

Wir schaffen Wissen – heute für morgen



Laboratory for
Nuclear Materials

Nuclear Energy
and Safety

MEGAPIE PIE at PSI

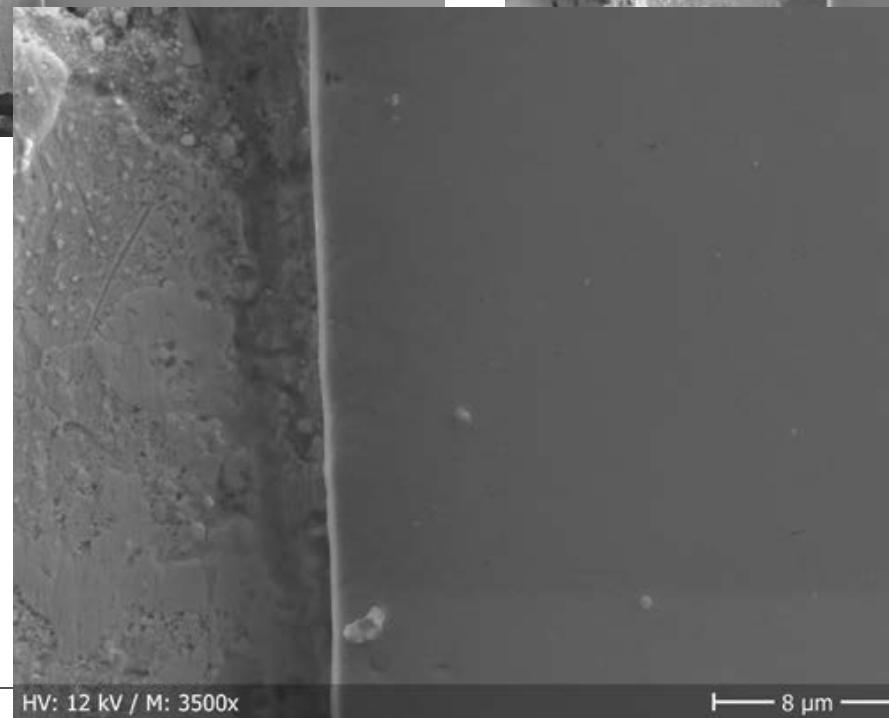
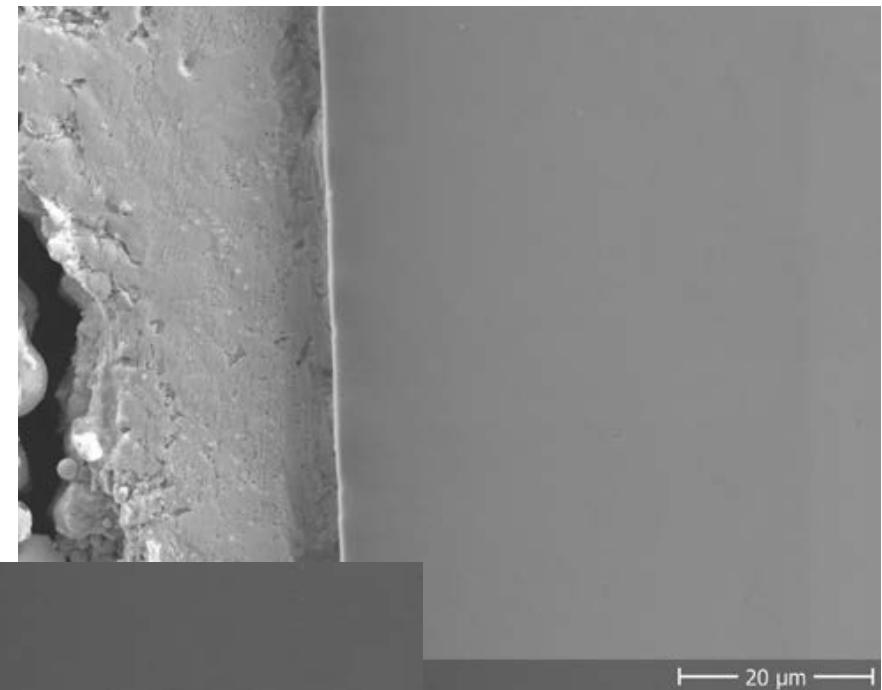
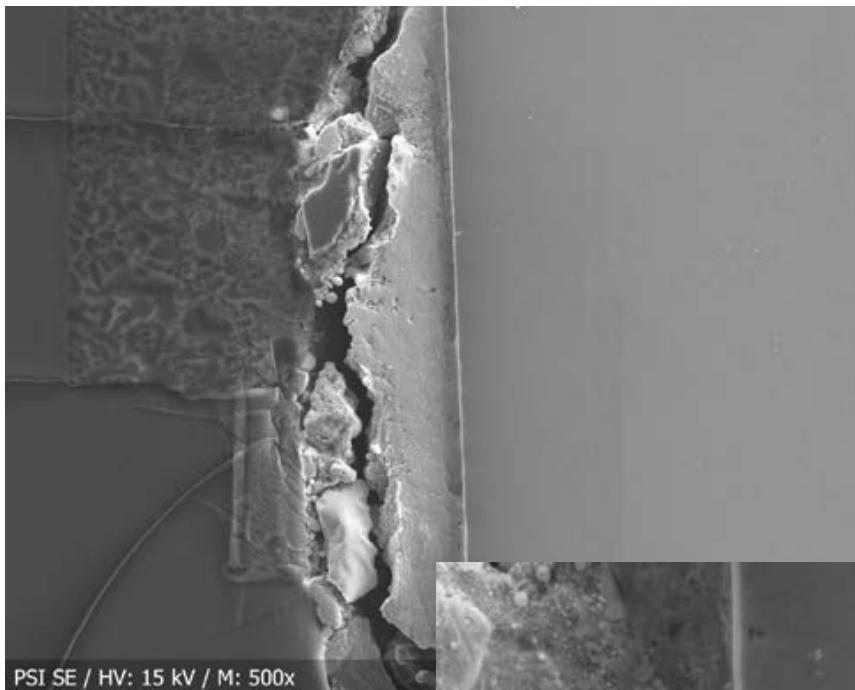
Yong Dai

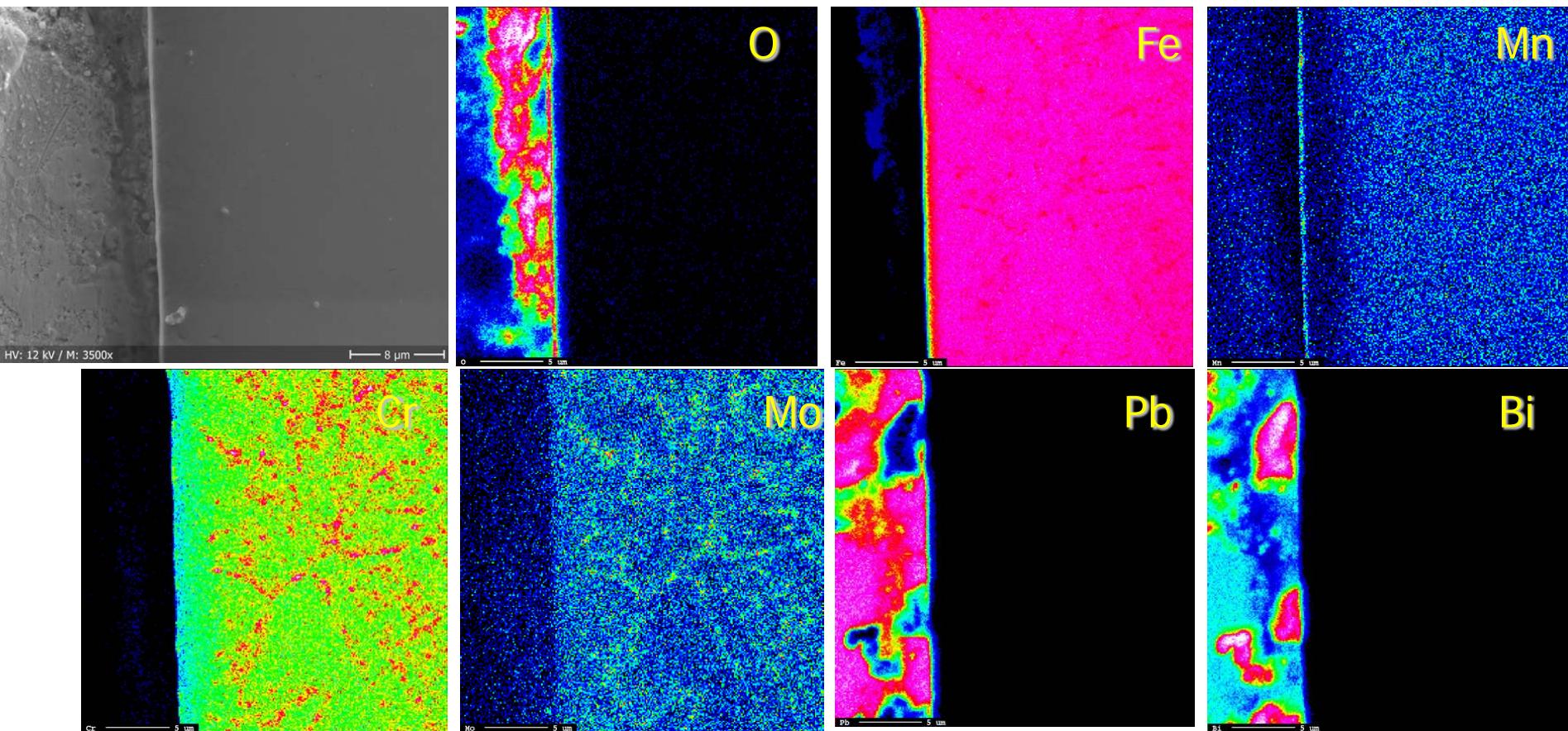
Acknowledgement

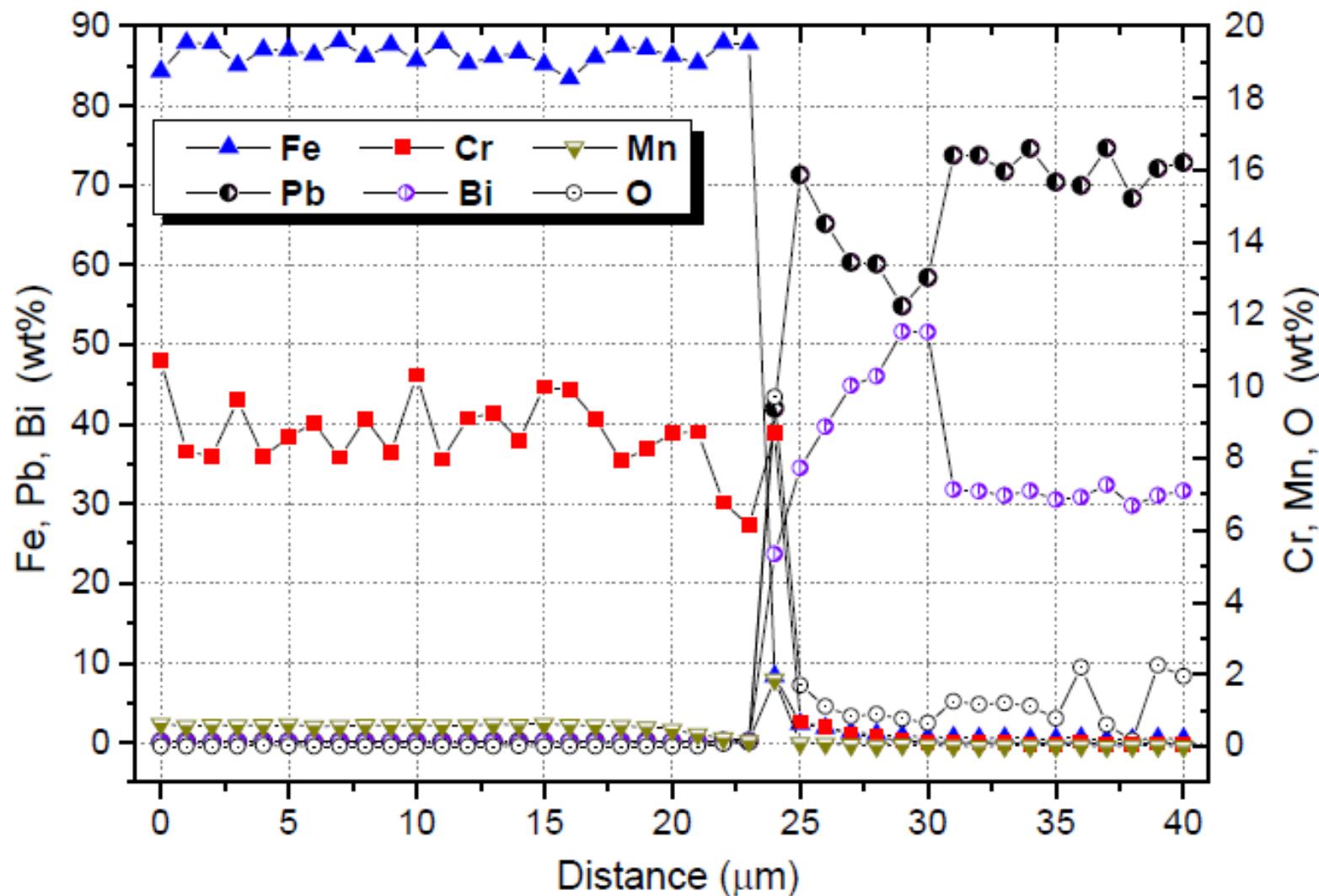
Main contributors:

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Portier, R. Restani, N. Shcherbina, D. Schumann, A. Spahr,
T. Zhang, R. Zubler

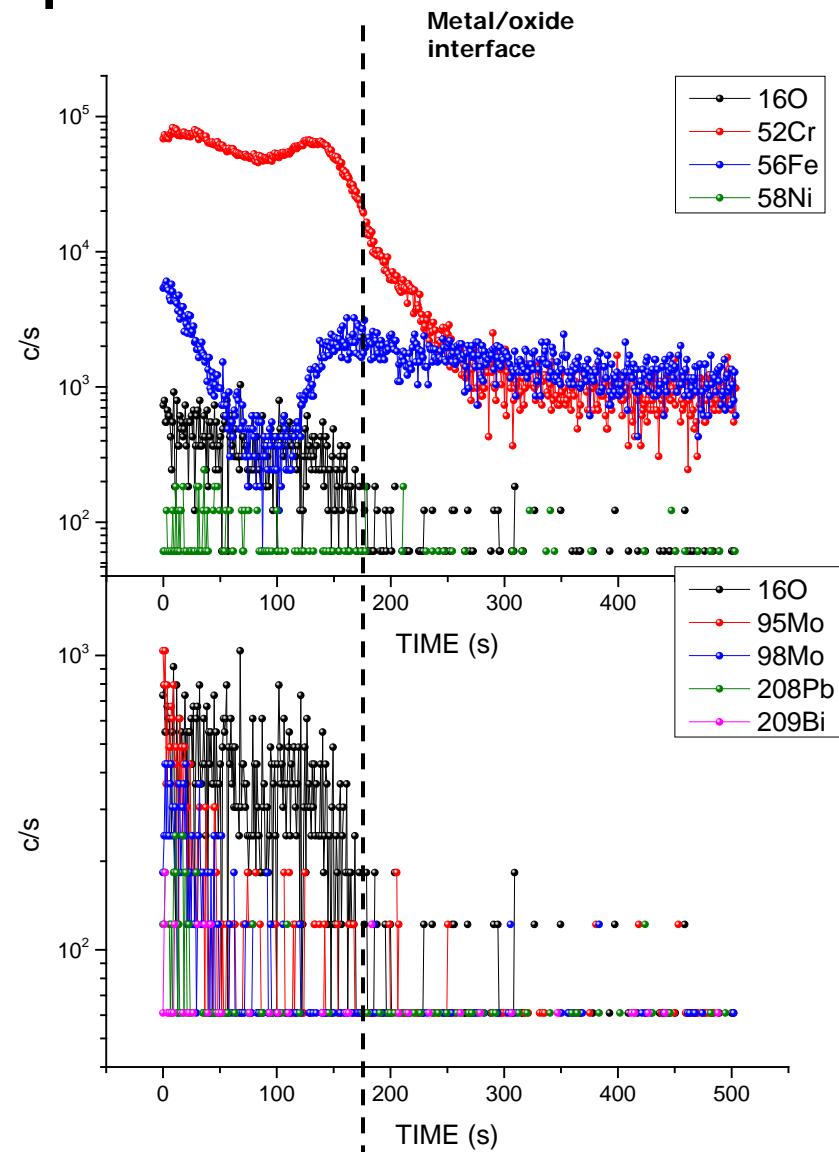
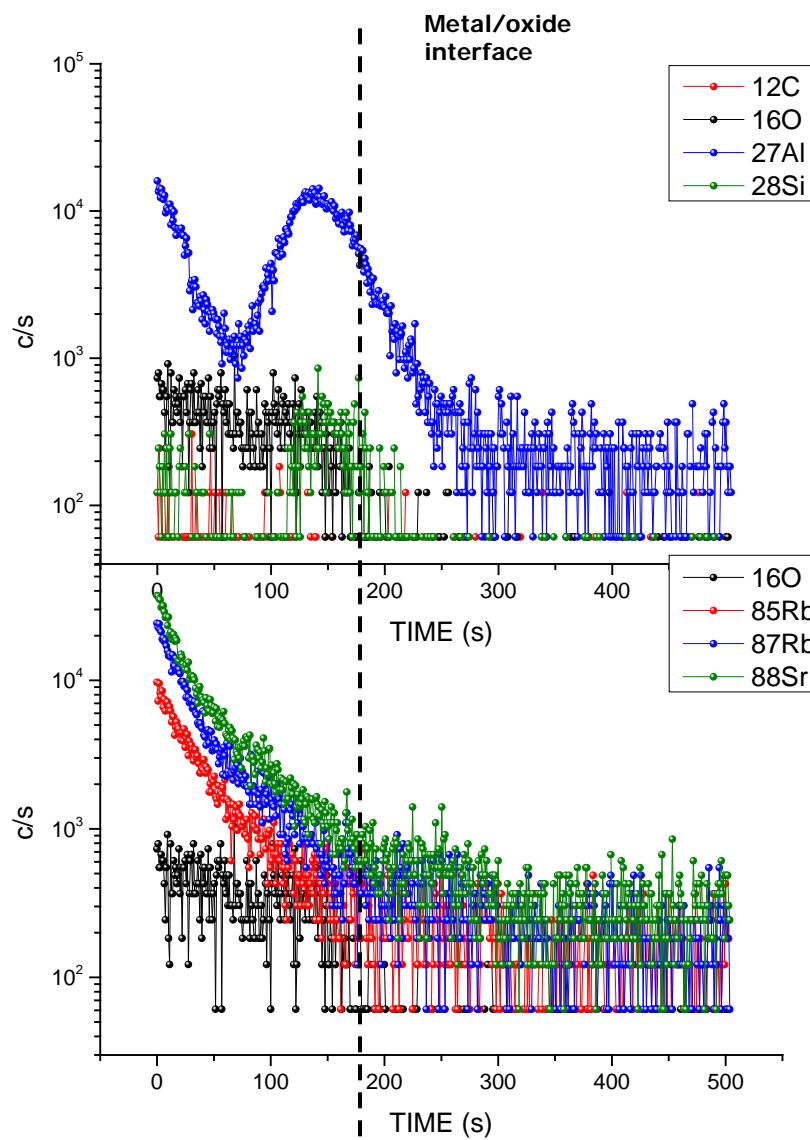
- **Non-destructive test (NDT)**
 - Gamma mapping of the Al-calotte
 - Visual inspection of the T91 calotte
 - Thickness measurement of the T91 calotte
- **Analysis of LBE samples**
- **Surface analyses**
 - EPMA analysis
 - SEM observation
 - SIMS analysis
- **Microstructural analyses**
 - TEM observation
- **Mechanical test**
 - Tensile test
 - Bend test
 - Hardness measurement
- **Summary**

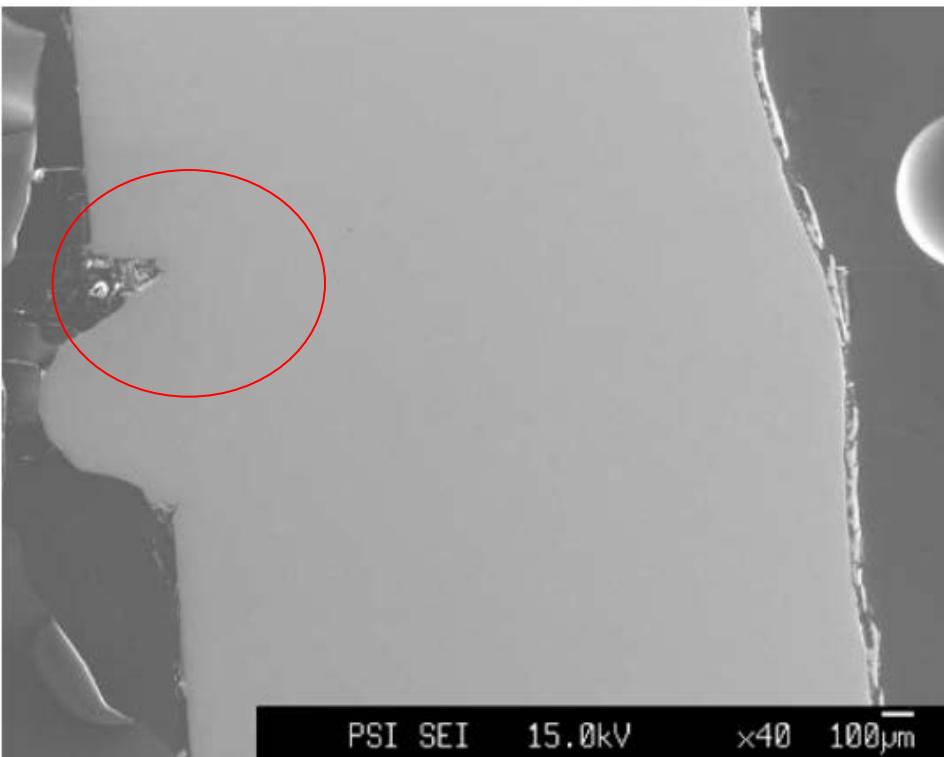




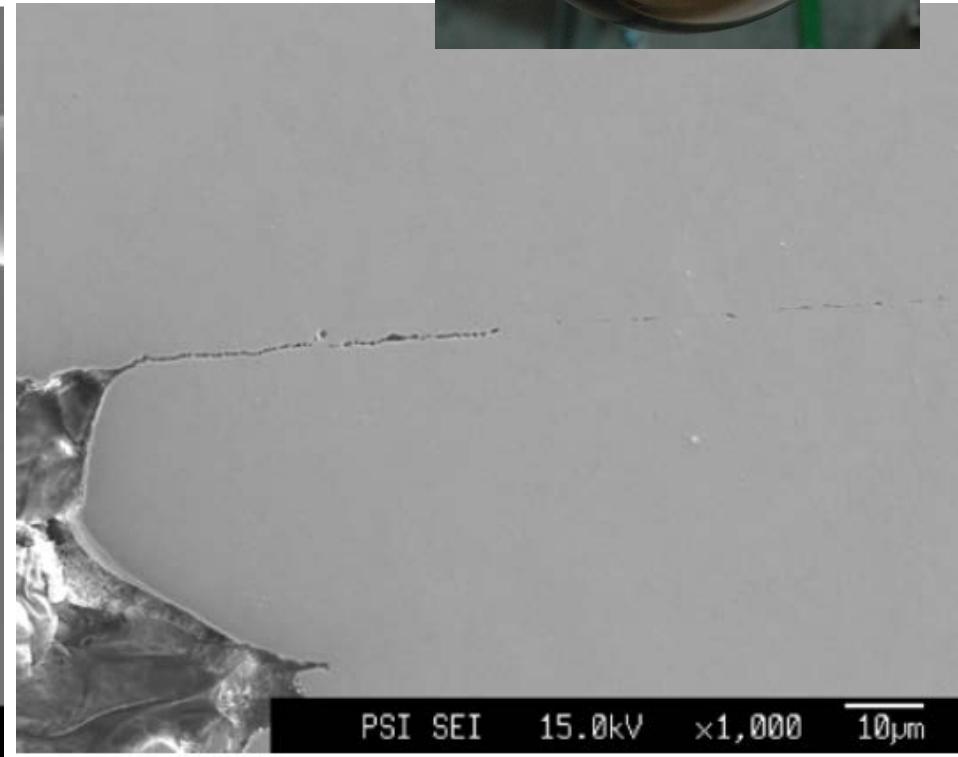


Depth profile

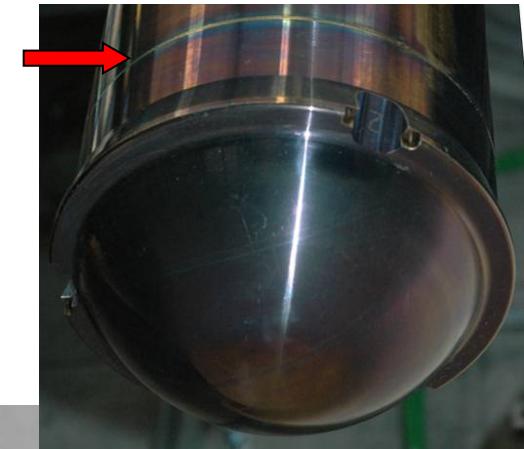


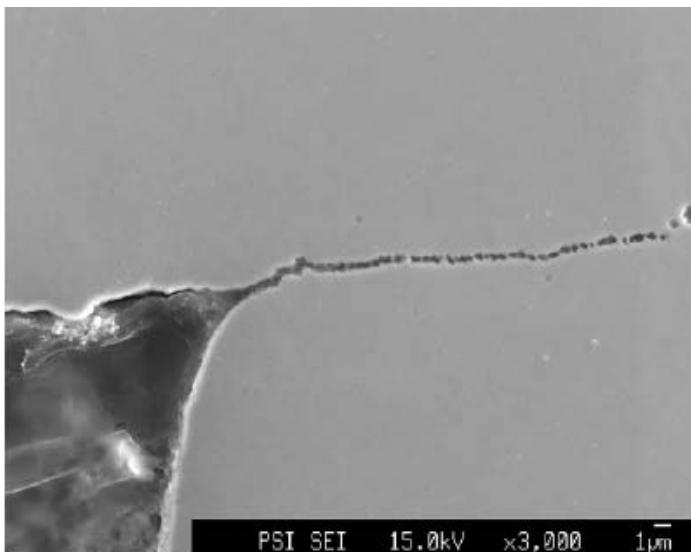


P2, Weld position (inside is on the left)



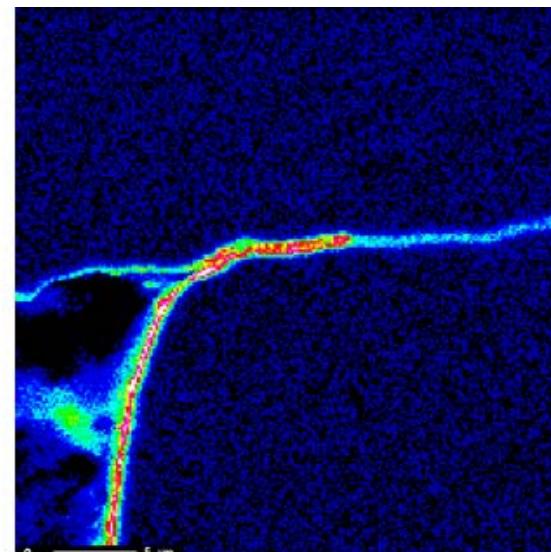
P2, section of left SEM (note: microcrack)



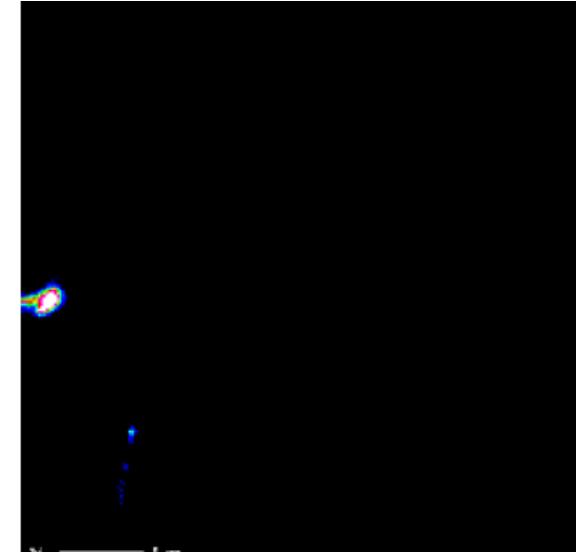


PSI SEI 15.0kV x3,000 1 μ m

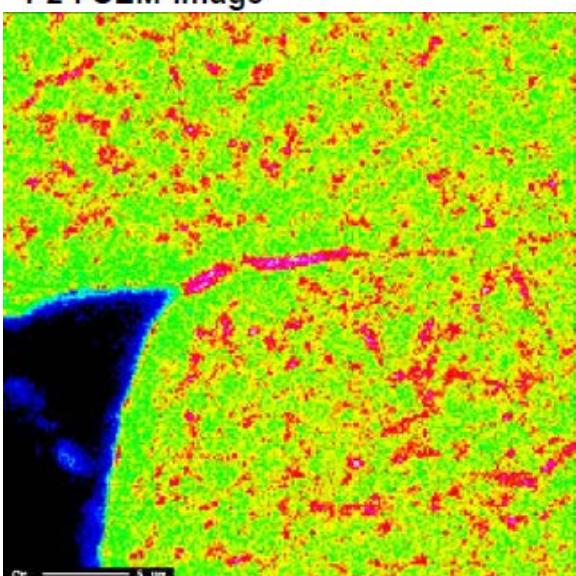
P2 : SEM-image



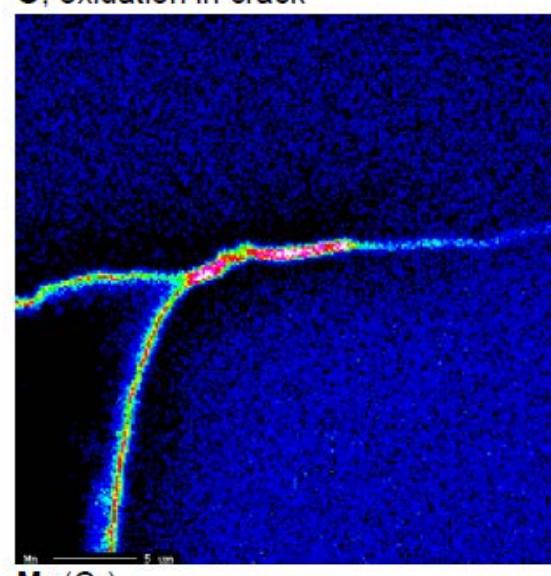
O, oxidation in crack



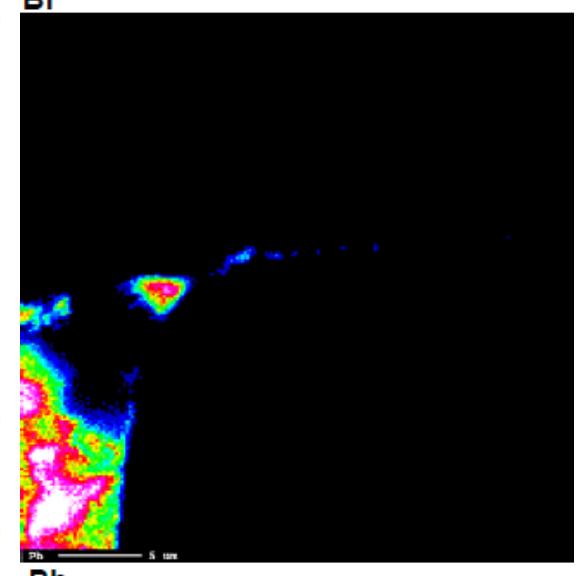
Bi



Cr



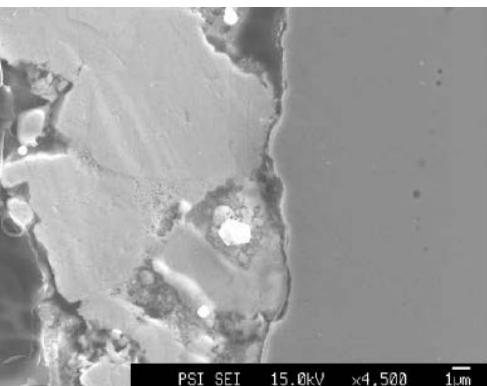
Mn(Cr)



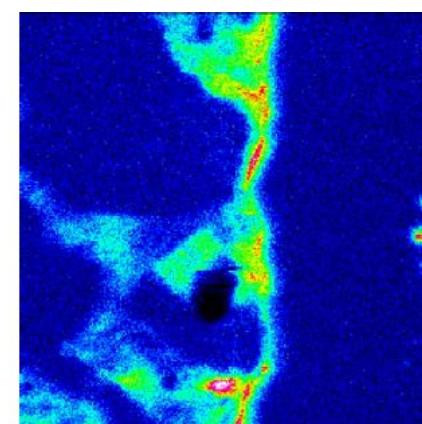
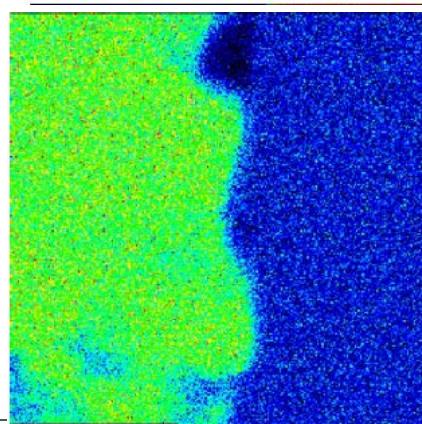
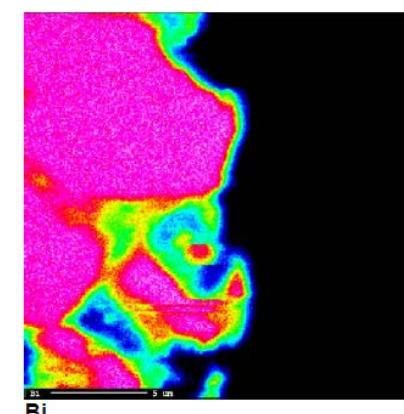
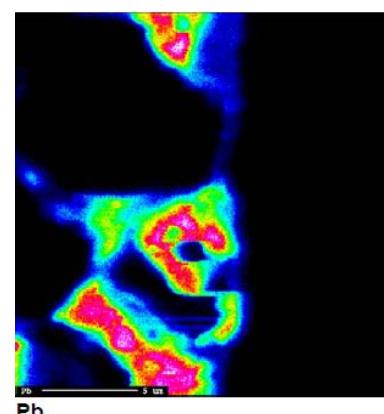
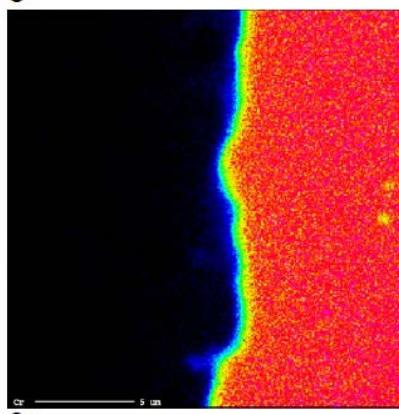
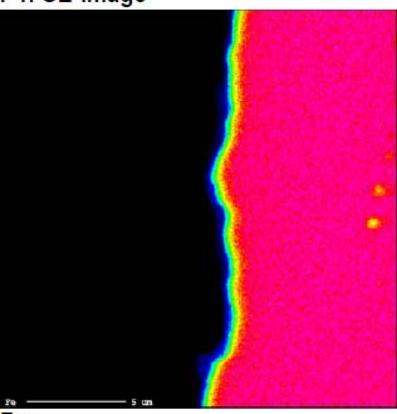
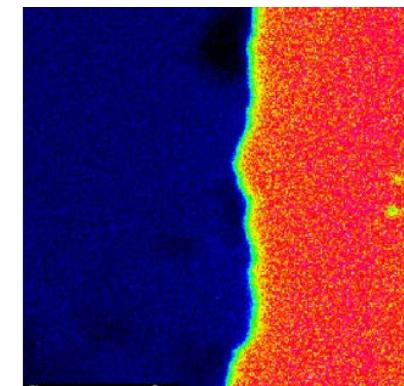
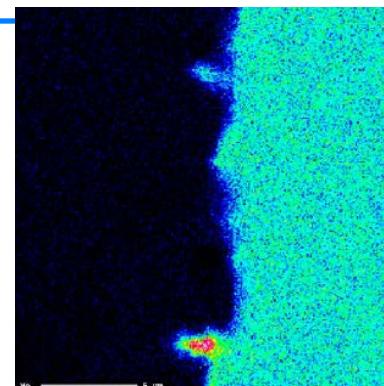
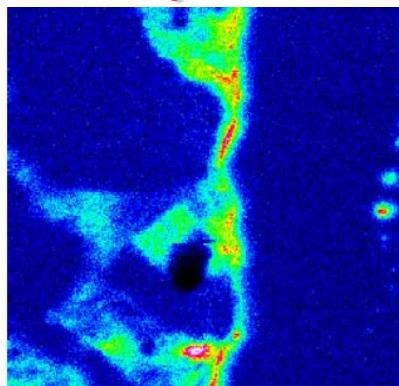
Pb

Surface analyses – EPMA

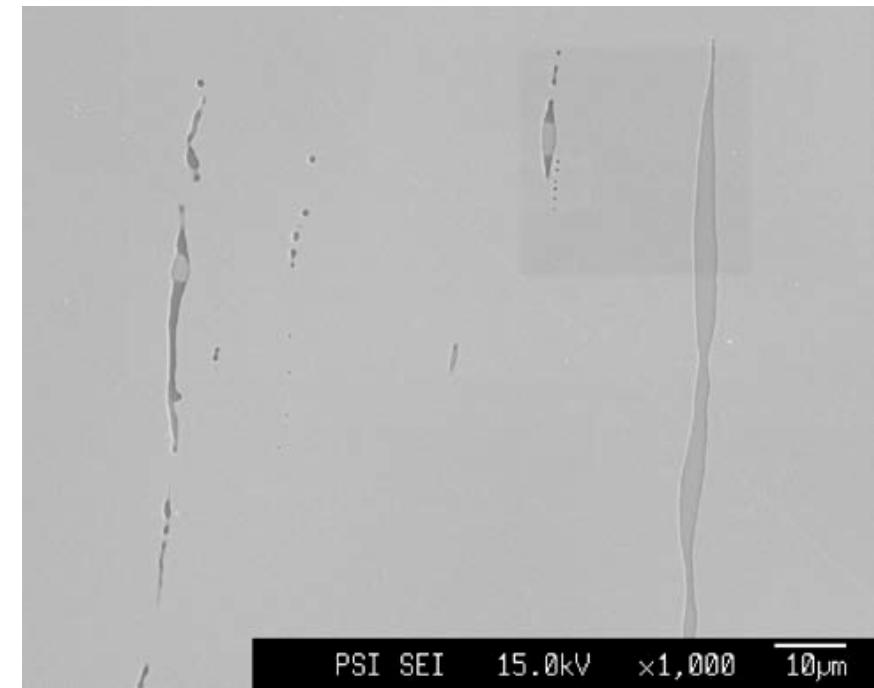
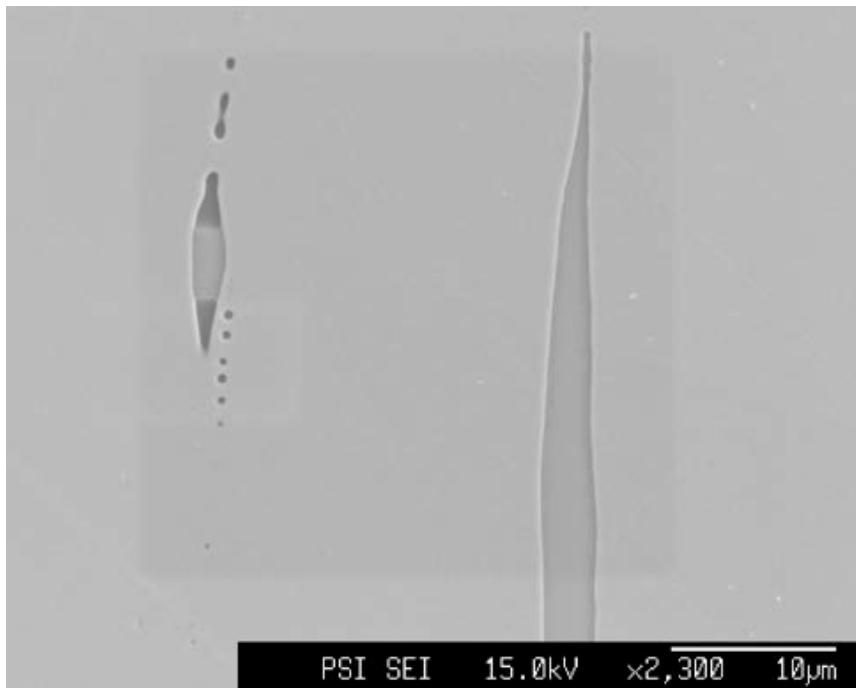
SS 316 FGT

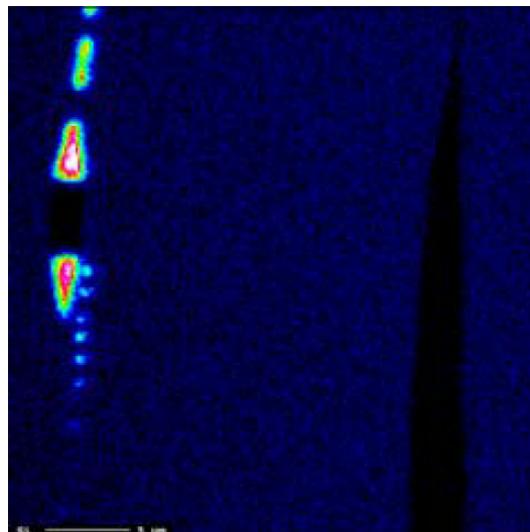


P4: SE-image

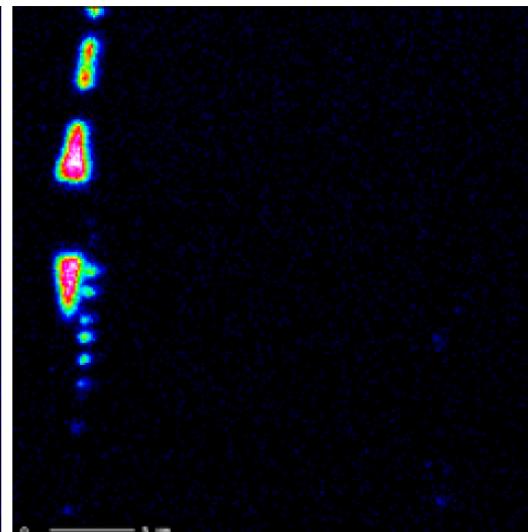


P4: P (Bi) continued

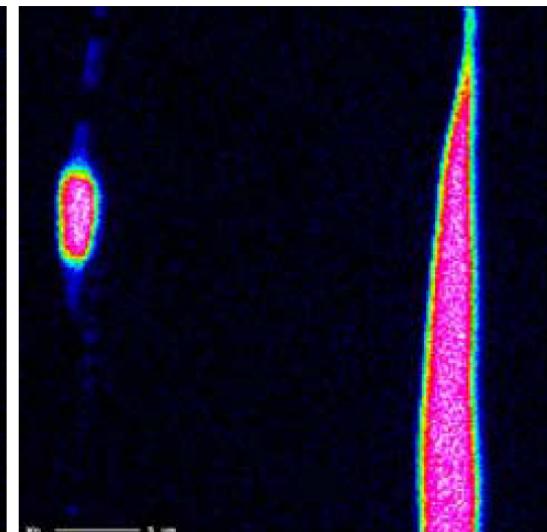




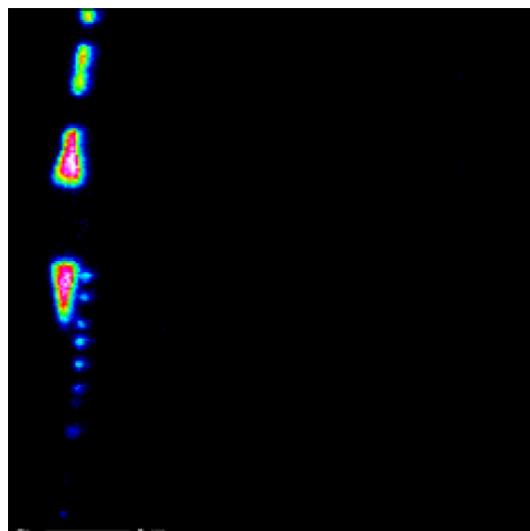
O



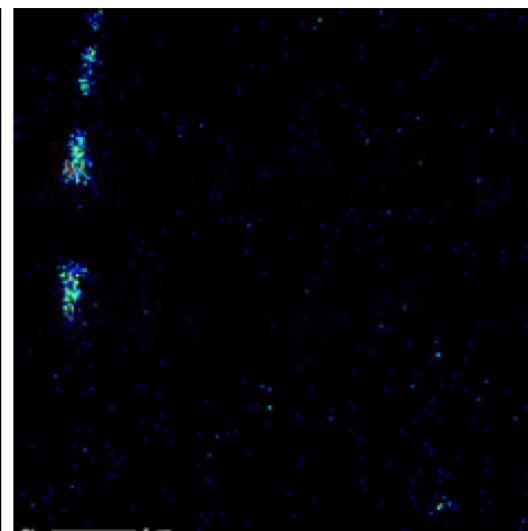
Ca



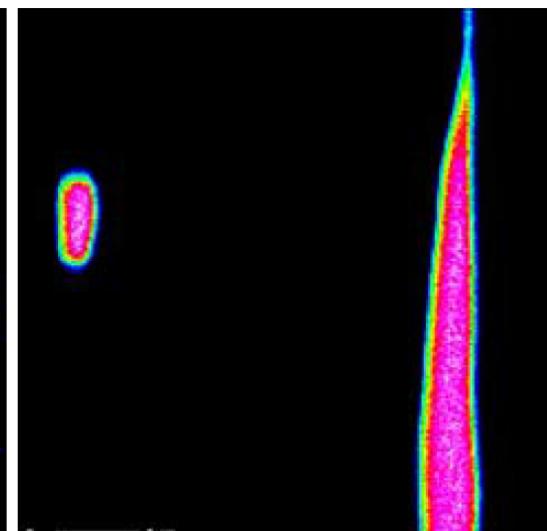
Mn



Si

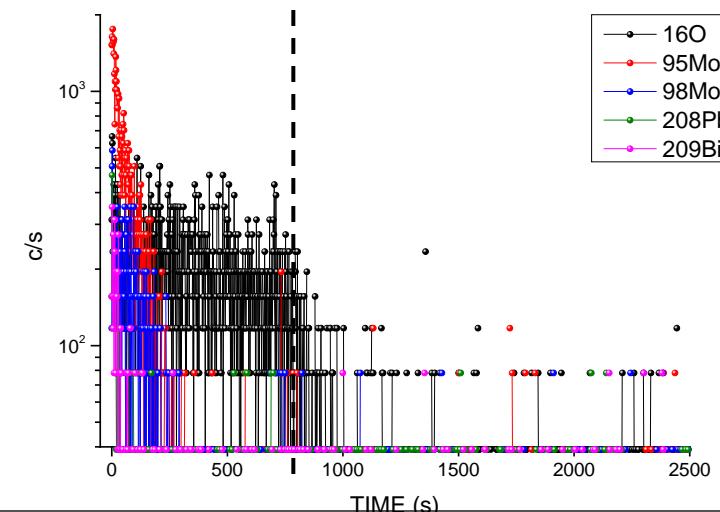
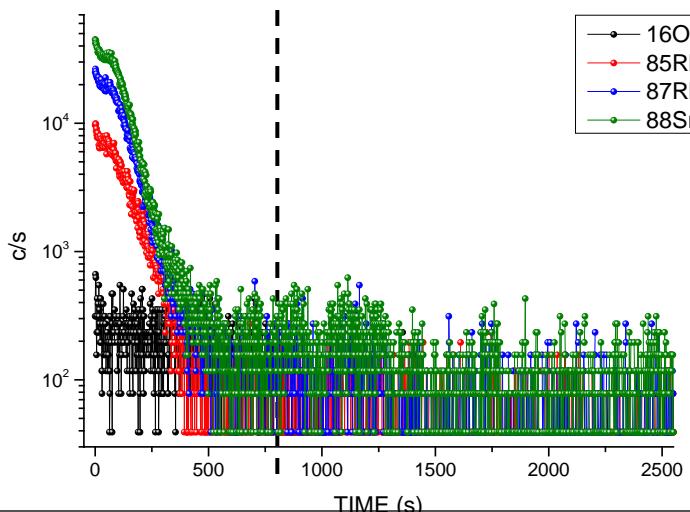
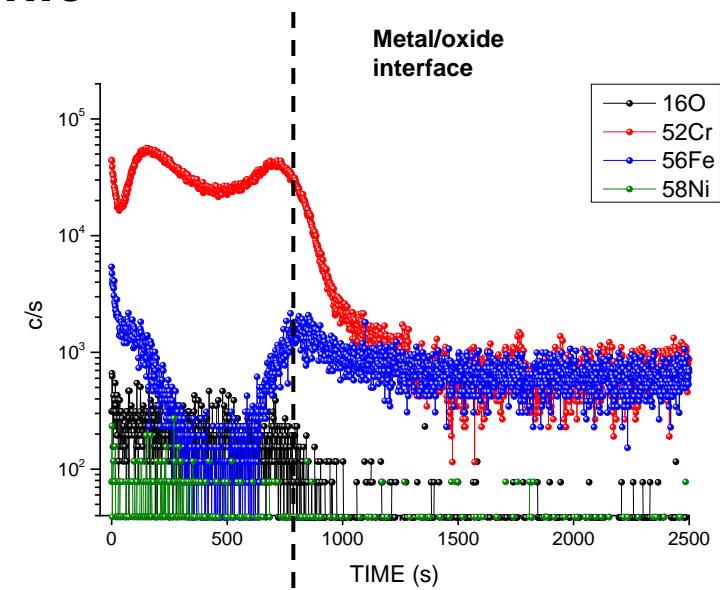
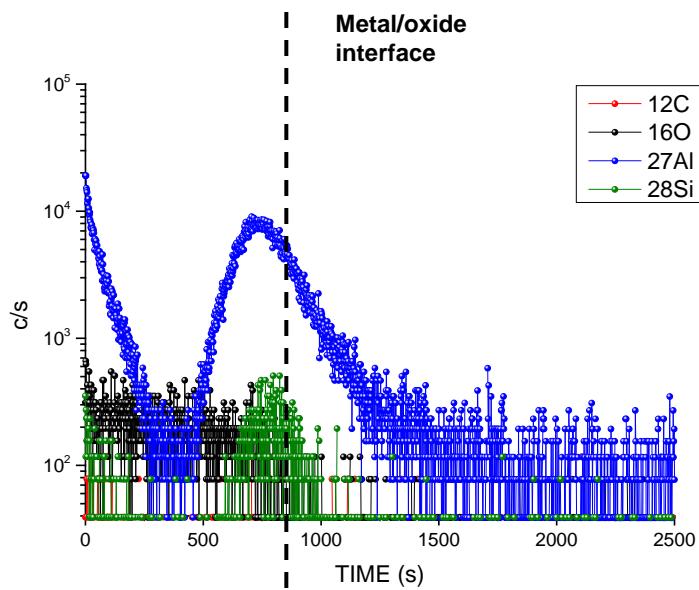


Ti



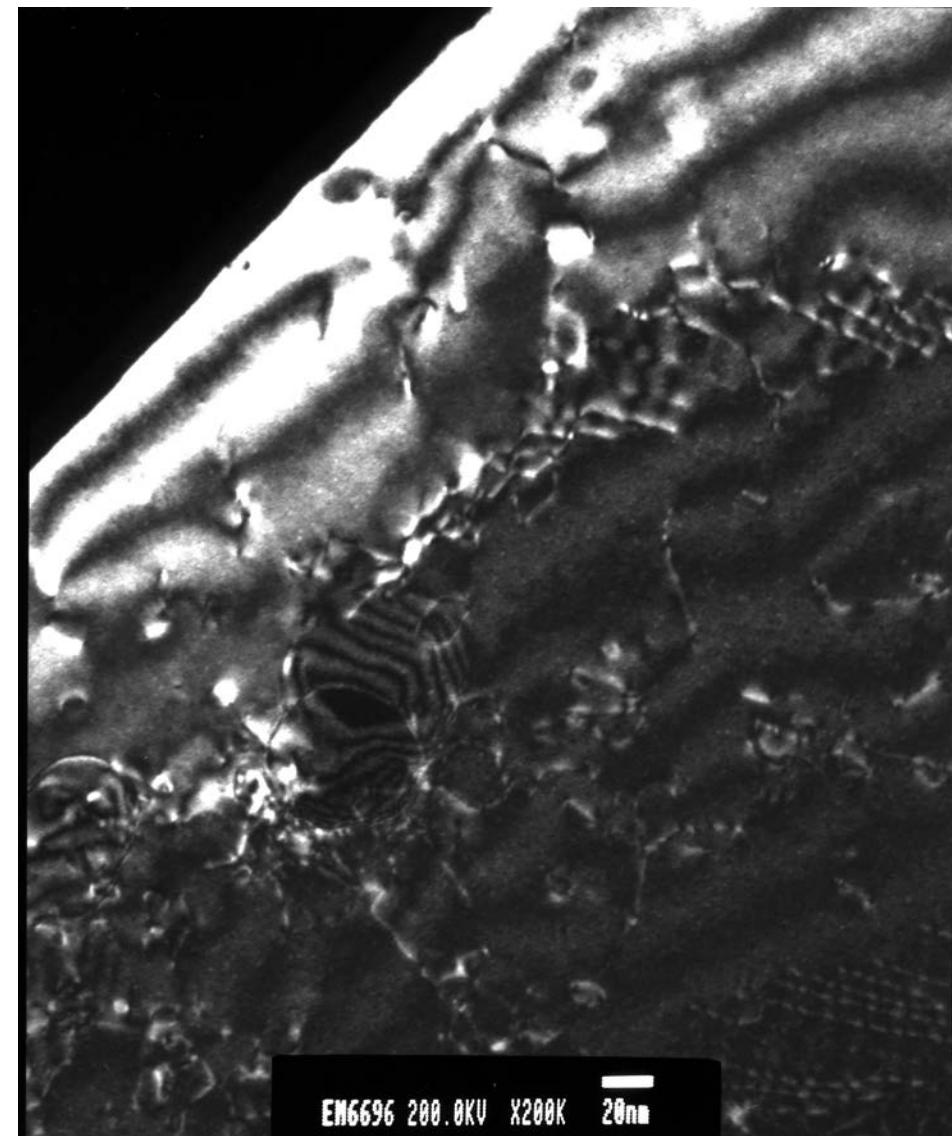
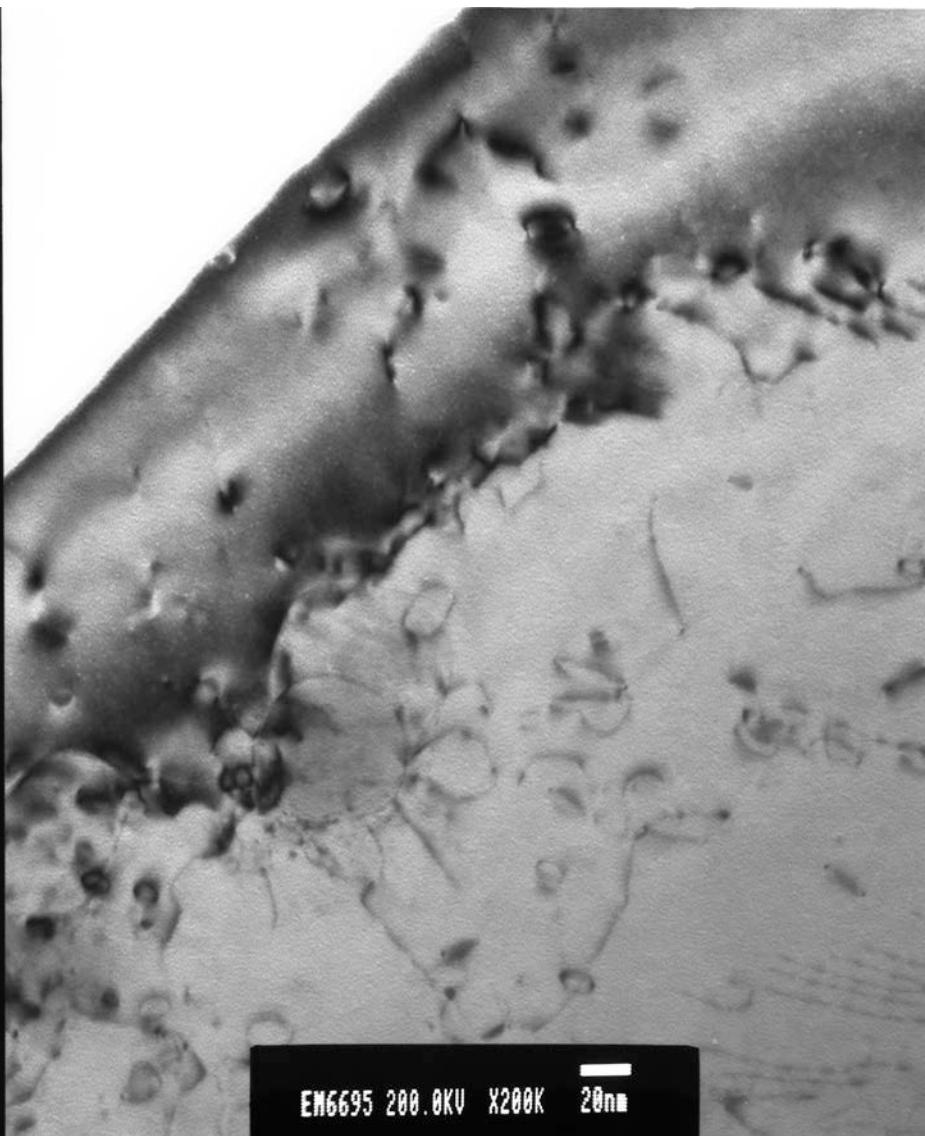
S

Depth profile

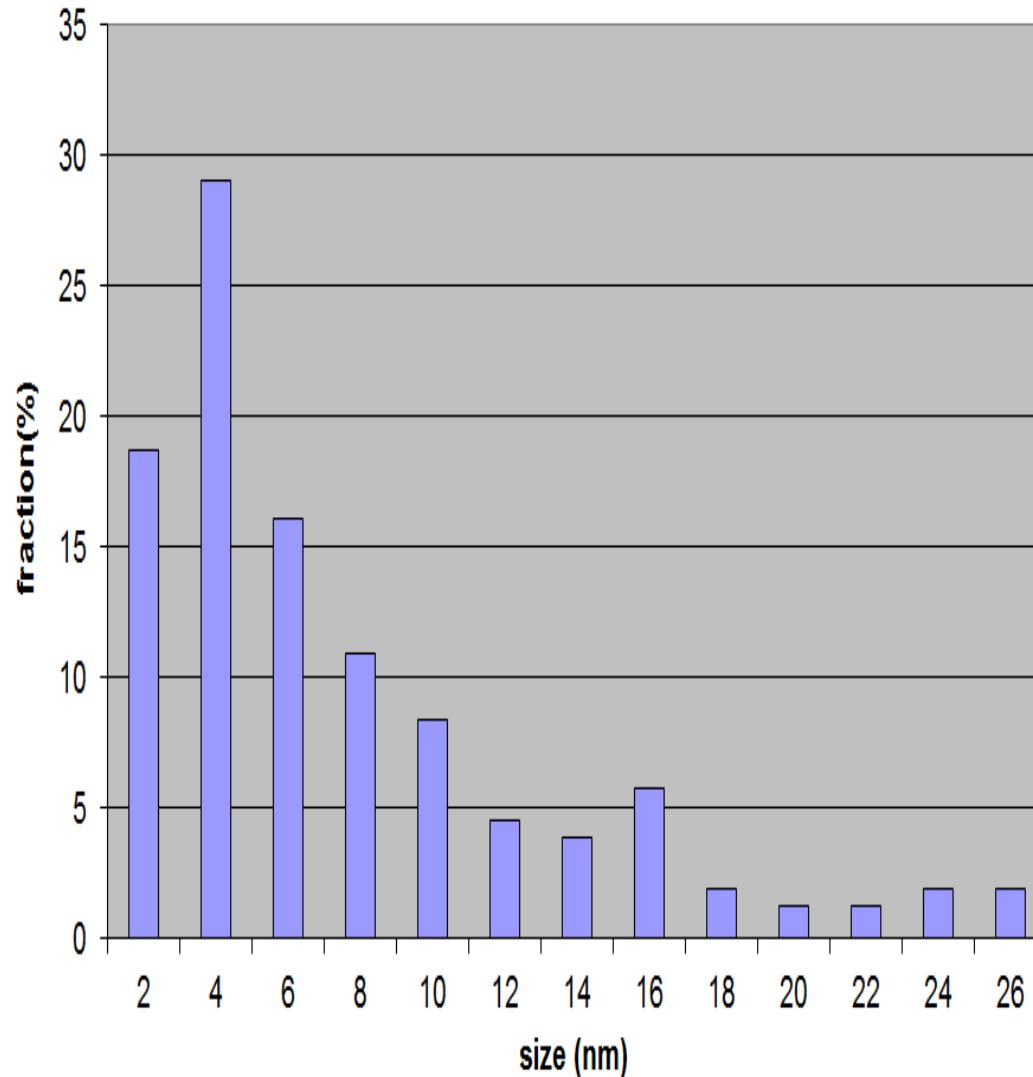


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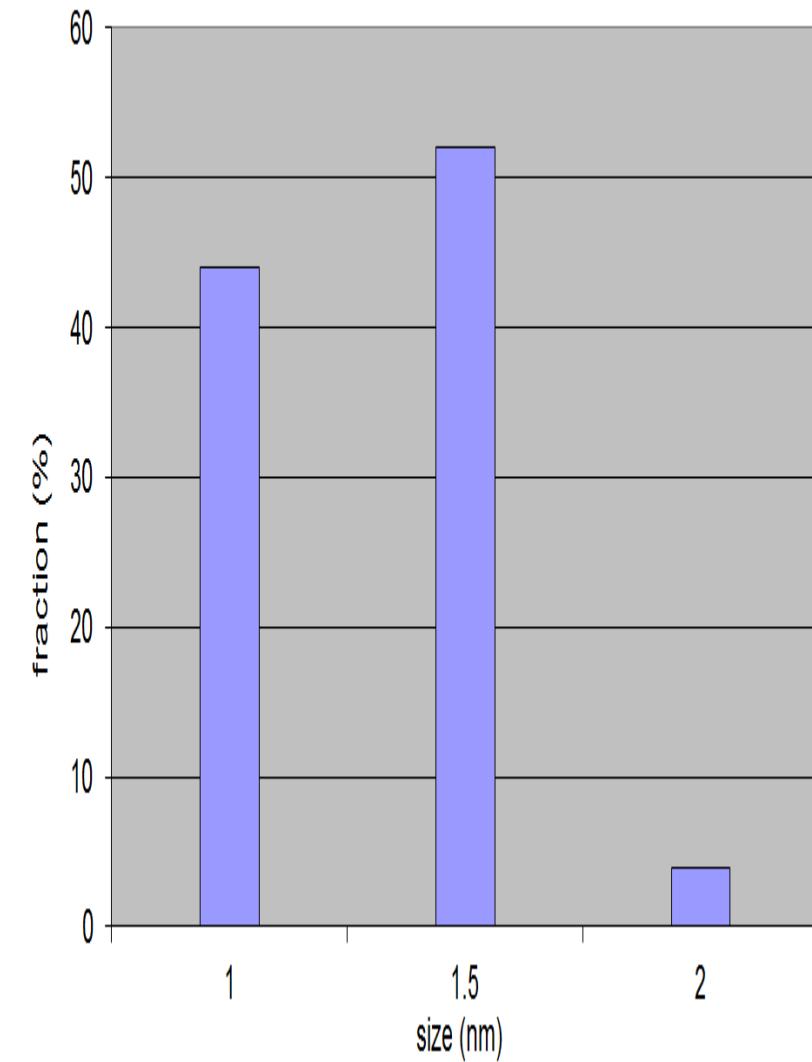
TEM observation: T91 calotte (6.5 dpa, 325° C)



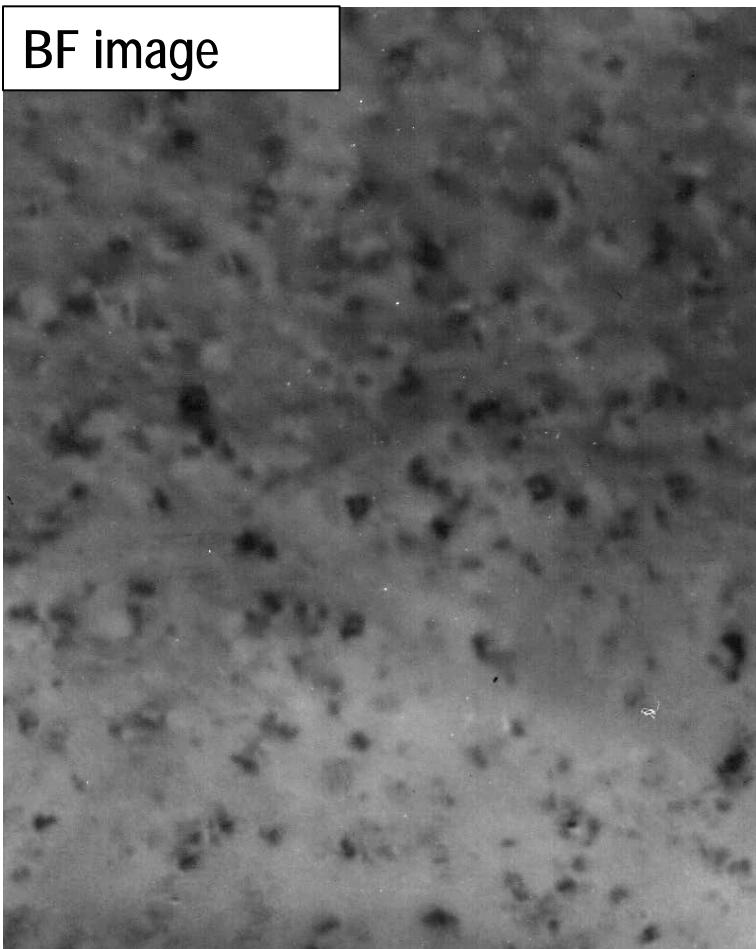
Size distribution of loops and bubbles



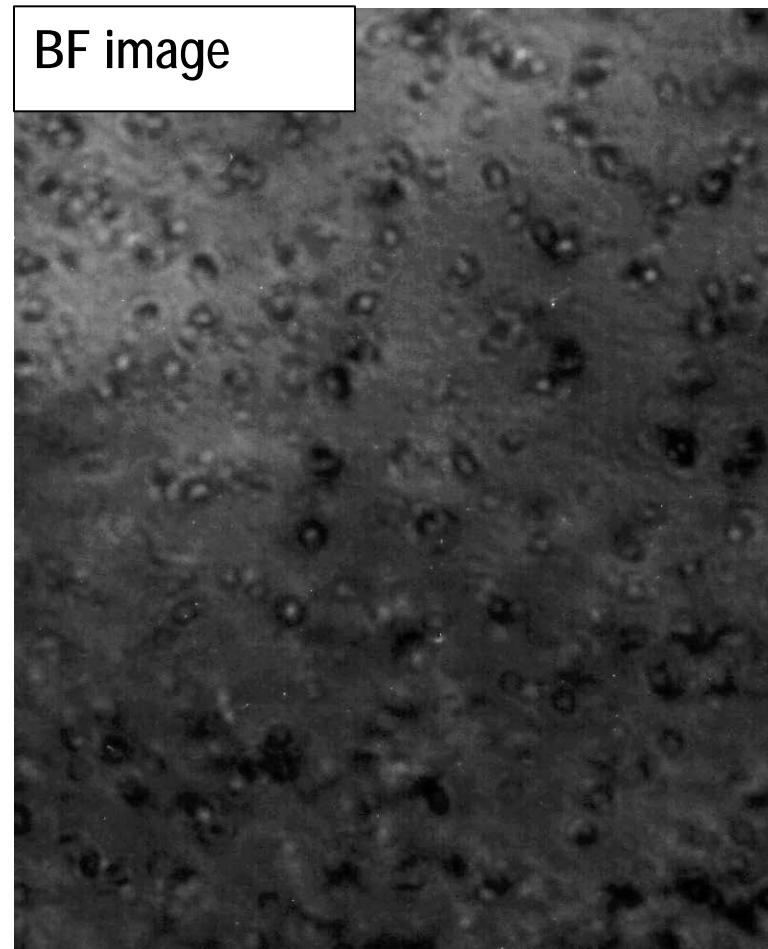
H02-10-1-A bubble size distribution



Frank loops



Cavities

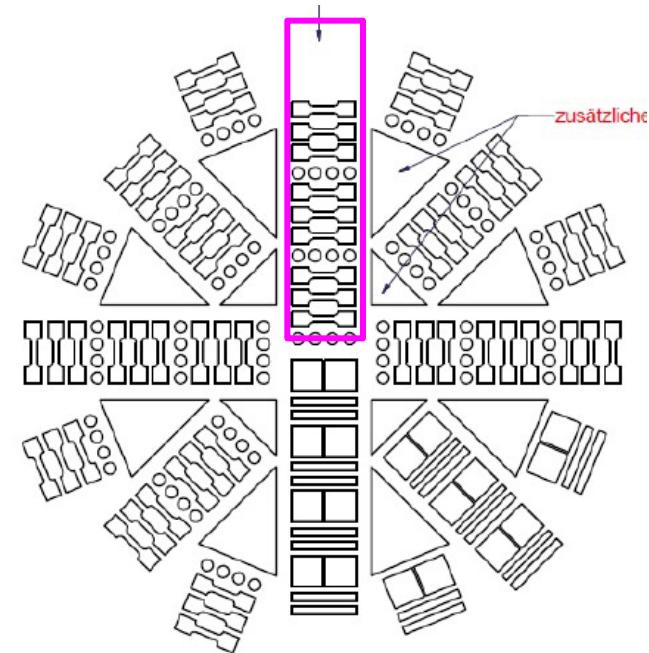
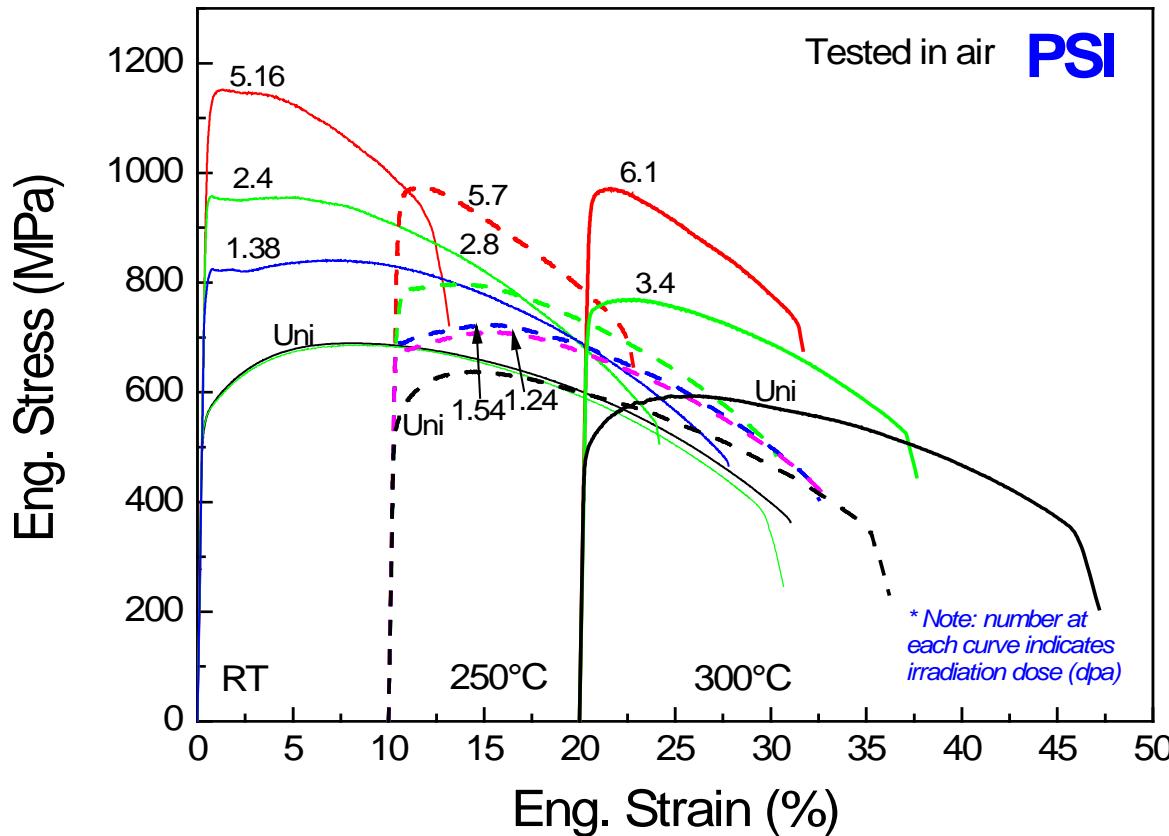


100nm

- High number density Frank loops and cavities.

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Eng. strain-stress tensile curves of specimens of MEGAPIE T91 Calotte



Thank you