# Summary of R\&D Activities Squared Scintillating Fibers 

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## The Challenge

Detect minimum ionizing particles at high efficiency and good timing with so little scintillating material

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Back-of-the-envelope calculation for a 30 cm long $250 \mu \mathrm{~m}$ multiclad fiber
$<\mathrm{N}_{\text {Phe }}>=<\mathrm{S}><\mathrm{Q}><\mathrm{T}>$
Source term <S>
$\frac{8000 \text { photons }}{\mathrm{MeV}} \times \frac{2 \mathrm{MeV} \mathrm{cm}}{}{ }^{2} \times 1.05 \frac{\mathrm{~g}}{\mathrm{~cm}^{2}} \times 250 \mu \mathrm{~m}$
$\approx 420$ photons
Transmission term $<\mathrm{T}>$
$\frac{\delta \Omega}{4 \pi} \times e^{-L / L L_{\text {er }}}$
$\approx 2.6 \%$
Quantum efficiency <Q> ~ 40\%
$<\mathrm{N}_{\text {Phe }}>\approx 4.3$
photons


## The Challenge

Detect minimum ionizing particles at high efficiency and good timing with so little scintillating material

Ingredients for maximum performance (from our experience):

- Fiber end polishing
- Optical isolation of the fiber
- Good fiber-SiPM-alignment


## Optical Isolation

Fibers w/o optical isolation are subject to substantial light losses and fiber crosstalk

Light yield (Sr90 measurements)



Fiber crosstalk (Sr90 measurements)

"In situ" light loss measurements

| Material | $n$ | Light loss bare | Light loss alum. |
| :--- | :---: | :---: | :---: |
| Optical cement (BC600) | 1.56 | $40 \%$ | $\leq 1 \%$ |
| Araldite $^{\circledR}$ | $\approx 1.5$ | $30 \%$ | $\leq 1 \%$ |
| Optical grease (BC630) | 1.47 | $20 \%$ | $\leq 1 \%$ |



## Fiber-SiPM Alignment

## Aligned every individual SiPM on the PCB prior to soldering

Overall alignment precision: 250-300 $\mu \mathrm{m}$

- Groove/ hole precision on plexiglass: 50-100 $\mu \mathrm{m}$
- Precision Hole: $50 \mu \mathrm{~m}$
- Pin holes on the SiPM PCB: $150 \mu \mathrm{~m}$
- SiPM active area w.r.t. packaging: $200 \mu \mathrm{~m}$

From MC simulations: Shifts up to $300 \mu \mathrm{~m}$ in both transverse directions affordable for $1.3 \times 1.3 \mathrm{~mm}^{2}$ SiPMs



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## Squared Fiber Ribbons

- Quality control (blobs, thickness variations, cladding damage, ...)
- Fiber size: $240 \times 260 \mu \mathrm{~m}^{2} \rightarrow$ took special care about fiber orientation ( $240 \mu \mathrm{~m}$ along beam)

Measured thickness and uniformity across a single fiber layer (256 fibers): $265 \pm 5 \mu \mathrm{~m}$


## Fiber Alignment

Fiber alignment both within an individual and among several layers is already at a good level, could most probably be improved by further efforts

- Distances between fibers in y- direction 260-270 $\mu \mathrm{m}$, consistent with fiber size
- 1st, 2nd and 4th layer aligned within 10-20 $\mu \mathrm{m}$
- 3rd layer shifted by $\approx 55 \mu \mathrm{~m}$ compared to perfect staggering by half a cell

Collimated Sr90 source scans with Large Prototype



scan along y

## R\&D History

Bottom-up-approach
Single fiber $\|=$ telescope structures

Extensive tests in the laboratory and at (mostly PSI) beam lines


## The Large Prototype

The Large Prototype allowed to assess single- and multilayer efficiencies and timing resolutions, and to combine



Key Features

- 32 squared, $250 \mu \mathrm{~m}$ thin fibers with individual readout
- Aligned SiPMs
- Aluminum coating (100 nm)


# Light Yield - Straight Tracks 

Single Fiber Light Yield (Beam Test @ $\pi \mathrm{M} 1$ )
Positrons @ 115 MeV/c
Mean $\mathbf{N}_{\text {Phe }} \approx 4.6$ (AND) and 3.7
(OR) with a threshold $0.5 \mathrm{~N}_{\text {Phe }}$

OR logic


SiPM logic AND


Uniform detector response


## Light Yield - Inclined Tracks

Sr90 Laboratory Measurement
Increased light yield / inclination of tracks clearly visible and consistent with expectations

Theta Angle Measurements


Estimated single fiber detection efficiency @ $\theta=45^{\circ}: \varepsilon \approx 85 \%$


Phi Angle Measurements
$\phi=0^{\circ}$


## Detection Efficiency

Single and Multilayer Efficiency (Beam Test @ пM1)
Positrons @ $115 \mathrm{MeV} / \mathrm{c}$

|  | Single Layer | Double Layer | Triple Layer | Extrapolated |
| :---: | :---: | :---: | :---: | :---: |
| $\varepsilon_{\text {AND }}$ [\%] (0.5 NPhe) | $72 \pm 1$ | $89 \pm 1$ | $95 \pm 2$ | Double |
| $\varepsilon_{O R}[\%](0.5$ NPhe) | $96 \pm 1$ | $99 \pm 1$ | $98 \pm 1$ | $\varepsilon_{\text {AND }} \approx 92 \%$ |
| $\varepsilon_{A N D}$ [\%] (1.5 NPhe) | $34 \pm 1$ | $52 \pm 1$ | $67 \pm 1$ | Triple |
| $\varepsilon_{O R}[\%](1.5$ NPhe $)$ | $79 \pm 1$ | $93 \pm 1$ | $97 \pm 1$ | $\varepsilon_{\text {AND }} \approx 98 \%$ |

> Measured a detection efficiency for MIP of $\geq 95 \%$ for three layers
> of $250 \times 250 \mu \mathrm{~m}^{2}$ squared multiclad scintillating fibers at a threshold of 0.5 NPhe

*The double and triple layer numbers represent lower limits to the detection efficiency

## Timing Resolution

## Single fiber timing resolution (Beam Test @ $\pi \mathrm{M} 1$ )

- Positrons @ $115 \mathrm{MeV} / \mathrm{c}$
- Offline constant fraction discrimination (20\%), threshold $0.5 \mathrm{~N}_{\text {Phe }}$
- 30 dB preamplifiers

$$
\begin{gathered}
\sigma_{\text {core }} \approx 680 \mathrm{ps} \\
\sigma_{\text {tail }} \approx 2.23 \mathrm{~ns} \\
\mathrm{f}_{\text {core }} \approx 60 \%
\end{gathered}
$$

Tails are mainly due to single-photon-events!



## Timing Resolution

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## 40 dB preamplifiers (lab measurement)



## Timing Resolution

## Single fiber timing resolution (Laboratory Test)

- MI electrons from Sr90
- Offline constant fraction discrimination (20\%), threshold $0.5 \mathrm{~N}_{\text {Phe }}$
- 40 dB preamplifiers

$$
\begin{gathered}
\sigma_{\text {single }}=1120 \pm 10 \mathrm{ps} \\
\mathrm{RMS}_{\text {single }}=1160 \pm 5 \mathrm{ps}
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$$





## Timing Resolution

## Single fiber timing resolution (Laboratory Test)

- MI electrons from Sr90
- Offline constant fraction discrimination (20\%), threshold $0.5 \mathrm{~N}_{\text {Phe }}$
- 40 dB preamplifiers

$$
\begin{gathered}
\sigma_{\text {single }}=1120 \pm 10 \mathrm{ps} \\
\mathrm{RMS}_{\text {single }}=1160 \pm 5 \mathrm{ps} \\
=820 \mathrm{ps} \\
=\mathrm{RMS}_{\text {single }} / \sqrt{2} \\
=670 \mathrm{ps}
\end{gathered} \sigma_{\text {double }}=820 \pm 3 \mathrm{ps} \xlongequal{\mathrm{RMS}_{\text {single }} / \sqrt{3}} \sigma_{\text {triple }}=673 \pm 4 \mathrm{ps}
$$



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## Temperature Dependence

Prototype V4.1: Temperature studies with Sr 90 source and thermal chamber @ $8^{\circ} \mathrm{C}, 16^{\circ} \mathrm{C}, 24^{\circ} \mathrm{C}$, $32^{\circ} \mathrm{C}$, SiPM gains equalized on a hardware-level:

## Variations in detection efficiency and timing < 10\%



Single Fiber Light Yield



Single Fiber Timing


# Extrapolation to Final Mu3e Hodoscope Performances 

Mimic the Mu3e hodoscope by combining offline the SiPM channels of three consecutive fibers
§ "optimized" array readout

Optimized array readout:
-Good fiber-SiPM alignment
-Sufficiently large SiPM active area

- No saturation effects
i.e. maximum light collection capability



# Optimized Array 

Light Yield (Beam Test @ пM1)
Positrons @ $115 \mathrm{MeV} / \mathrm{c}$
Mean $\mathbf{N}_{\text {Phe }}=10.9 \pm 0.2$ (AND) and $10.6 \pm 0.2$ (OR) with a threshold $0.5 \mathrm{~N}_{\text {phe }}$


## Optimized Array

Detection Efficiency (Beam Test @ $\quad \mathrm{M} 1$ )
Positrons @ $115 \mathrm{MeV} / \mathrm{c}$

|  | Triple Layer |
| :---: | :---: |
| $\varepsilon_{A N D}^{\text {array }}$ [\%] (0.5 NPhe) | $95.8 \pm 0.2$ (stat) \% |
| $\varepsilon_{O R}^{\text {array }}$ [\%] (0.5 NPhe) | $98.3 \pm 0.2$ (stat) $\%$ |
| $\varepsilon_{\text {AND }}^{\text {array }}$ [\%] (1.5 NPhe) | $88.0 \pm 0.3$ (stat) \% |
| $\varepsilon_{O R}^{\text {array }}$ [\%] (1.5 NPhe) | $97.5 \pm 0.2$ (stat) $\%$ |

Measured a detection efficiency for MIP of $\geq 95 \%$ for three layers
of $250 \times 250 \mu \mathrm{~m}^{2}$ squared multiclad scintillating fibers at a threshold of 0.5 NPhe

## Optimized Array

Timing Resolution (Beam Test @ $\pi \mathrm{M} 1$ )
Positrons @ $115 \mathrm{MeV} / \mathrm{c}$
Measured a detection efficiency for MIP of $\gtrsim 95 \%$ and a timing resolution of $<1$ ns for three layers of $250 \times 250 \mu \mathrm{~m}^{2}$ squared multiclad scintillating fibers at a threshold of 0.5 NPhe


Double Gaussian Fit Core fraction $\approx 75$ \%

|  |  | Array |
| :---: | :---: | :---: |
| $\sigma_{t}[\mathrm{ps}]$ | $(0.5$ NPhe $)$ | $572 \pm 6$ |
| $\sigma_{t}[\mathrm{ps}]$ | $(1.5$ NPhe $)$ | $537 \pm 4$ |

## Optimized Array

Relative Detection Efficiency and Time Resolution (Laboratory Test)

MI electrons from Sr90
Relative detection efficiencies at the most extremal ( $\pm 6 \mathrm{~cm}$ ) positions and the central position ( 0 cm ) agreed within $6 \%$.
Timing resolution agreed within $10 \%$ in the scanned interval.

Fiber length Large
Prototype: ~50 cm



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## Conclusion

## Showed that the proposed detector performances (efficiency and timing) are achievable

## Extensive Studies:

- Fiber and SiPM Characterization
- Optical Isolation
- Fiber alignment, mechanics
- Light yield (straight and inclined tracks)
- Single and multilayer detection efficiencies
- Single and multilayer timing
- Extrapolated detection efficiencies and timing
- Temperature studies
- Detection efficiency vs. impact position



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