

Investigation of microstructure changes in EUROFER-ODS after hydrogen loading

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Introduction

The oxide dispersion strengthened (ODS) steels are promising materials to fusion blanket applications as well as advanced fission reactor concepts due to suppression of high-temperature creep.

Why hydrogen?

- Hydrogen production rate for first wall steels is predicted to be about 41 appm/dpa, spallation source (ESS) ~33-300 appm/dpa, fast breeder (BOR-60) ~0,7 appm/dpa.
- Hydrogen induces severe embrittlement and in combination with helium might increase swelling

Motivation

Investigate microstructure stability of ODS steels in terms accumulation of transmutation gas impurities

Experimental details

Materials

EUROFER-ODS steels were produced by powder metallurgy method and shipped after hot rolling in the form of 6 mm thick plates.

Chemical composition of EUROFER 97 and ODS-EUROFER^a steels.

Material	C	Si	Mn	Cr	Ni	Mo	Al	W	V	Ti
ODS-EUROFER	0.086	0.03	0.39	9.2	0.02	0.0056	0.003	1.14	0.197	<0.003
EUROFER 97	0.11	0.03	0.55	8.95	0.013	<0.005	0.009	1.06	0.202	<0.003

^a ODS-EUROFER steel contains about 0.3 wt.% Y₂O₃.

Hydrogen charging and hydrogen uptake measurements

- Electrochemical pre-charging at RT from 0.1 N NaOH solution with 20 mg/l of CS(NH₂)₂ at controlled electrochemical potential of 1.70 and 1.85 V_{Hg=Hg₂SO₄} 20-24 h
- TDS apparatus, calibrated UHV chamber equipped with a mass-spectrometer in the temperature range from RT to 850 °C under controlled heating rate.

Experimental details

Mechanical testing

CERT tensile tests were performed with 35 kN MTS desk-top machine at strain rate 10^{-4} s^{-1}

Microstructure investigation

Sample preparation for TEM

- As-supplied structures by electropolishing in Tenupol 5
- After hydrogen pre-charging and tensile testing by FIB (final ion polishing 3 keV)

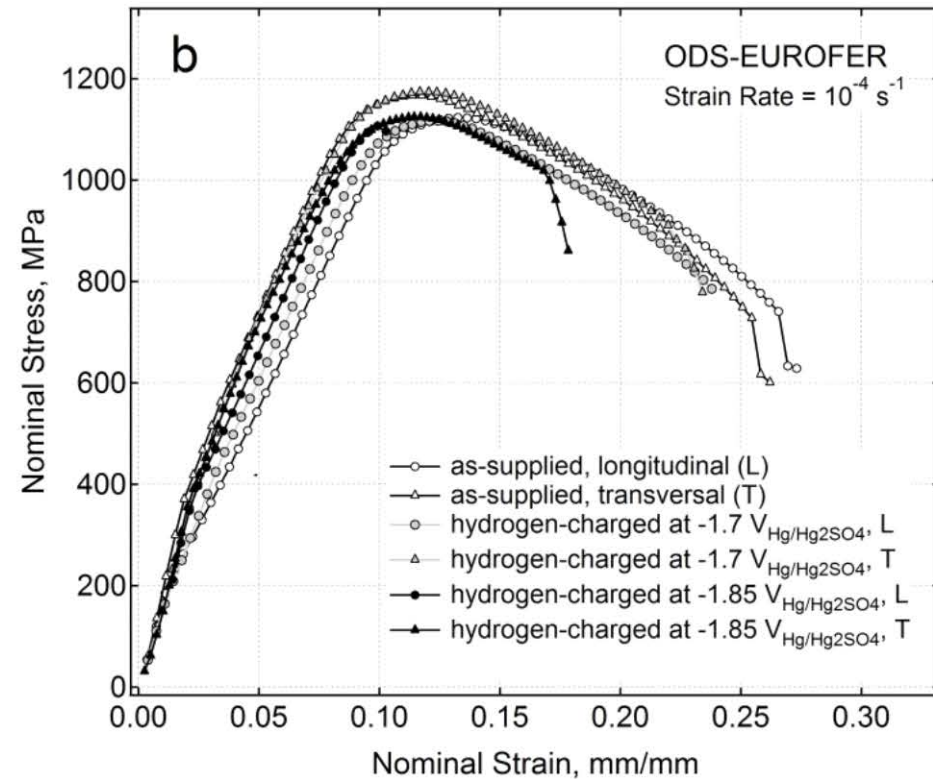
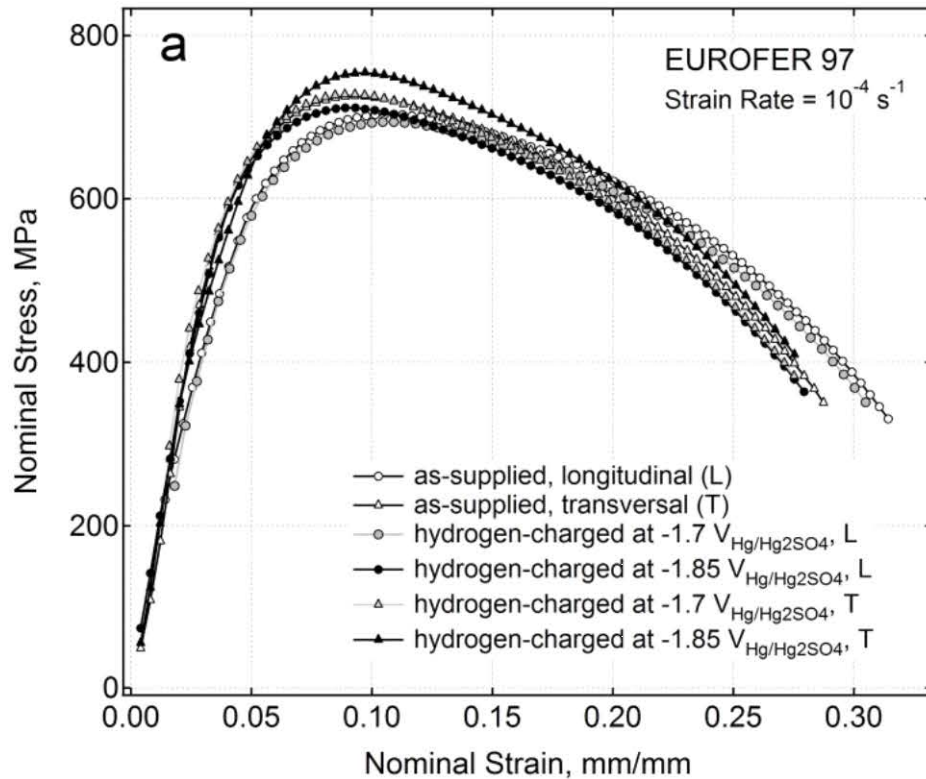
Scanning electron microscopy and focus ion beam (FIB)

- Helios 650 Nanolab (Ga ion system)
- Quanta 3D FEG (Ga ion system)

Transmission electron microscopy

- Techai G2 FEI Tecnai G2 20 FEG
- EDX measurement was performed with the EDAX EDX using drift correction

Hydrogen effect on mechanical properties



✓ EUROFER 97 - Hydrogen has only a minor effect on the tensile properties

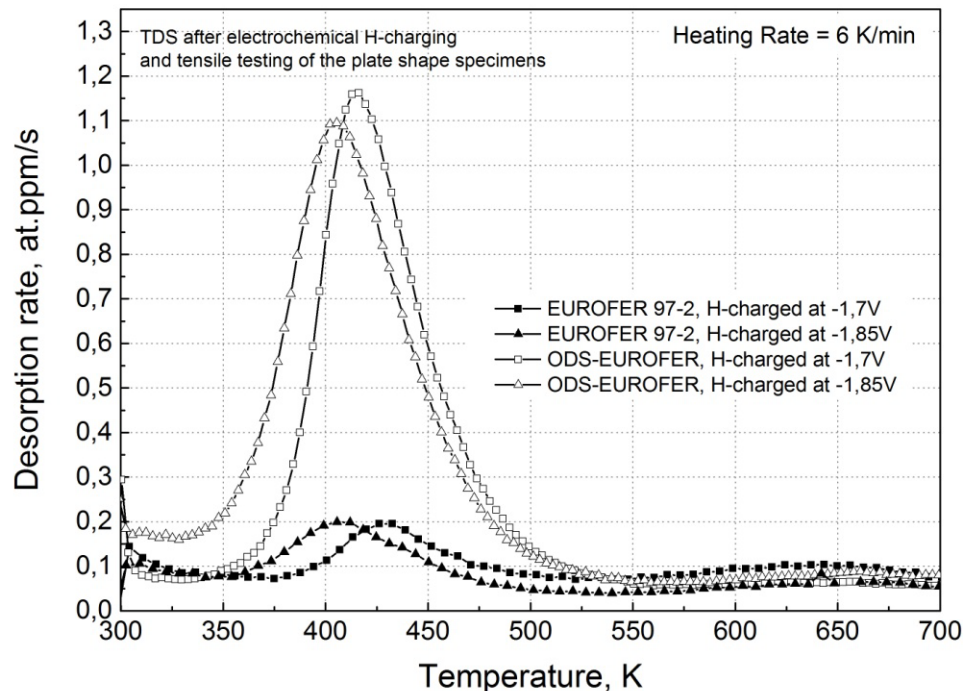
✓ ODS-EUROFER :

hydrogen charging at $-1.70 \text{ V}_{\text{Hg/Hg}_2\text{SO}_4}$ - a minor effect on the elongation to fracture

hydrogen charging at $-1.85 \text{ V}_{\text{Hg/Hg}_2\text{SO}_4}$ - the elongation to fracture of the longitudinal specimens is less than that of the transverse ones.

EUROFER vs. EUROFER-ODS (hydrogen uptake)

EUROFER and EUROFER-ODS demonstrate rather different hydrogen uptake at the same electrochemical potential applied for hydrogen charging



H-content

Eurofer 97-2, H-charged at -1,85V

4,2 wt.ppm

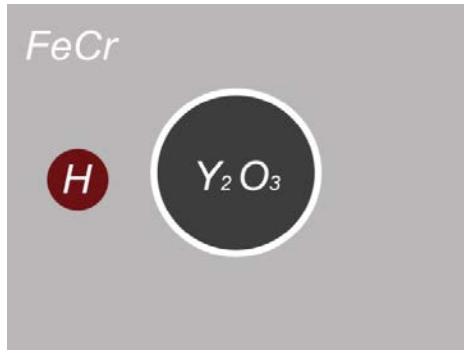
ODS-Eurofer, H-charged at -1,85 V

32,9 wt.ppm

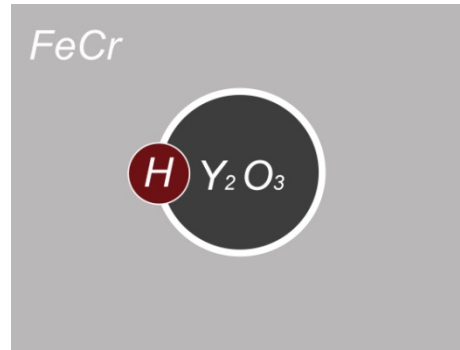
Why does the ODS steel accumulates hydrogen 6 times more intensively in comparison with base material?

Where hydrogen can locate?

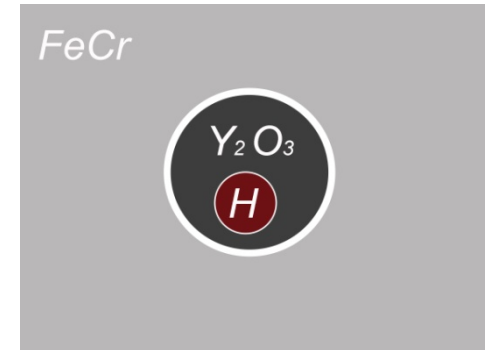
H outside of the particle



H at interface matrix/ Y_2O_3



H in Y_2O_3 nanoparticle



If $E_H(Y_2O_3) \ll E_H(FeCr)$ then **there is a driving force** for H to be captured by Y_2O_3

Radically different points of view to role of oxide particles in hydrogen accumulation

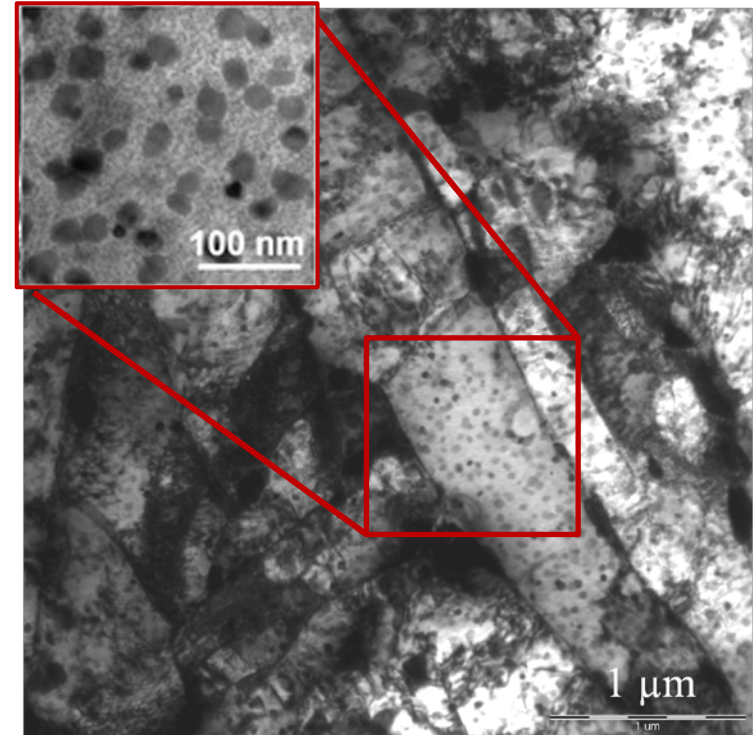
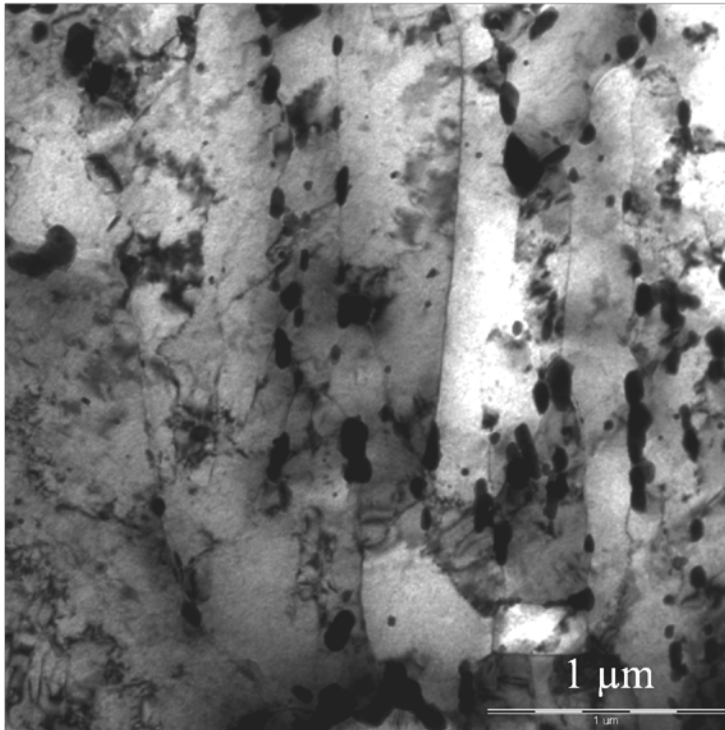
- “the interface of the yttrium particles surface and the martensitic laths of the material have been identified as an additional origin of the H trapping effect”

G.A. Esteban et al. / Fusion Engineering and Design 82 (2007) 2634–2640

- “yttrium oxides and their interfaces are not effective H traps”

V.V. Sagaradze, V.I. Shalae, et al., J. Nucl. Mater. 295 (2001) 265–272

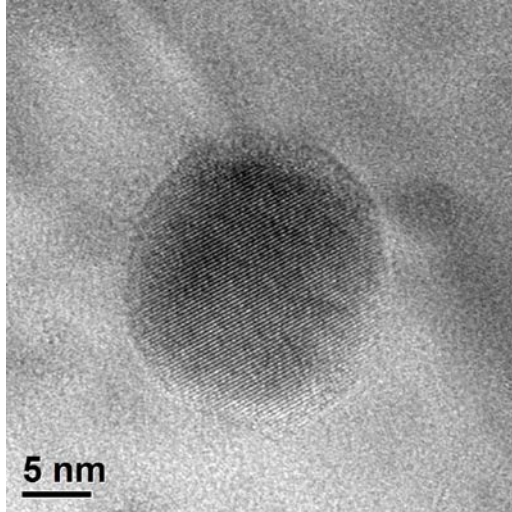
EUROFER vs. EUROFER-ODS (as-supplied microstructure)



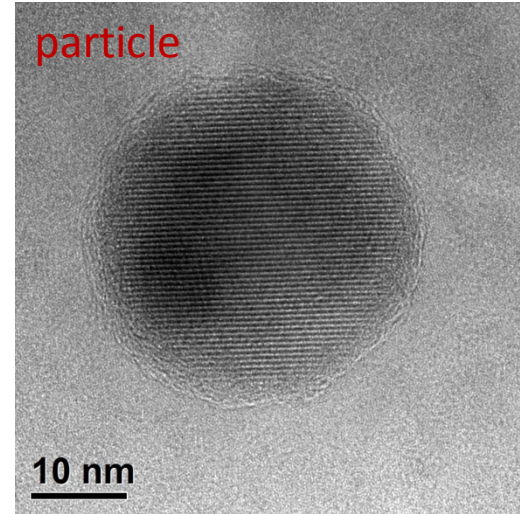
Critical sites to hydrogen accumulation – oxide particle!

ODS nanoparticle structure before and after hydrogen charging

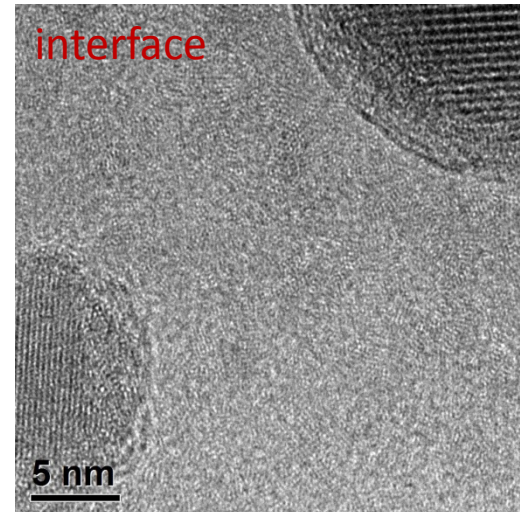
As-supplied



H-charged
at 1, 85 V

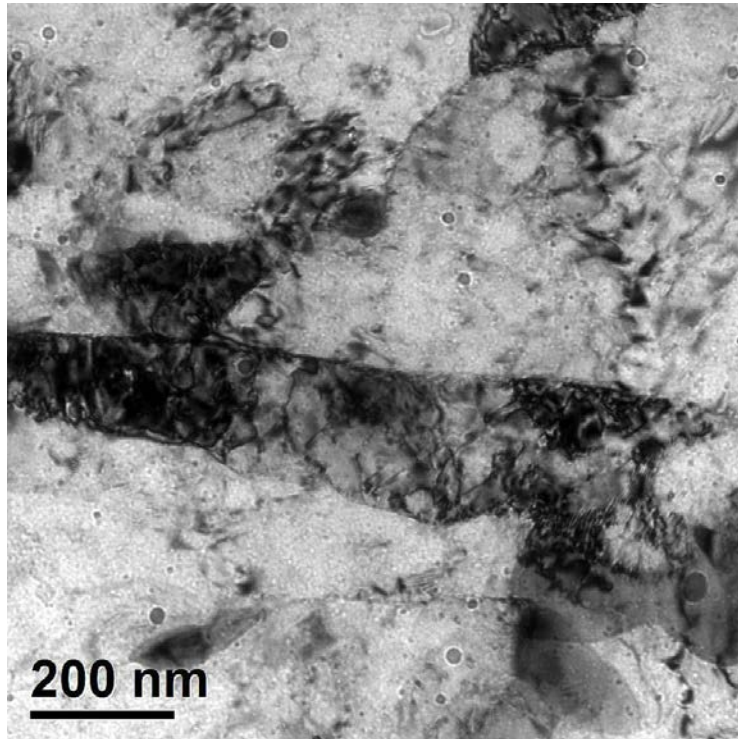


✓ no changes both
in the structure of
the particle and at
the interface

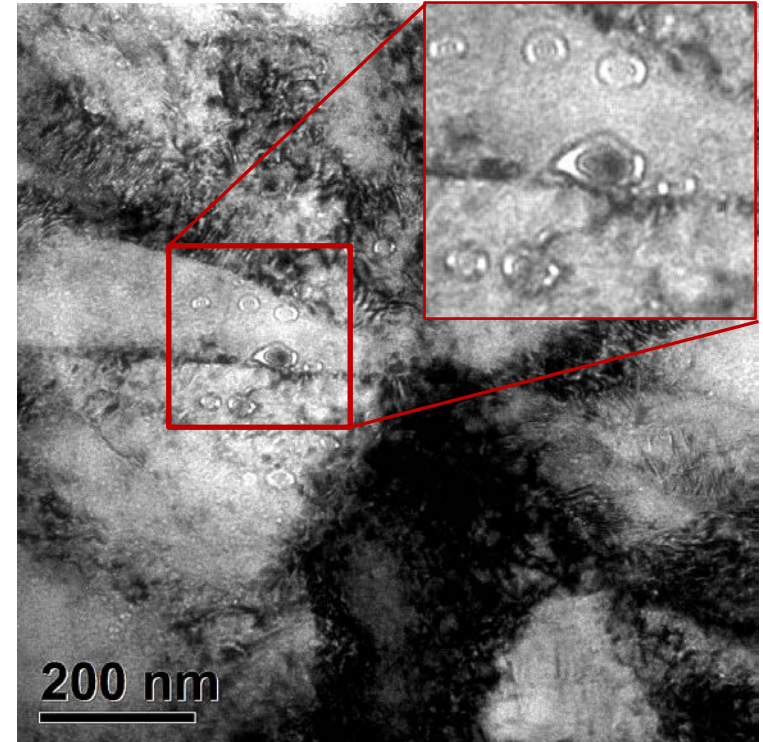


Synergetic effect of tensile and hydrogen

H-free



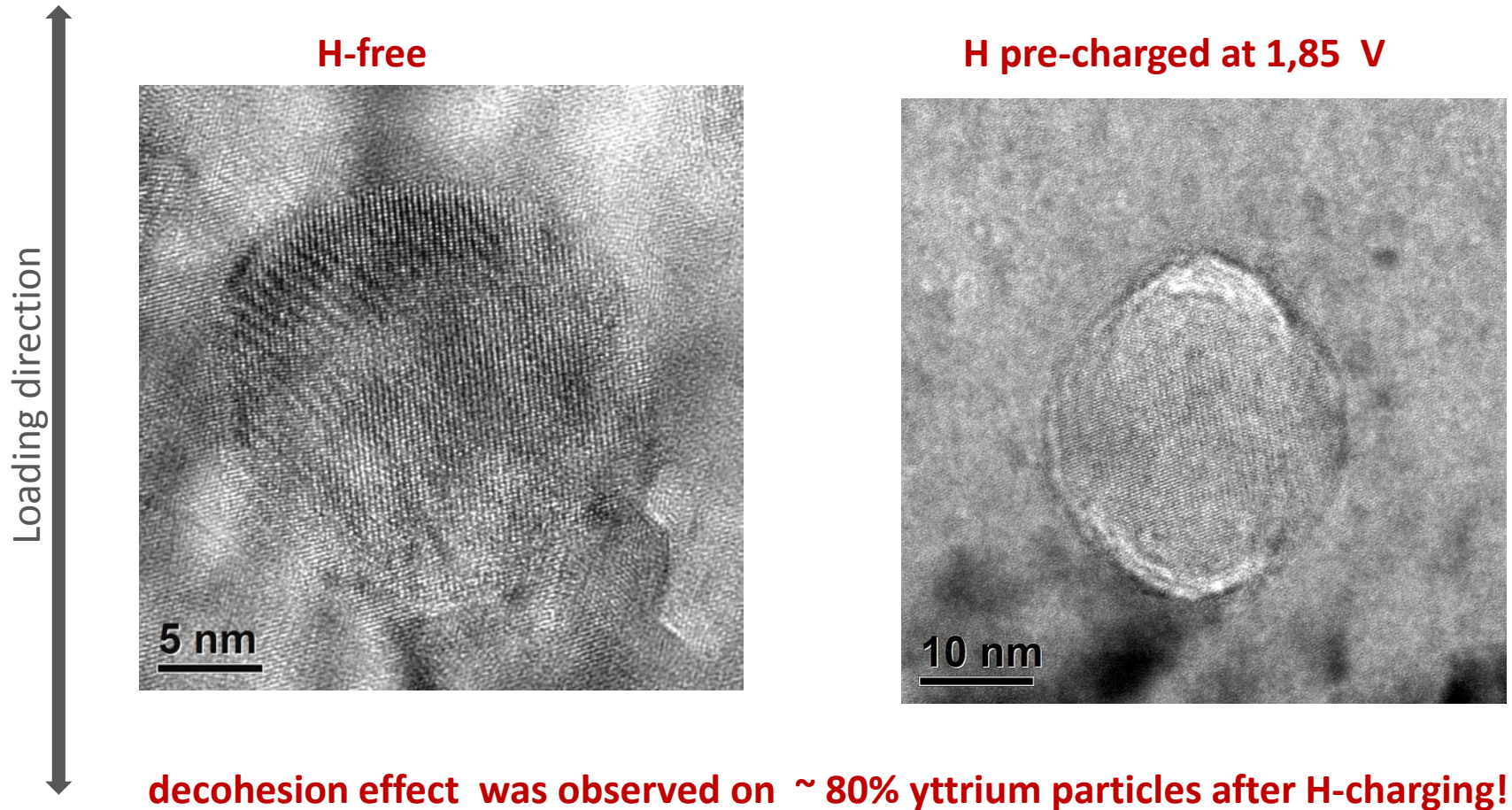
H pre-charged at 1,85 V



Loading direction



Synergetic effect of deformation and hydrogen on the microstructure of EUROFER-ODS



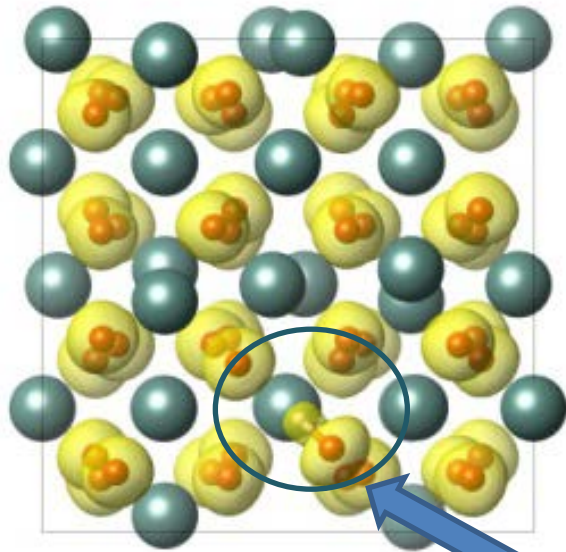
Ab Initio calculations of interaction between hydrogen and Y_2O_3

How it was studied:

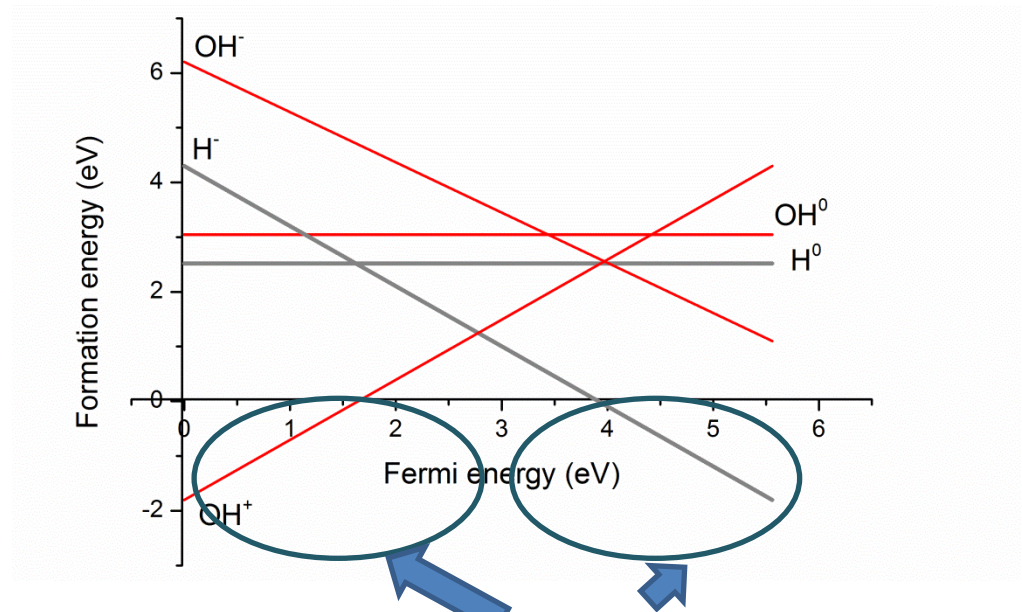
- VASP
- Molecular statics
- GGA
- PBE (Perdew Burke Ernzerhof)
- 80 atom supercell (SC)
- 2x2x2 Monkhorst-Pack k-points mesh

Ab Initio calculations of interaction between hydrogen and Y_2O_3

- ✓ H^+ shifts towards O **forming OH group**.
- ✓ transformation of H^0 and H^- to OH requires **overcoming an activation barrier**.



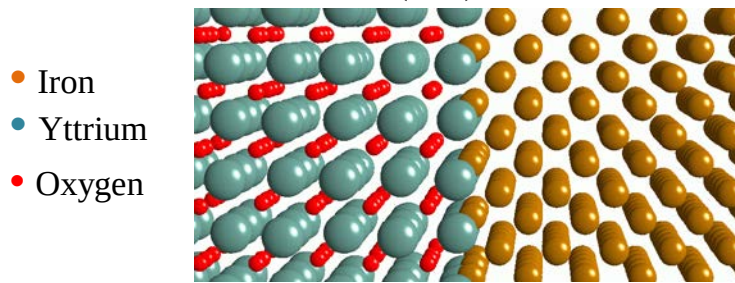
Charge Density map for OH^+ in Y_2O_3



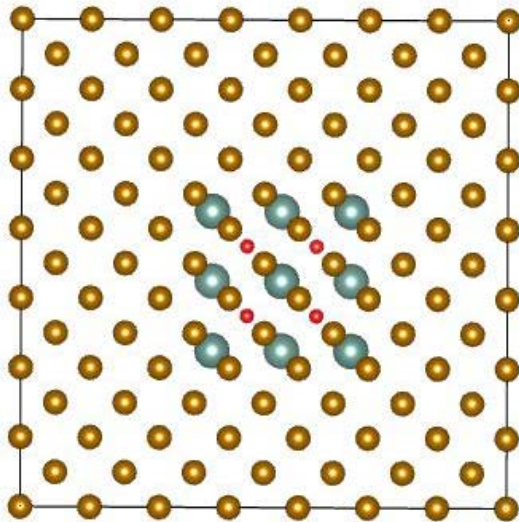
$E_{\text{H}}(\text{Y}_2\text{O}_3) < E_{\text{H}}(\text{FeCr}) = 0.12\text{eV}$
Formation energy dependence from Fermi level position for H and OH in Y_2O_3

DFT MD experiments of interaction between hydrogen and particle/matrix interface

(100) Fe-Y



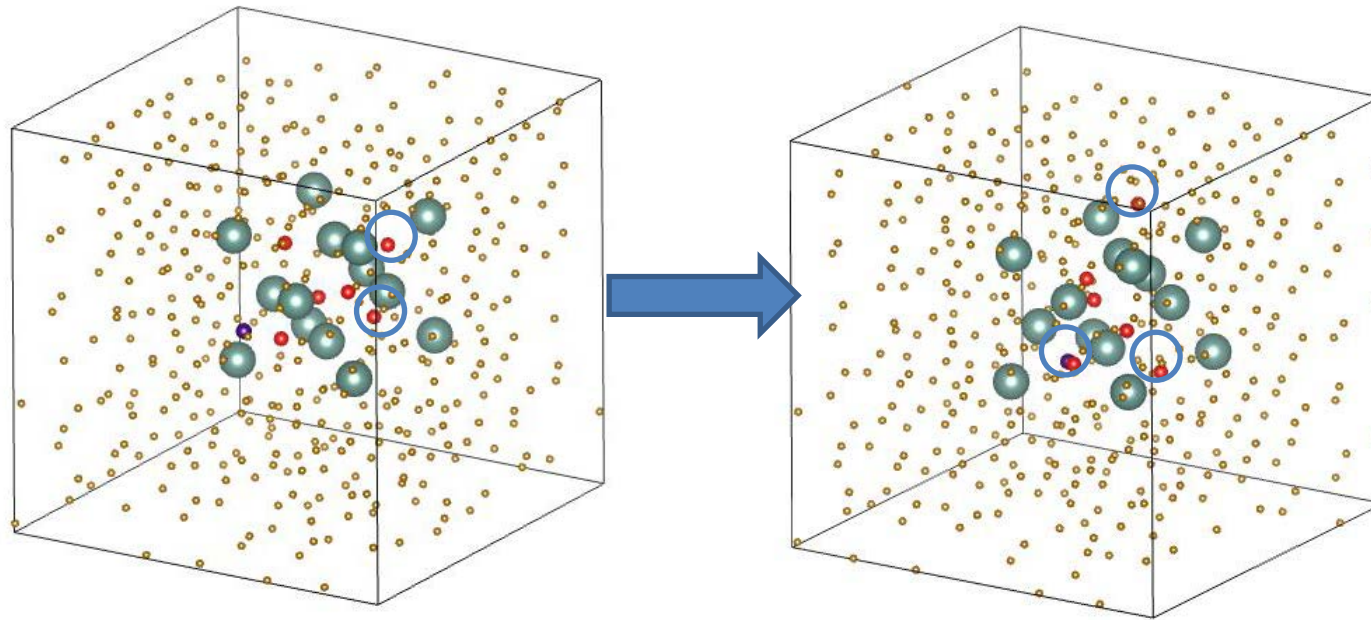
modified 'simple' interface



Model of simple interface by Brodrick, D.J. Hepburn, G.J. Ackland, J.Nucl.Mat. 8 (2013)

- ✓ The model of a modified 'simple' interface
- ✓ The coherent interface, the interface does not induce much stress to the matrix
- ✓ The interface is terminated with Y atoms
- ✓ The model was constructed for 427 and 660 atom Super Cell

DFT MD experiments of interaction between hydrogen and particle/matrix interface



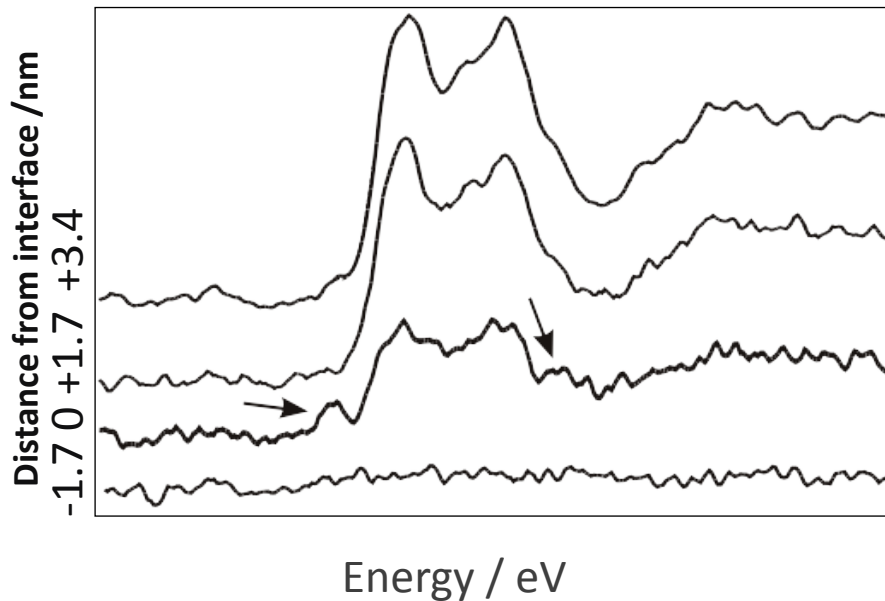
The cell contains: Fe=396, Y=14, O=6 + 1 H

✓ OH-group can be really formed

✓ the tendency of oxygen to move to the surface – oxygen terminated interface

About oxygen terminated interface....

M. Klimenkov, A. Moeslang, and R. Lindau **EELS analysis of complex precipitates in PM 2000 steel**. Eur. Phys. J. Appl. Phys. **42**, 293–303 (2008)



Evidence of presence
Y-O-Me bond
(can be Ti, V, Cr, Fe)

ELNES of the O-K edge obtained from ODS particle

Summing up

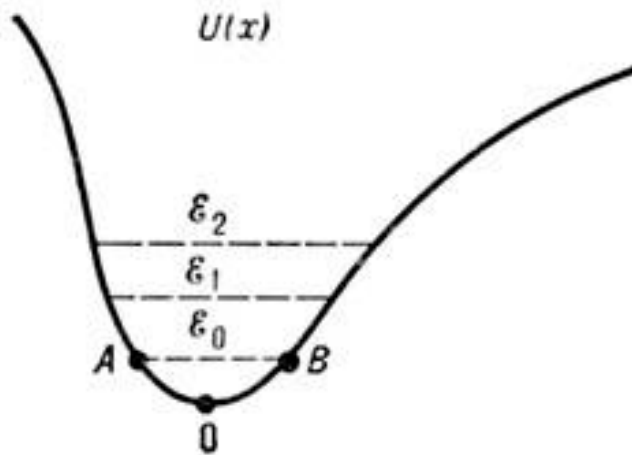
- ✓ presence of yttrium oxide particles leads to notable increase in hydrogen uptake
- ✓ hydrogen promotes the effect of decohesion at the interface oxide particle / matrix under mechanical loading
- ✓ we can tentatively assume that formation of the -OH groups at the nanoparticle surface leads to weakening the Fe-O-Y bonds and facilitates the process of decohesion on the interface of the Y_2O_3 nanoparticle and the Fe matrix

Thank you for your attention!

In addition

- Hydrogen solution energies are calculated as

$$E_f = E_{tot}^H - E_{tot}^{bulk} - \frac{1}{2} \mu_{H_2} + ZPV + q(E_v + \mu_e)$$



where $\frac{1}{2} \mu_{H_2}$ is the hydrogen chemical potential in the hydrogen molecular gas, E_{tot}^H is the total energy of the supercell with and E_{tot}^{bulk} without hydrogen atom in the interstitial site.

ZPV is the contribution from the zero-point hydrogen vibrations:

$$ZPV = \frac{1}{2} \sum_{i=1}^3 \hbar \omega_i$$

The defect can be charged!

ZPV does not introduce significant correction!

In addition – Cr shell

M. Klimenkov et al. / Journal of Nuclear Materials 409 (2011) 65–71

