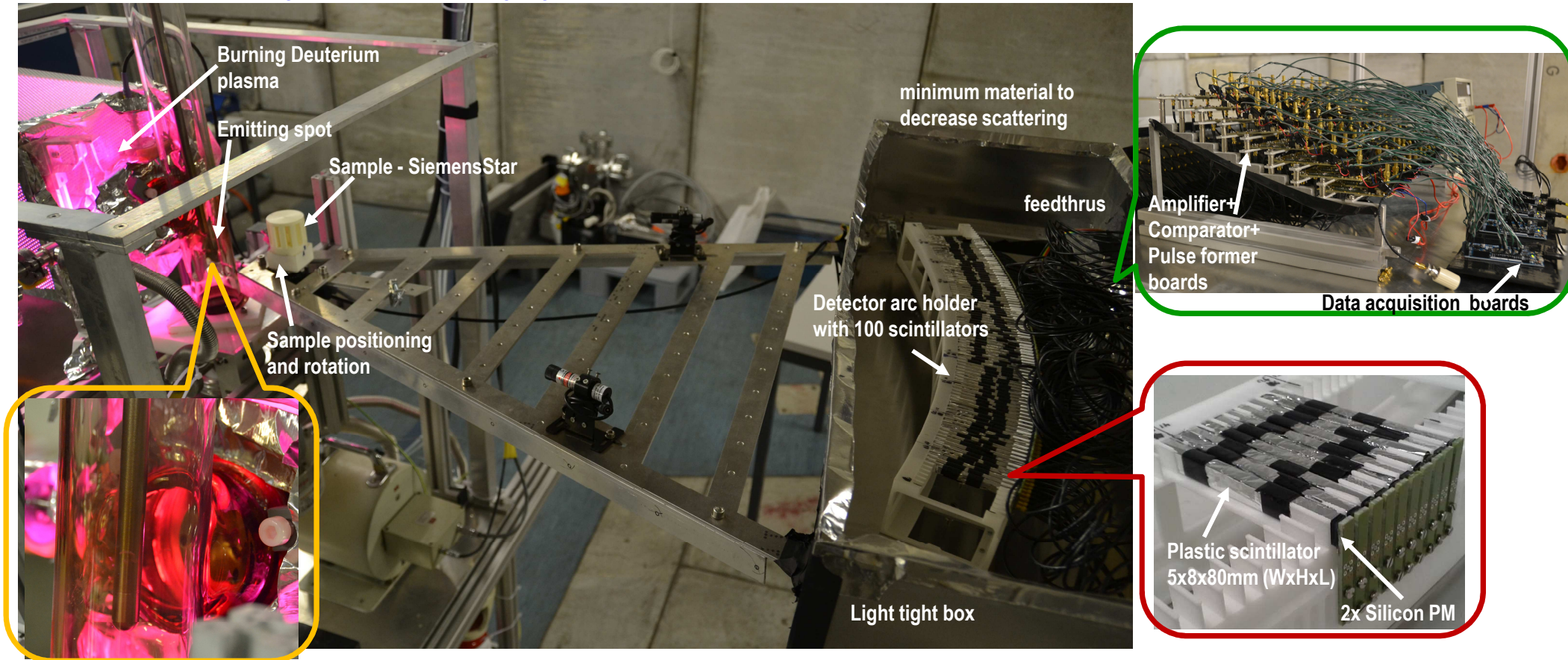


Fast neutrons are superior for such applications:

- high penetrating power
- good contrast for high amounts of both low-Z/high-Z materials

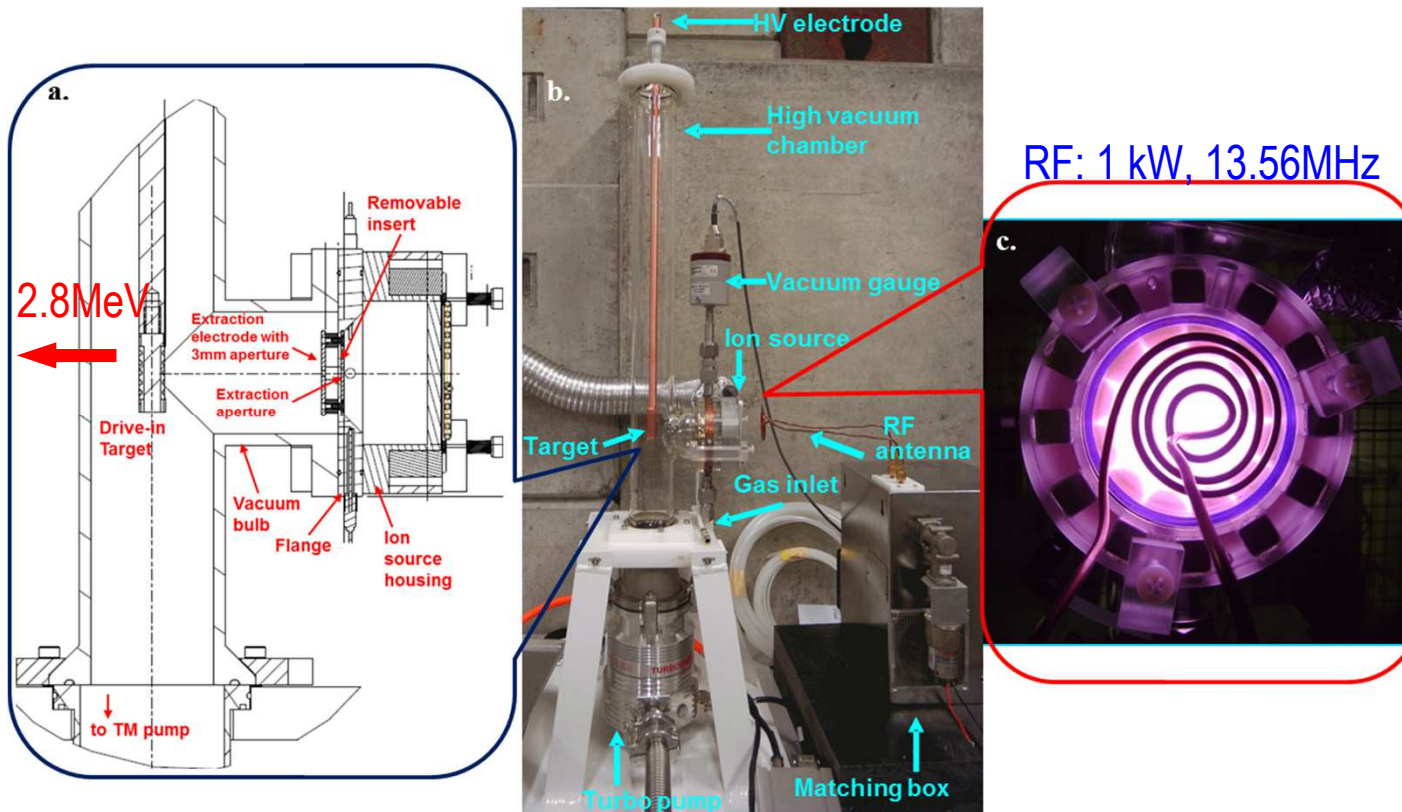
Deuterium-Deuterium fusion based (2.8MeV)
compact fast neutron generator for imaging

1D detector arc for **cross-sectional tomography**



Boundary condition: small-scale, potentially portable device, so that eventually it could be setup next to large-scale, high-pressure, high-temperature nuclear bundle testing facilities!

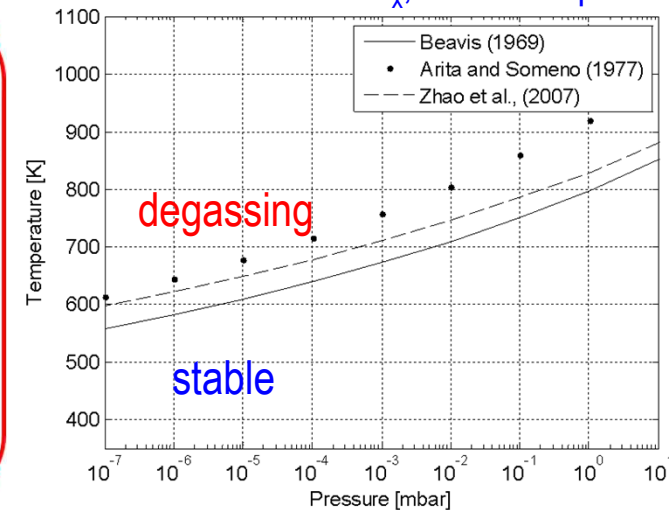
- Imaging in **fan beam geometry** from a **quasi-point source** (2mm) to minimize image blur! Commercial generators: much larger emitting volumes. Fan geometry -> magnification.
- **Pulsed/CW operation**: kHz range, pulse width down to 0.1us
- Source-detector distance: limited (1m) due to low intensity!
- Target perpendicular to beam -> object can be <10cm to source (high utilization of source neutrons),
- max. object size: 10cm at resolution of ~1.5 mm (design value)
- Output at present 1e7 n/s (at 110-120kV, 0.5mA)
- Target 0.5mm walled all-Ti tube internally cooled by deionized-water (without cooling: 1e6 n/s)



Target behavior:

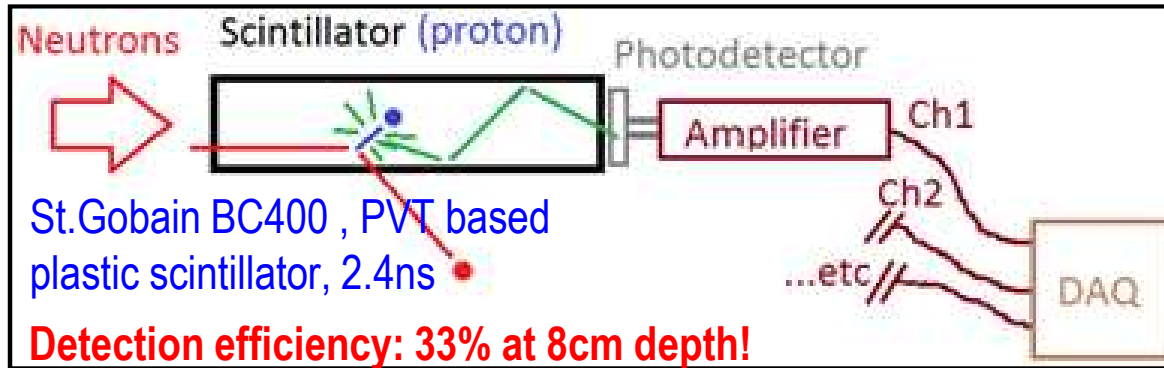
Interstitial metal-hydride

Thermal limit for TiD_x , x can be up to 2



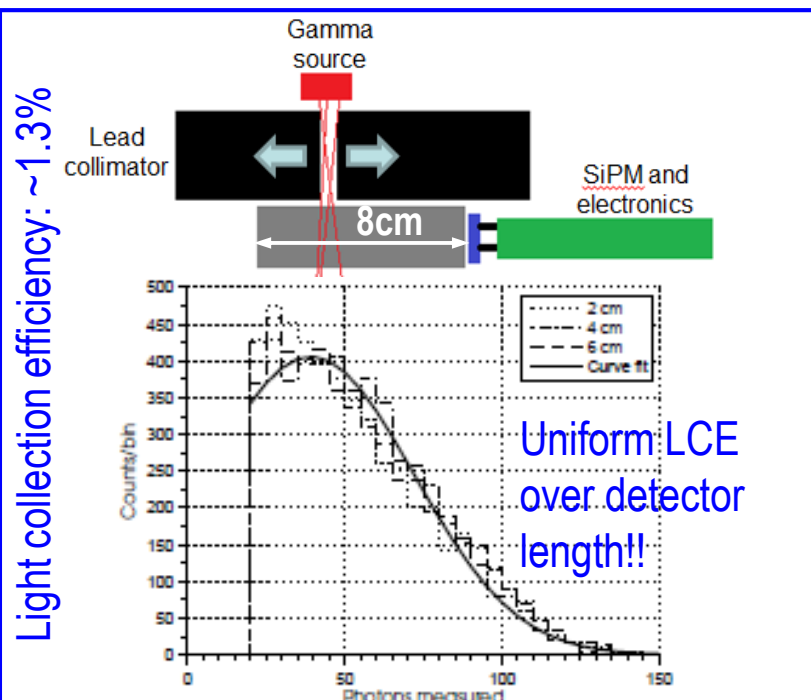
Neutron production efficiency: ~10%

Detector concept:

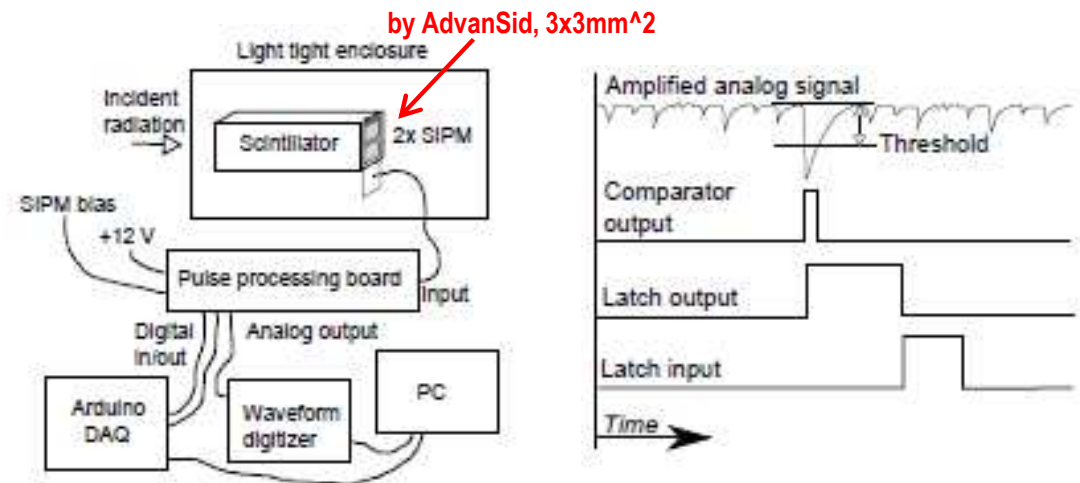


Size of scintillation detector elements and the arc optimized by MC simulations

Cost effective solution: ~100CHF/channel



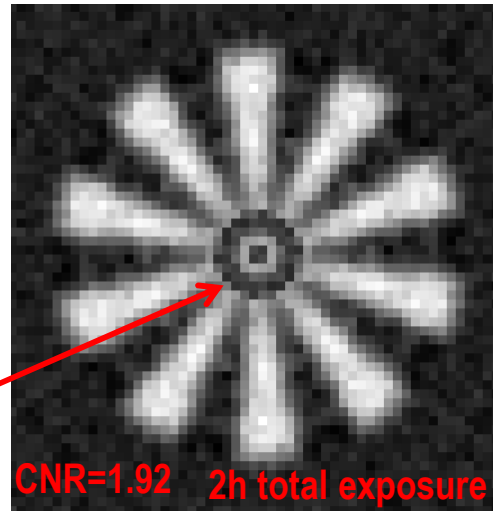
- PHD against X-rays from the generator at 0.12MeV (~0.7MeV p) + to suppress scattered neutron contribution (~20-25% @ 1m)
- Fast signal (ns) enables minimizing X-ray pile up and facilitates PHD



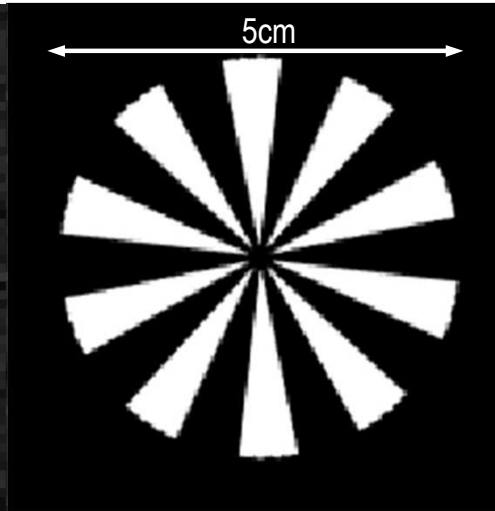
Samples:



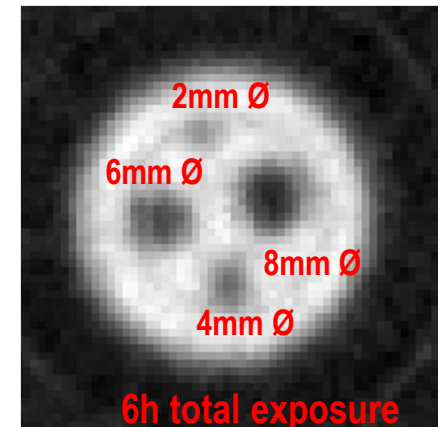
Bare Siemens Star



actual geometry

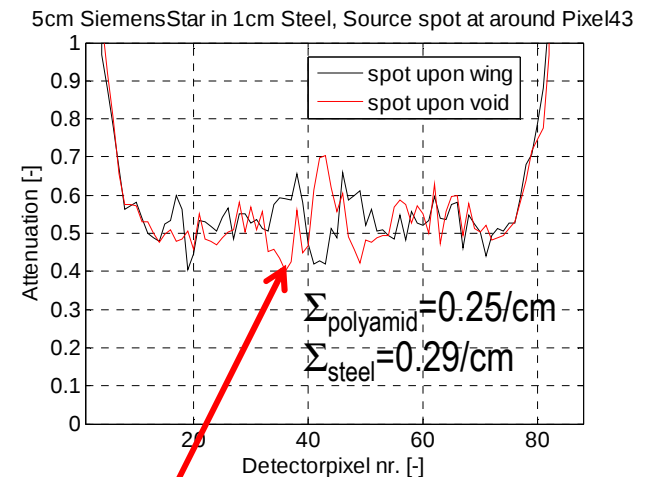
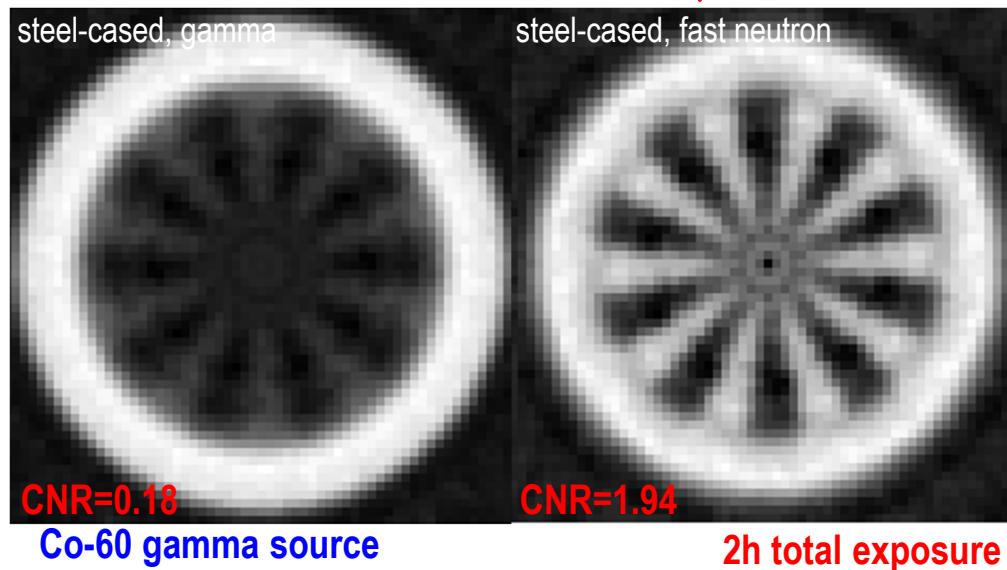


Non-symmetric object



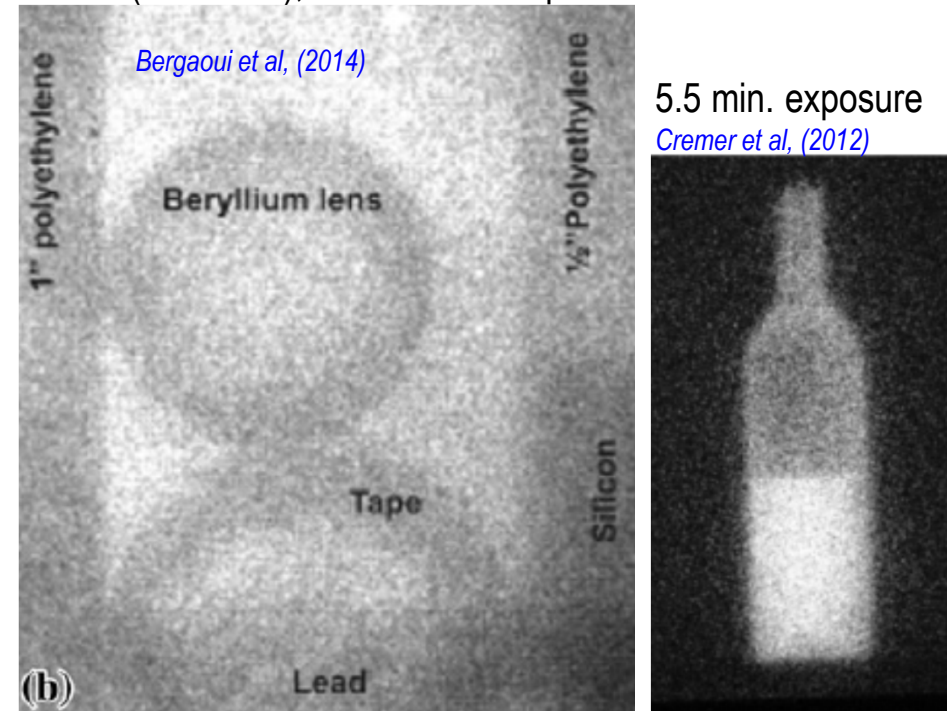
CNR: contrast-to-noise ratio air/plastic

The advantage of use of fast neutrons to image low-Z material hidden in high-Z material: $CNR_{FN} / CNR_{\gamma} \sim 11$ (at similar flat cps)

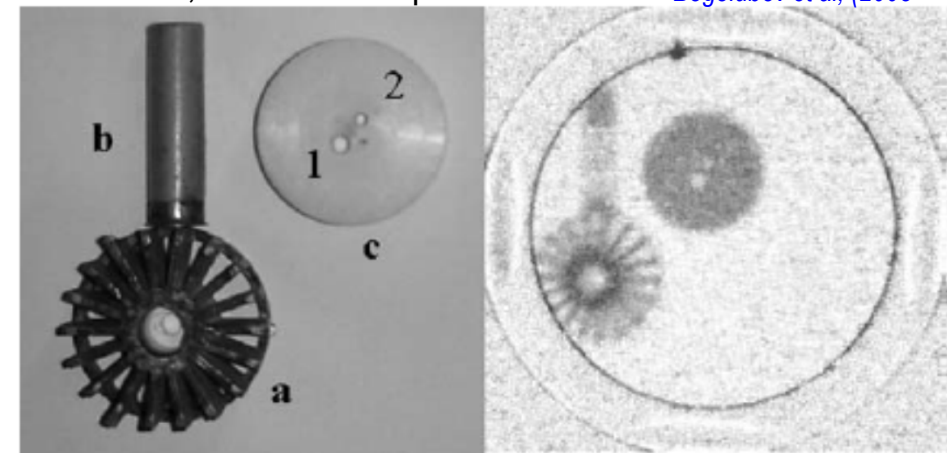


Potential for larger object sizes up to 20-25cm!

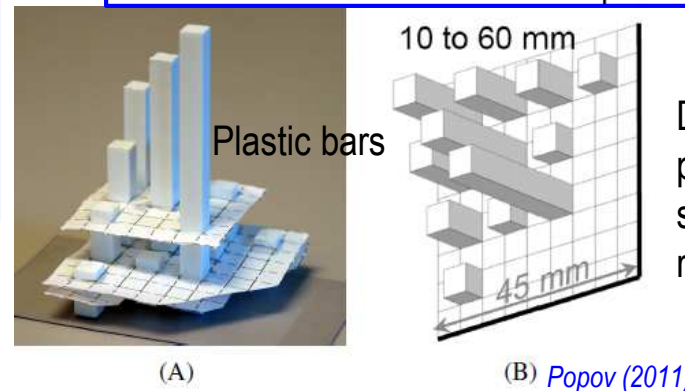
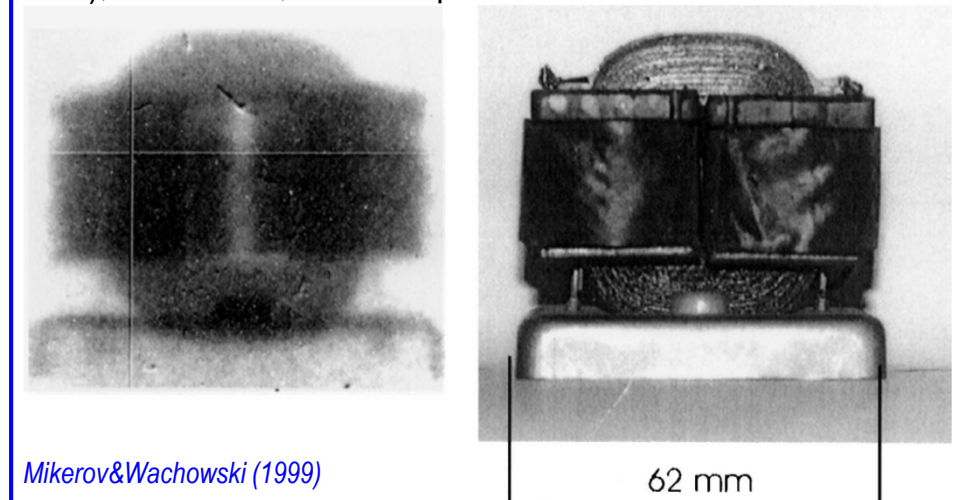
Compact DD generator, CCD+ plastic scintillator screen (4cm thick), over 67 min. exposure



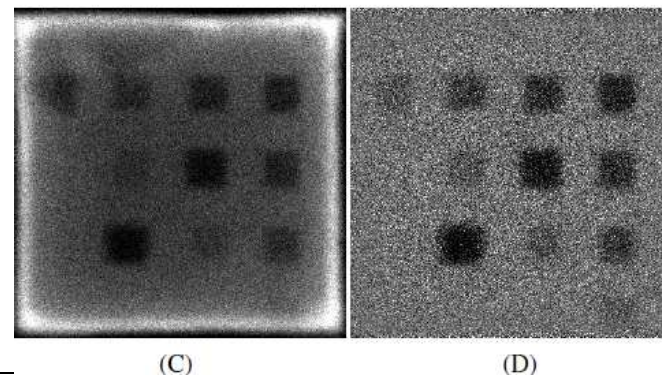
DT generator, CCD+ plastic scintillator screen (6cm thick), res. 2.2mm, over 5-min exposure



DD generator, CCD+ powder luminophor in plastic (1.6mm thick), res. ~1mm, 5 min. exposure

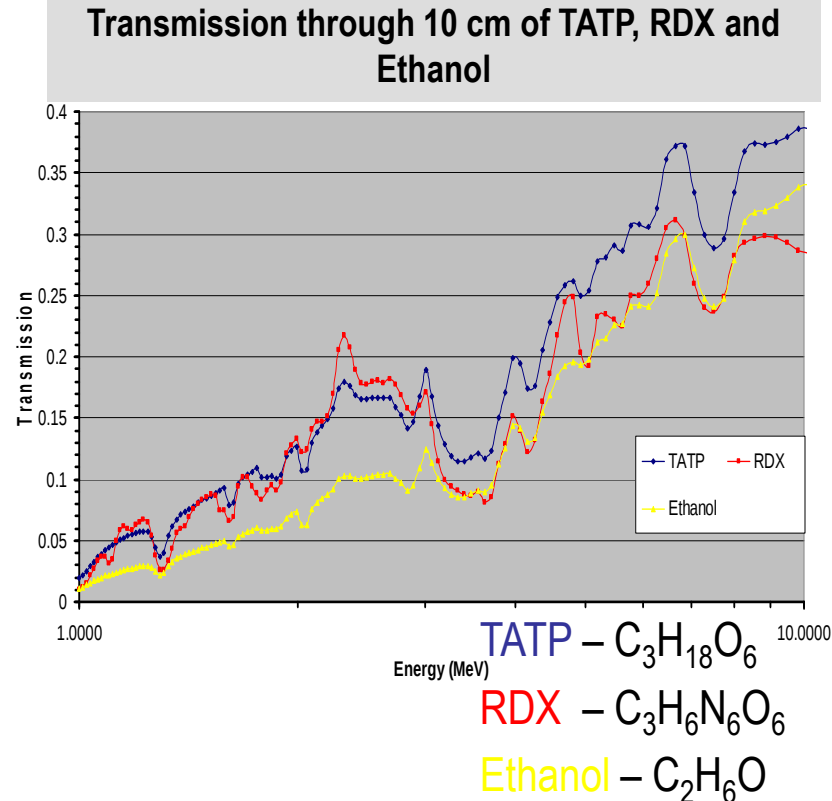
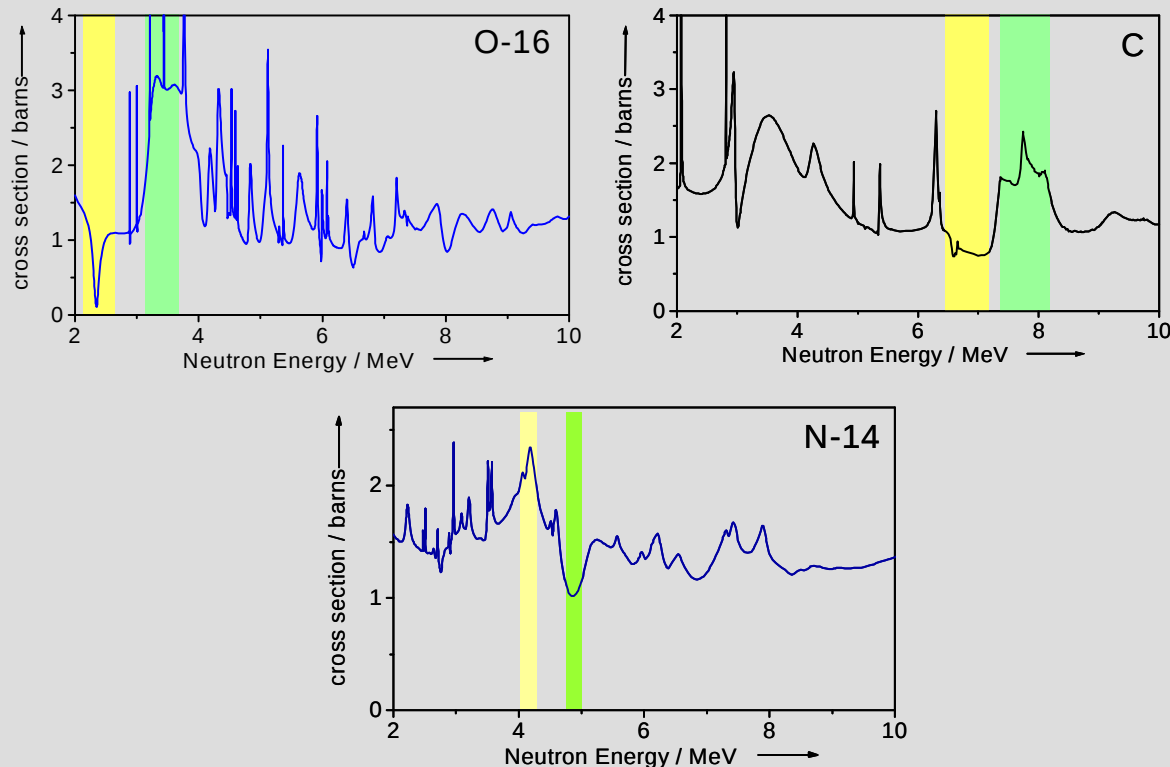


DD generator, multi-anode, position sensitive PM+ plastic scintillator screen (4mm thick), res. 0.5 mm



FNRR exploits cross-section fluctuations to automatically detect specific elements within inspected items

Objective: Detection of standard and improvised explosives

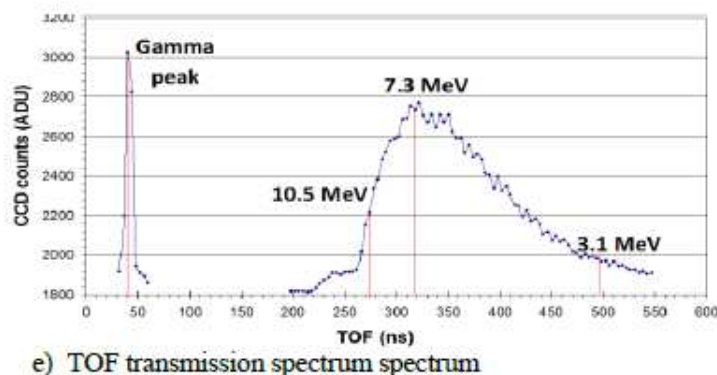
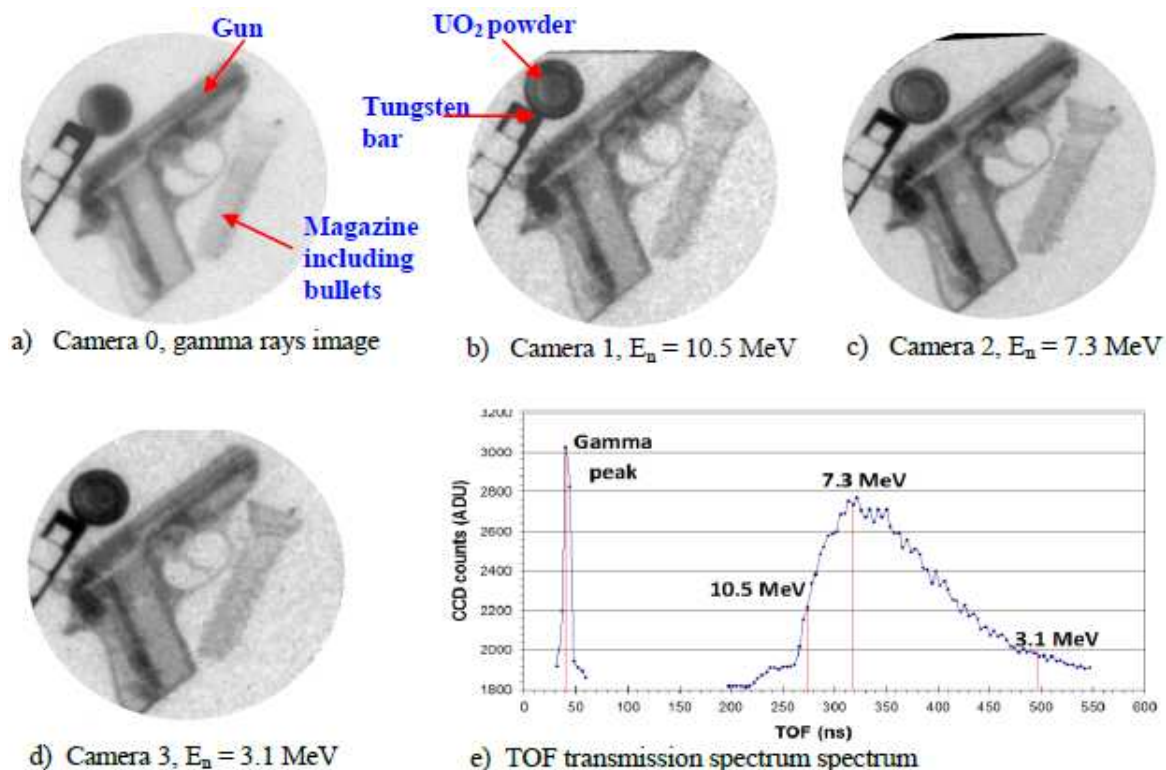


Pre-requisite for resonance imaging: determine/measure fast-neutron energies

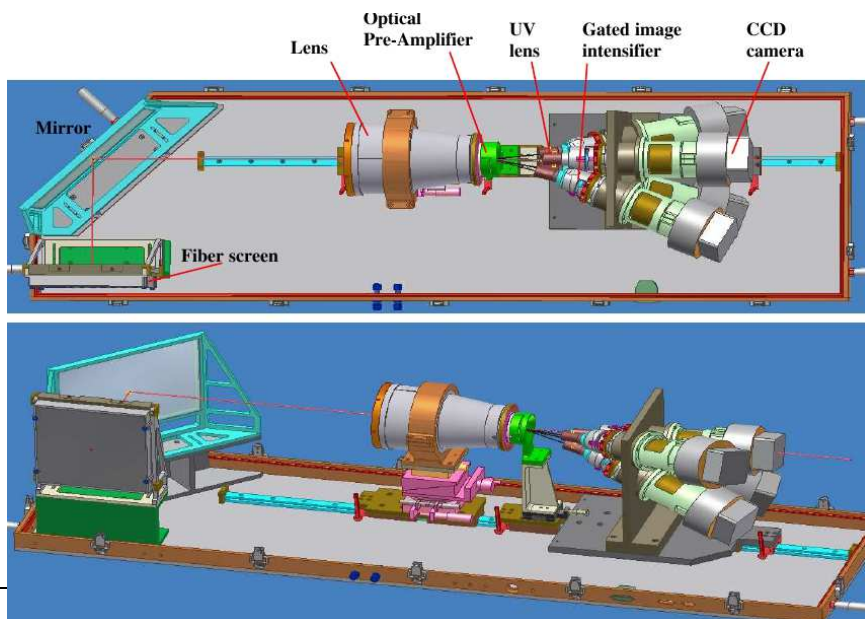
1. Variable “Mono”-Energetic Neutron Source
2. Energy measurement by **Time-of-Flight** methods in a **Pulsed** Neutron Beam of **broad spectral** distribution (2 – 10 MeV)

FNRR $\Rightarrow$ **PFNTS**: Pulsed Fast-Neutron Transmission Spectrometry

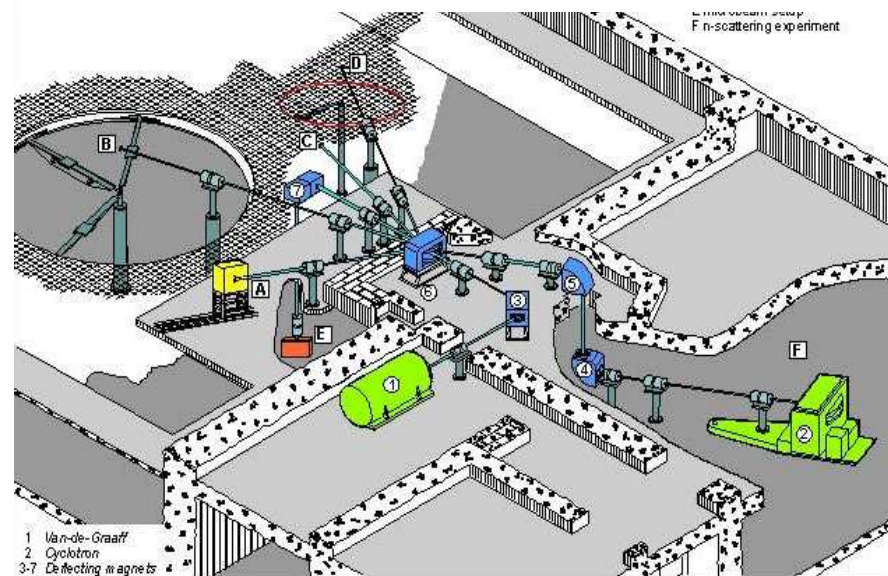
By courtesy of
 V. Dengendorf, PTB, Braunschweig, Germany
 I. Mor, Soreq, Israel



TRION GEN II
detector with
4 CCDs
(3 neut eng's+ γ)



Test Bench: PTB Cyclotron

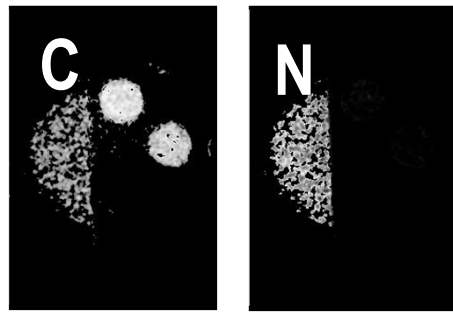
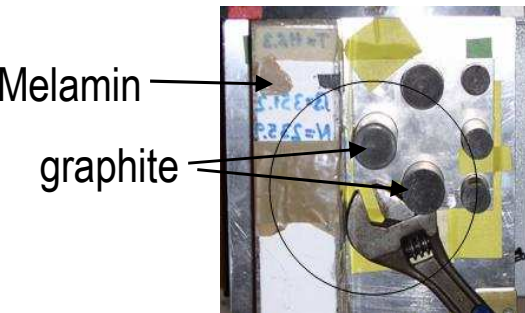
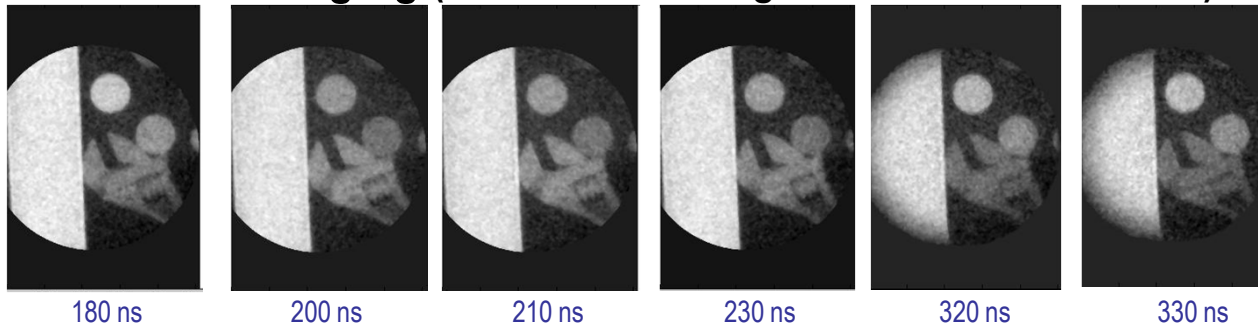


- Be (d,n) on thick Be target (3 mm)
- 1.5 ns pulse width, 500 ns rep rate
- $E_d = 12$ MeV
- I_d ca 2 μ A (max)
- Detector distance from Target: 12 m
- prompt gamma burst
- n-Flux: $\sim 2 \cdot 10^4 \text{ s}^{-1} \text{ cm}^{-2}$

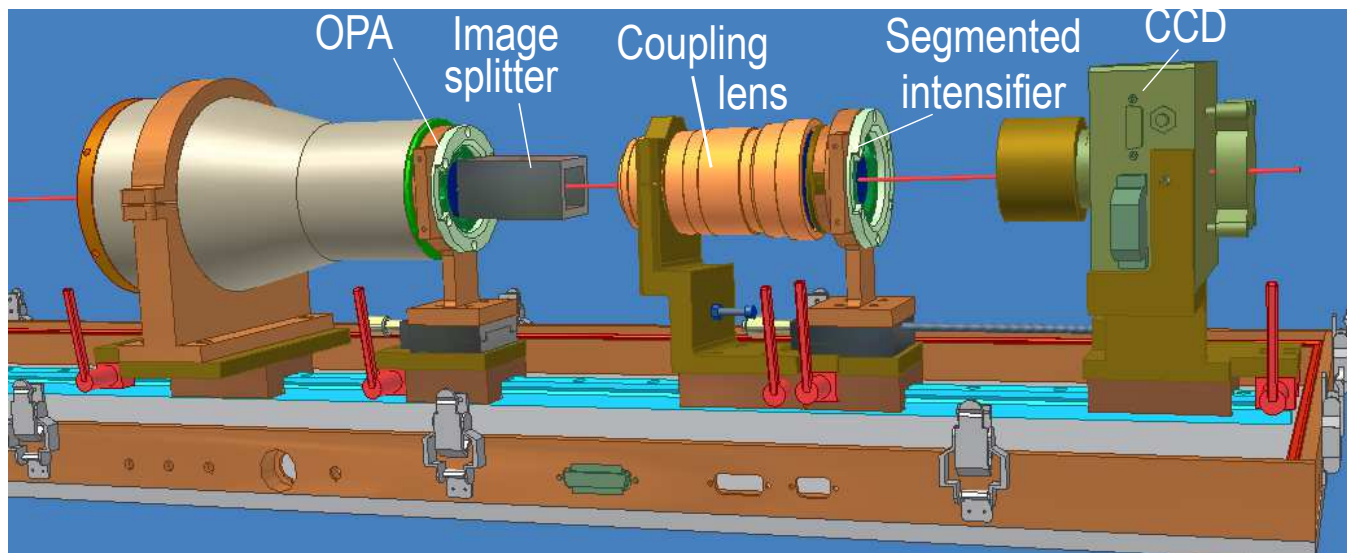
More demanding requirements than for usual, non-TOF sources!

By courtesy of
V. Dengendorf, PTB, Braunschweig, Germany
I. Mor, Soreq, Israel

Elemental Imaging (from camera images in selected TOF bins)



Elemental ratios can be reconstructed with a good accuracy (<10%)



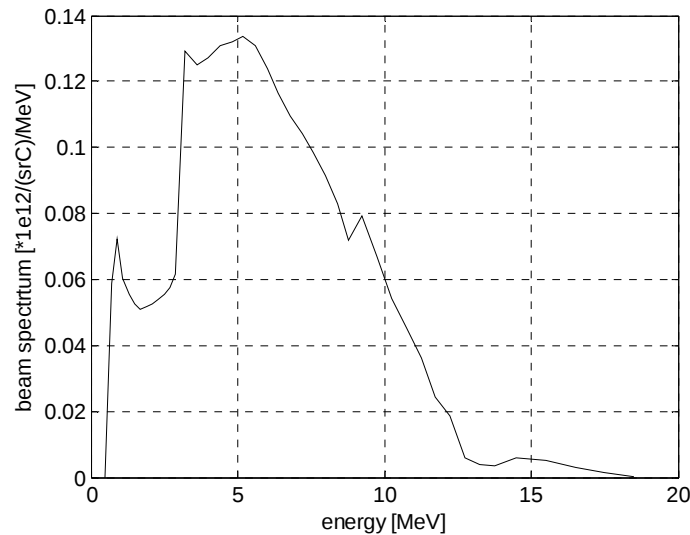
Newest detector generation: TRION GEN III with image splitter and image intensifier with 8-fold segmented photo cathode to increase measuring efficiency.

By courtesy of
V. Dengendorf, PTB, Braunschweig, Germany
I. Mor, Soreq, Israel

APPLICATIONS: TIME-RESOLVED IMAGING

The high-intensity, broad-spectrum beam at PTB:

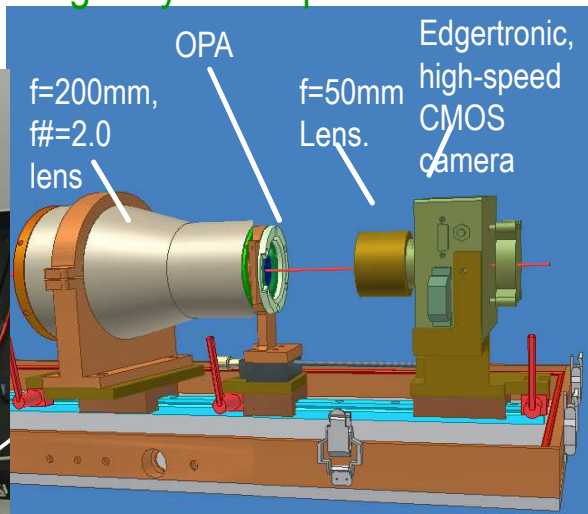
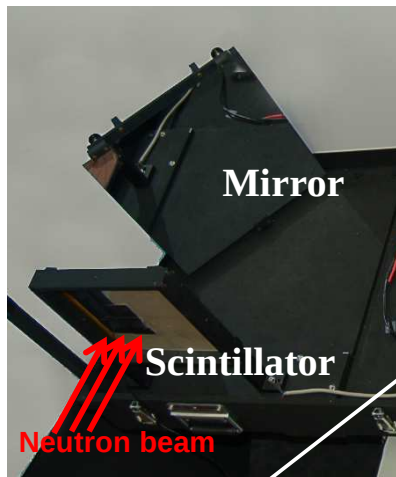
$D (11.5 \text{ MeV}) + Be \rightarrow n (\langle E \rangle = 5.5 \text{ MeV})$



- thick, wobbling Be target
- pulsed D beam, 40uA
- emitting spot size $\sim 5 \text{ mm } \varnothing$
- Flux at sample: $\sim 1.3 \times 10^7 \text{ n/cm}^2 \text{ s}$

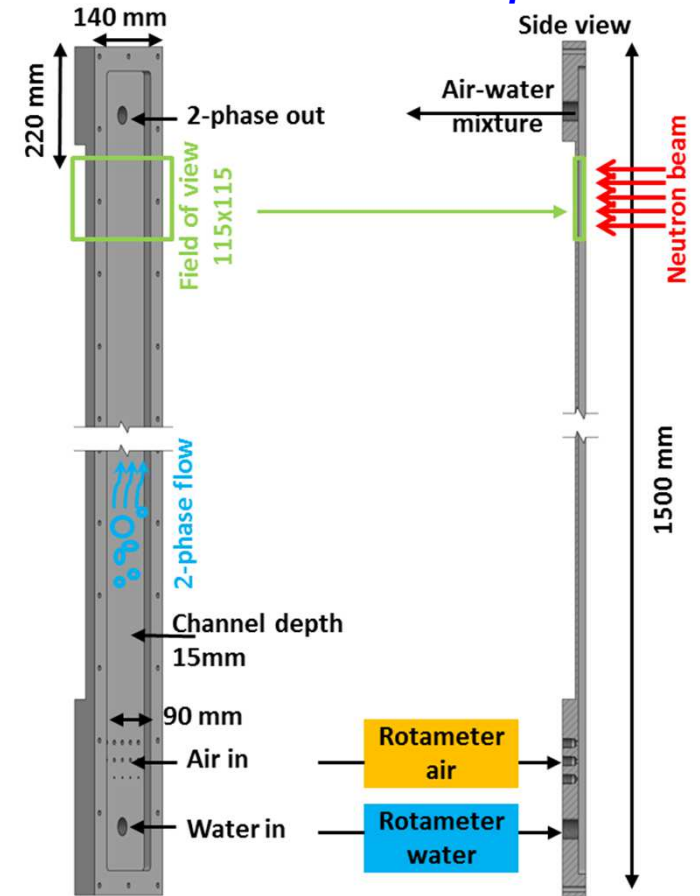
The detectors:

Originally developed for FNRR

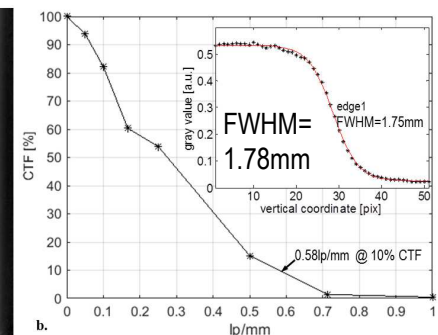
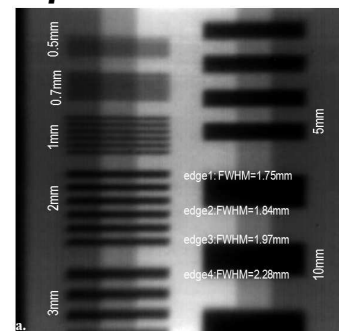


Modified 3rd gen TRION detector

Flat channel with adiabatic 2-phase flow:



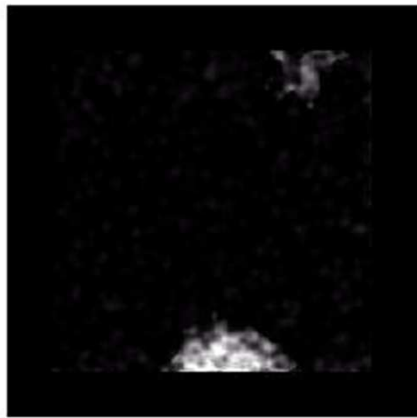
Spatial resolution:



Short exposures $\rightarrow$ shot noise $\rightarrow$ post processing

gas fraction, space (TH, median, anisotropic diffusion) - time filtered

$t=0.1565$ s

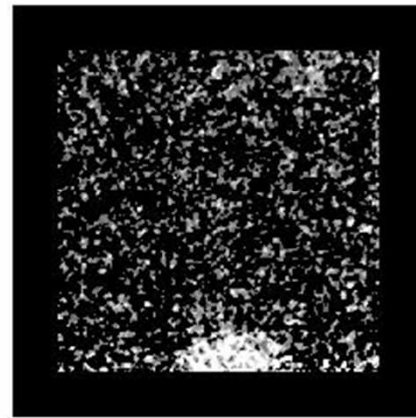


Bubbly flow

Exp1, $t=0.0033$ s

gas fraction(flat field corrected)

$t=0.1565$ s

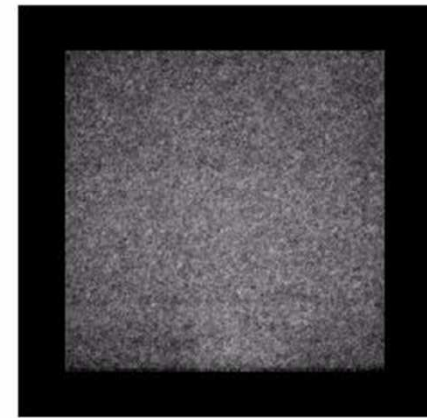


Slug flow

Exp3, $t=0.0033$ s

raw image

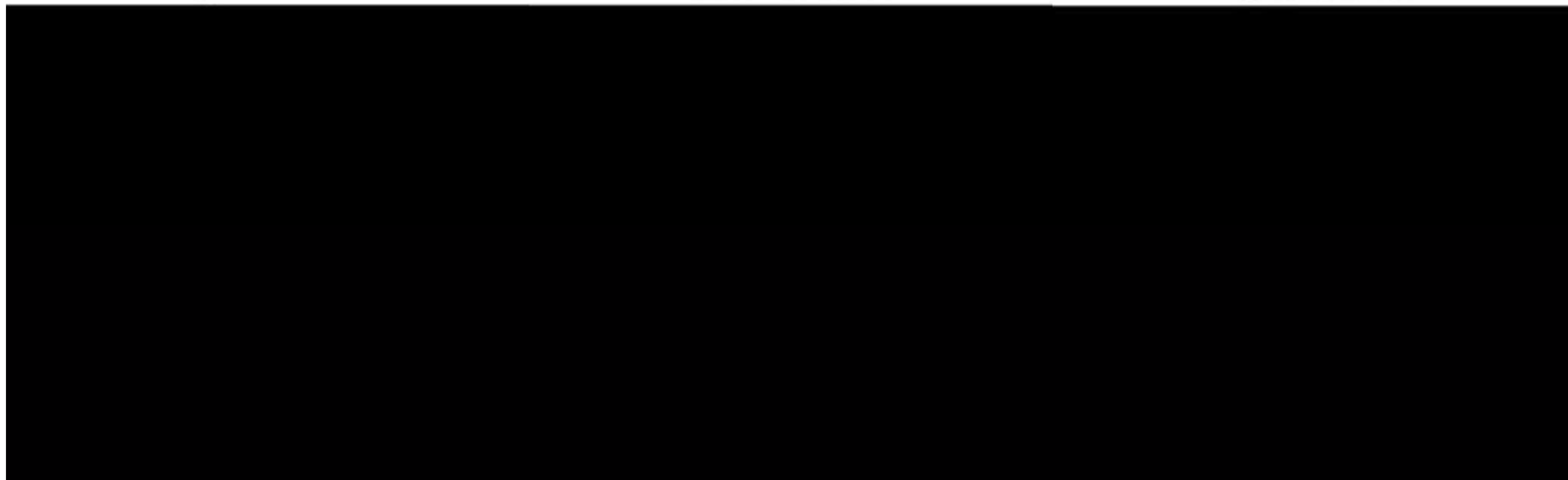
$t=0.1565$ s



Churn flow

Exp4, $t=0.0033$ s

$t_{\text{exp}}=3.33\text{ms}$



POTENTIAL APPLICATIONS

Home land/citizen security

- Inspection/imaging of**
- hazardous objects
 - improvised explosives, explosive legacy etc.
 - heavily shielded contra-band
 - hidden nuclear materials (safeguards)
 - ...

Industrial metrology

- In-field inspection of industrial specimen/critical components using a compact imager**
- for defects/homogeneity
 - to confirm dimensions/reliability for quality insurance during production (automotive and aviation industry->bulky low-Z/high-Z components)
- to complement X-ray imaging

Applied science

- General NDA of large and dense (low-Z/high-Z) objects of interest
- Material science e.g. integrity of concrete/wood
- Mining: Carbon detection in minerals
- ...

Goal: scanning of objects in a non-time-critical settings
with total exposure times: minutes, up ½-1 hour!

Yield/Flux is in generally not sufficient for higher timing requirements

- **NI using fast neutrons covers a niche application within radiation imaging techniques, which is unfeasible for other modalities (mixed high-Z/low-Z, robust samples)**
- **It is a much less matured technique than thermal neutron imaging, not to mention X-ray imaging**
- **There are physical limitations due to fast neutron properties limiting performance in practical situation (detector resolution, source strength etc.)**
- **There are promising developments on-going (FNRR, compact systems)**
- **There is a steady interest for potential fast neutron applications: home land security, in-field industrial use of compact/portable setups etc.**

THANK YOU FOR YOUR ATTENTION!

