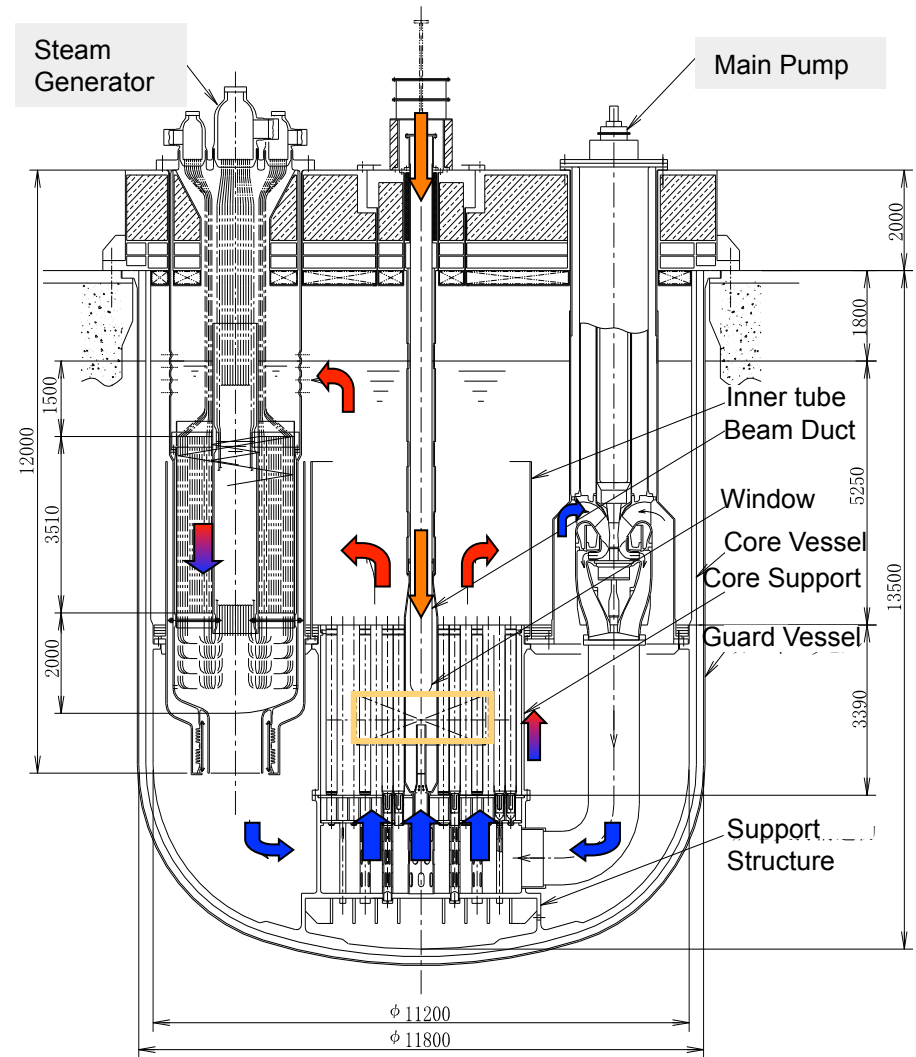

Recent Progress in R&D Efforts toward Construction of J-PARC Transmutation Experimental Facility

Fujio MAEKAWA, Toshinobu SASA, Hayanori TAKEI, Shigeru SAITO,
Hironari OBAYASHI, Kazushi YAMAGUCHI, Tao WAN,
Kazufumi TSUJIMOTO, Kenji NISHIHARA, Takanori SUGAWARA,
Hiroki IWAMOTO, Masatoshi FUTAKAWA and Hiroyuki OIGAWA

J-PARC Center, Japan Atomic Energy Agency

ADS Proposed by JAEA - LBE Target/Cooled Concept -

- Proton beam : 1.5GeV ~20MW
- Spallation target : Pb-Bi
- Coolant : Pb-Bi
- Subcriticality : $k_{\text{eff}} = 0.97$
- Thermal output : 800MWt
- Core height : 1,000mm
- MA initial inventory : 2.5t
- Fuel composition :
(60%MA + 40%Pu) Mono-nitride
- Transmutation rate :
10%MA / Year (**10 units of LWR**)
- Burn-up reactivity swing : $1.8\% \Delta k/k$



R&D Issues for ADS Development

Accelerator

High Power, Reliability, Cost, etc.

J-PARC Accelerator

Operation Experience, etc.

Structure

Design of Reactor Vessel, Pumps, SGs, Quake-proof Structure, Beam Duct & Window, etc.

R&D using JAEA Experiences

Utilize existing resources & knowledge

Fuel, Cycle

Fabrication, Irradiation, Reprocessing of MA-bearing Fuel, etc.

MA-loaded Subcritical Core

Physics and Control of Subcritical Core with MA-bearing Fuel, etc.

J-PARC Transmutation Experimental Facility

· 2 Individual Facilities

Transmutation Physics Experimental Facility : TEF-P

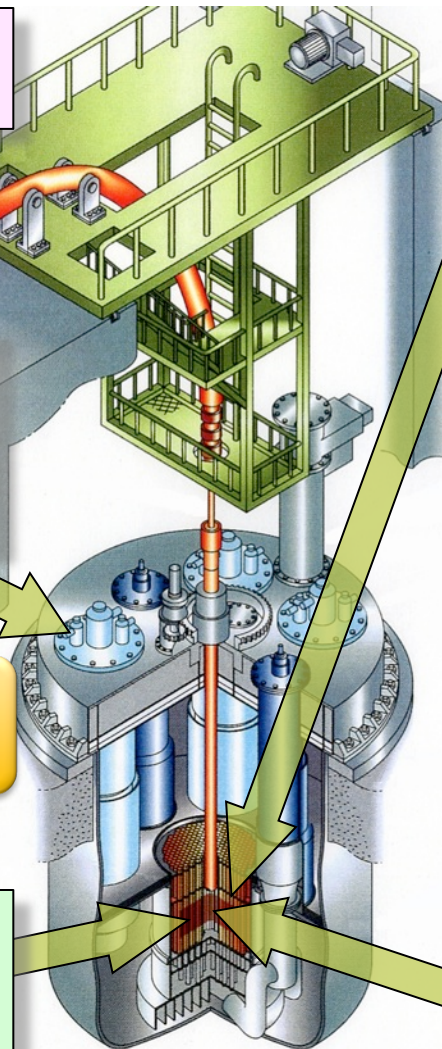
Neutronics Tests by Low Power Beam

ADS Target Test Facility : TEF-T

Material Irradiation by High Power Beam

Pb-Bi Spallation Target

Material Irradiation, Operation, Lifetime Evaluation, etc.



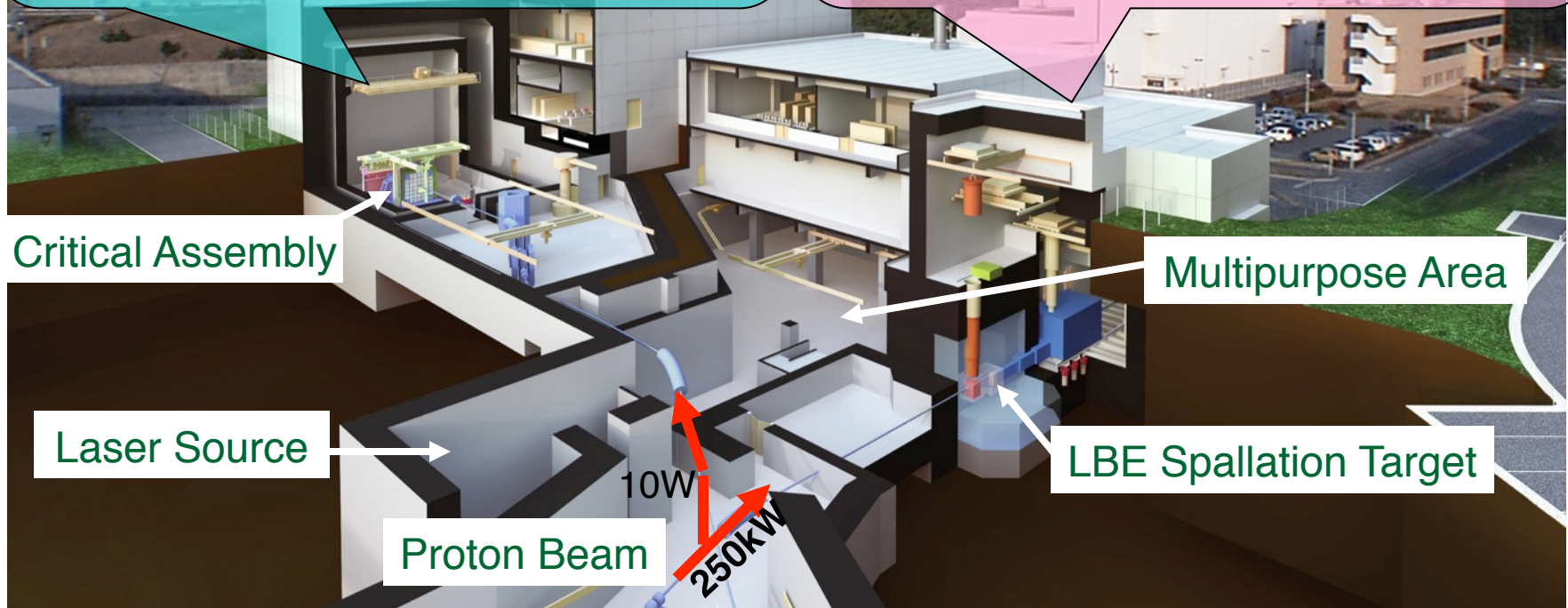
Transmutation Experimental Facility (TEF)

TEF-P: Transmutation Physics Experimental Facility

Purpose: Reactor Physics
Category: Critical Assembly
Proton Power: 400MeV-10W
Thermal Output: Less than 500W

TEF-T: ADS Target Test Facility

Purpose: Material Irradiation
Category: Radiation Application
Proton Power: 400MeV-250kW
Target Material: Lead-Bismuth



J-PARC: Japan Proton Accelerator Research Complex

Construction started in 2001

Phase-I operational 2008~

Materials & Life Science
Experimental Facility

Phase-I operational 2009~

Hadron Experimental Facility

Still a vacant site ...

Phase-II

Transmutation
Experimental Facility

500m

Neutrino Experimental
Facility

Phase-II operational 2009~

LINAC

3GeV Synchrotron
(25Hz, 1MW)

50GeV Synchrotron
(0.75MW)

“Strategic Energy Plan” issued in April, 2014

(excerpted, provisional translation)

The first GOJ's long-term, comprehensive and systematic energy policy after the Great East Japan Earthquake in 2011

- GOJ will promote technology development on volume reduction and mitigation of degree of harmfulness of radioactive waste.
- Specifically, development of technologies for decreasing the radiation dose remaining in radioactive waste over a long period of time and enhancing the safety of processing and disposal of radioactive waste, including **nuclear transmutation technology using fast reactors and accelerators**, will be promoted by utilizing global networks for cooperation.
- Also, while GOJ examines the situation of study and progress in terms of final disposal, it studies the feasibility of integrated implementation of the R&D for final disposal and reduction of volume, international research cooperation and a researcher resource development related to them.

National Review Working Party for ADS based P-T Technology

- In July, 2013, GOJ's Ministry (MEXT) launched a Review Working Party to evaluate accelerator based PT technology. Discussed are ...
 - Current PT research activities,
 - Construction of the Transmutation Experimental Facility (TEF) in J-PARC,
 - International collaboration
- After 5 meetings, an Interim Report was issued in November, 2013.

For both TEF-T & TEF-P,

“It is appropriate to shift the R&D of the facility to the next stage.”

- In 2014, 2 meetings were held with giving a summary that R&Ds for TEF is appropriate and steadily proceeded.

However, the TEF construction has not been approved yet.

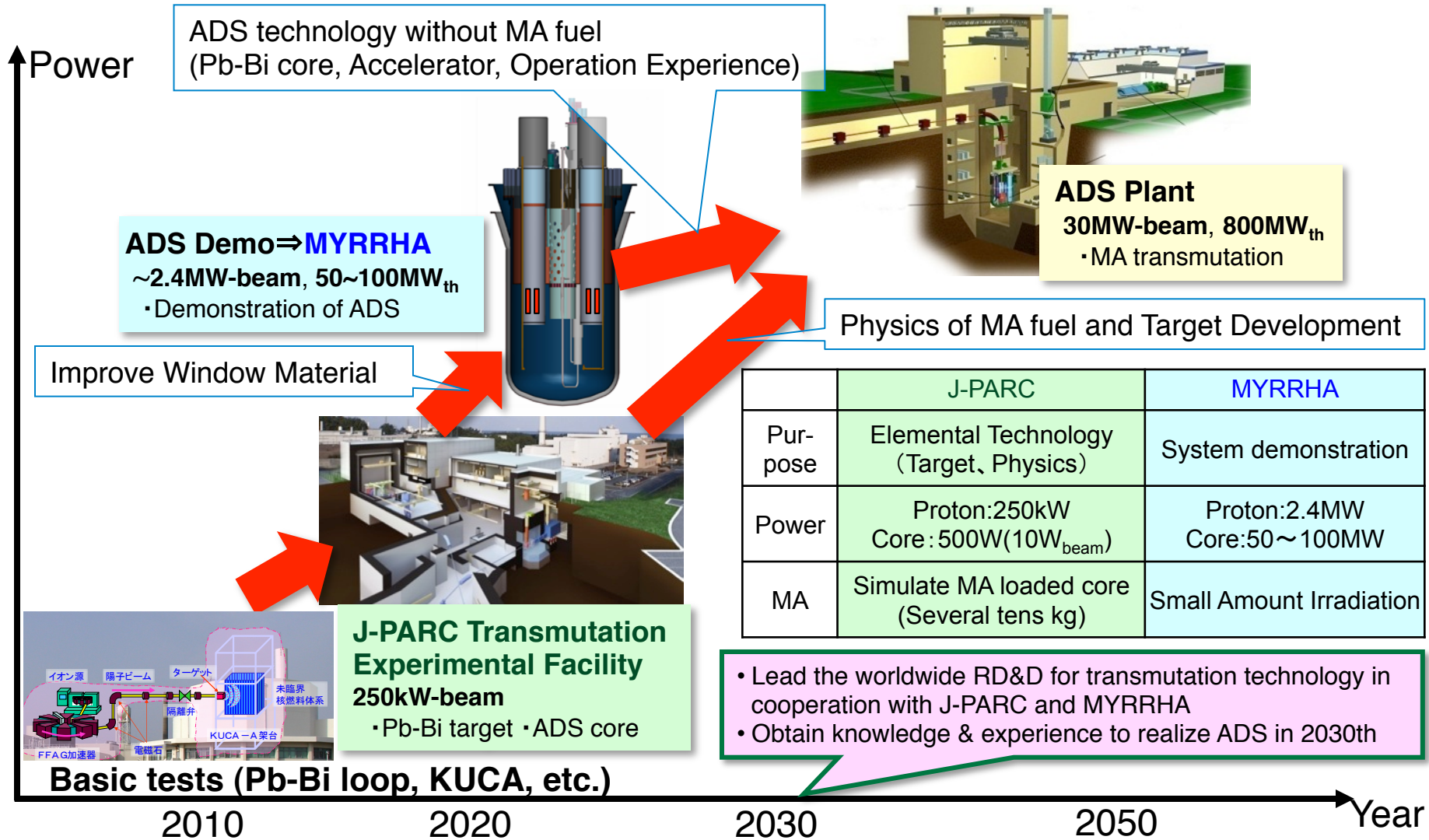
- In 2015, we will try to get approval for the TEF construction by showing JAEA has enough technical bases necessary for the construction.

Construction Schedule (Tentative)

														oku-Yen ~ M\$
Fiscal Year	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	Cost (oku-Yen)	
TEF-T (incl. BT)	Design, R&D												82	
				Construction				Operation						
TEF-P	Design, R&D												129	
			Ground Survey		Licensing		Construction				Op.			
MYRRHA	Design, R&D												125	
			Tendering	Manufacturing				Construction				Op.		

- If construction starts from 2016
 - TEF-T operates from 2019 with 25% beam power
 - Start Licensing for TEF-P from 2017
- Participation to MYRRHA
 - 10% of total cost (960M€) is assumed for Japanese contribution
 - Irradiation data taken in 2019 at TEF-T will be provided for MYRRHA full power operation
- Additional costs: New regulation adoption, LINAC upgrade, MA fuel fabrication etc.

TEF-MYRRHA Joint Roadmap to Accelerate Establishment of ADS Transmutation



Spallation Target Design

Thermal-hydraulics Analysis by STAR-CD

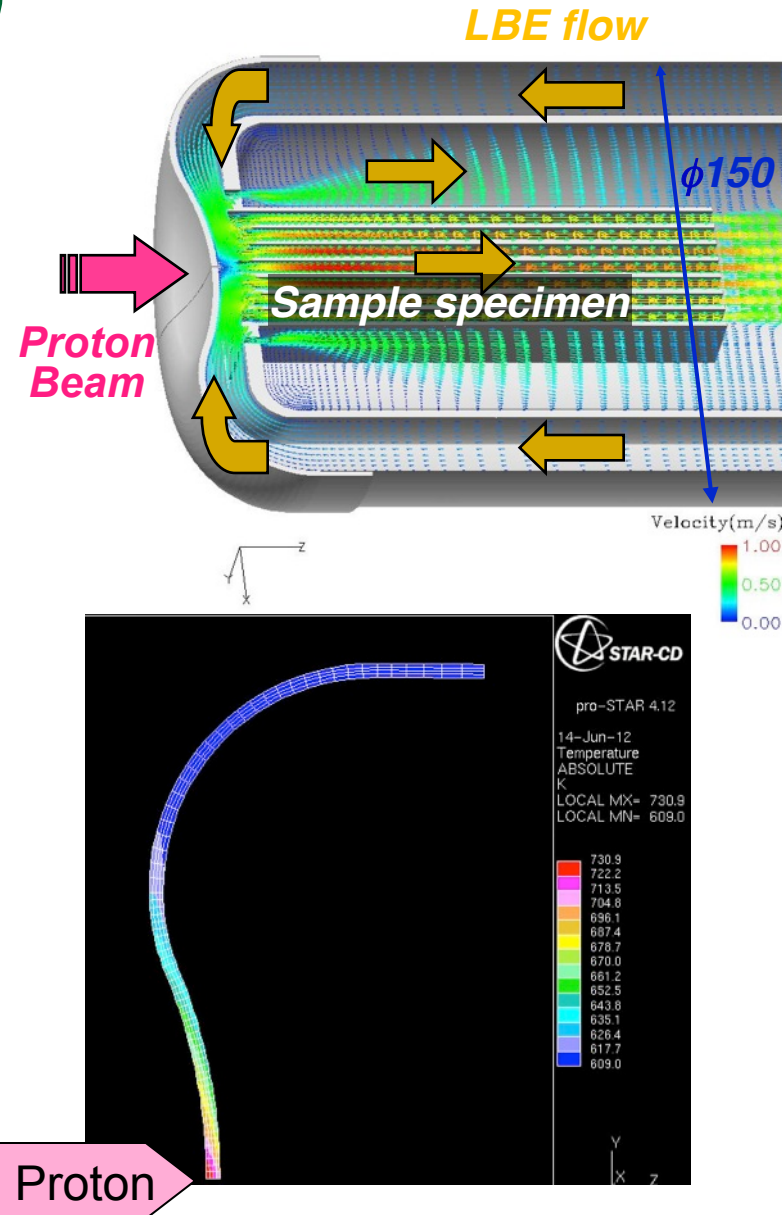
Geometry	3D 1/4 sector ~220,000 cells
Pb-Bi Flow	1 Litter/sec
Inlet Temp.	330°C
Solver	Standard k- ϵ for High Re nr.
Material	316SS or T91 2mm thick
Proton	400MeV-250kW
Beam Prof.	Gauss (Peak: 20 μ A/cm ²)

Structural Analysis by ABAQUS

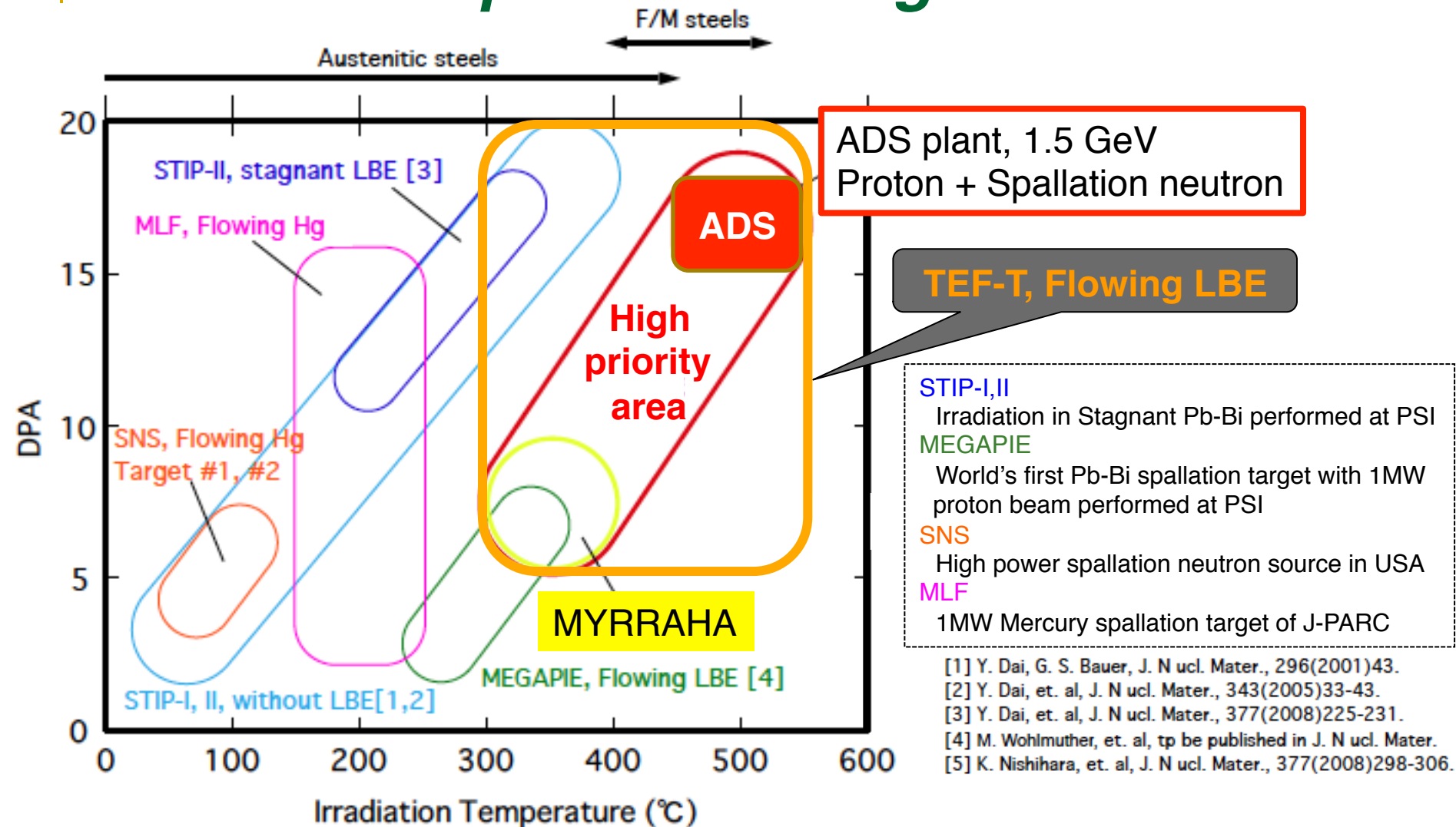
Static Stress	0.3~0.5 MPa (Pb-Bi)
Thermal Stress	Data from THA

Acceptable Beam Density: < 30 μ A/cm²

Expected value @20 μ A/cm²
8 dpa/y, 250 appmHe/y



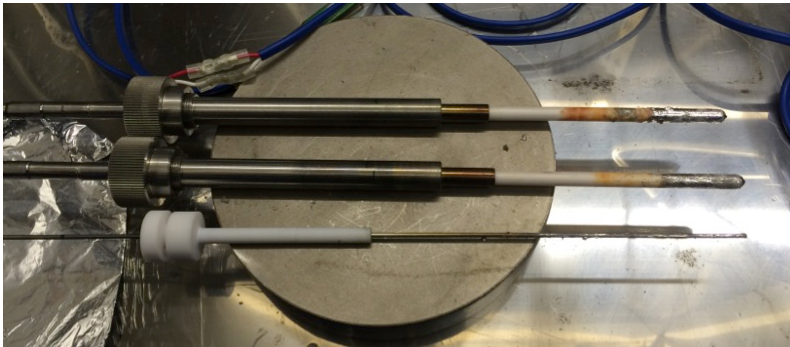
PIE Data Required to Design ADS Plants



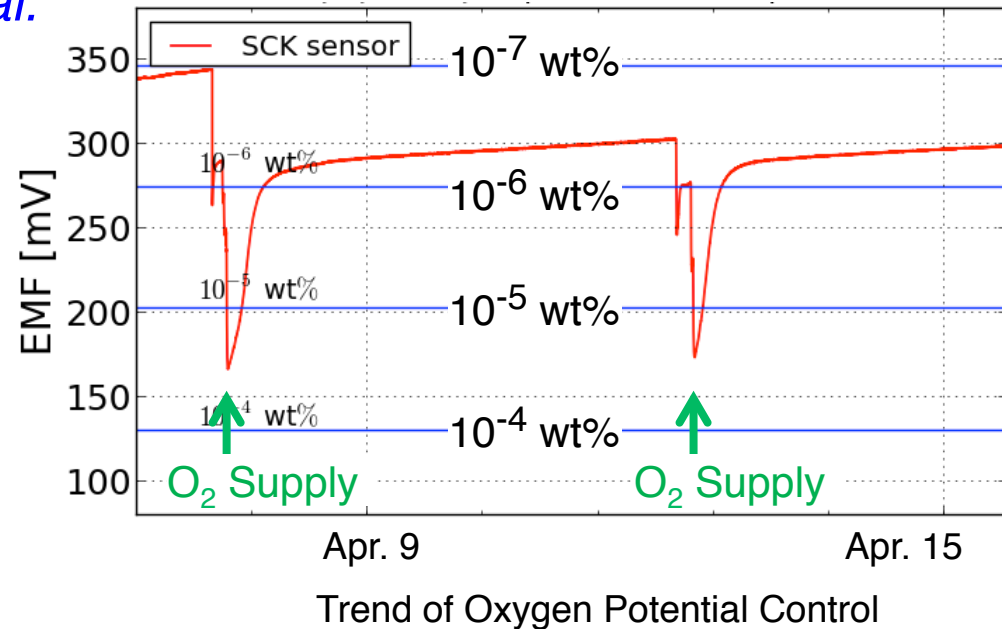
TEF condition can cover the high priority area for **MYRRHA** & **ADS plants**.

LBE Instruments: Oxygen Control

To prevent corrosion of structural steel materials, control of oxygen concentration (C_O) in LBE is crucial.

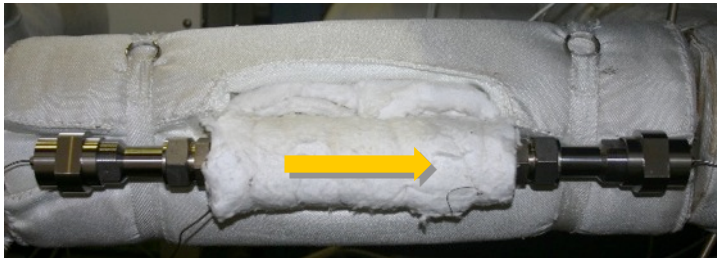
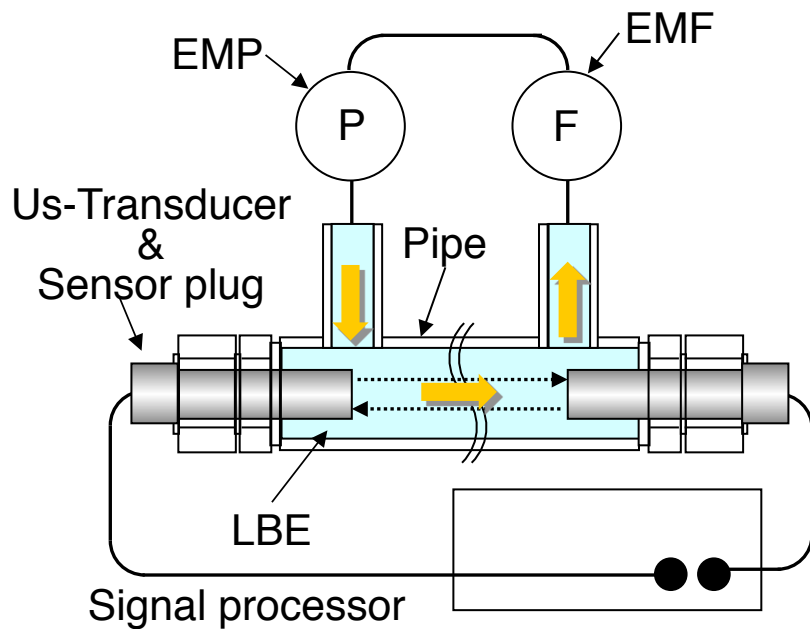


Tow types of oxygen sensors developed by SCK-CEN & KIT



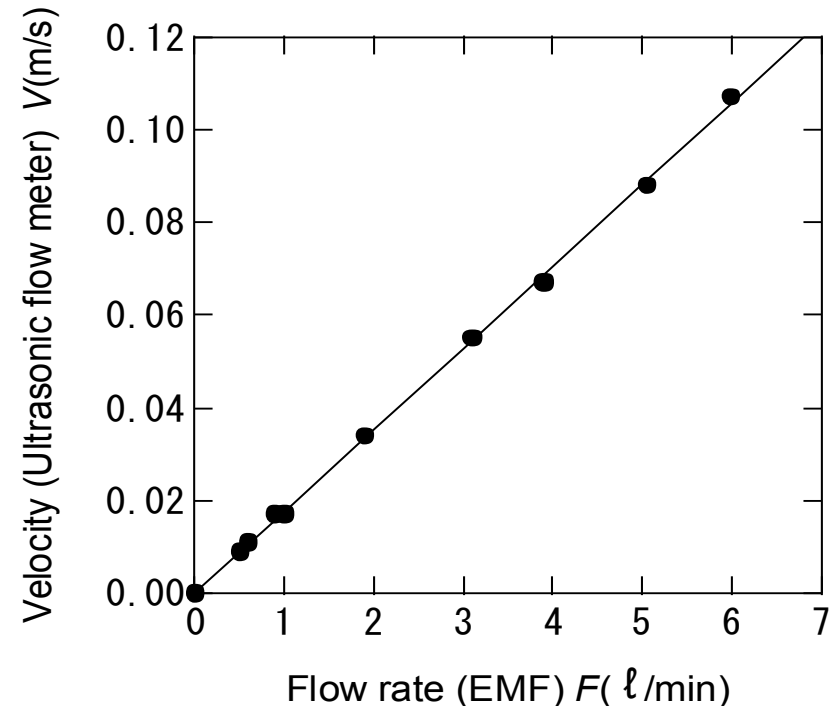
- C_O was measured in static conditions at 450°C.
 - Measurement in flowing conditions will be conducted.
- C_O was controlled in a target range: $10^{-7} \sim 10^{-5}$ wt%.
 - Development of automatic controlling system is under way.
- JAEA's original sensor is being developed.

LBE Instruments: Ultra-sonic Flowmeter



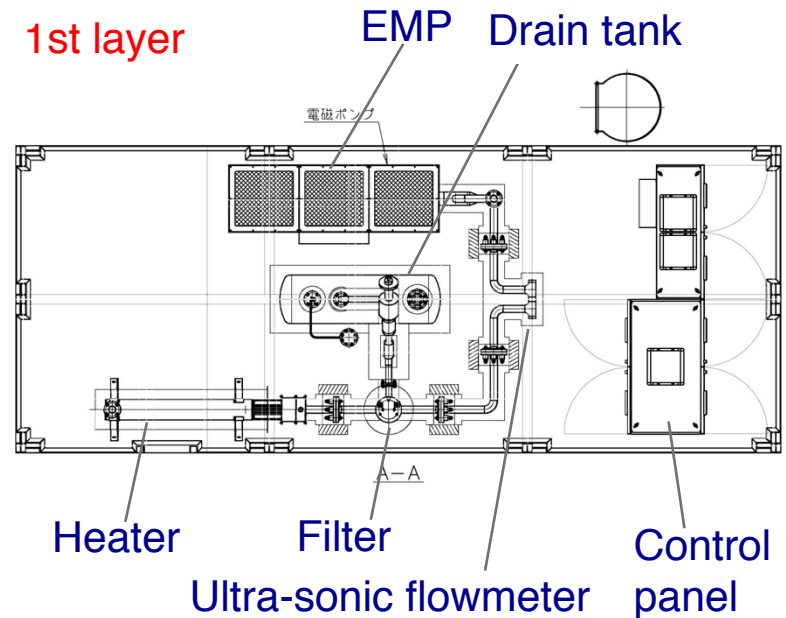
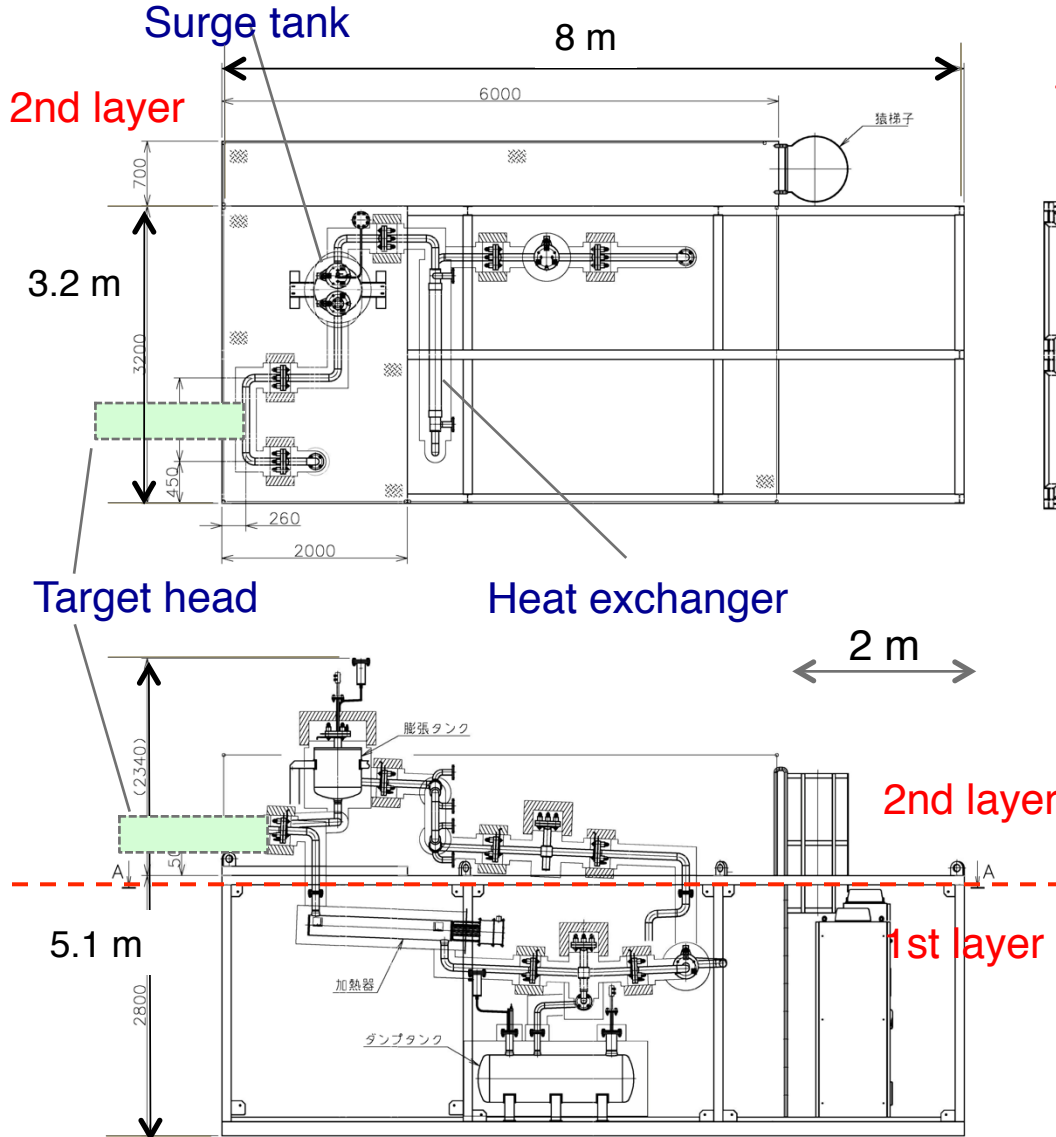
Propagation time of US signal depends on velocity of the flowing medium.

- Measured results by US flowmeter and EMF (reference) were compared, and good agreement was confirmed.
- To be developed:
 - Remotely attachable/detachable cassette type



Mock-up LBE Loop for TEF-T

To be completed in March 2015



Purpose:

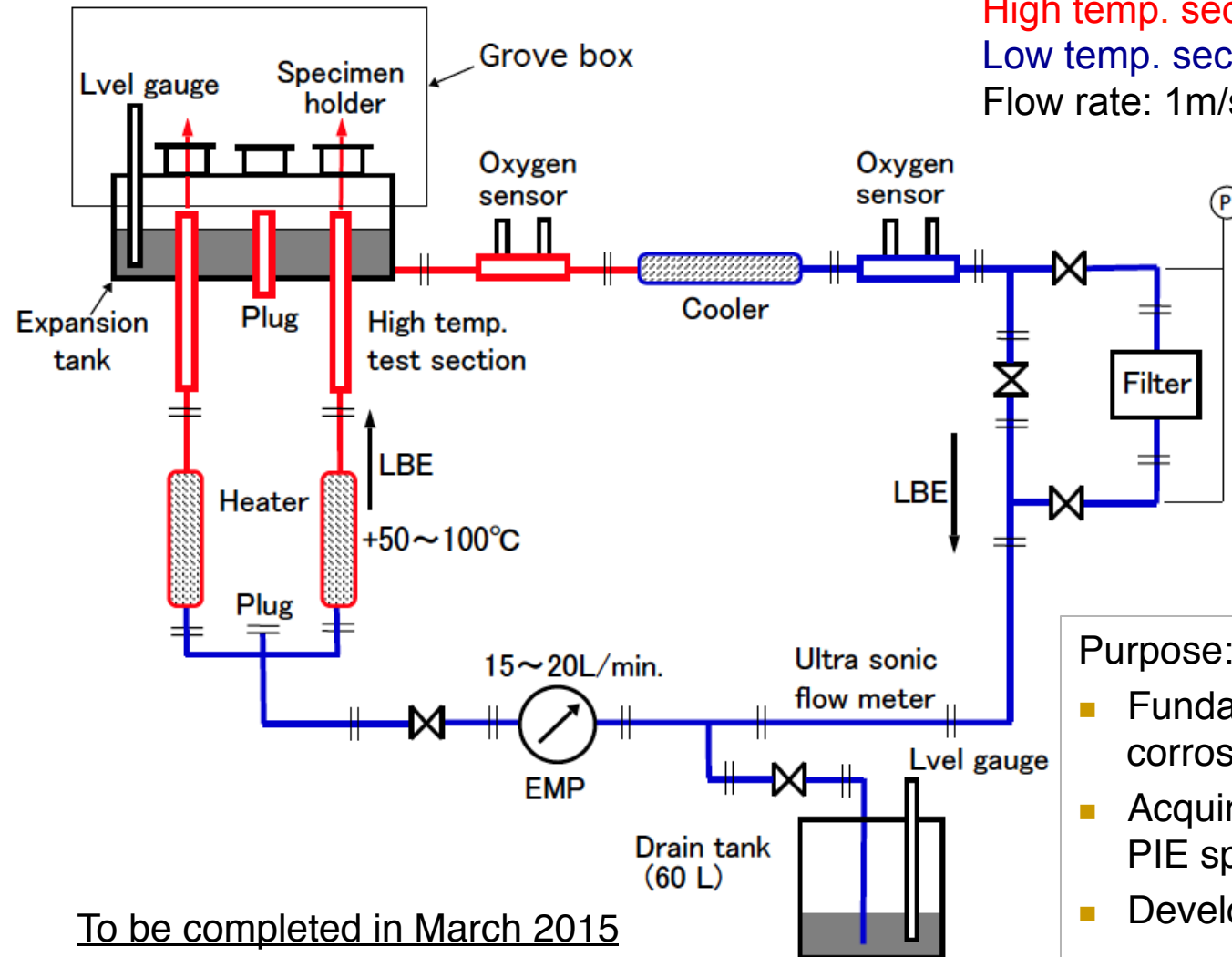
- Dynamic behavior testing of LBE heat removal
- Performance test of EMP & HEX
- Establishment of operation procedure
- Integral test of individual instruments, i.e. US flowmeter, O₂ sensor, level gauge

High-temp. Material Corrosion Test Loop

High temp. section: max.550°C, T91

Low temp. section: max.450°C, SS316L

Flow rate: 1m/s at high temp. test section



To be completed in March 2015

Purpose:

- Fundamental study of material corrosion phenomena
- Acquisition of corrosion data for PIE specimen without irradiation
- Development of filtering system

Summary

- P&T is an option of the GOJ's energy policy.
- JAEA is promoting R&D activities for P&T technology with FR and ADS.
- National Review Working Party suggested JAEA's R&D activities for TEF is appropriate and steadily proceeding.
- We will start construction of J-PARC TEF in FY2016 if GOJ will approve our plan.
- TEF-T will provide a materials irradiation field in flowing LBE in succession to MEGAPIE.
- International collaboration is essential for the TEF construction and the realization of ADS plants in the future.

Thank you for your attention!