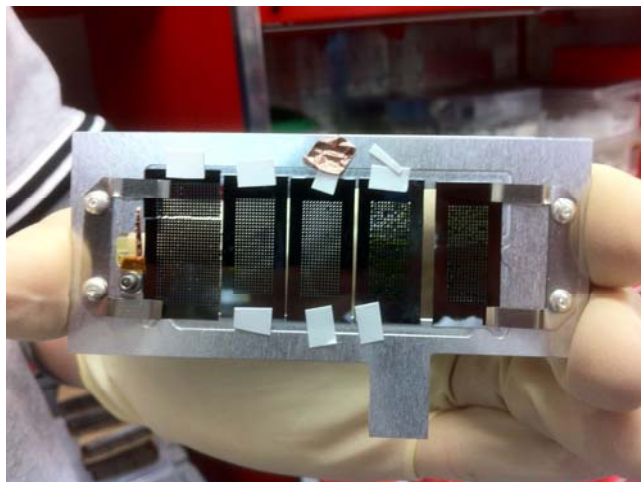


	
	
<p style="text-align: right;">Wir schaffen Wissen – heute für morgen</p>	
 <p data-bbox="341 969 456 983">ISP 9, Lausanne, July 2012</p>	<p>Paul Scherrer Institut Laboratory for Micro and Nanotechnology Dr. Celestino Padeste</p> <p>Membrane sample supports for XFEL-based protein crystallography</p>

The first successful experiments: what was done and what we learned

2-D crystals deposited on Silicon substrates with Silicon Nitride windows

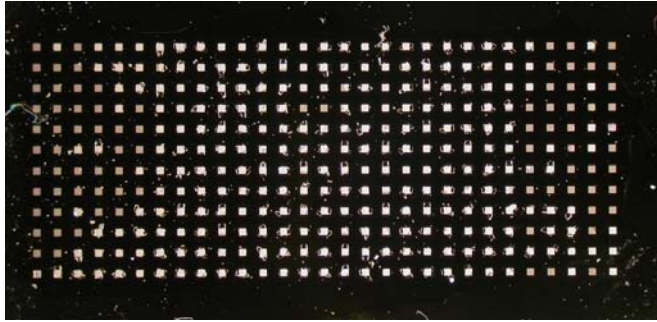


The first successful experiments: what was done and what we learned

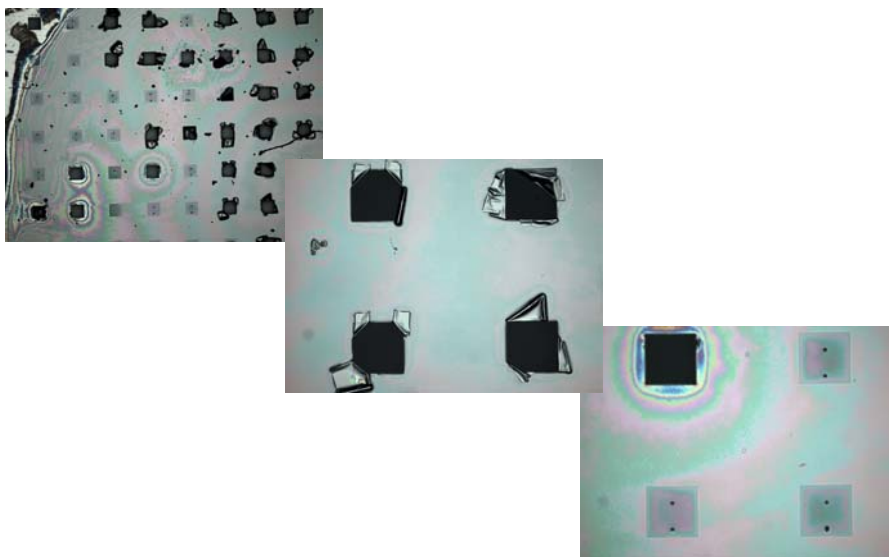
Substrates: 12 mm x 22 mm, 12 x 29 windows, 200 x 200 μm in size, 400 μm distance
Deposition of 2D-Crystal suspension, solution containing glucose, trehalose or paratone

Exposure strategy: two shots per membrane, distance: 100 μm
Example: Run #0489 (bR), 553 pulses recorded, 405 show diffraction (spot/ring)

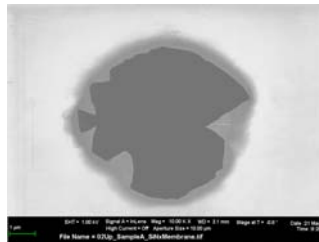
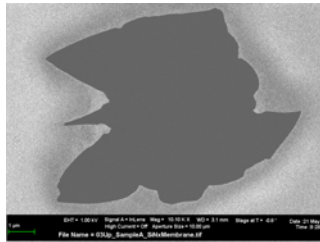
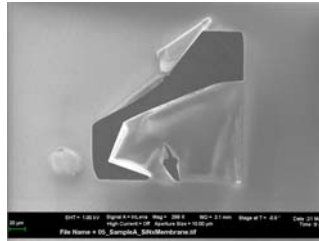
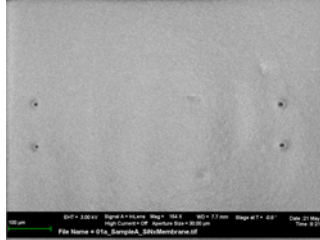
Survey sample A



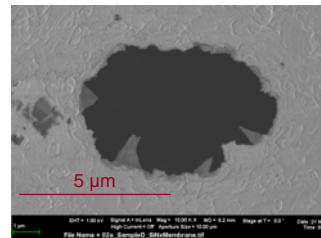
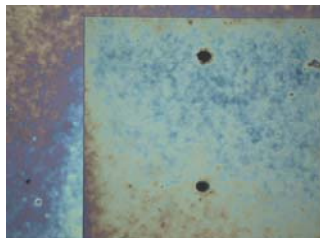
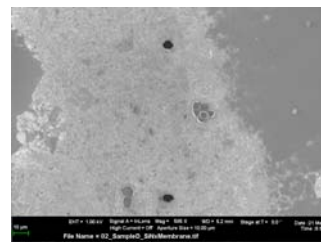
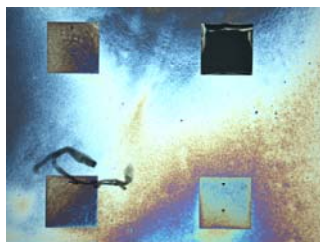
Sample A after experiments at LCLS: optical microscopy



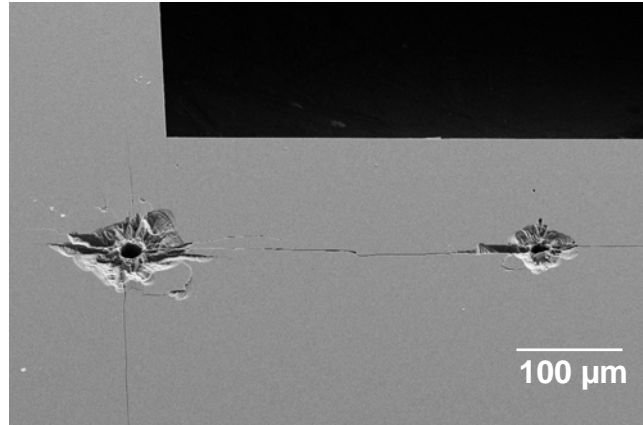
Sample A after experiments at LCLS: scanning electron microscopy



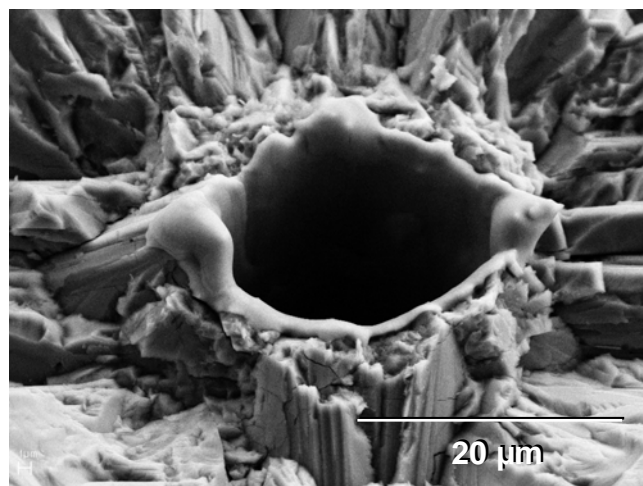
Sample D after experiments at LCLS: optical microscopy and scanning electron microscopy



What happens when hitting the frame?



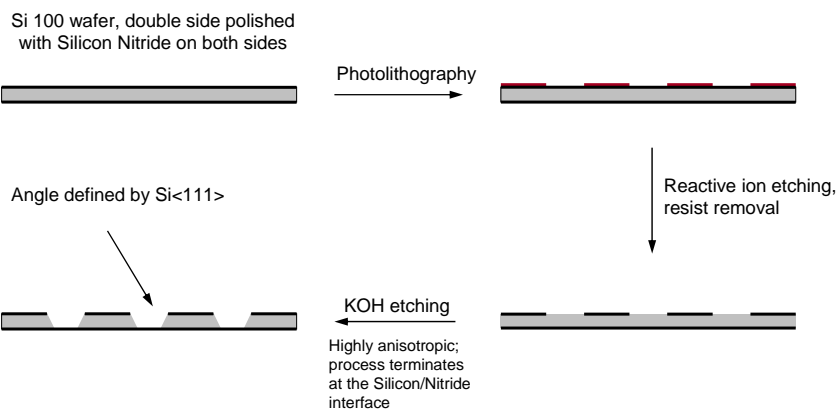
What happens when hitting the frame?



Silicon Nitride: the membrane material of choice ?

- High stability at low thickness
- Established processes for fabrication ← Geometrical Constraints
- Low absorption photons in the keV range ← Low enough, alternatives?
- Amorphous
- Functionalization simple ← Examples
- Structuring/Patterning ← Future Ideas

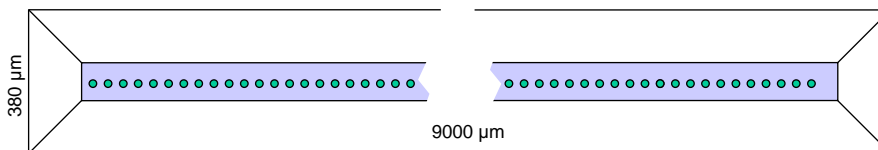
Silicon Nitride Membranes: The Basic Fabrication Process



Optimization of sample field density: square windows in silicon wafers

window size	20x20 μm	100x100 μm	200x200 μm
200 μm thick wafer 100 μm wide bars			
space used	300x300 μm	380x380 μm	480x480 μm
Fields per cm^2	25 x 25 = 625	20 x 20 = 400	16 x 16 = 256
Membrane area (%)	0.25	4	10
window size	20x20 μm	40x40 μm	100x100 μm
100 μm thick wafer 50 μm wide bars			
space used	160x160 μm	180x180 μm	240x240 μm
Fields per cm^2	47 x 47 = 2209	43 x 43 = 1849	34 x 34 = 1156
Membrane area (%)	0.9	2.9	11.6

Slit windows



200 μm thick wafer
100 μm x 9 mm sized windows

Windows per cm^2 : 20
membrane area: 17.8%

Shots at 100 μm distance
→ 88 shots per window
→ 1760 shots

100 μm thick wafer
50 μm x 9 mm sized windows

Windows per cm^2 : 23
membrane area: 10%

Shots at 100 μm distance
→ 88 shots per window, 2024 shots per cm^2

Shots at 50 μm distance
→ 178 shots per window, 4094 shots per cm^2

Densities of samples; possibilities and limitations

Summary

Wafer thickness	Window	windows / cm ²	Shots /window	Shots / cm ²	
200	20 x 20	625	1	625	
200	100 x 100	400	1 2	400 800	
200	200 x 200	256	1 2 4	256 512 1024	← as used
100	20 x 20	2209	1	2209	
100	100 x 100	1156	1 2	1156 2312	
200	100 x 9000	20	88 (100 μm distance) 178 (50 μm distance)	1760 3560	
100	100 x 9000	23	88 (100 μm distance) 178 (50 μm distance)	2024 4094	

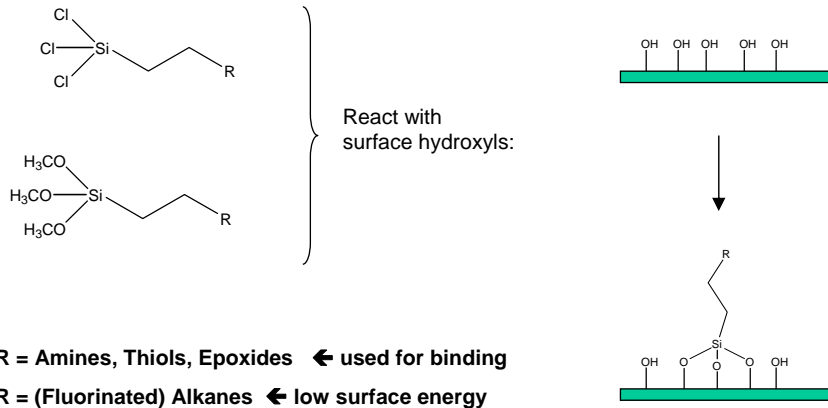
Ways to still increase the density in Silicon/Nitride systems

- Dry etching
 - + Allows the formation of vertical side walls
 - Process not terminating at the Silicon/Nitride interface
 - Process end / remaining membrane thickness very difficult to control
 - diffraction if crystalline Si remains
- Wet etching in Silicon (110)
 - + Process self-terminating
 - Possible geometries limited (line structures)
- Combinations of dry etching (for vertical side walls) and wet etching (self-terminating)



Surface Functionalization of Silicon Nitride

- Physical: Deposition of Materials (Evaporation, Sputtering)
 - Metals, Oxides, Carbon, etc.
- Chemical: Nitride is usually covered by Oxide
 - Silanization → many possibilities to define the surface chemistry



Affinity-Based Immobilization on Silicon Oxide. Example: (strept)Avidin-Biotin Technology

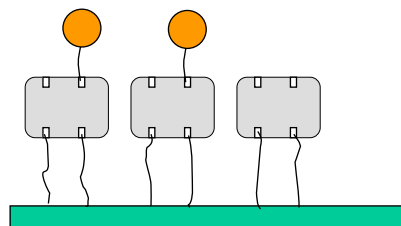
Typical architecture

Avidin:

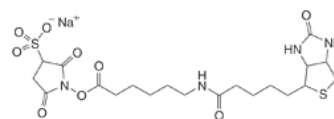
- egg-white protein
- Ca. 60 KDa
- Tetramer with four binding sites for Biotin (Vitamin H)
- Very strong and quasi-irreversible binding

Streptavidin:

- analogon expressed from *Streptomyces avidinii*
- Advantage: much lower sticking (NSB)



Biotin Linker: bound to silanized SiO₂



Sulfo-NHS-LC-Biotin

Optimizing sample consumption: use the “back side”



Alternative Materials

Transmission of Membrane Materials at 8.5 KeV *

Thickness (nm)	Si ₃ N ₄	C	Polyimide	Polycarbonate
10	99.988	99.999	99.999	
30	99.965	99.998	99.998	
100	99.884	99.992	99.993	99.995
300	99.635	99.976	99.979	99.984
1000	98.849	99.919	99.929	99.945
3000	96.585	99.758	99.797	99.835

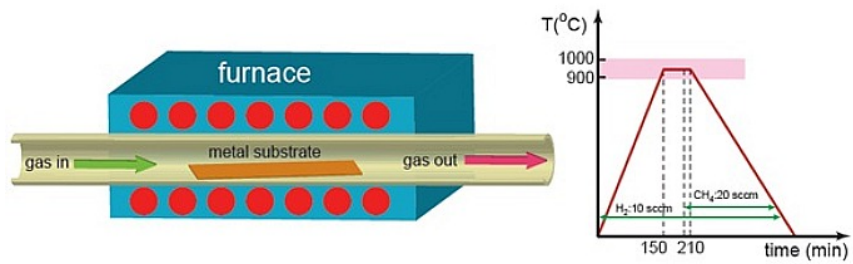
* calculated using http://henke.lbl.gov/optical_constants

Main Questions:

- Stability
- Process compatibility
- Functionalization

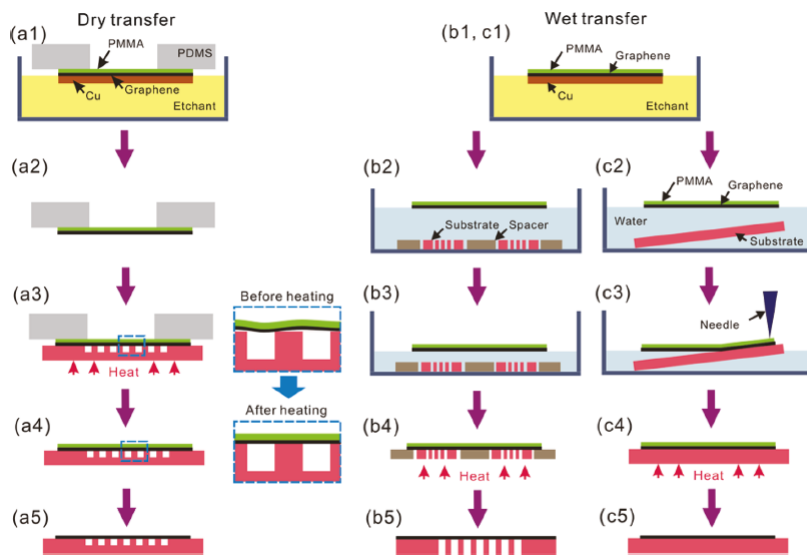
Alternative Membrane Materials: What about Graphene?

Production of large areas of graphene using CVD on metals



Source: <http://emps.exeter.ac.uk/engineering/research/functional-materials/researchinterests/graphene/>

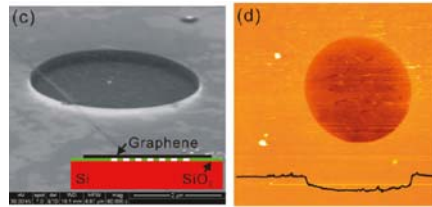
Transfer of Graphene to Grid substrates



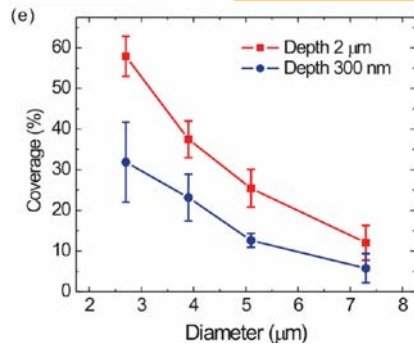
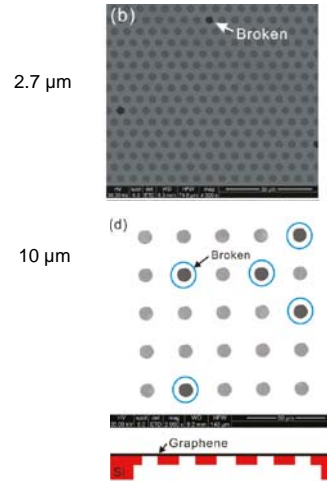
J.W. Suk et al., ACS nano 5(9), (2011) 6916–6924.

Transfer of Graphene to Grid substrates

Graphene suspended over wells



Graphene suspended over holes

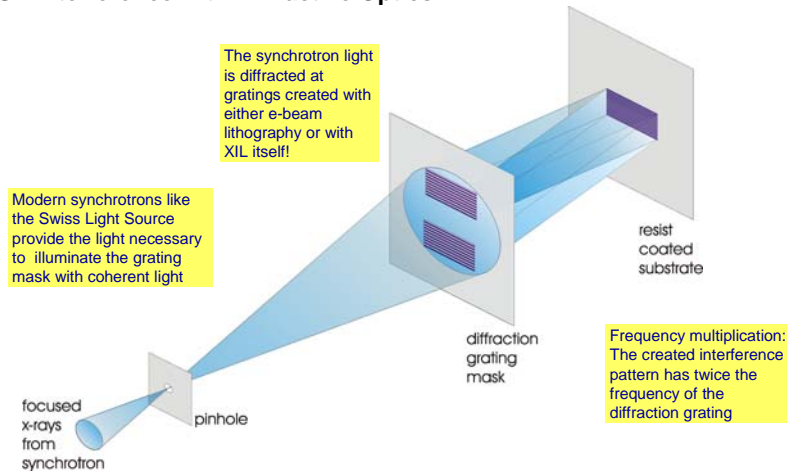


J.W. Suk et al., ACS nano 5(9), (2011) 6916–6924.

Further ideas: patterned and structured membranes

EUV-Interference Lithography with diffractive optics at the Swiss light source

EUV Interference with Diffractive Optics



EUV - Interference Lithography at the SLS

beamline

Exposure chamber

Diagnostic

X-rays

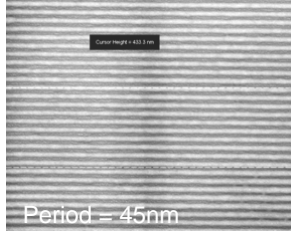
Mask & Sample

Targets:
10-50nm period
1-4 mm² area
10-30 sec exposure

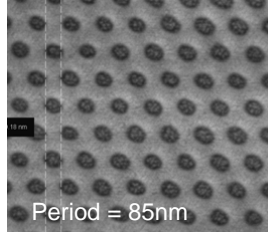
- Combination of high resolution and throughput
- SLS light coherence up to ~100eV
- Sample stage for 4, 5 & 6" wafers
- Mask stage with tilt and gap control
- Software for automatic exposure control

Examples of interference structures produced in PMMA

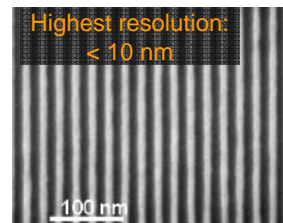
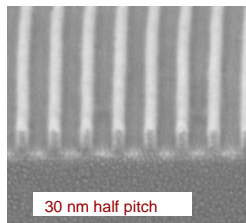
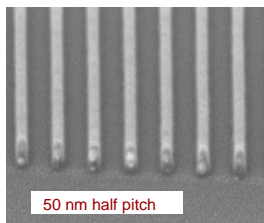
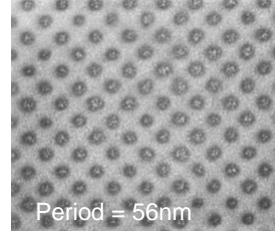
2-beams



3-beams

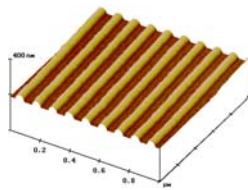


4-beams



Protein Nanopatterns on XIL Structures on SiO₂

100 nm period PMMA-structures on SiO₂



1) Amino-Silane deposition



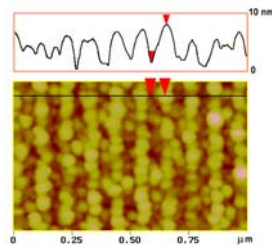
2) Lift-Off in acetone



3) Binding of NHS-LC-Biotin



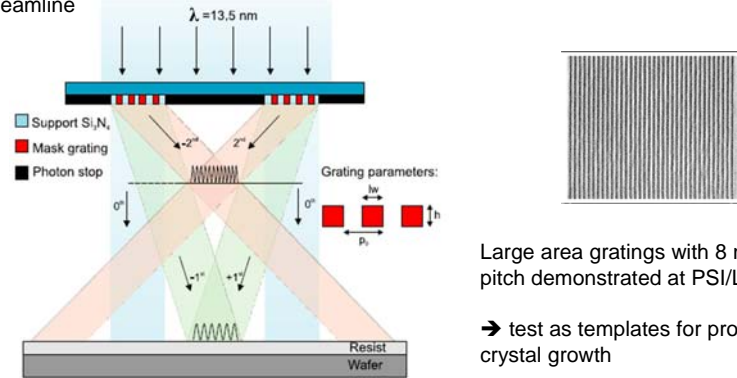
4) Binding of Streptavidin



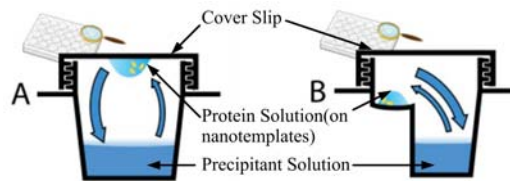
Further Ideas: Patterned and structured membranes

- Planned Project: Nanostructure induced Growth of Protein Crystals

Interference lithography at the XIL-II beamline

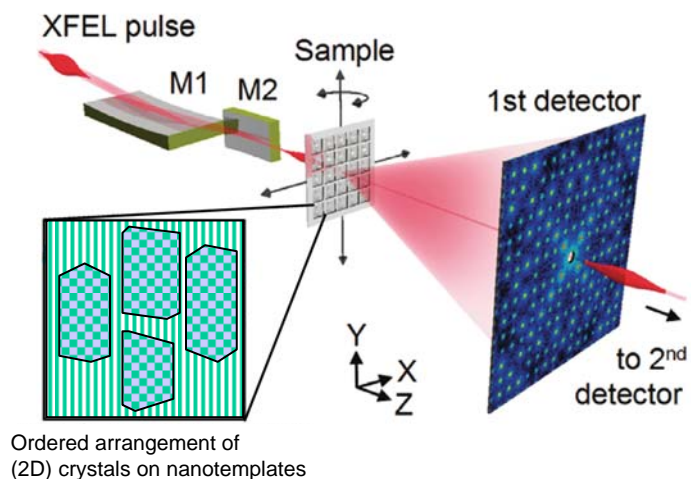


Protein crystal growth on nanopatterned substrates



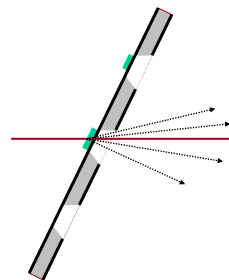
Vapor diffusion methods for protein crystallization:
Hanging drop (A) and sitting drop (B)

Nanostructured / Nanopatterned membranes



Nanostructured / Nanopatterned membranes

- Topographical structure → additional diffraction spots expected
Might be used as internal reference
(Indicate distortion of the membrane)
- Chemical Patterns → no additional diffraction expected
- Ordering of 2-d crystals
→ facilitates indexing
→ exposures at tilt angles
- Growth of 3-d crystals



Growth to sizes for conventional methods



Diffraction of nanocrystals at different angles.

Conclusions / Suggestions for the discussion

- Silicon Nitride: the membrane material of choice ? (!)
- Commercially available membranes may cover most of the needs
- Special developments are possible in collaboration with LMN

- Other materials: various options of materials with lower photon absorption than Si_3N_4
- Processes less standard
- Transfer of thin films onto grids
- Limited experience at PSI/LMN

- Patterned and structured membranes