

A high temperature furnace for
in-situ SANS and diffraction
measurements on steel samples

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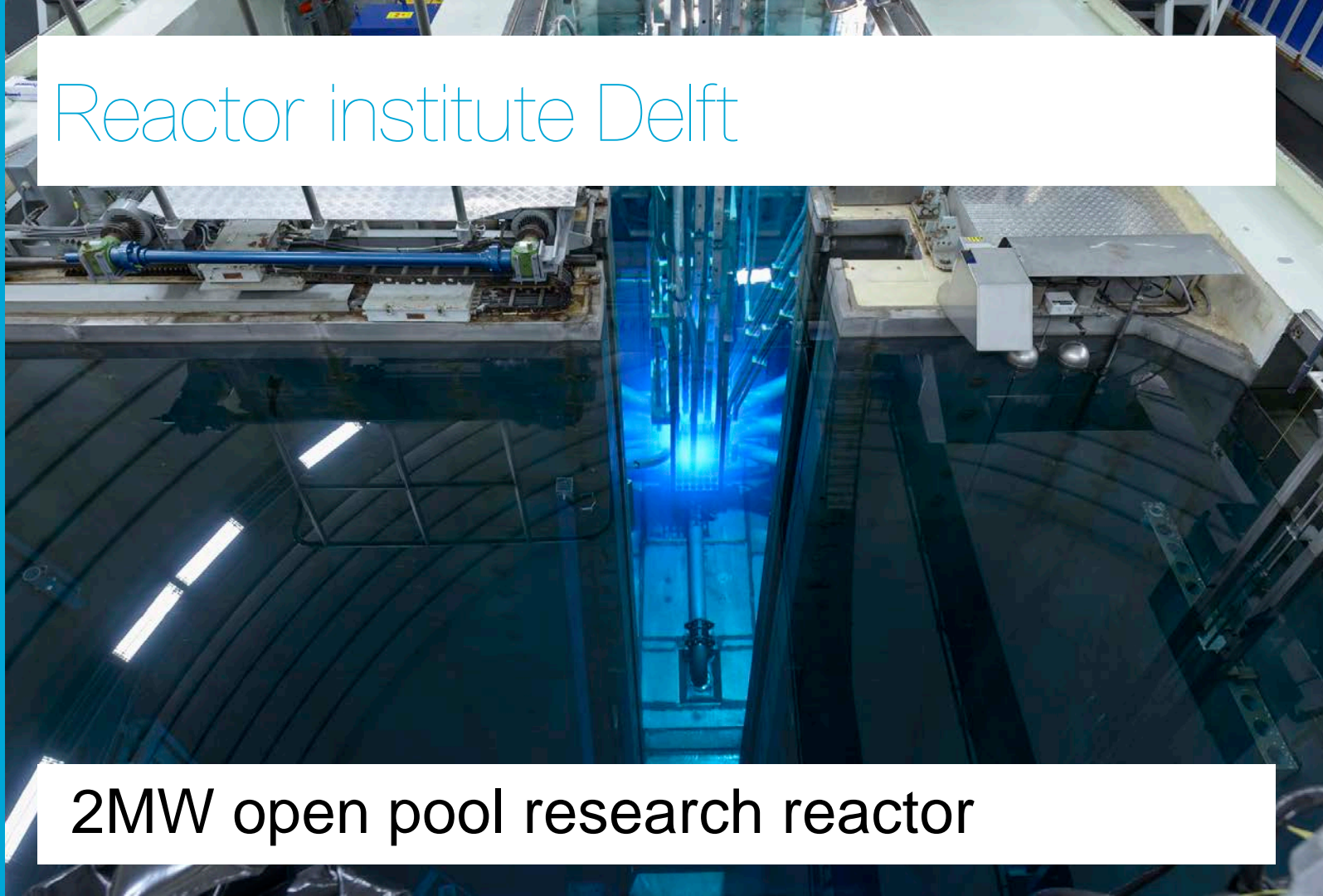
Introduction

TU Delft



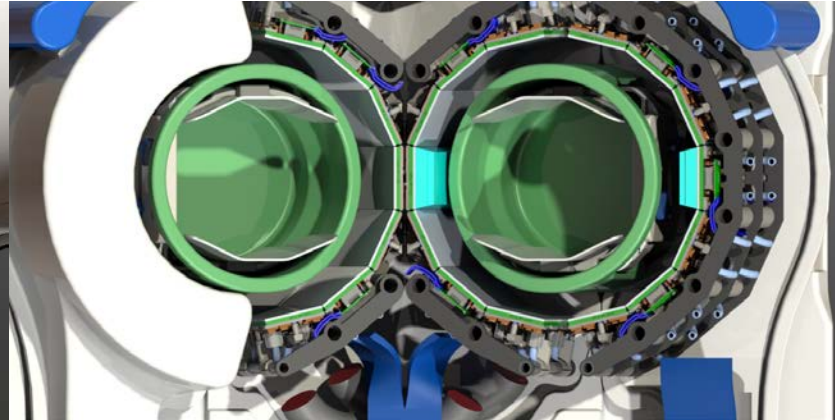
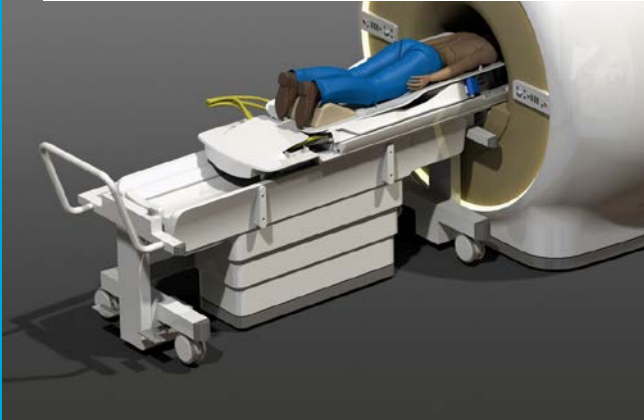


Reactor institute Delft



2MW open pool research reactor

DEMO - Projects



A high temperature furnace for
in-situ SANS and diffraction
measurements on steel samples

Scientific case

Goal

The goal of the research is to get **fundamental insight** into the role of **individual chemical elements** on the precipitation and phase transformation kinetics, which is deemed essential for the development of **NANO-steels** with **reduced amounts of alloying elements without compromising properties.**

NANOsteels

- Ferrite with addition of Niobium, Molybdenum, Titanium and Vanadium
- Single-phase, ferrite matrix in combination with nano-meter-sized precipitates
- Used in automotive industry for resource efficiency and weight reduction

Research methods

- Electron probe micro analysis
- Atom probe tomography
- Dilatometry
- SANS
- **SANS and ND**

Goal SANS and ND

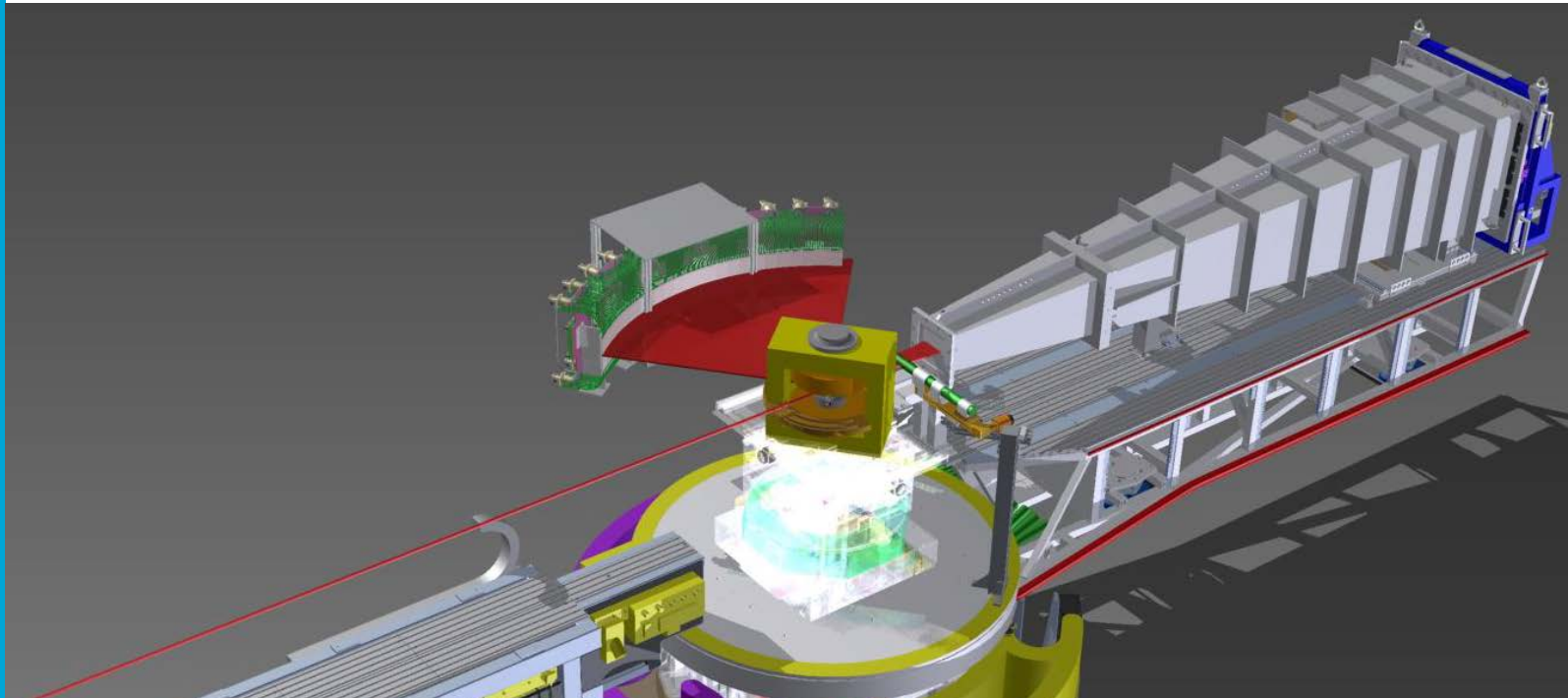
Study in-situ and simultaneous the precipitation kinetics (with SANS) and the phase transformation kinetics (with ND) in NANOsteels.

What is needed

- SANS and ND instrument
- Sample environment

SANS and ND instrument

- Developed within LARMOR at ISIS



Sample environment

- High temperature and fast cooling
 - Heat treatment while doing measurements
- Magnetic field
 - Homogeneous over the sample for magnetic contrast
- Rotation
 - Reduce texture effects

Furnace requirements

Sample

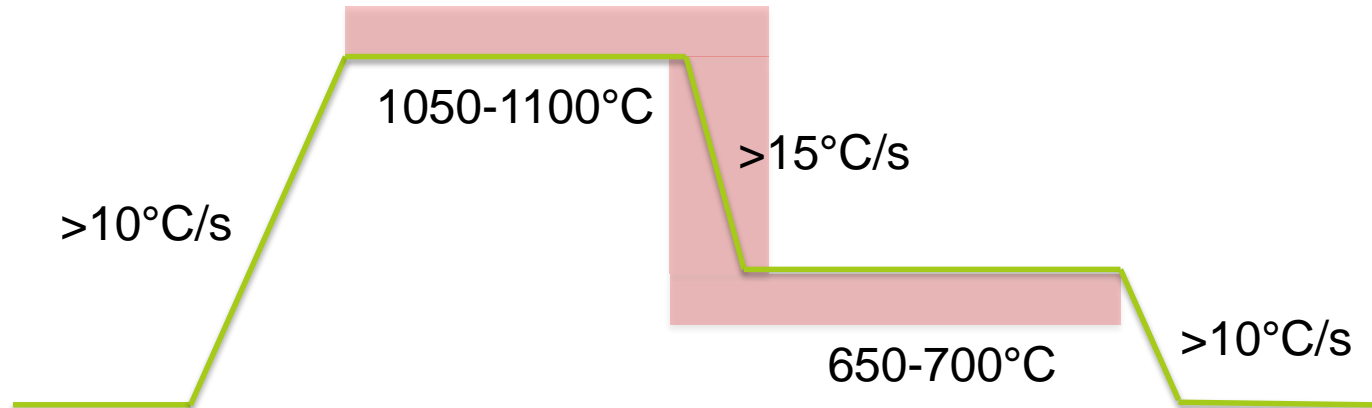
- **Sample 1mm thick**

SANS and ND

- Incoming beam size: 8x8mm
- SANS beam: -4° - 4°
- Diffracted beam: 49.5° - 76.5°
- Neutron transparent windows, no precipitates growth due to temperature treatment

Temperature

- Heat treatment:



- Temperature gradient
 - 0.2°C/mm

Magnetic field

- **GMW magnet**
 - Pole shoes 75mm
 - Pole shoe gap 44mm for 1.67T

Rotation

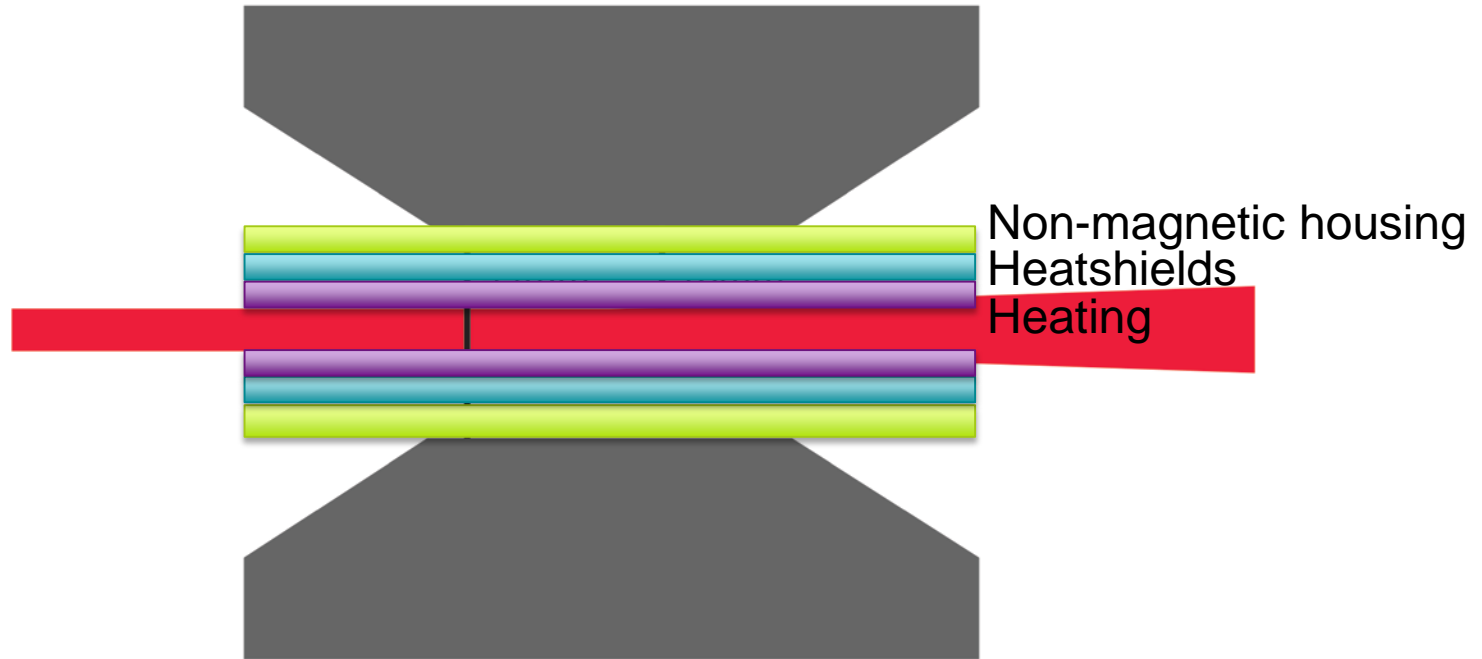
- -15 to 60°

Dimensional constraints

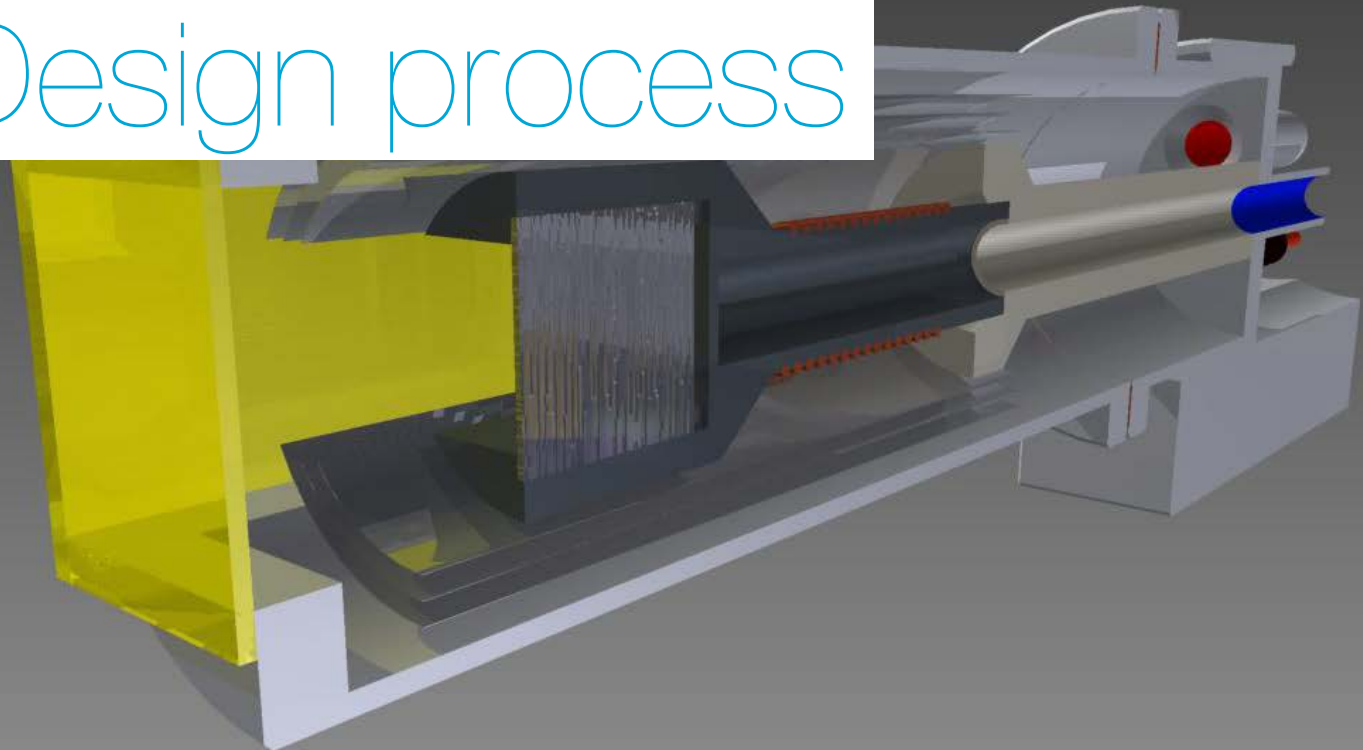
- -15 to 60°



Dimensional constraints



Design process



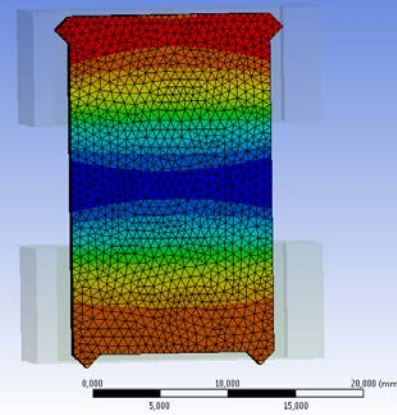
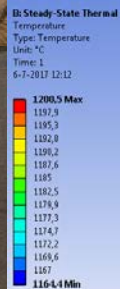
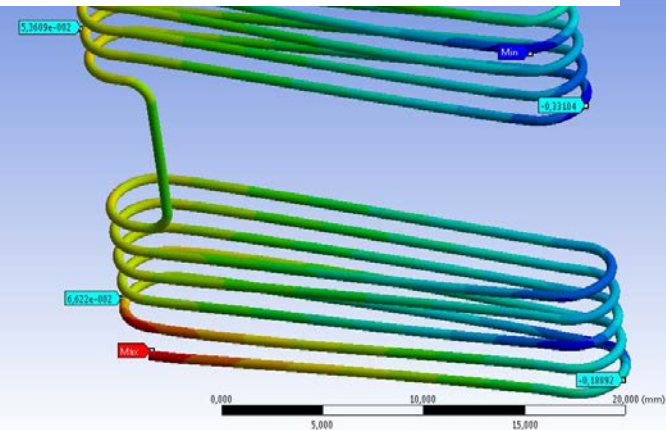
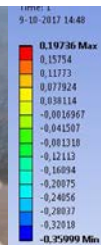
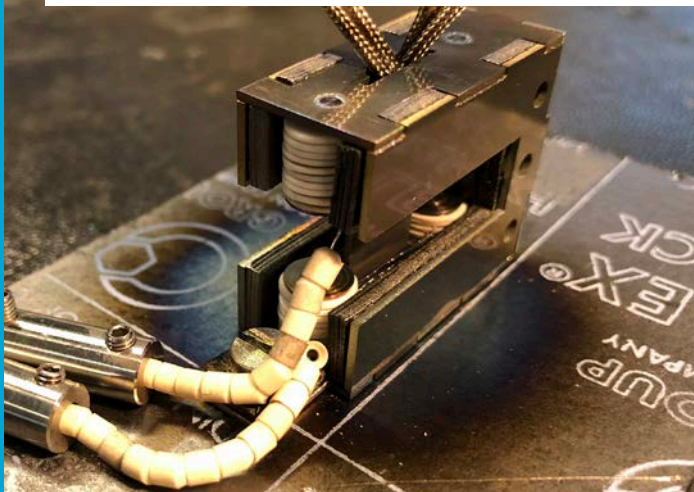
Types of heating

- RF
- Laser
- Resistance
- Hot finger
- Radiation
- ...

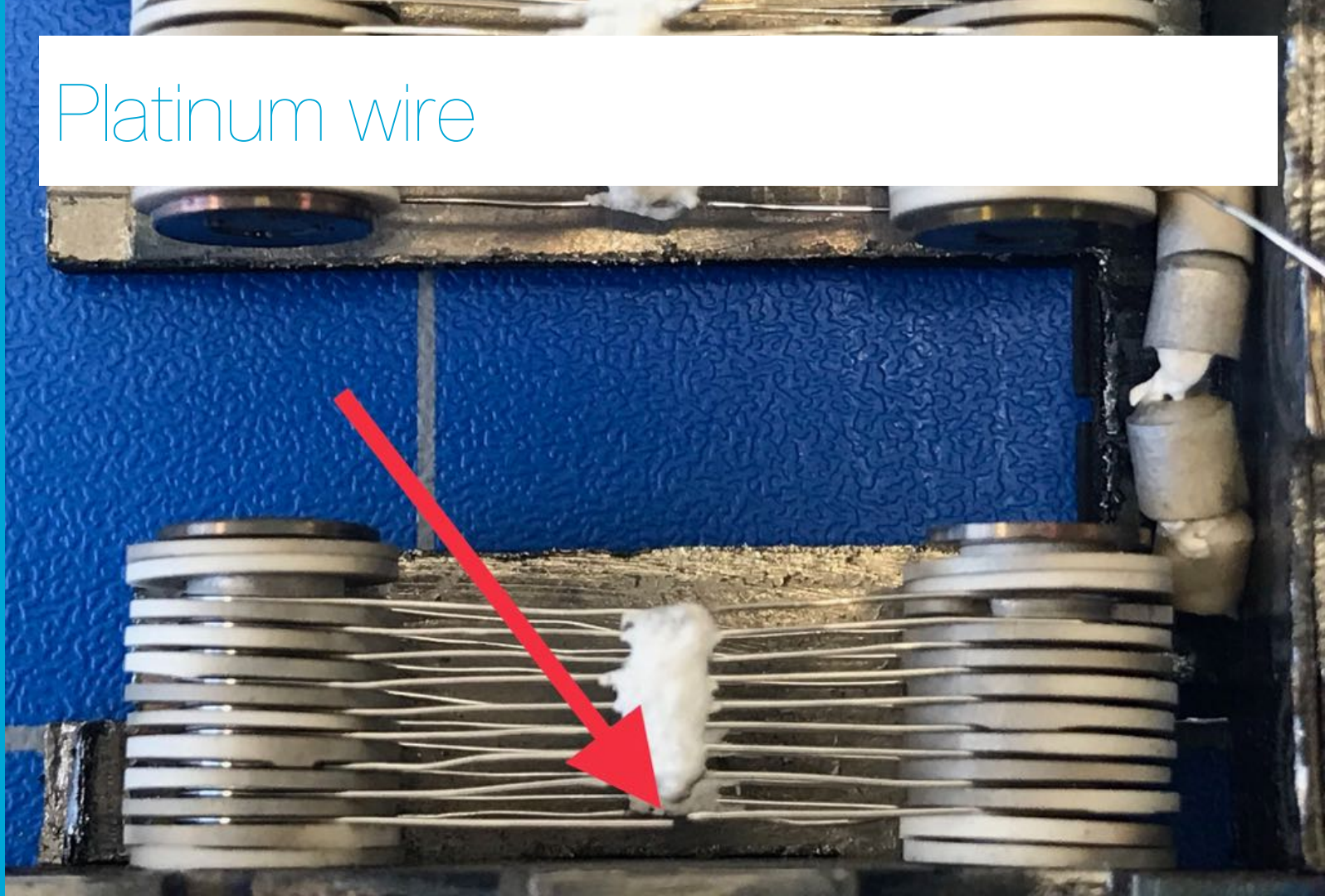
Heating wire

- **Platinum**
 - Melting point 1700°C
 - Flexible
 - Expensive
- **Molybdenum**
 - Melting point: 2 620 °C
 - Recrystallization Temperature: 600°C
- **Tungsten**
 - Recrystallization Temperature: 1300°C

Experiments and FEM



Platinum wire



Heating wire

- ~~Platinum~~
- ~~Molybdenum~~
- ~~Tungsten~~
- Molybdenum-Lanthanum
 - Recrystallization Temperature: 1700°C
 - Cheap

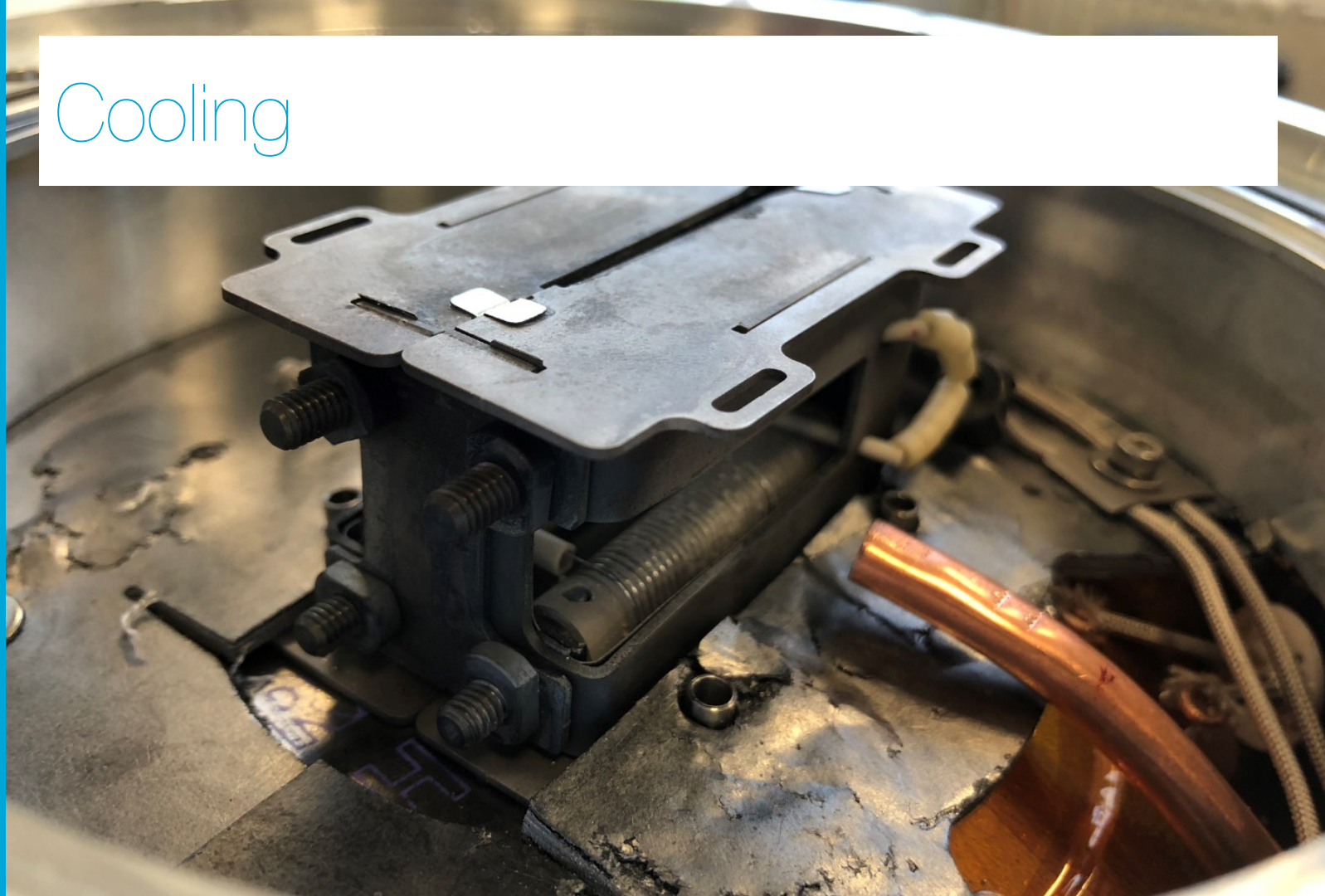
Prototyping



Prototyping

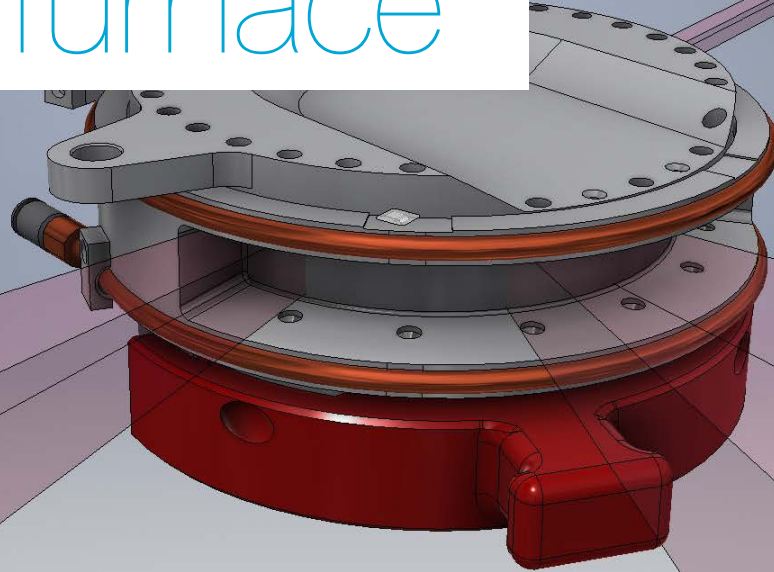


Cooling

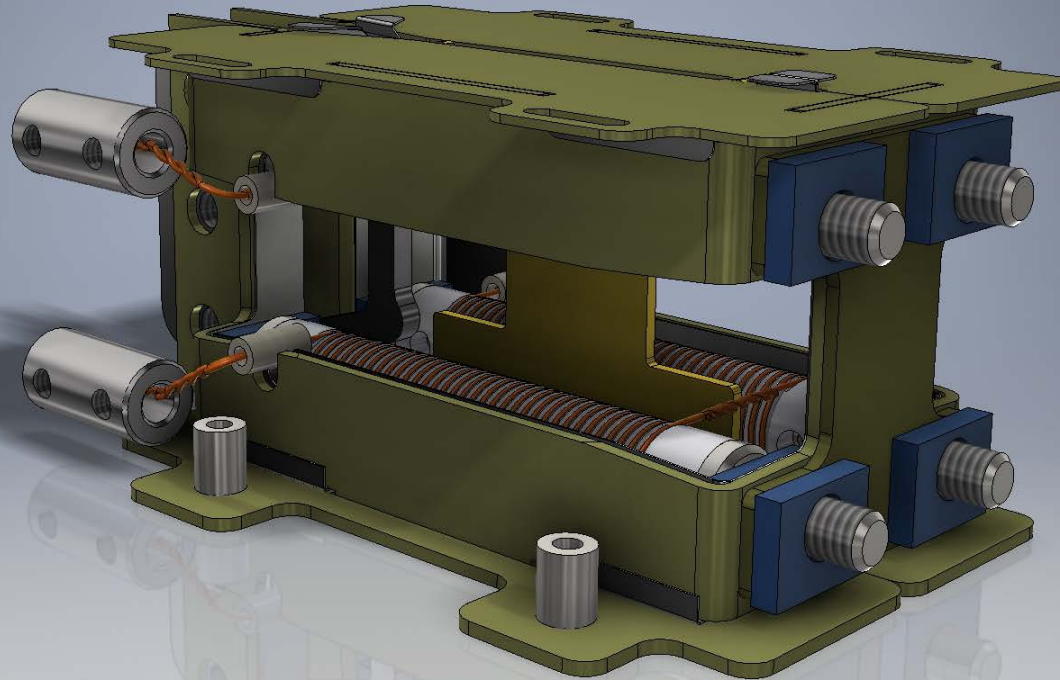




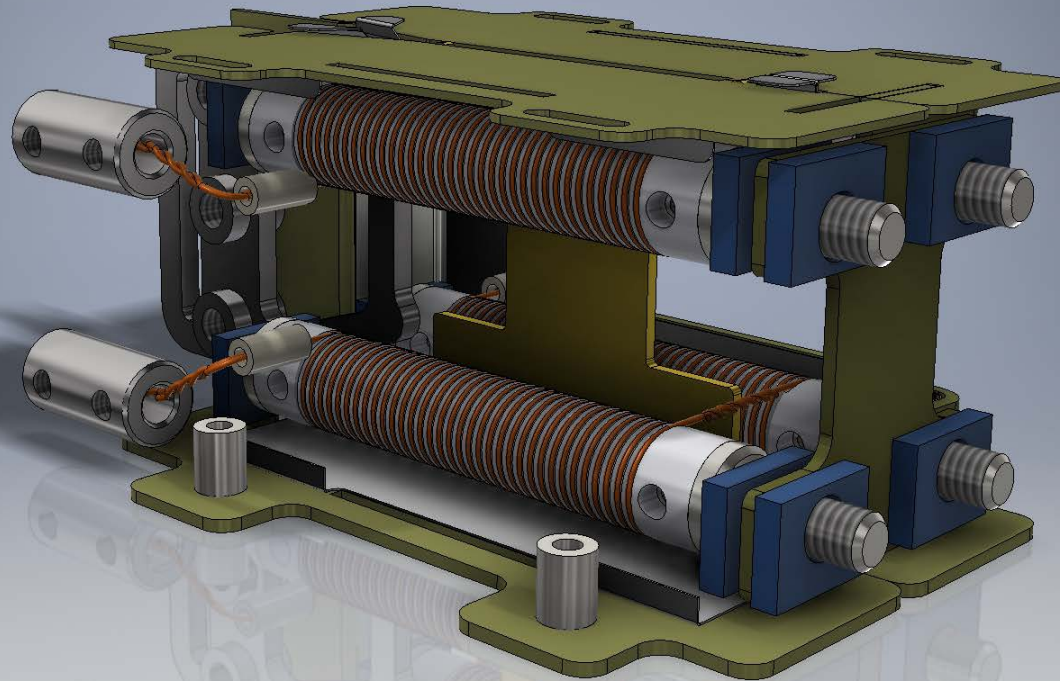
The furnace



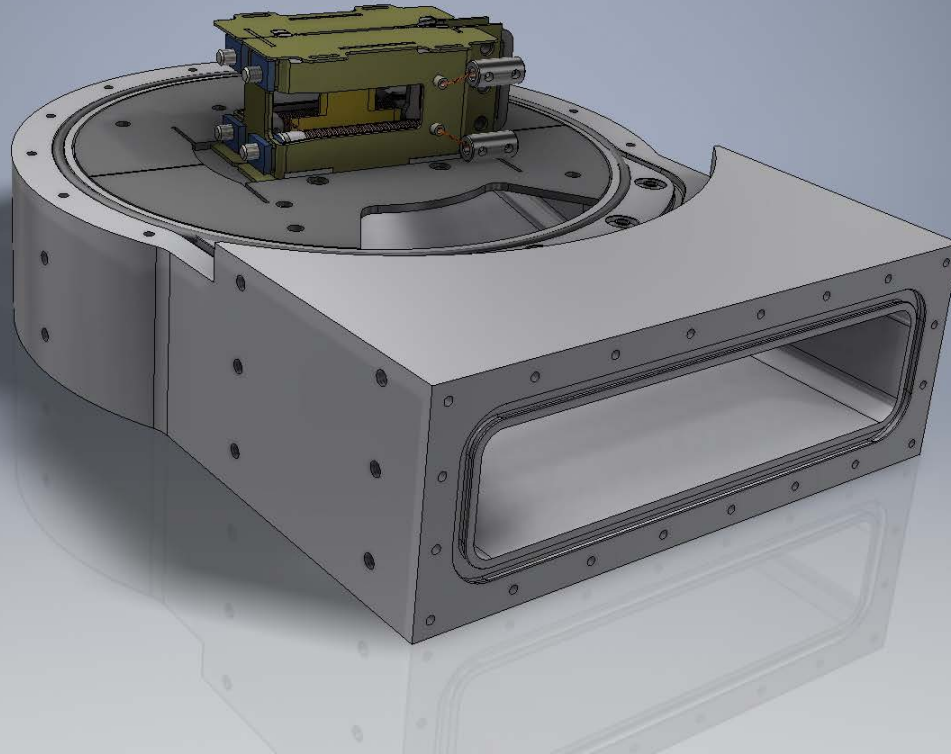
Heating coil



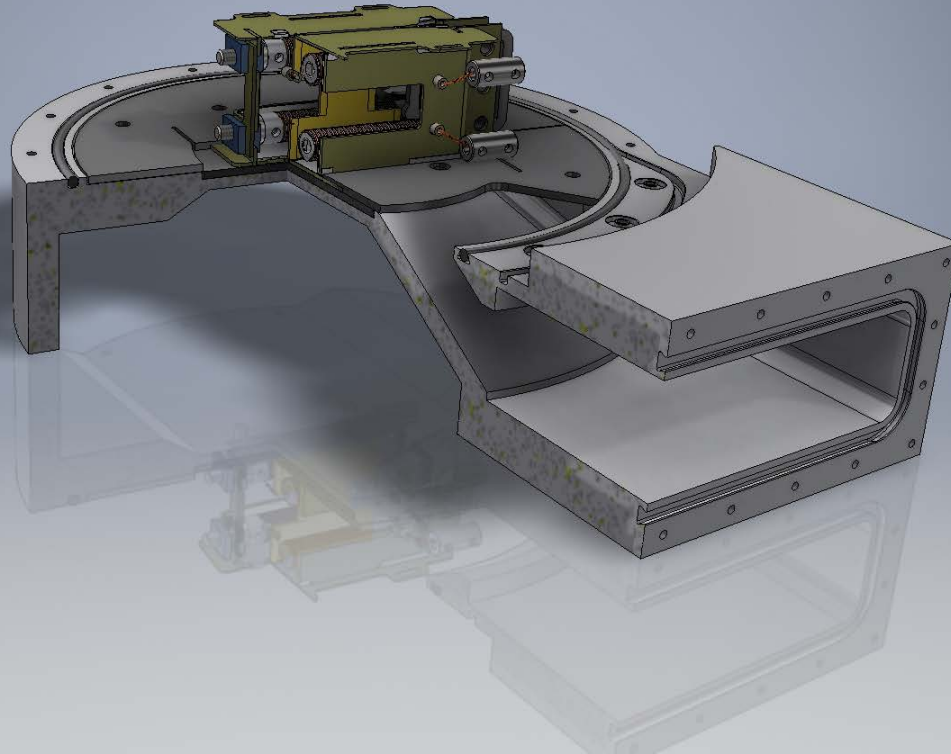
Heating coil



Base



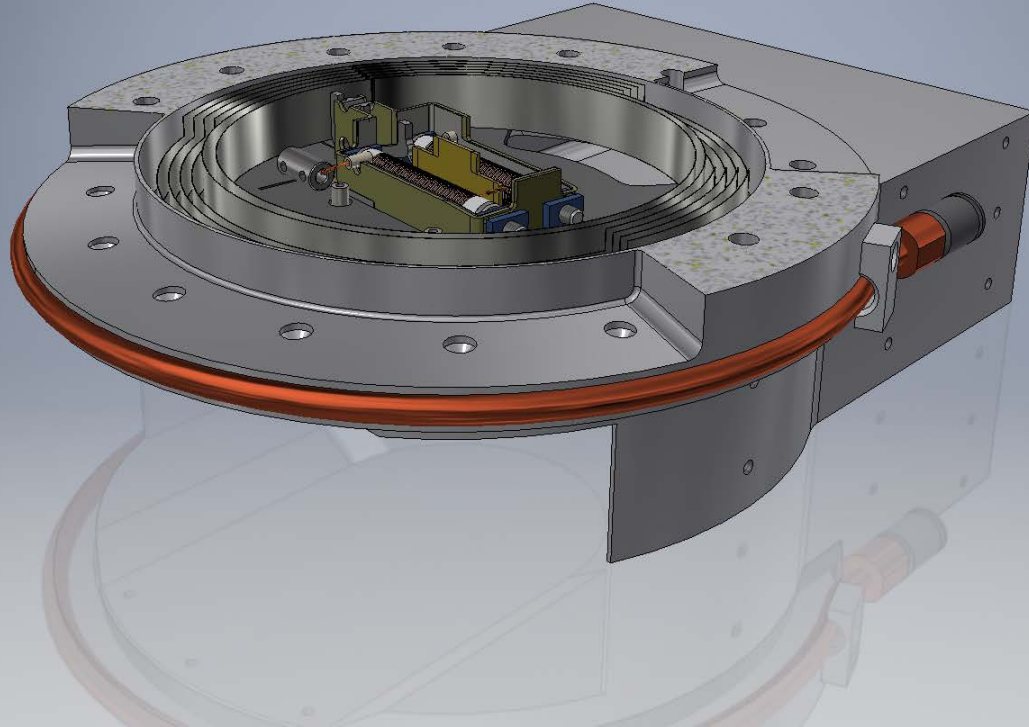
Base



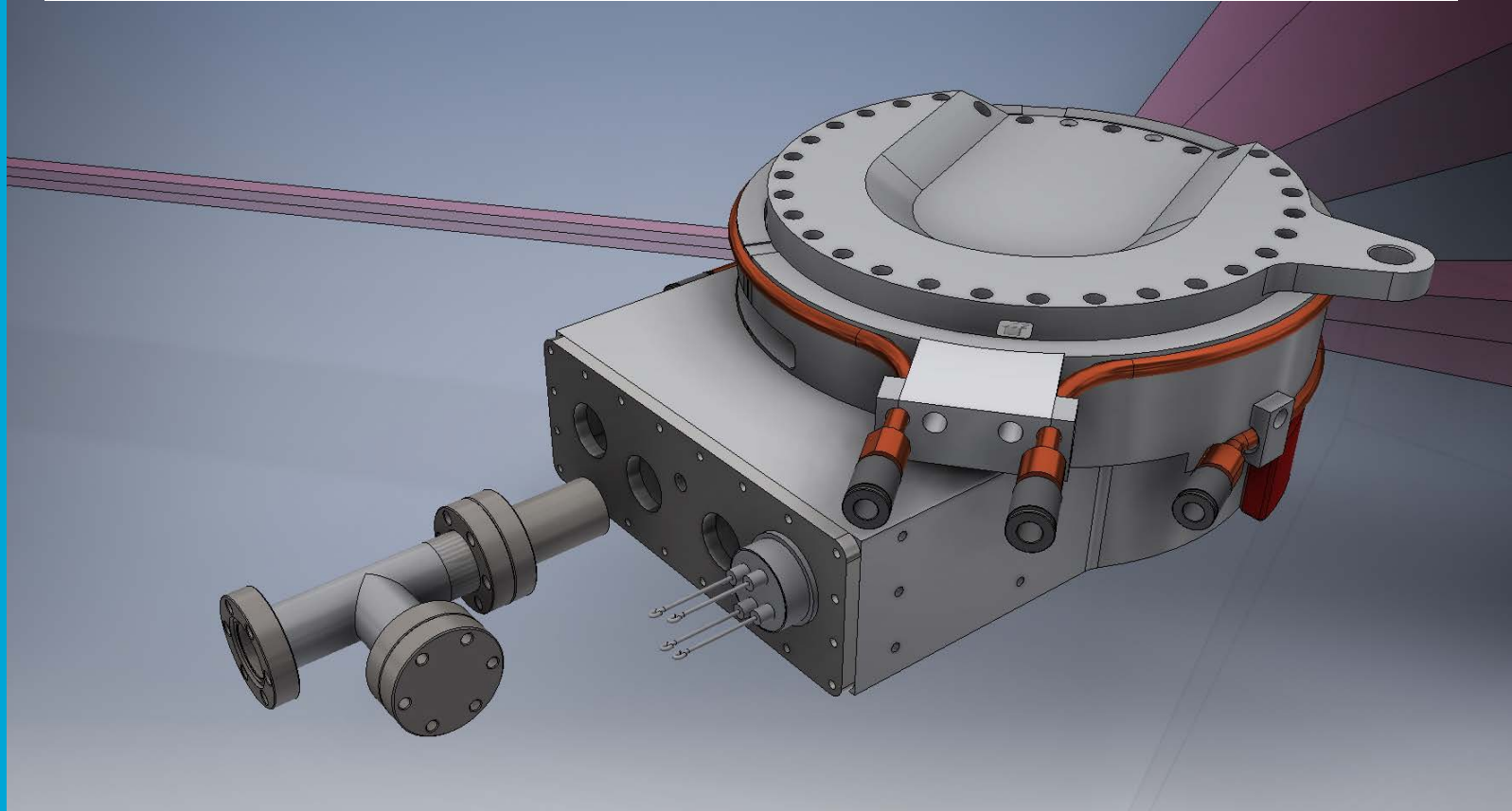
Window section and heatshields



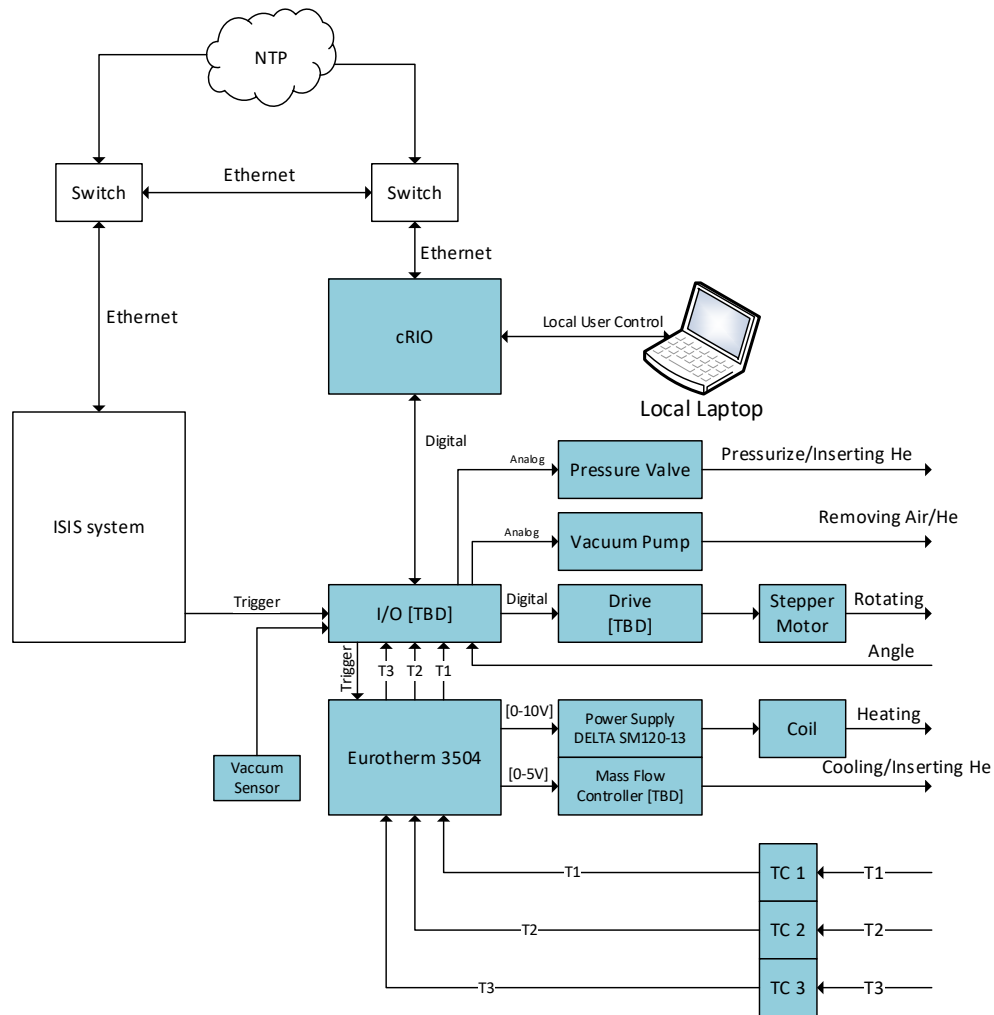
Window section and heatshields

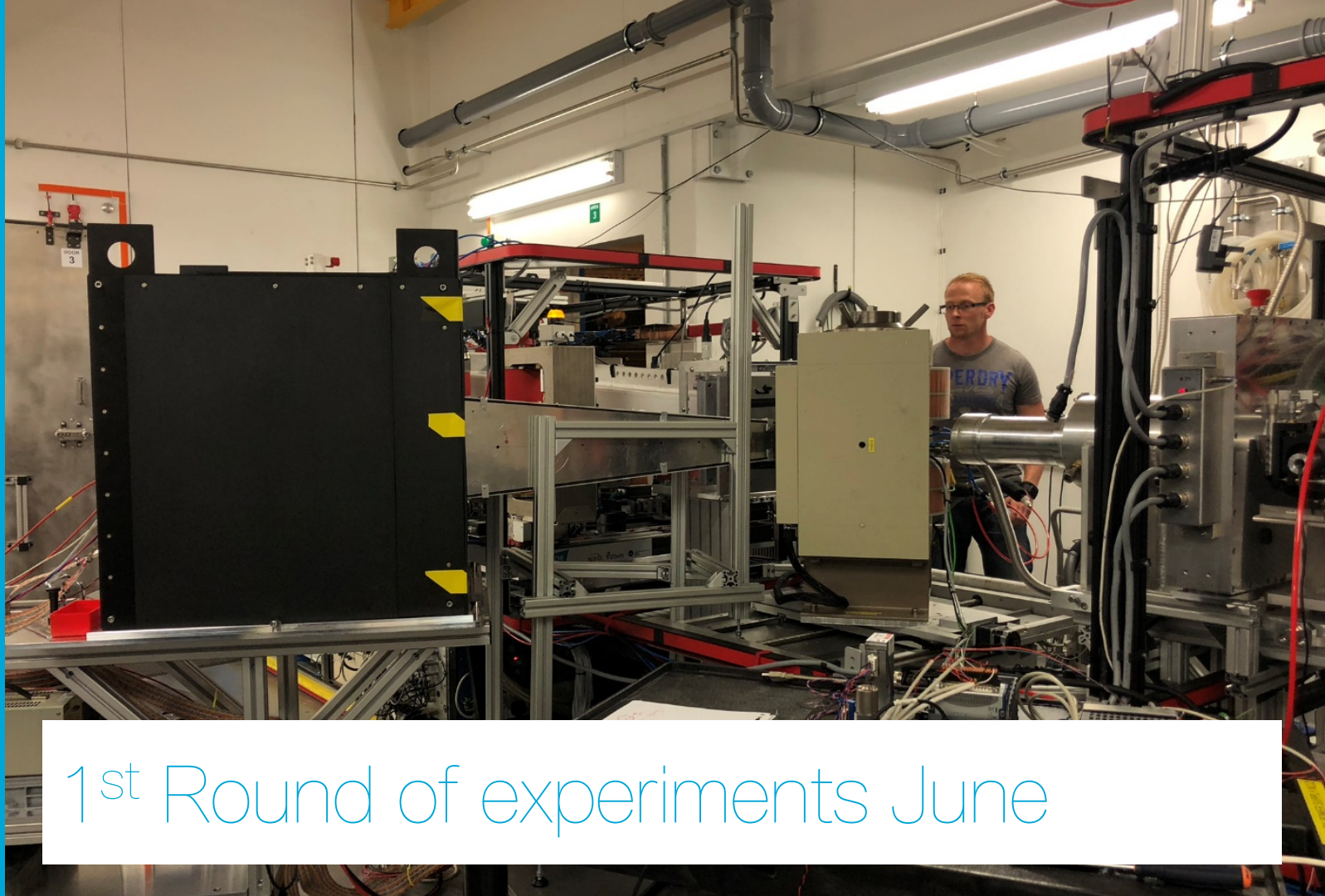


Lid and connections



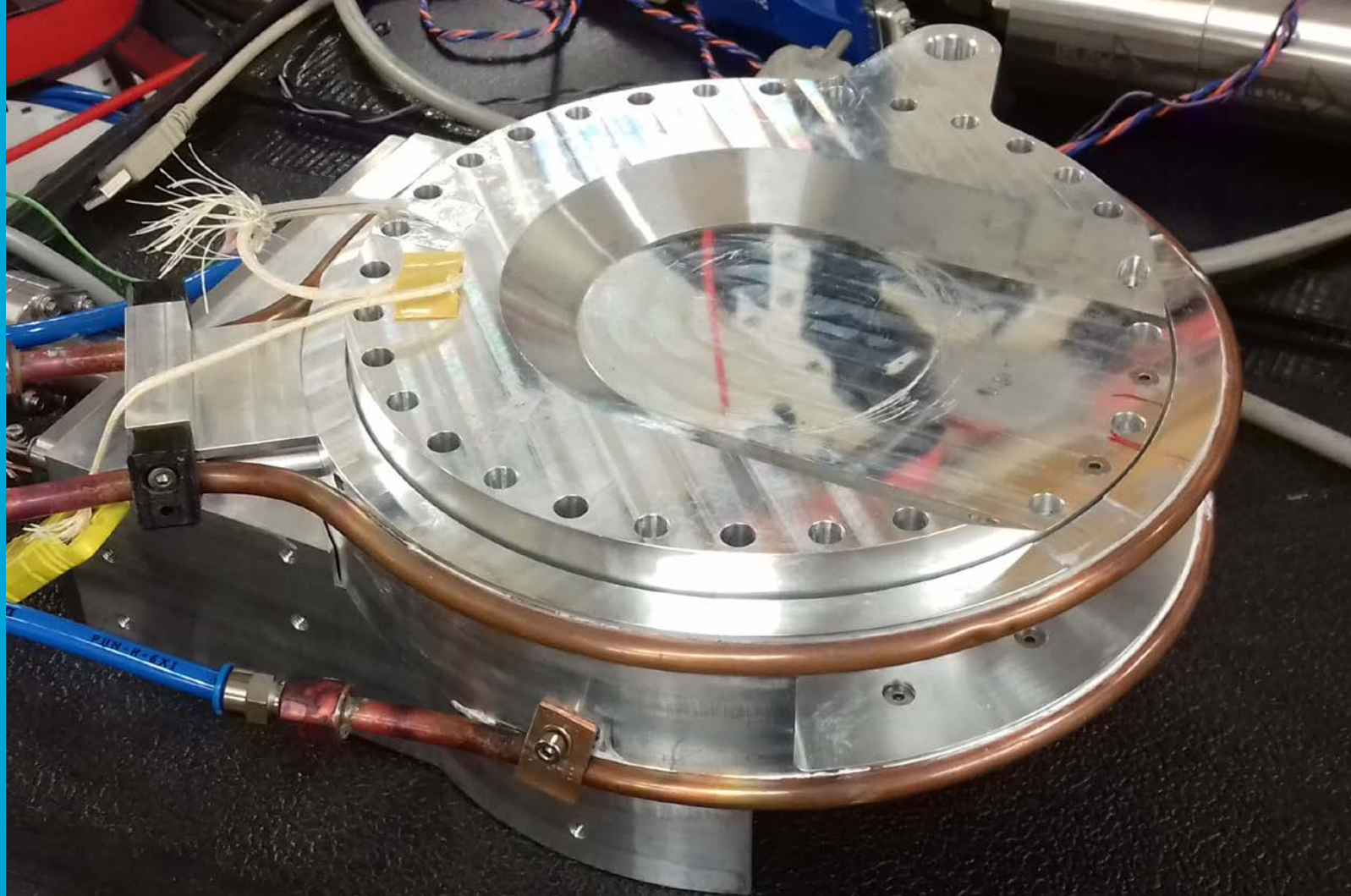
Electronics

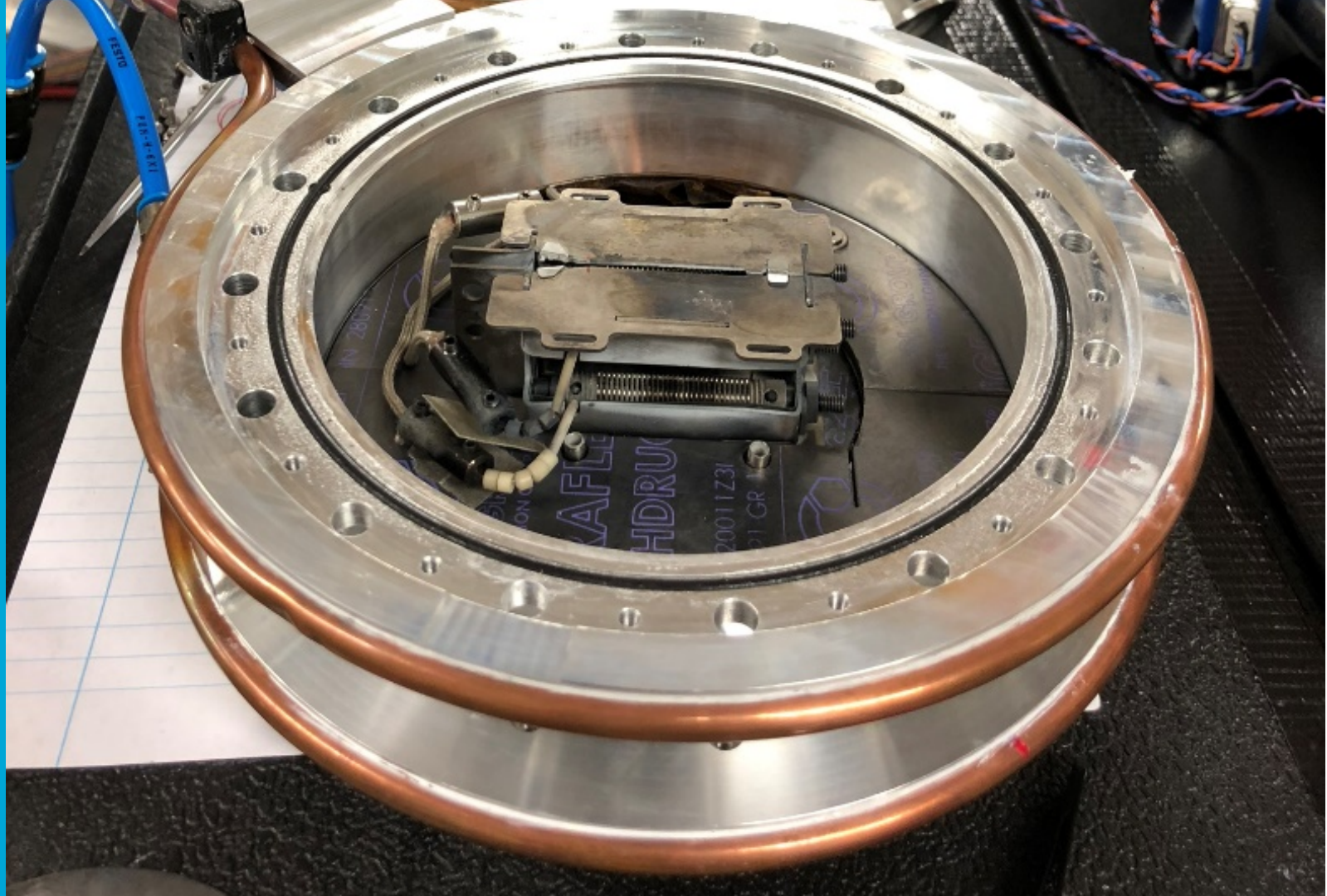


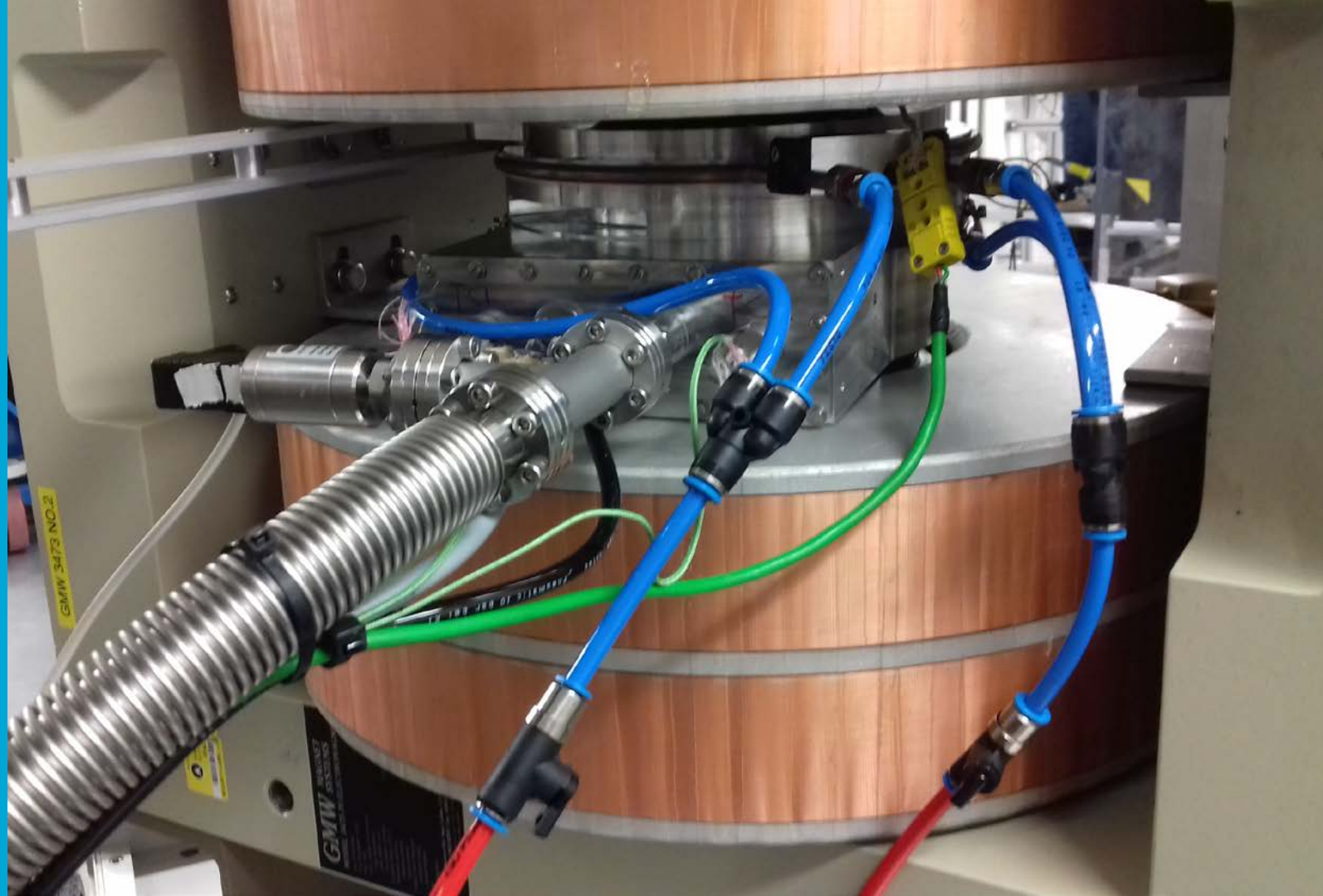


1st Round of experiments June

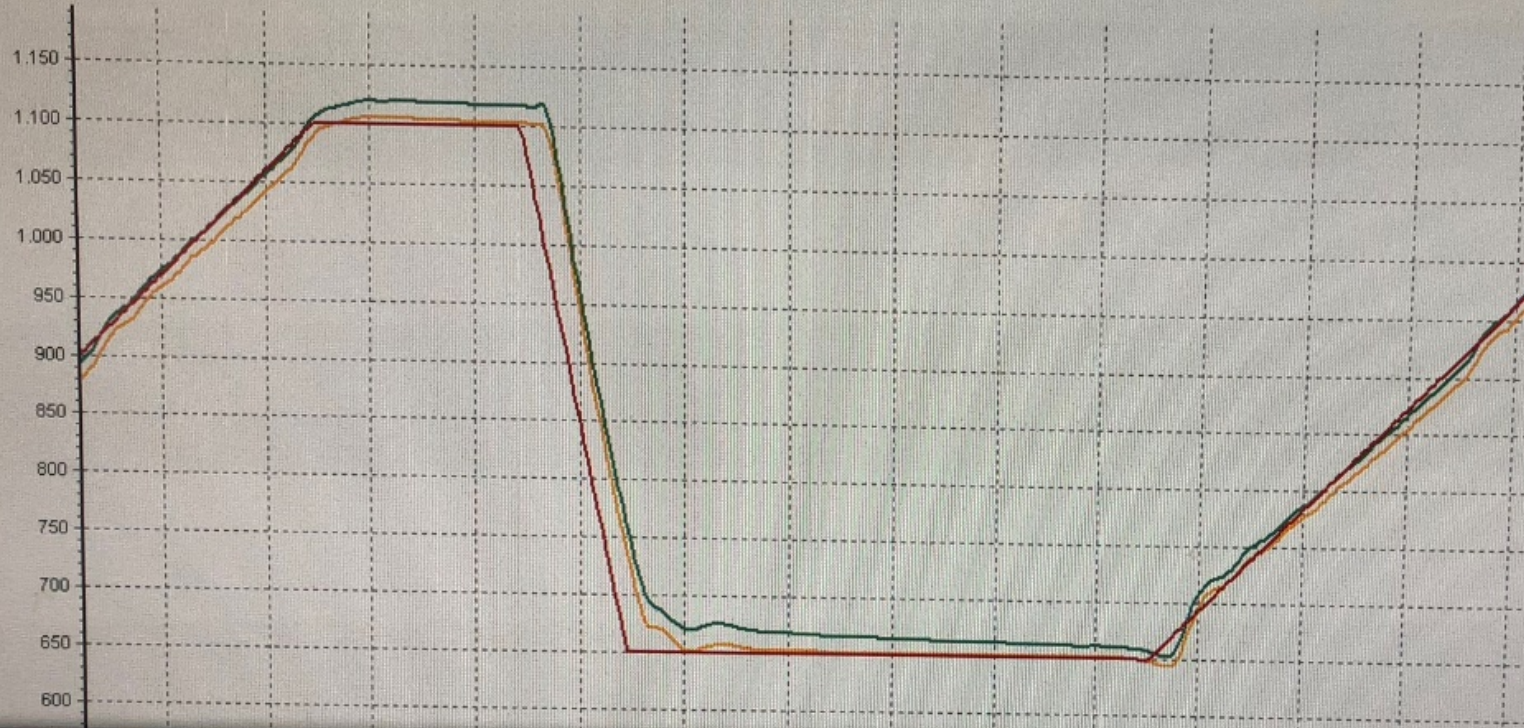






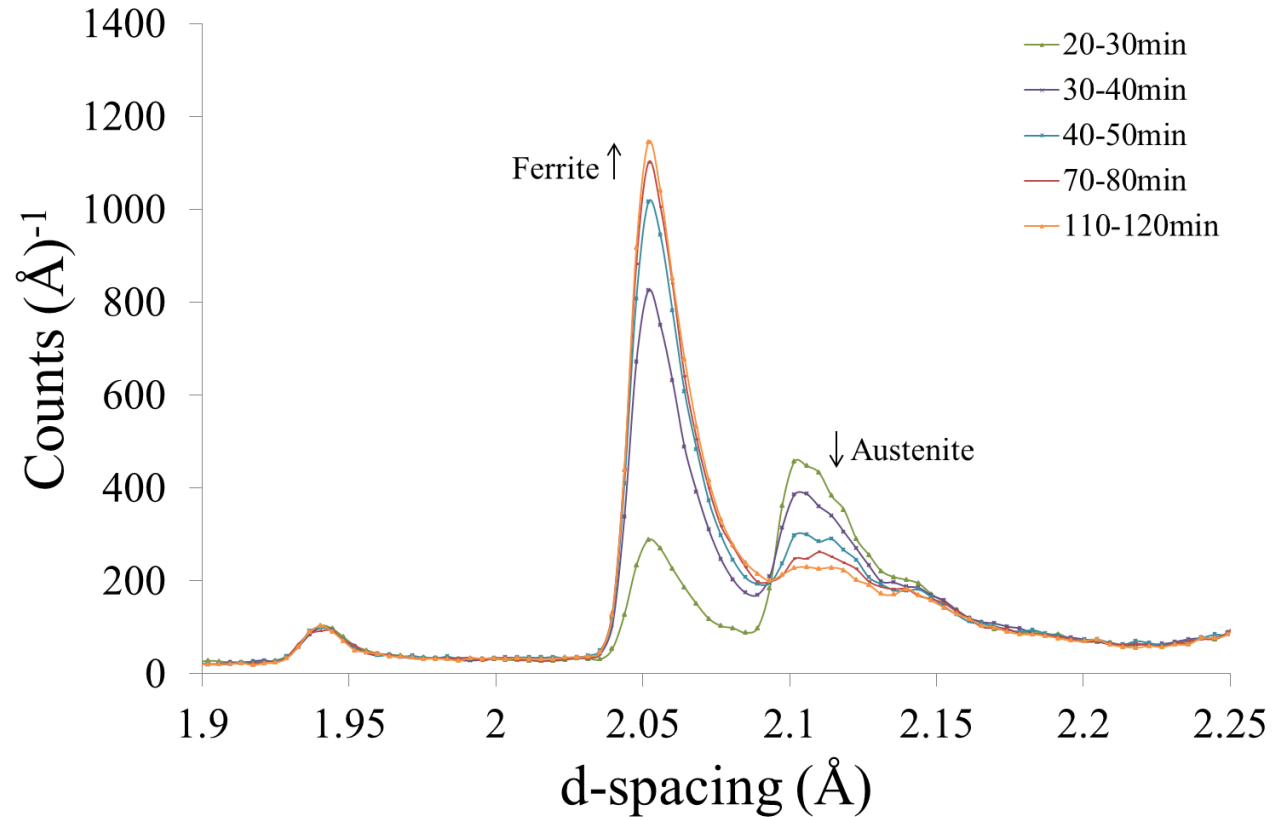


Heat treatment

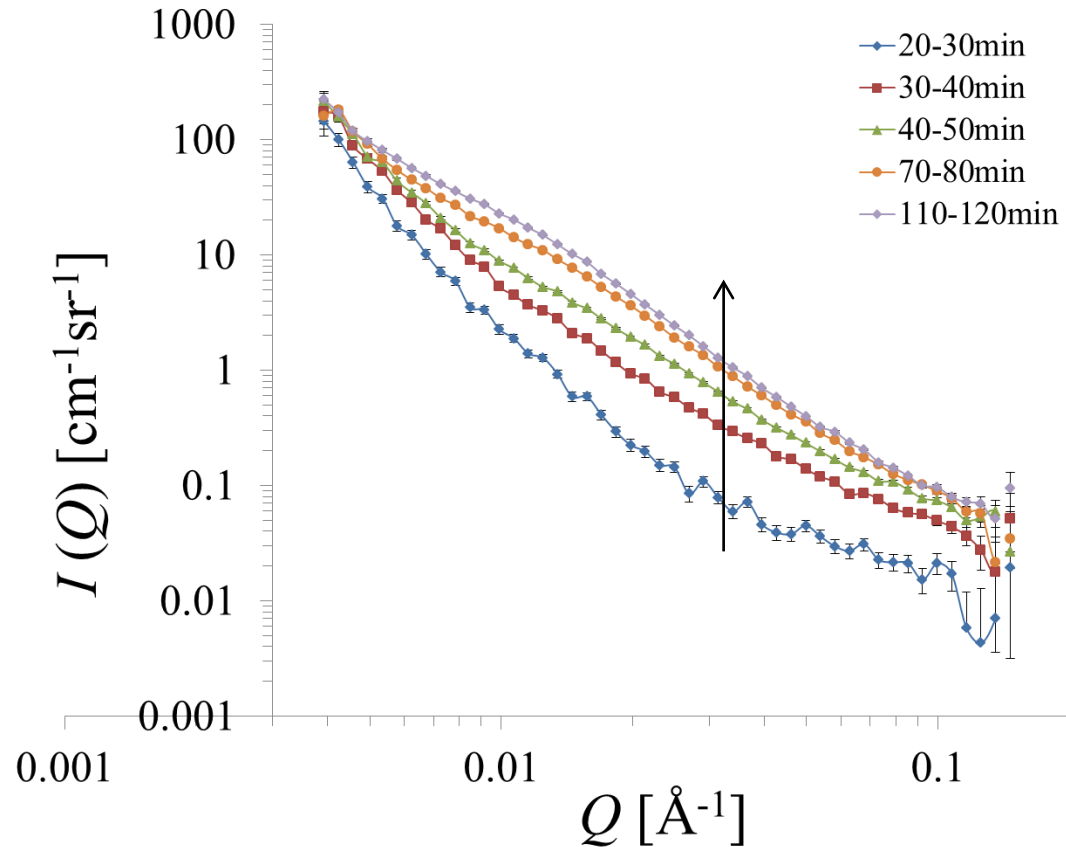


Results

In-situ ND



In-situ SANS

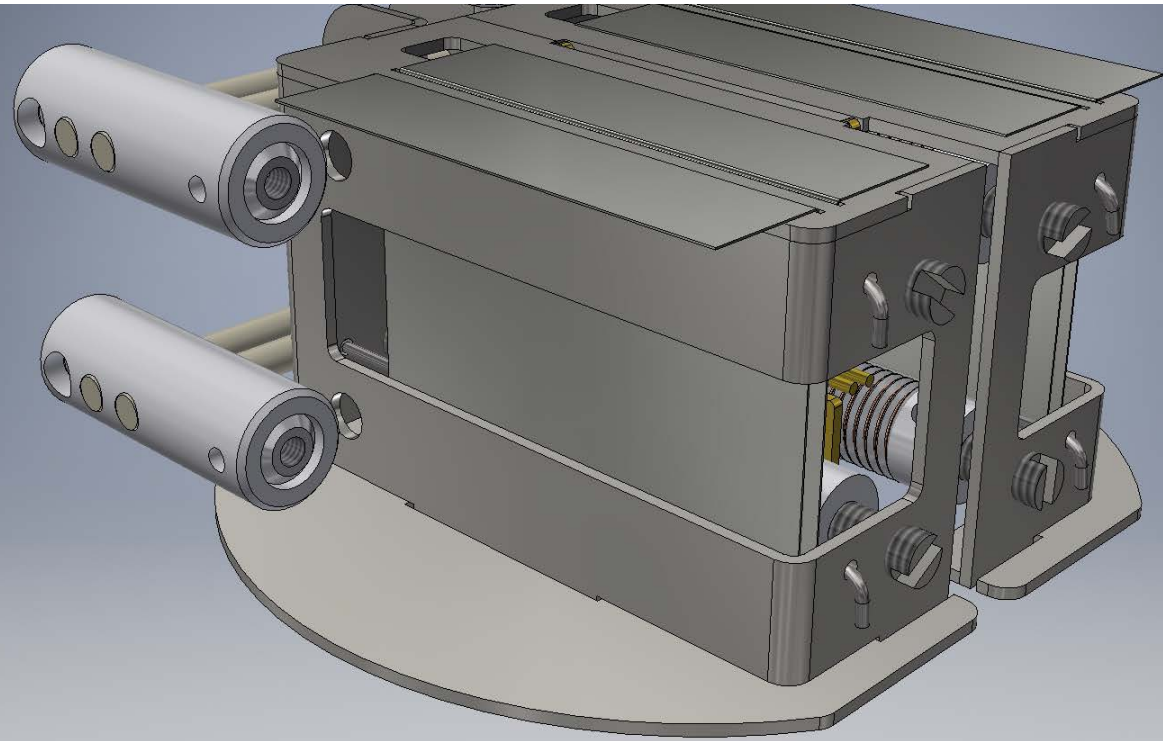


Follow-up

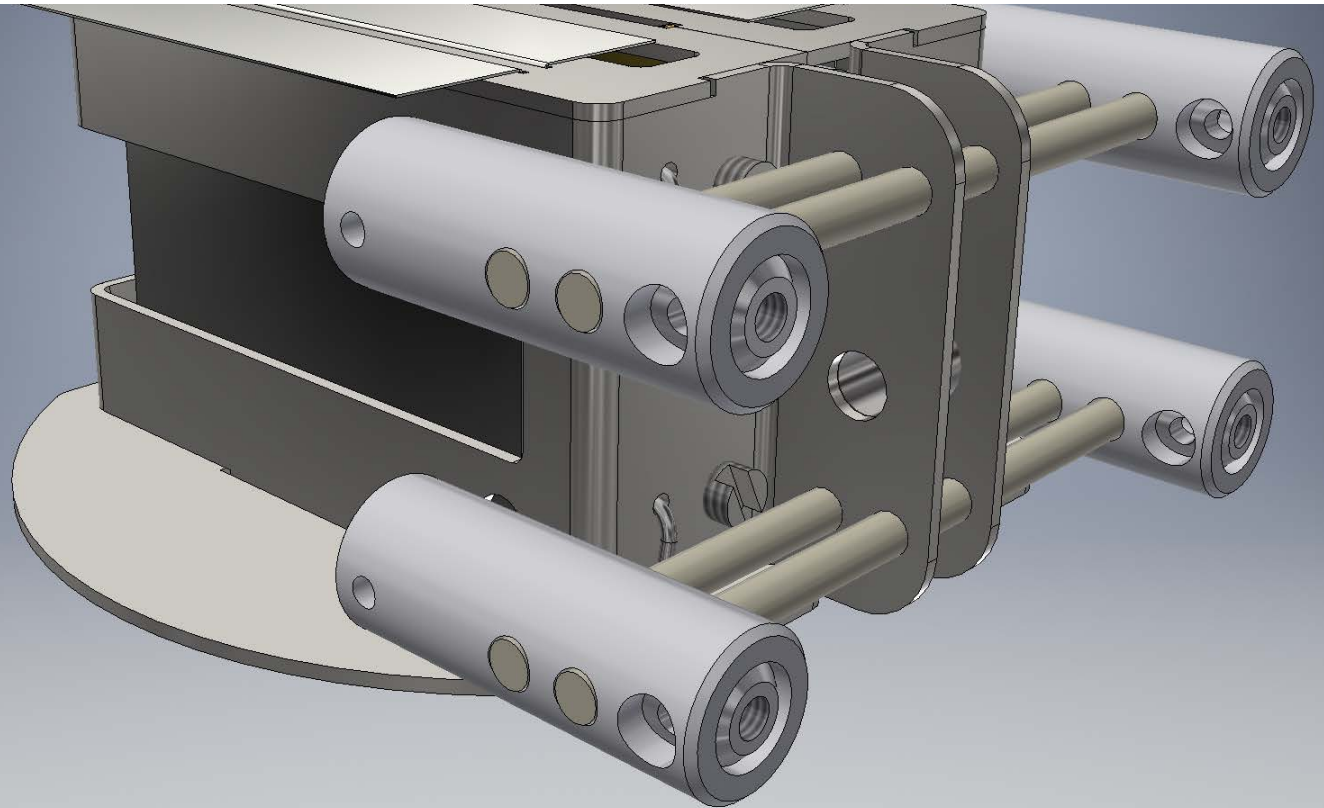
Furnace improvements

- More stable temperature control system
- Improve electronics
 - Automation
 - Safety
- Better vacuum to prevent corrosion
- Neutron shielding
- 0 - 45° Rotation

Heating coil improvements



Heating coil improvements





Questions?