

## 2nd workshop on Exotic Radionuclides from Accelerator Waste for Science and Technology (ERAWAST II)



## **ERAWAST – nuclear chemistry for nuclear science**

Dorothea Schumann for the ERAWAST - collaboration  
**Paul Scherrer Institute**

ERAWAST: objectives

Outcome of the previous workshop

Examples for chemical separations

- Graphite wheels: Analytics and separation of  $^{10}\text{Be}$  and others
- Lead from SINQ targets: Analytics and separation of  $^{207}\text{Bi}$
- $^{63}\text{Ni}$ - $^{63}\text{Cu}$  separation

Potential for future experiments

# PSI accelerator facilities and the ERAWAST-project

Exotic Radionuclides from Accelerator WAstE for Science and Technology

Background: High-energetic protons and secondary particles produce in spallation reactions exotic isotopes with  $A \leq 1 + A_{\text{Target}}$



Collaboration between  
Nuclide production facilities  
Basic nuclear physics  
research  
Nuclear astrophysics  
AMS measurement groups  
Environmental chemistry



15.-17.11.2006 at PSI

Exploratory workshop, supported by ESF (European Science Foundation)

25 talks, 30 participants from 12 countries

Objective: identify possibilities for isotope production on the one side and potential users on the other side

Topics:

- Accelerator waste analysis
- Radionuclide production possibilities
- Separation techniques
- Nuclear astrophysics
- Basic nuclear physics
- Medical applications
- Applied research



## Bi- or multilateral collaborations which can be started in the near future (2007-2008)

- Laser based investigations and analytics of ultra rare trace isotopes (University of Mainz, Germany in collaboration with Nagoya University, Japan and University of Jyväskylä, Finland) + -
- $^{60}\text{Fe}$  (n, $\gamma$ ) $^{61}\text{Fe}$  at stellar energies: Astrophysical quests and experimental challenges (Forschungszentrum Karlsruhe, Germany) + +
- Spectroscopy of  $^{10}\text{Be}$  on the search for the beryllium halo nuclei charge radii (GSI Darmstadt, Germany) + -
- $^7\text{Be}$  for measuring the cross section of the  $^7\text{Be}(p,\gamma)^8\text{B}$  reaction (Weizmann Institute Rehovot, Israel, ISOLDE/CERN Switzerland) + -
- $^7\text{Be}$  for ion-implantation at ISOLDE/CERN to study the half-life in various media and to perform  $^7\text{Be}(n,p)$  emission channeling experiments at ILL Grenoble + + -
- A new  $^{10}\text{Be}$  beam at CRC/UCL (Université catholique Louvain, Louvain-la Neuve, Belgium) + -
- $^{44}\text{Ti}$  abundance as a probe of nucleosynthesis in core collapse supernovae (University of Edinburgh, UK; UCL, Belgium) - -
- Model studies with a  $^{44}\text{Ti}/^{44}\text{Sc}$  radionuclide generator (University of Mainz, Germany) + -
- Half-life measurement of  $^{60}\text{Fe}$  and  $^{53}\text{Mn}$  (Technical University of Munich, Germany) + + + -
- Proton-neutron interaction at the proton dripline near  $^{44}\text{V}$  (ATOMKI, Debrecen, Hungary, in collaboration with RCNP, Osaka, Japan) - -
- AMS measurements with an  $^{26}\text{Al}$  standard (ETH Zürich, Switzerland, University of Vienna, Austria) ++ -

## Outcome of the 1<sup>st</sup> ERAWAST workshop (2)

### Plans for collaboration in a longer time scale (start 2009 and later)

- Branchings in the s-process path (GSI Darmstadt, Germany) ?
- Neutron capture on radioactive isotopes for astrophysics (Los Alamos National Laboratory, USA) ?
- Perspectives for measurements of neutron reaction cross sections of rare radioactive isotopes at CERN n\_TOF (CERN, Switzerland) +
- Half-life measurements of long-lived rare earth isotopes (Technical University Munich, Germany) ongoing
- Construction of a  $^{44}\text{Ti}/^{44}\text{Sc}$ -generator for animal and clinical application (Uni Mainz), transferred to ZRW (Radiopharmaceutical department of PSI)
- Development of a  $^{26}\text{Al}$  beam for nuclear astrophysics (Université catholique Louvain, Louvain-la Neuve, Belgium; TUM Munich, Germany) cancelled
- Irradiation of special samples in the SINQ target - Bi for the production of  $^{205}\text{Pb}$  (Los Alamos National Laboratory, USA), enriched  $^{34}\text{S}$  for the production of  $^{32}\text{Si}$  (University of Vienna, Austria). + -
- Long-lived radionuclides produced in the irradiation of samples at the instruments LOHENGRIN and GAMS of the Institute Laue Langevin (Grenoble, France). +
- Mass separation needs further discussion - in particular for the study of  $^{60}\text{Fe}$  production at stellar energies. partially solved

## Outcome of the 1<sup>st</sup> ERAWAST workshop (3)

---

### Generell agreements

- The Saha Institute of Nuclear Physics (Kolkata, India), the University of Mainz (Institute for Nuclear Chemistry, Mainz, Germany) and PSI (Villigen, Switzerland) will discuss possible collaboration concerning chemical separation techniques. **not successful**
- Other facilities shall be contacted for a possible collaboration (TRIUMF, Vancouver, Canada; Rutherford Appleton Laboratory, UK; SNS, Oak-Ridge, USA). **+**
- Other institutes and universities acting as users shall be included **+**
- A dedicated ERAWAST-webpage will be installed **+**
- Applications for joint projects (7th framework of EC, national funding and others). **+ -**
- An announcement on ERAWAST will be made in Nuclear Physics News, the magazine of NuPECC **+**
- A proposal for an ESF Research Networking Program named ERIMAST (Exotic Radionuclides from Irradiated MAterials for Science and Technology) was launched to support the network of collaboration from 2008 **+ -**

### Objectives of the present workshop

Celebrate achievements

Continue with successful collaborations

Establish new collaborations

## PSI accelerator facilities

Injector cyclotron (72 MeV protons)

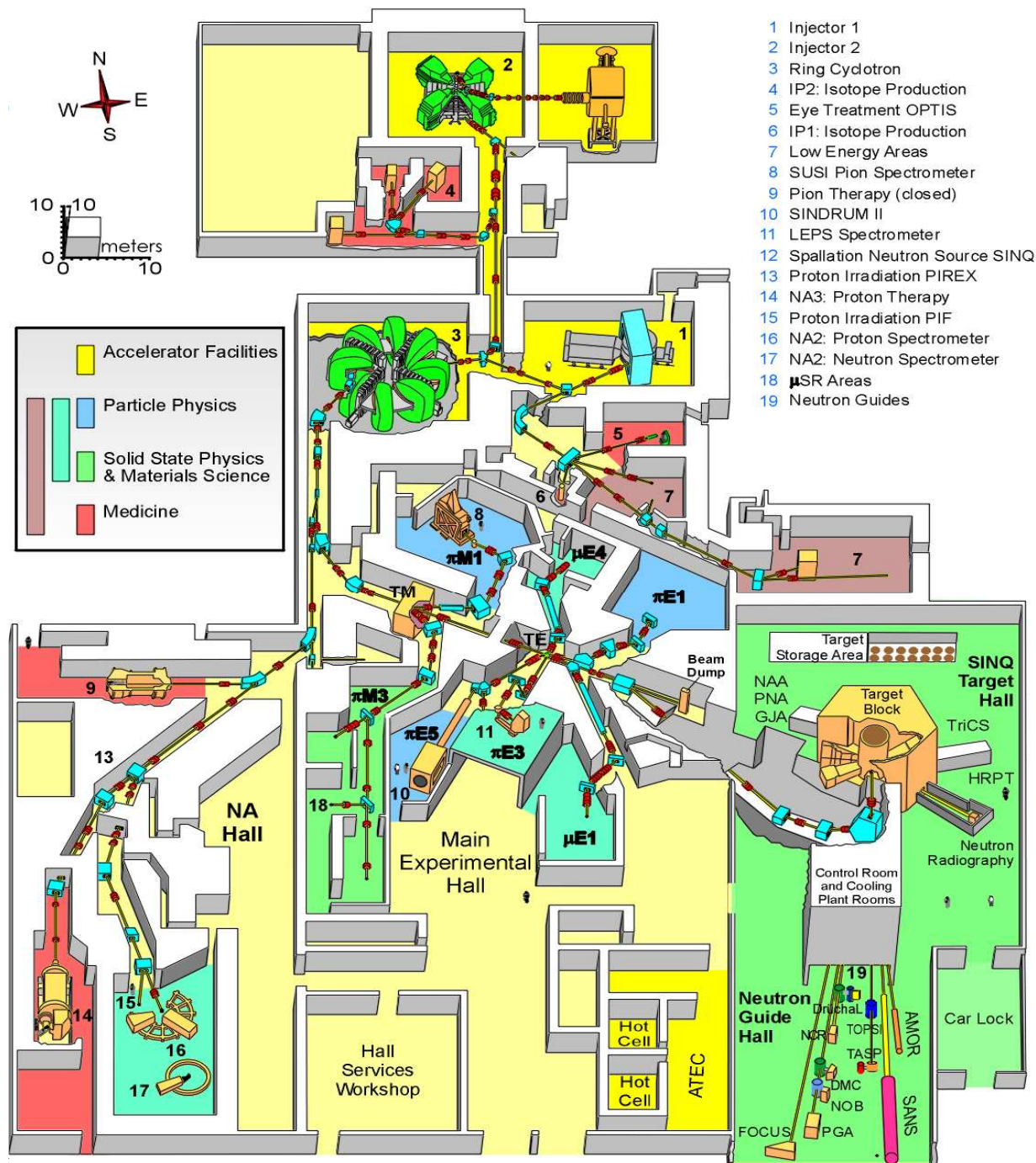
590 MeV Ring Cyclotron  
Up to 2.4 mA proton beam current

SINQ – spallation neutron source

COMET (cyclotron 250 MeV) for medical use

Ultra Cold Neutrons

SLS Swiss Light Source





## Accelerator waste

Shielding, construction material, targets, beam dumps, cooling  
intensely exposed by high-energetic protons and secondary particles  
dismounted, cooled  
ready or foreseen for disposal

### Waste components:

Copper beam dump irradiated at the 590-MeV proton beam station at PSI, dismantled about 15 years ago

$^{26}\text{Al}$ ,  $^{59}\text{Ni}$ ,  $^{53}\text{Mn}$ ,  $^{60}\text{Fe}$ ,  $^{44}\text{Ti}$

Ayranov

Proton-irradiated carbon from target E

$^{10}\text{Be}$ ,  $^7\text{Be}$ ,  $^{14}\text{C}$ ,  $^3\text{H}$

### Material from the SINQ facility

Lead targets

$^{207}\text{Bi}$ ,  $^{182}\text{Hf}$ , rare earth elements (e.g.  $^{146}\text{Sm}$ , several Dy isotopes) and lighter isotopes

STIP program (material research program)

Stainless steel for  $^{44}\text{Ti}$ ,  $^{26}\text{Al}$ ,  $^{53}\text{Mn}$  production

Bunka

## SINQ cooling water Ayranov

$^7\text{Be}$ , long-lived isotopes from irradiated structure material ( $^{22}\text{Na}$ ,  $^{88}\text{Y}$  and many others)

## Special irradiations

The SINQ facility offers the possibility to irradiate materials with 590 MeV protons at special positions.

Tended experiments for isotope production can be offered

V for  $^{44}\text{Ti}$  production

Bi for  $^{205}\text{Pb}$  production

## Irradiation with 71 MeV protons (injector 2) and up to 590 MeV neutrons (NAA, PNA)

## Chemical separations with other material

## Important questions

Separation techniques depend strongly on the corresponding sample requirements

- Total amount of activity?
- Which chemical form?
- With carrier or non-carrier-added?
- Disturbing isotopes?
- Magnitude of decontamination factors?
- Matrix of the final sample?
- Single or multiple separation?
- Shielding equipment (hotcell) necessary?

# The long way from a source to a sample

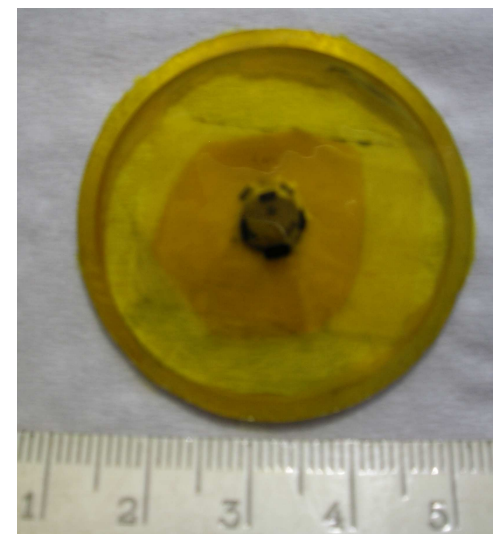
How do we get from a beam dump



to a sample  
solution



or a target?



**Analytics**

**Separation**

**Preparation**

**Application**

- Activation of components no more negligible due to the high beam current (mA range)
- Residue nuclide production in spallation targets is not as well-known as for Nuclear Power Plants – especially poor knowledge for long-lived products
- Complex nuclear reactions (protons, neutrons, other secondary particles) make theoretical predictions difficult
- Reactions with impurities and reaction products make theoretical predictions much more difficult
- Product spectrum covers all elements up to 1 unit higher than the target mass → complex chemistry
- Target material (solid or liquid heavy metals) requires knowledge on intermetallic compounds and interactions, in many cases not available
- Volatiles require special attention
- Theoretical calculations for predictions of the radionuclide inventory exist at PSI, but experimental determinations for benchmarking are mandatory
- Radiochemistry is an essential issue for evaluation processes, licensing procedures, decommissioning and waste management connected with the operation of large accelerator facilities
- Gives information on promising material for the production of valuable exotic isotopes



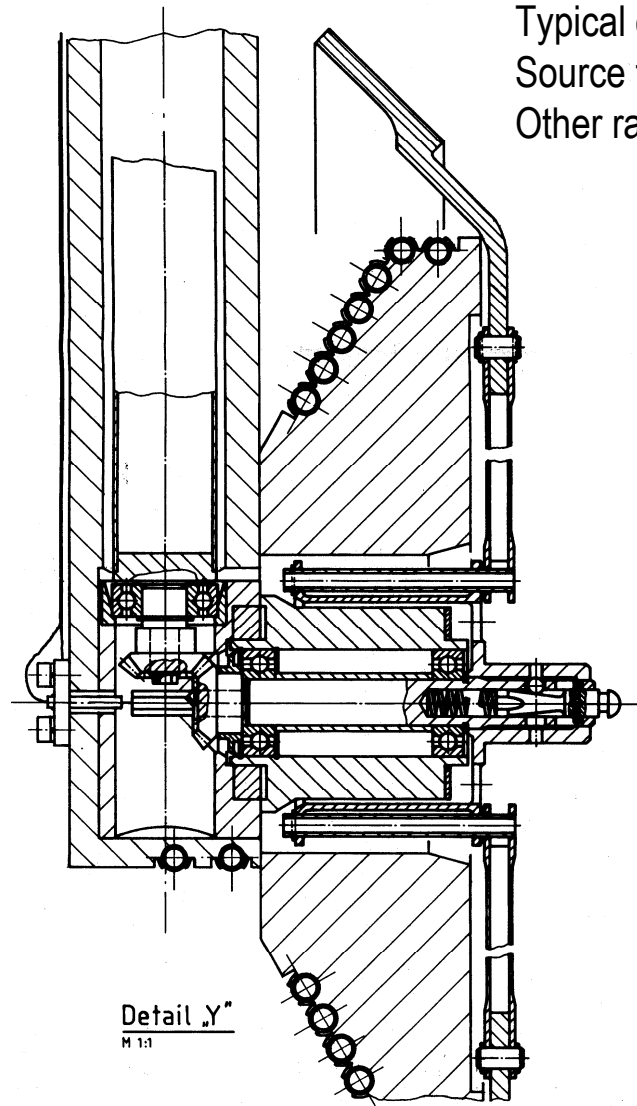
# Graphite targets from Target-E

Myon production station, consumes up to 20% of the proton beam

Typical operation time: 1-3 years

Source for  $^7\text{Be}$  and  $^{10}\text{Be}$

Other radionuclides:  $^{14}\text{C}$ ,  $^3\text{H}$ , impurities of  $^{22}\text{Na}$ ,  $^{54}\text{Mn}$ ,  $^{57/60}\text{Co}$



## TARGET CONE

Mean diameter: 450 mm

Graphite density:  $1.8 \text{ g/cm}^3$

Operating Temperature:  
1700 K

Irradiation damage rate:  
0.1 dpa/Ah

Rotational Speed: 1 Turn/s

Target thickness: 60/40 mm  
10/ 7  $\text{g/cm}^2$

Beam loss: 18/12 %

Power deposition: 30/20  
kW/mA

## SPOKES

To enable the thermal expansion of the target cone

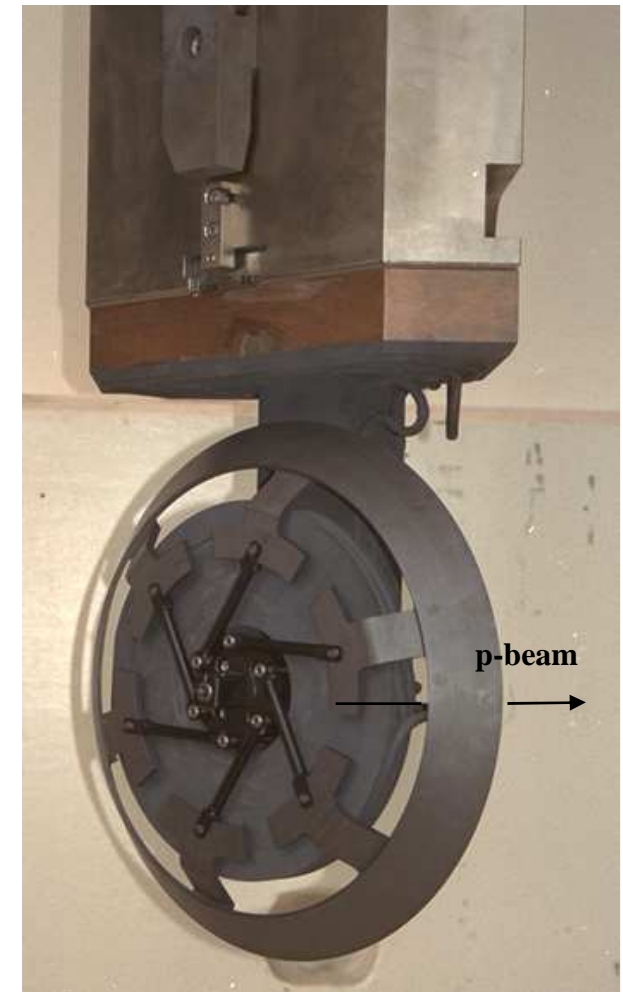
## BALL BEARINGS \*)

Silicon nitride balls

Rings and cage silver coated

Lifetime 2 y

\*) GMN, Nürnberg, Germany

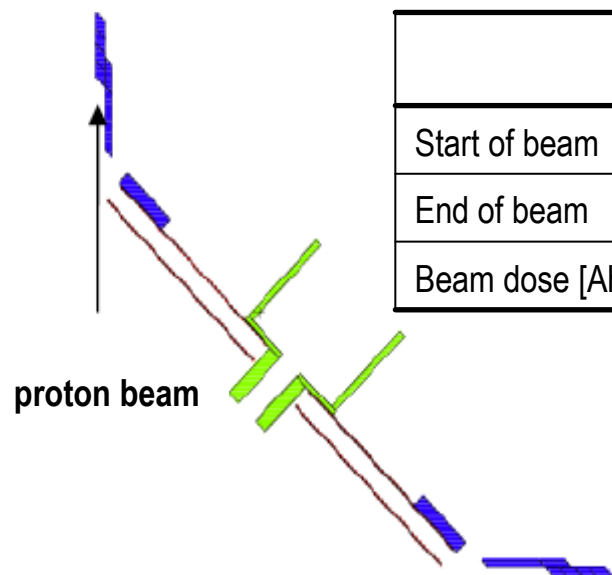


## A new design of graphite wheel



In operation from 2002 to 2005  
Integrated beam current: ~28 Ah

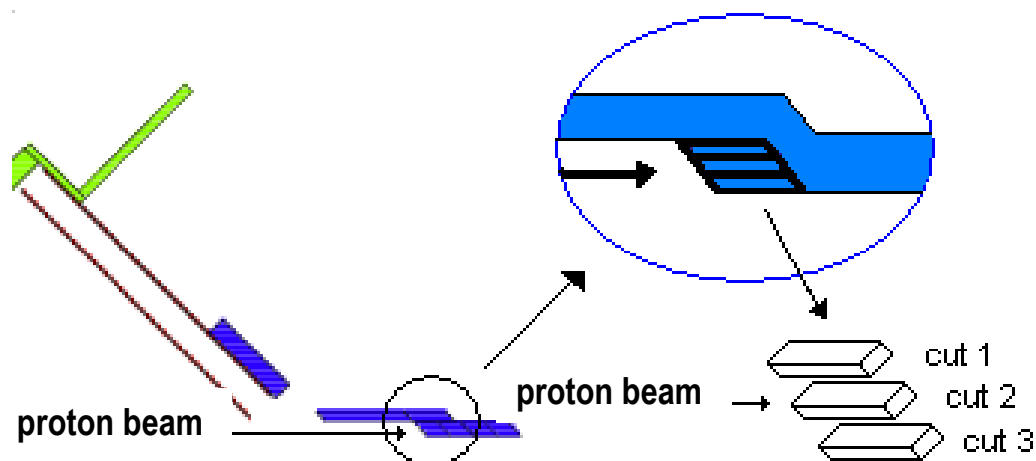
# Sample taking

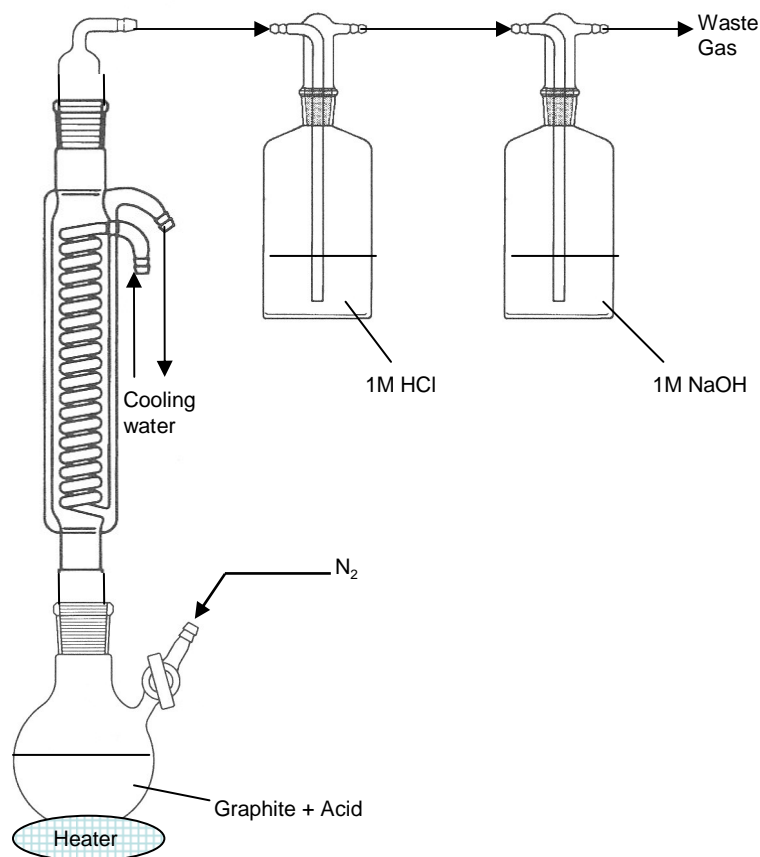


	E70	E71	E72	E78	E79	E83	E92
Start of beam	24.6.91	07.6.94	11.3.96	12.2.97	12.3.99	18.4.02	19.6.02
End of beam	07.6.94	11.3.96	20.9.96	18.12.98	28.10.99	19.6.02	23.12.05
Beam dose [Ah]	3.98	5.14	3.89	11.35	6.64	1.84	28.79

Graphite pieces from several targets

Sewing of the pieces 90° to beam direction to get the radionuclide distribution along the beam profile





## Determination of $^3\text{H}$ and $^{14}\text{C}$ :

- Dissolving the graphite in  $\text{H}_2\text{SO}_4/\text{HNO}_3/\text{HClO}_4$  2:1:1
- Evaporation of  $\text{CO}_2$  and adsorption in 1M NaOH for determination of  $^{14}\text{C}$
- $^3\text{H}$  remains in the solution (aliquot for LSC measurement)

## Determination of $^{10}\text{Be}$

- Adding stable Be as carrier
- Dissolving the graphite in  $\text{H}_2\text{SO}_4/\text{HNO}_3/\text{HClO}_4$  2:1:1
- Precipitation of  $\text{Be}(\text{OH})_2$  with  $\text{NH}_3$
- Purification of the Be fraction by ion exchange on DOWEX50x8
- Measurement by AMS and ICP-MS



Measured data for all targets:  $^3\text{H}$  [MBq/g];  $^{14}\text{C}$ ,  $^{10}\text{Be}$  [Bq/g]; beam dose in Ah

sample	Beam dose	$^{10}\text{Be}$ meas. ICP-MS AMS		$^{10}\text{Be}$ calc.	$^3\text{H}$ meas.	$^3\text{H}$ calc.	$^{14}\text{C}$ meas.	$^{14}\text{C}$ calc.
E70	3.98	220		998	$7,7 \cdot 10^8$	$1.1 \cdot 10^9$	$1 \cdot 10^3$	8.8
E71	5.14	291	316	1290	$4.8 \cdot 10^8$	$1.6 \cdot 10^9$	$1.1 \cdot 10^3$	11.4
E72	3.89	506	495	1140	$1.4 \cdot 10^9$	$1.3 \cdot 10^9$	$2.4 \cdot 10^3$	8.6
E78	11.35	2049		2850	$1.5 \cdot 10^6$	-	< 500	-
E79	6.64	3971			$6.9 \cdot 10^8$	$2.7 \cdot 10^9$	2041	11
E83	1.84	541			$3.2 \cdot 10^8$	$8.8 \cdot 10^8$	<500	3
E92	28.79	13456			$3.6 \cdot 10^8$	$1.6 \cdot 10^{10}$	9401	53

Calculations do not agree with measurements

Measurements do not in all cases correspond to the beam dose  
(evaporation of tritium, secondary particle production dependent on beam dose)

Sample taking position important (see next slide)

## Results (2)

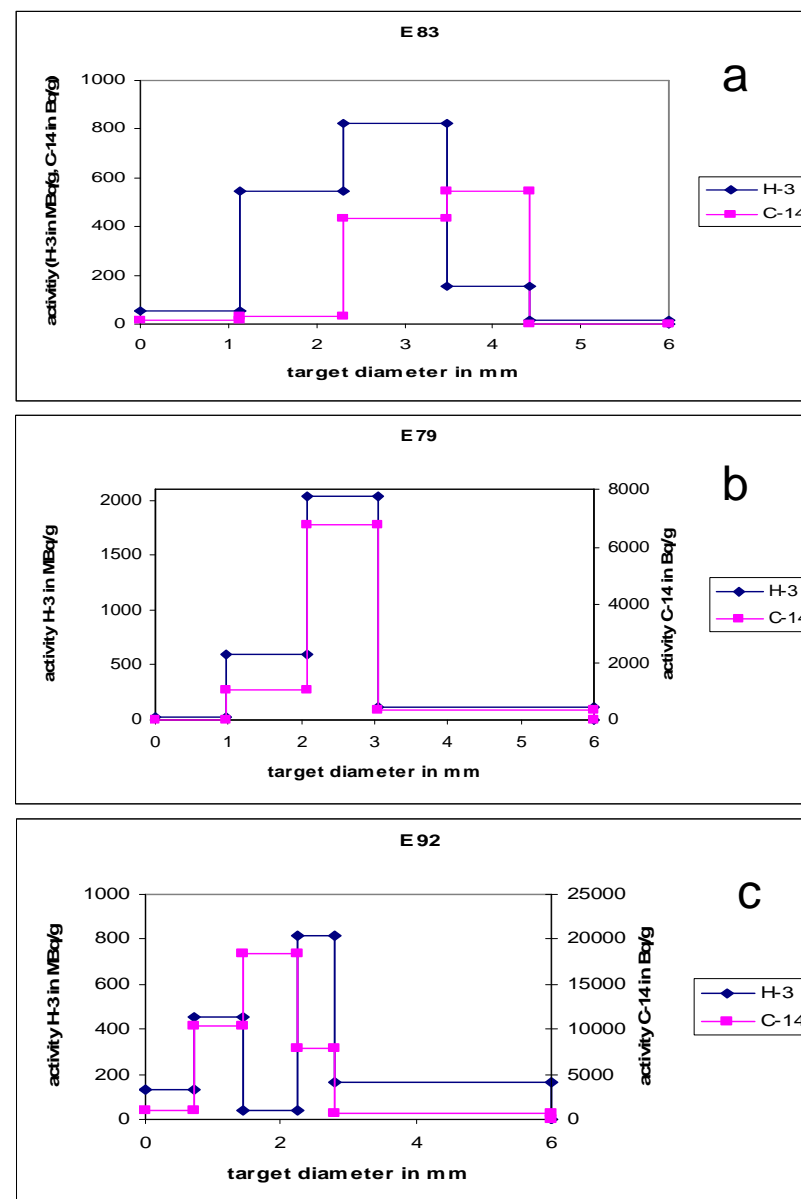
Dependence of the measured  $^{14}\text{C}$  and  $^3\text{H}$  concentration on the sample taking position:

Figure a-c: Radial distribution of  $^3\text{H}$  and  $^{14}\text{C}$  in the graphite target wheels No. E 79, 83 and 92

$^{10}\text{Be}$  distribution is expected to be similar

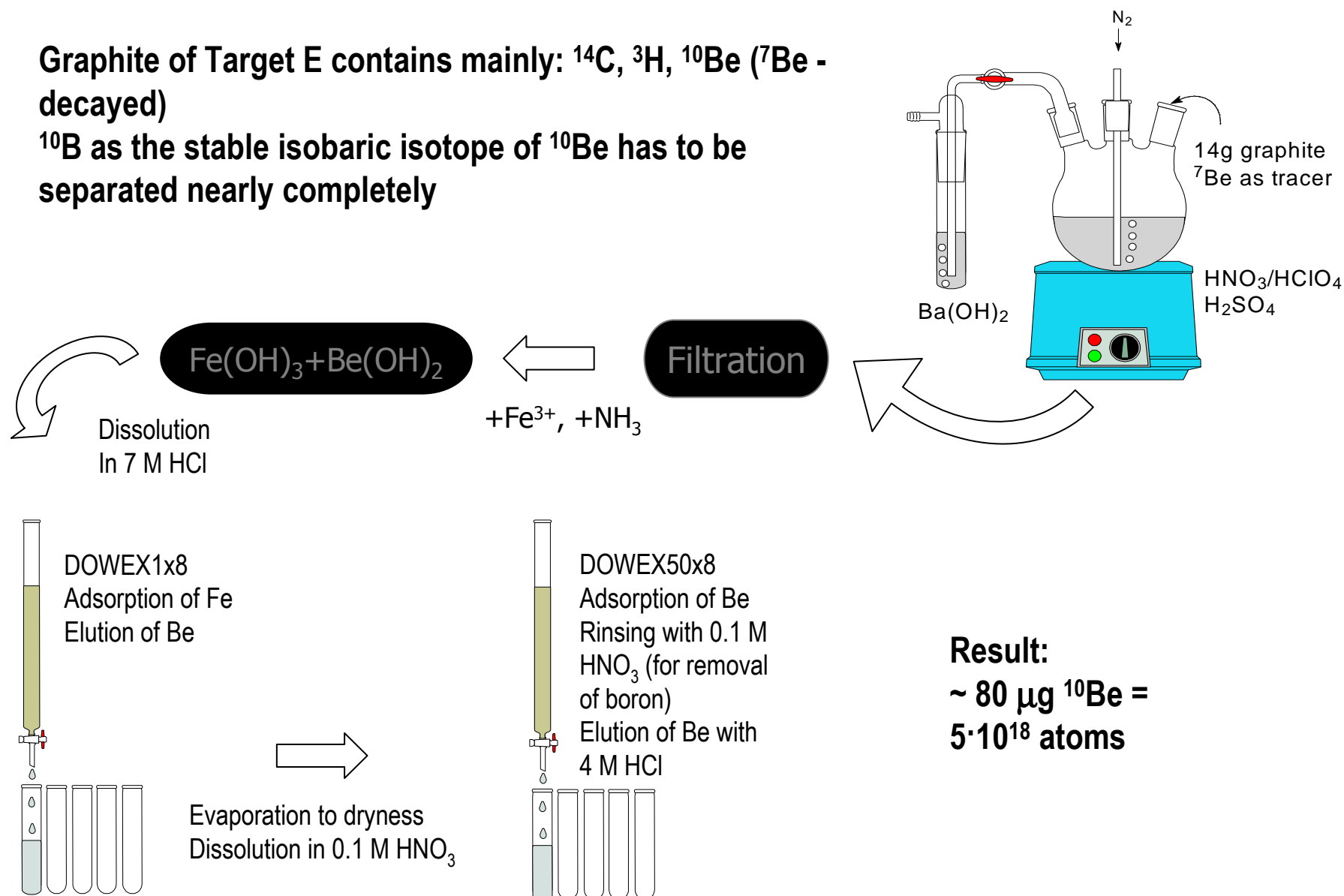
Important result: Distribution not homogenous; follows the beam profile; sample taking positions for analytics have to be selected carefully

For isotope production positions with highest specific activity shall be used

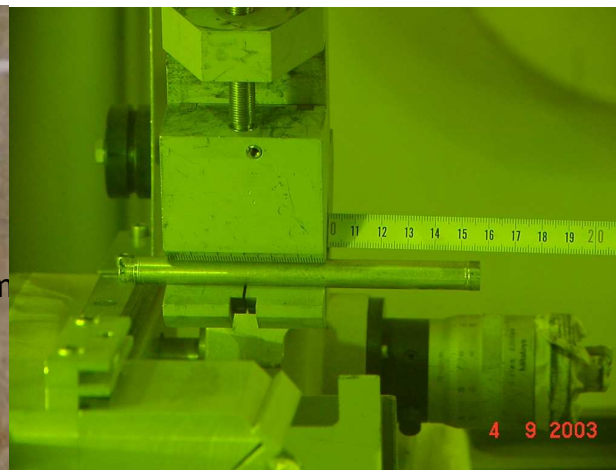


# Chemical separation of $^{10}\text{Be}$

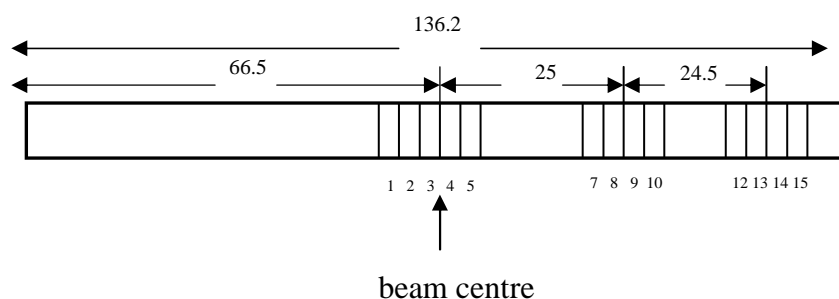
- Graphite of Target E contains mainly:  $^{14}\text{C}$ ,  $^3\text{H}$ ,  $^{10}\text{Be}$  ( $^7\text{Be}$  - decayed)
- $^{10}\text{B}$  as the stable isobaric isotope of  $^{10}\text{Be}$  has to be separated nearly completely



# Lead targets from SINQ

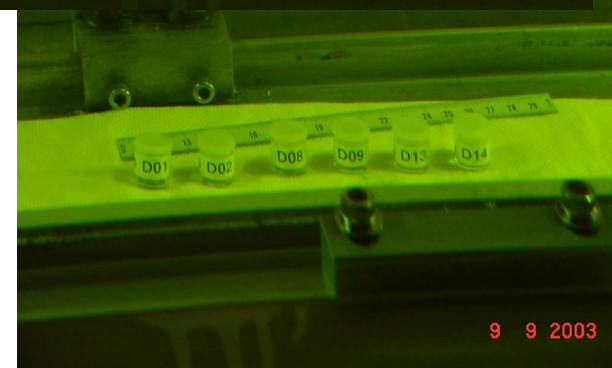


Samples from  
target 4  
2 years operation  
EOB 1999



## Tasks:

- Determination of the radionuclide distribution within the targets by analysing several rods (top ten radionuclides)
- Selection of material for radionuclide extraction ( $^{182}\text{Hf}$ , lanthanides and others)

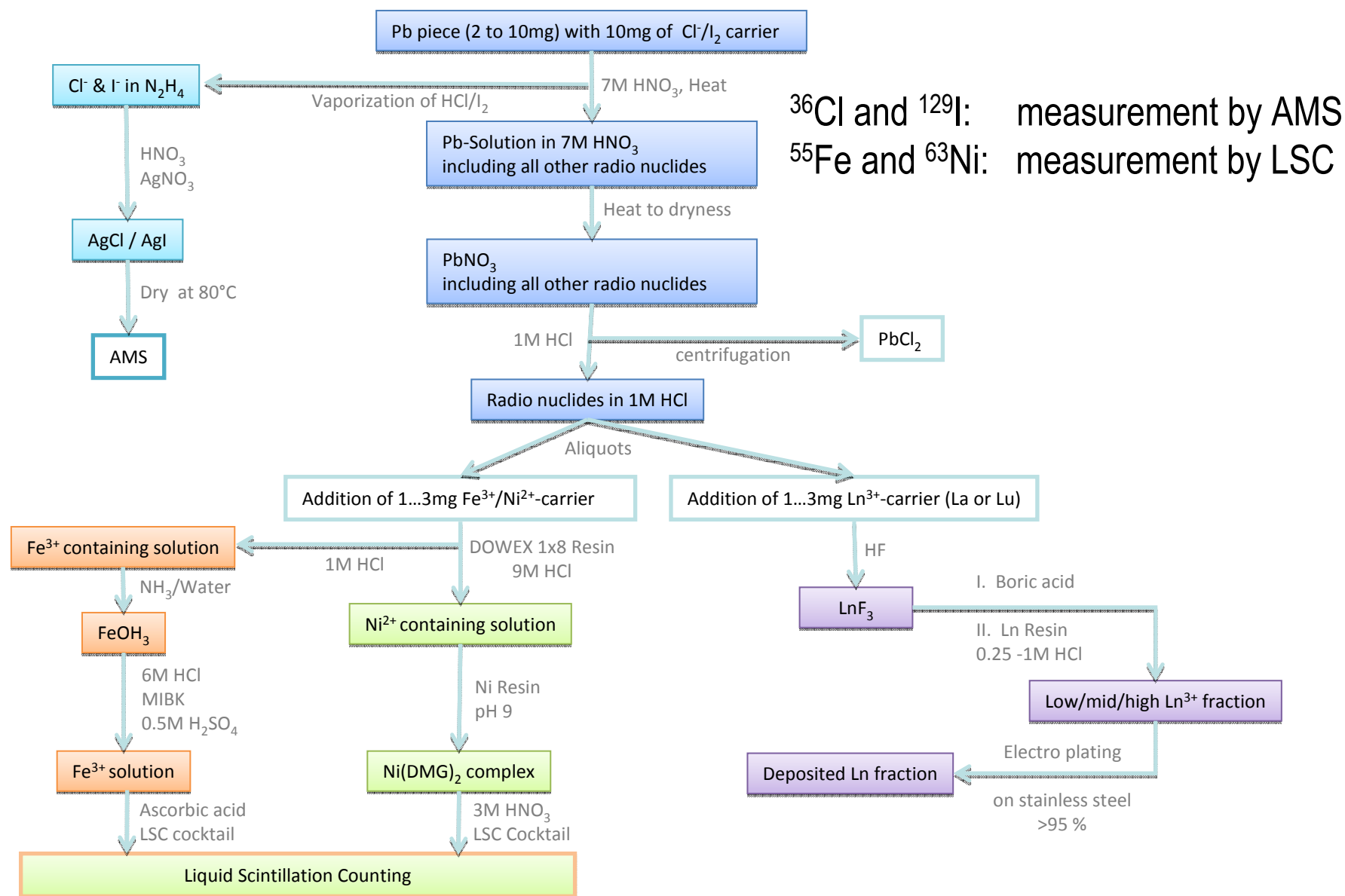




# First preliminary analytical results

$\gamma$ -measurements (3/2011)	D9 [Bq/g]	D14 [Bq/g]	AMS-, LSC-, measurement	D9 [Bq/g]	D14 [Bq/g]
$^{207}\text{Bi}$	$2.52 \cdot 10^7$	$1.18 \cdot 10^7$	$^{55}\text{Fe}$		$1.05 \cdot 10^5$
$^{172}\text{Lu}/^{172}\text{Hf}$	$4.99 \cdot 10^6$	$2.12 \cdot 10^6$	$^{26}\text{Al}$	0.5	0.2
$^{173}\text{Lu}$	$2.82 \cdot 10^6$	$9.76 \cdot 10^5$	$^{36}\text{Cl}$	95	48
$^{194}\text{Au}/^{194}\text{Hg}$	$1.19 \cdot 10^7$	$5.08 \cdot 10^6$	$^{63}\text{Ni}$		$1.70 \cdot 10^5$
$^{102}\text{Rh}$	$2.00 \cdot 10^6$	$7.24 \cdot 10^5$			
$^{202}\text{Tl}/^{202}\text{Pb}$	$4.80 \cdot 10^5$	$1.30 \cdot 10^5$			
$^{60}\text{Co}$	$2.10 \cdot 10^6$	$8.73 \cdot 10^5$			
$^{125}\text{Sb}$	$5.17 \cdot 10^5$	$4.13 \cdot 10^5$	LSC-measurement: 4/2011  AMS: 7/2006		
$^{133}\text{Ba}$	$1.65 \cdot 10^6$	$6.93 \cdot 10^5$			
$^{108\text{m}}\text{Ag}$	$4.44 \cdot 10^5$	$1.50 \cdot 10^4$			

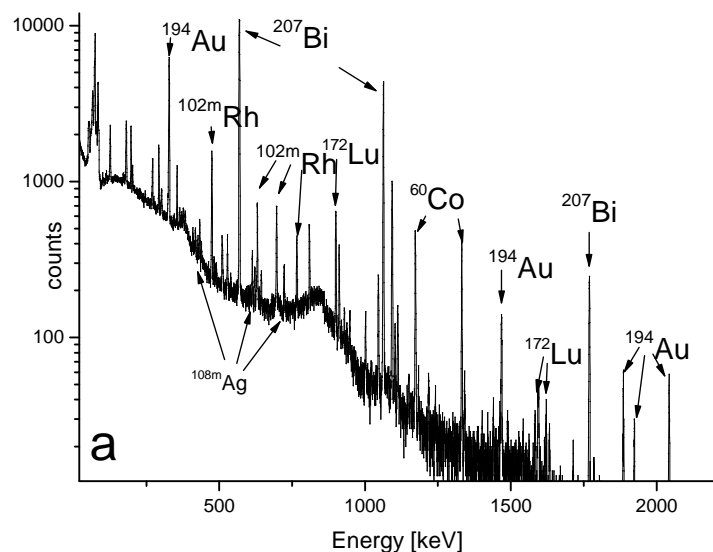
# Radionuclides requiring chemical separations



## <sup>207</sup>Bi - Calibration source for PTB

Application as  $\gamma$ -spectroscopic calibration source (240 kBq)

- relatively long half-life of 31.5 ys
- three  $\gamma$ -lines up to 1800 keV

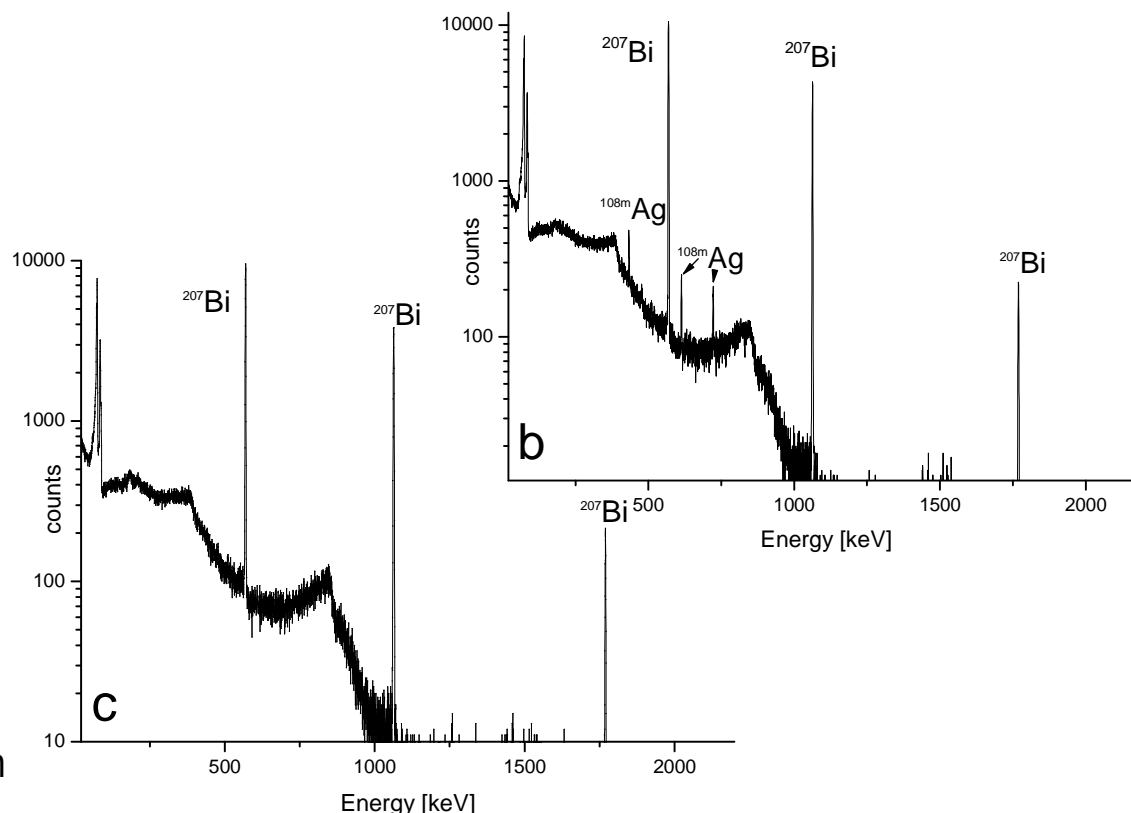


### Purification from <sup>108m</sup>Ag

1mg La added  
precipitation of the bismuth hydroxide with  
NH<sub>3</sub> solution  
silver completely in solution  
precipitate dissolved in 1M HNO<sub>3</sub>  
removal of La using cation exchange again

### Chemical separation of <sup>207</sup>Bi

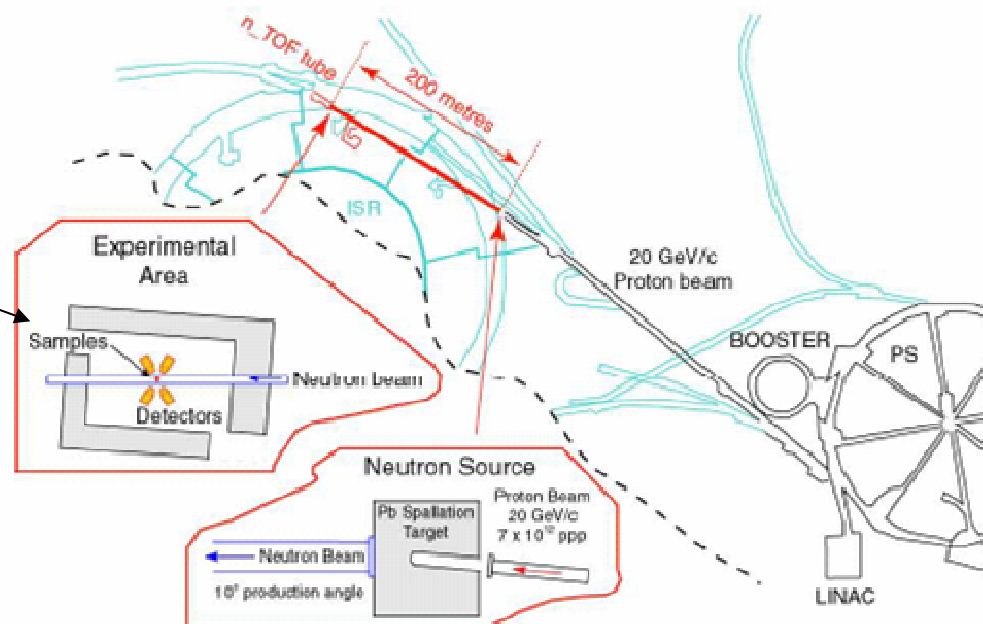
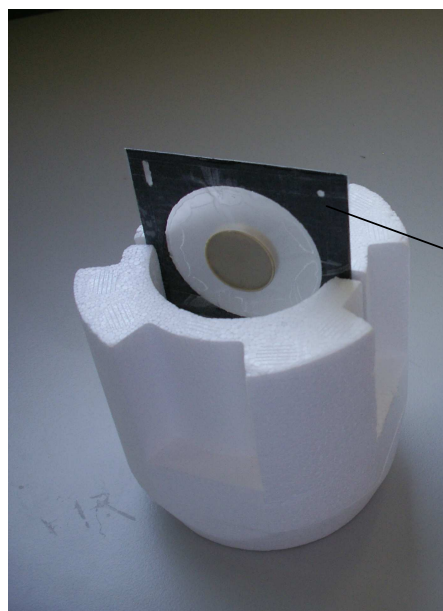
10 mg of irradiated Pb dissolved in 10 ml 7M HNO<sub>3</sub> (spectrum a)  
solution evaporated  
dissolved in 3M HNO<sub>3</sub> and passed through a lead-specific ion  
exchange column (Eichrom)  
evaporated and dissolved in 1 M HNO<sub>3</sub>  
Cation exchange on a DOWEX50x8 column  
Column washed with 10 ml 1M HNO<sub>3</sub>  
Bi-fraction eluted with 6 ml 0.4 M HCl (spectrum b)



Study of the neutron capture cross section of  $^{63}\text{Ni}$  at n\_TOF (s-process)

## Tasks

- Separation of the in-grown  $^{63}\text{Cu}$  because produces high resonances in the n\_TOF experiment
- Re-measurement of the  $^{63}\text{Ni}$  half-life





## Sample description

2 targets: LANL 347 mg, Karlsruhe 661 mg

(Originally from TU Munich)

Enriched  $^{62}\text{Ni}$  (98%), irradiated in high flux reactors about 30 years ago

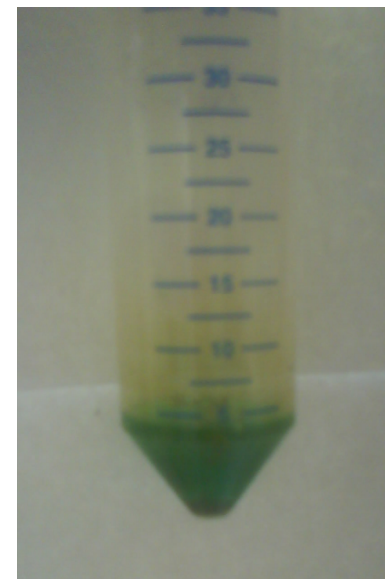
~11 %  $^{63}\text{Ni}$ ; total activity about 200 GBq

Expected amounts of isotopes after 30 years:

879 mg  $^{62}\text{Ni}$ , 109 mg  $^{63}\text{Ni}$ , 20 mg  $^{63}\text{Cu}$ , 20 mg others

Total: 988 mg Ni, corresponds to 1255 mg NiO

Separation factor for Cu 2000 (model experiments, ICP-OES)

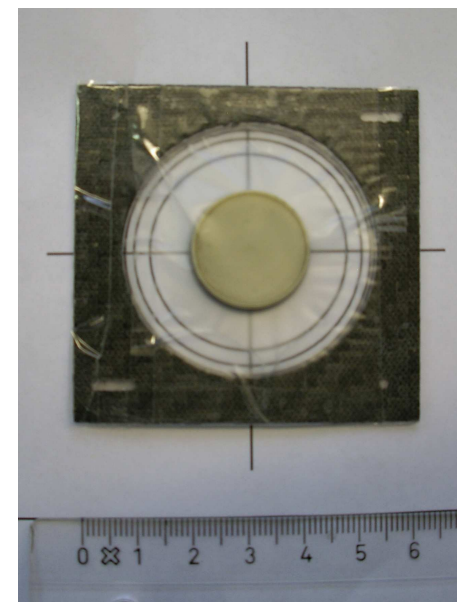


## Chemical separation of $^{63}\text{Cu}$

- Dissolution of the Ni-foils in 7 M  $\text{HNO}_3$
- Evaporation
- Dissolution in 1M HCl
- Precipitation of CuS using  $\text{H}_2\text{S}$
- Precipitation of  $\text{Ni}(\text{OH})_2$  with NaOH

## Target preparation

- Drying at  $80^\circ\text{C}$  and calcination at  $800^\circ\text{C}$  to produce NiO
- Total amount NiO: 1147 mg (91% chemical yield)
- Packing into PEEK capsule



## Achievements

$^{207}\text{Bi}$ from lead	calibration source PTB
$^{44}\text{Ti}$ from copper	calibration source HZDR
$^7\text{Be}$ from graphite	precise measurement of the half-life
$^{60}\text{Fe}$ from copper	target for neutron capture cross section
$^{60}\text{Fe}$ from copper	determination of the half-life
$^{63}\text{Ni}$ from LANL/KIT/TUM	neutron capture cross section at n_TOF
$^7\text{Be}$ from SING water	environmental studies
$^{68}\text{Ge}$ activation in SING	AMS measurements
$^{26}\text{Al}$ from STIP	300 Bq ready
$^{10}\text{Be}$ from Target E	80 $\mu\text{g}$ ready

## Ongoing or upcoming experiments

$^{44}\text{Ti}$	50 MBq for target HZDR
$^{44}\text{Ti}$	100 MBq for radioactive beam (CERN, TRIUMF)
$^{53}\text{Mn}$	$\sim 10^{18}$ atoms for the half-life measurement (PSI) and neutron capture cross section
$^7\text{Be}$	1 GBq for $^7\text{Be}(n,\alpha)\alpha$ (SOREQ Nuclear Center)
$^{60}\text{Fe}$	$\sim 10^{15}$ atoms for the re-measurement of the half-life (PSI and Uni Vienna)
$^{60}\text{Fe}$	$\sim 10^{15}$ atoms for a target for thermal neutron capture cross section (Uni Vienna)
$^{63}\text{Ni}$	several MBq for the re-measurement of the half-life
$^{59}\text{Fe}(n,\gamma)^{60}\text{Fe}$ reaction: irradiation of enriched $^{58}\text{Fe}$ at ILL, sample preparation ready, AMS-measurement of $^{60}\text{Fe}/^{58}\text{Fe}$ ratio at TUM ongoing	

## Remote controlled separation of the copper beam dump

- $^{60}\text{Fe}$  n.c.a.
- $^{44}\text{Ti}$  n.c.a.
- $^{26}\text{Al}$  n.c.a.
- $^{53}\text{Mn}$  n.c.a.

## Complete analysis of the SINQ-target

- Production of  $^{207}\text{Bi}$  in the MBq range
- Separation of Lanthanides ( $^{146}\text{Sm}$ )
- Separation of  $^{182}\text{Hf}$
- Other radionuclides

## New collaborations

## ERAWAST III workshop?