

FLASH2020+ RF Reference Generation System Upgrade Status.

New designs of Master Oscillator, Distribution Module and Frequency Conversion Modules

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Low Level RF Workshop 2022

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9-13 Oct 2022, Brugg-Windisch, Switzerland

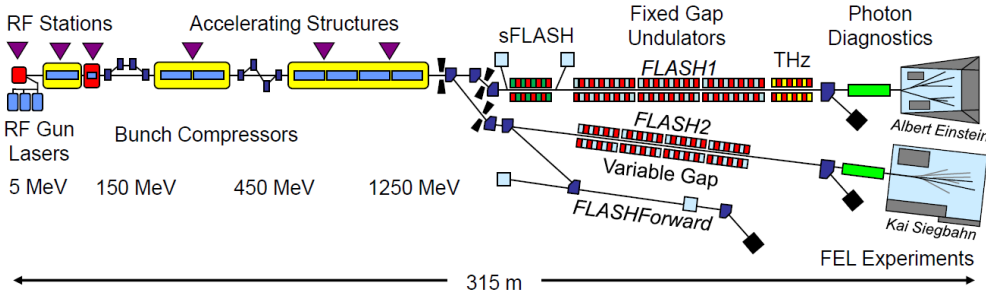


Low Level
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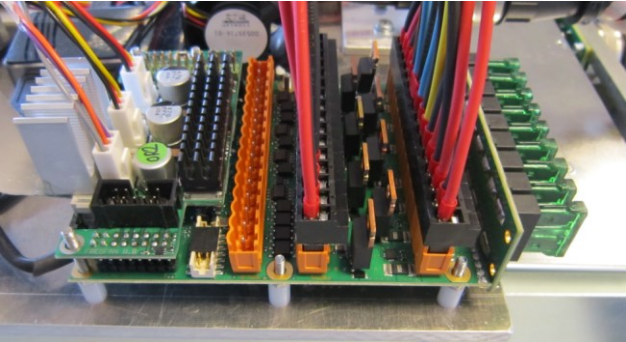
FLASH2020+ upgrade program.

- Mentioned yesterday by Julien Branlard
- Upgrade of two cavities to increase power to 1.35 GeV
- Replacement of FLASH1 line undulators with variable gap ones
- 1 year shutdown
- A (seized) opportunity to redesign and upgrade the FLASH RF reference generation system



Specification and requirements for the new FLASH MO system.

- XFEL modules are very good and proved in action modules
- The complexity level is however very significant
- Therefore the goal was to further improve existing designs, both performance and complexity

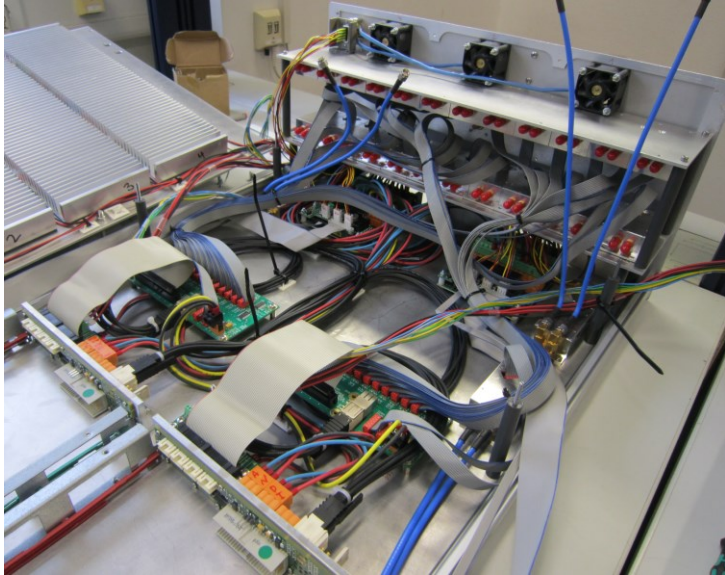
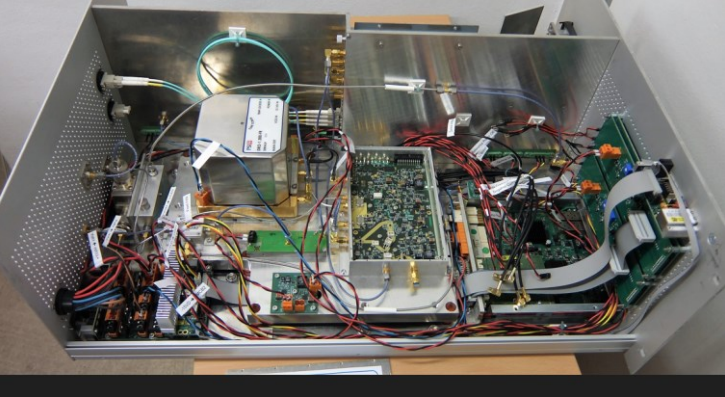


DESY FRED power management board

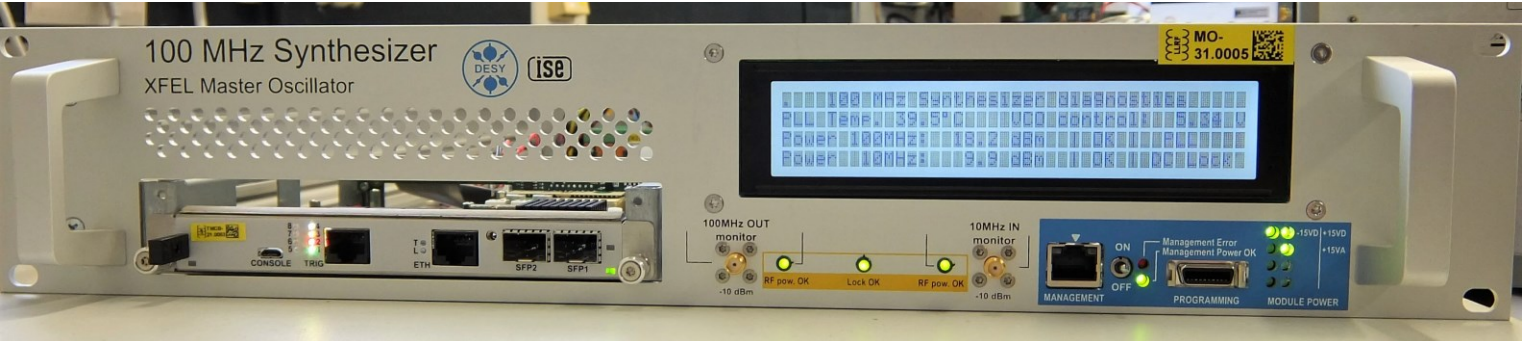


DESY TMCB monitoring and control board

Up: E-XFEL Master Oscillator inside
Down: E-XFEL Distribution unit inside

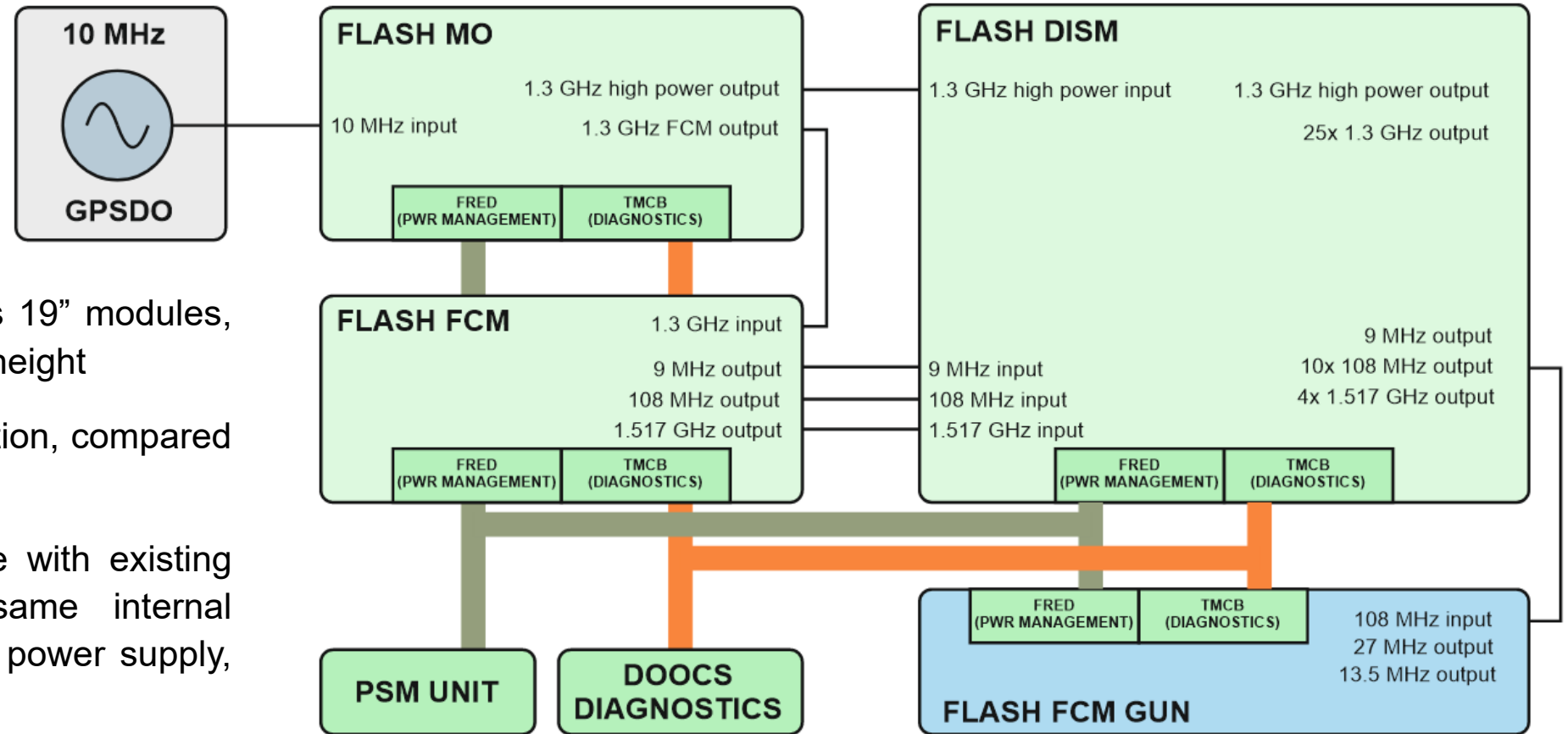


E-XFEL MO 100 MHz synthesizer unit, an example of E-XFEL like 19" module



The upgraded FLASH RF Generation System.

General structure



- System components as 19" modules, 600 mm deep, 3 to 5U height
- A significant size reduction, compared to old design
- Design fully compatible with existing E-XFEL devices – same internal control modules, same power supply, same monitoring
- Control and diagnostics compatible with DESY DOOCS system

The upgraded FLASH RF Generation System.

FLASH MO 19" module – FL-MO1300



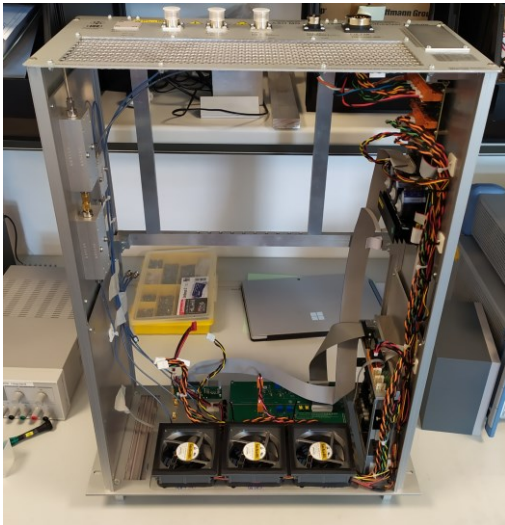
- Design structure compatible with E-XFEL MO concept, updated by:
 - New 1.3 GHz DRO, old XFEL MO DROs no longer available
 - 100 MHz PLL from E-XFEL MO, new X13 multiplier, new 1.3 GHz high power amplifier
 - New 1.3 GHz PLL design to drive the DRO
- 1.3 GHz signal generation only, other frequencies synthesized in other 19" modules
- Completely new mechanical concept and design
- **Overall phase noise results better than in E-XFEL MO**
 - Up to 15 dB improvement in range from 1 kHz to 100 kHz offsets, above 100 kHz the main limitation is the HPA

The upgraded FLASH RF Generation System.

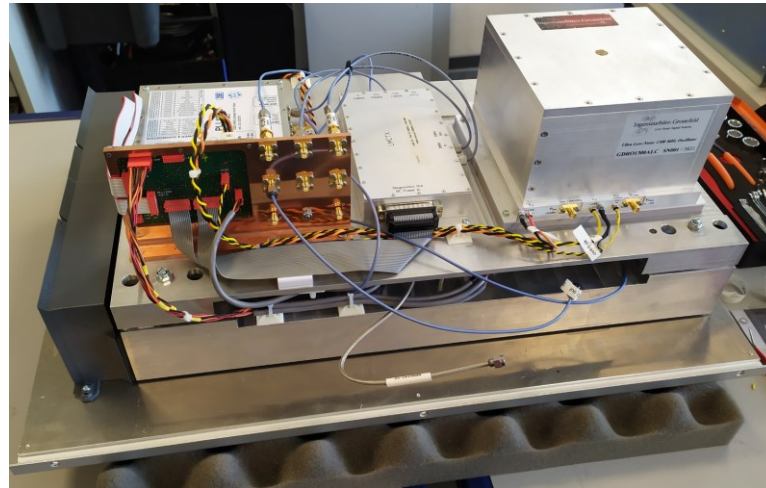
FLASH MO 19" module – FL-MO1300 – mechanics and serviceability

- Custom designed 19" 600 mm 5U housing, divided into high power part and highly-sensitive part
- Significant use of 3D printed parts – air collectors for fans, thermal insulator for DRO
- Design focused on simplicity, robustness and ease of service

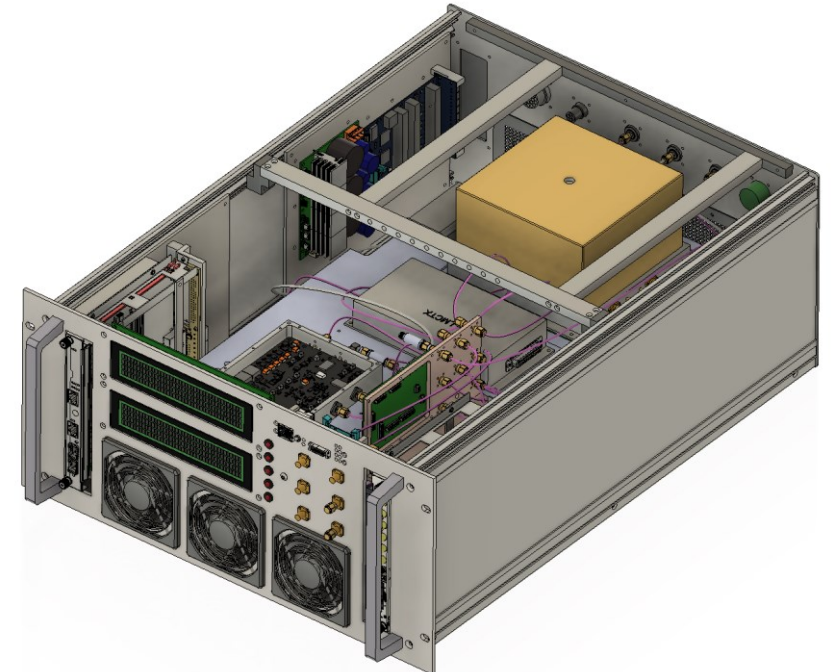
FLASH MO assembly manual (simplified...)



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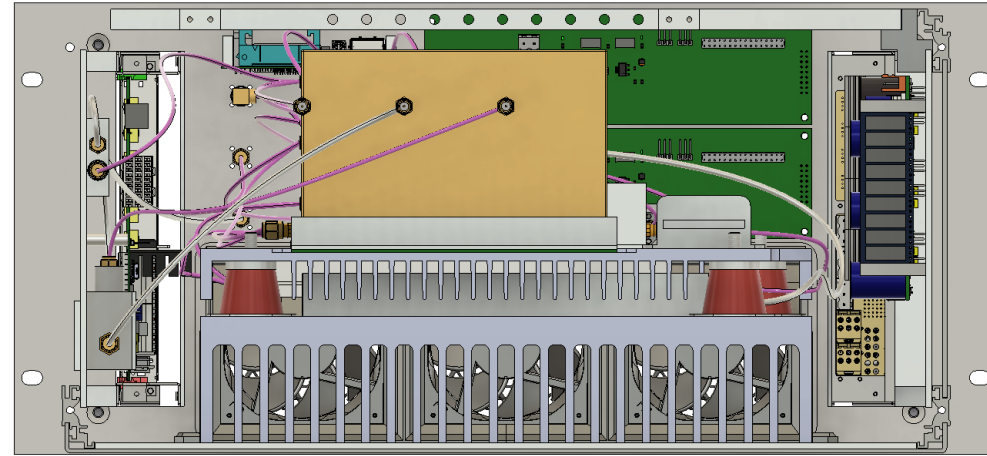
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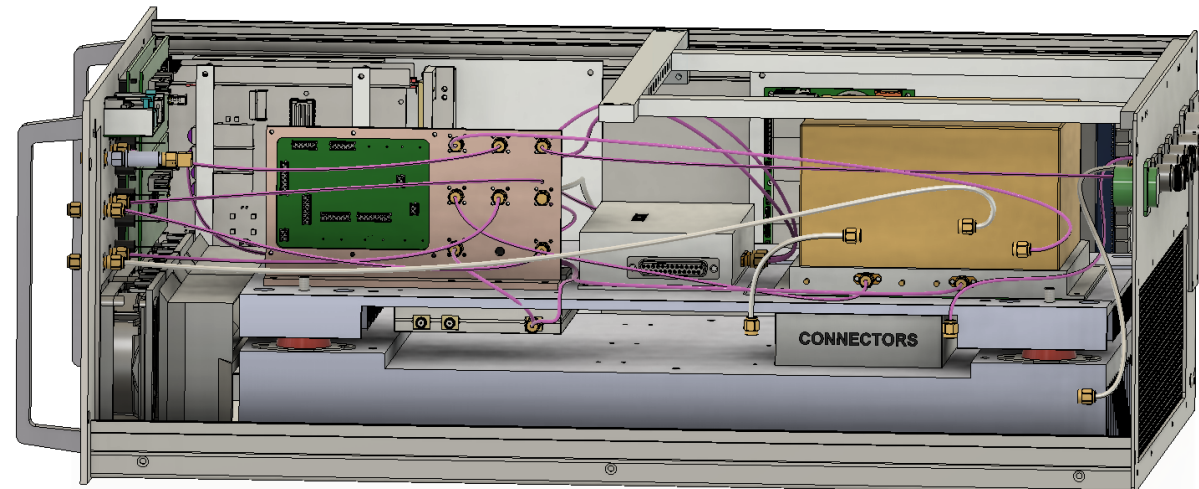
The upgraded FLASH RF Generation System.

FLASH MO 19" module – FL-MO1300 – thermal management, vibrations and air flow control

- Design optimized for maximum vibration reduction:
 - Massive heatsink as base for anti-vibration plate
 - Fans equipped with anti-vibration rubber dumpers and custom 3D printed holders
- Thermal management:
 - Separate heatsinks for HPA and DRO
 - Custom 3D printed DRO insulation
- Air flow control:
 - Separate compartment for air flow
 - Custom 3D printed air collector for fans



FLASH FL-MO1300 rear view, without rear panel

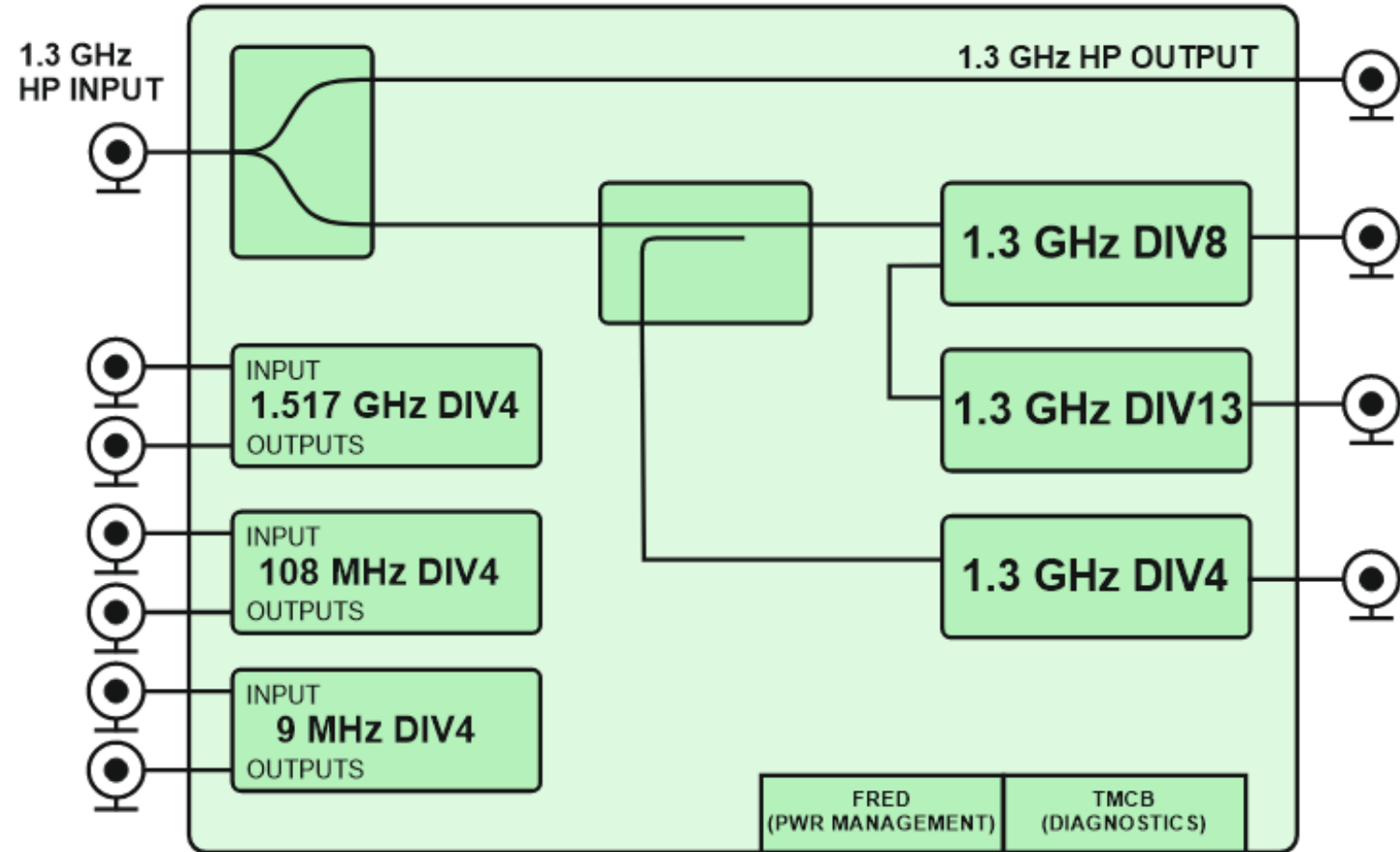


FLASH FL-MO1300 side view

The upgraded FLASH RF Generation System.

FLASH 19" Distribution Module – FL-DISM 9 108 1300 1517 MHz

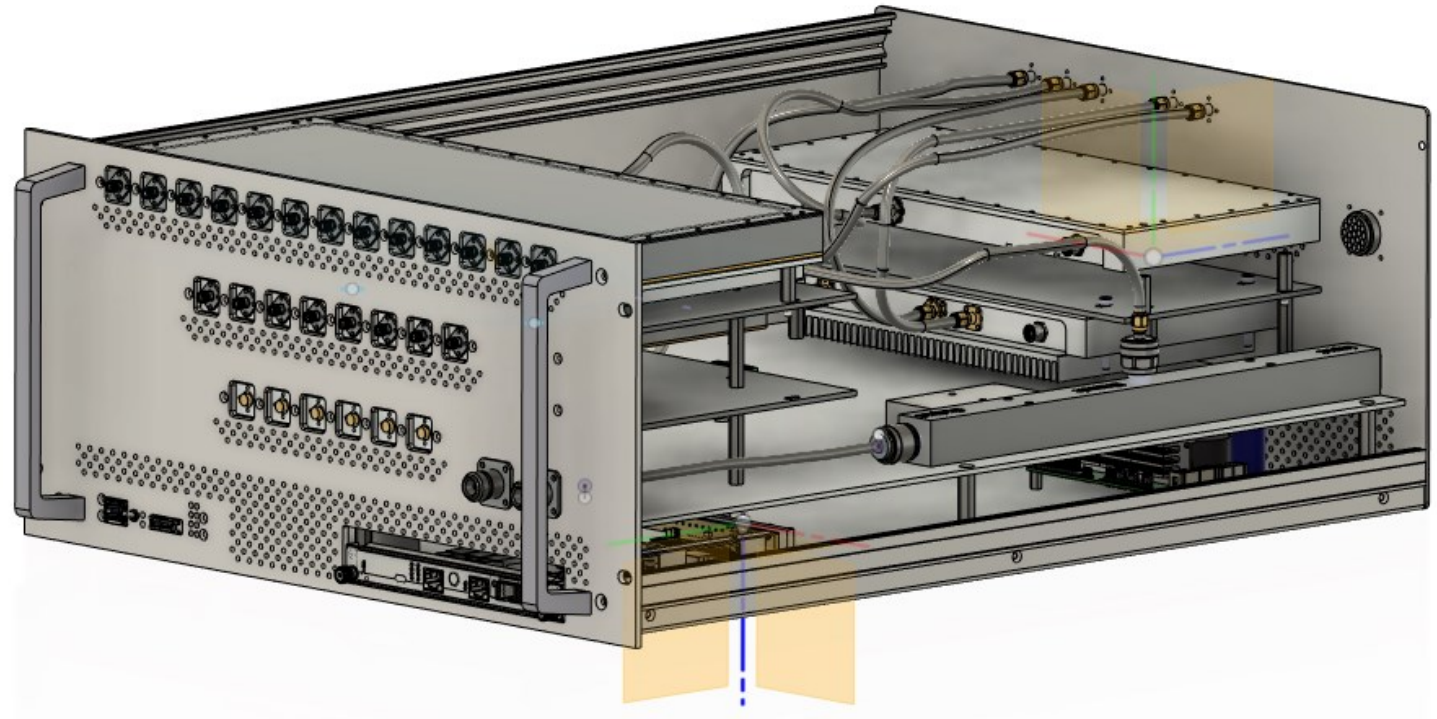
- Based on custom designed power splitting units:
 - Size reduction
 - Internal cabling reduction
- Diagnostics implemented within power splitting units
- Thermal stabilization foreseen in design, as future upgrade



The upgraded FLASH RF Generation System.

FLASH 19" Distribution Module – mechanics

- 5U 600 mm 19" module
- Over 40 RF outputs at both front and rear panels
- All diagnostics at the bottom part, all the RF easily accessed from top



FLASH FL-DISM inside view

The upgraded FLASH RF Generation System.

FLASH 19" Distribution Module – internal modules

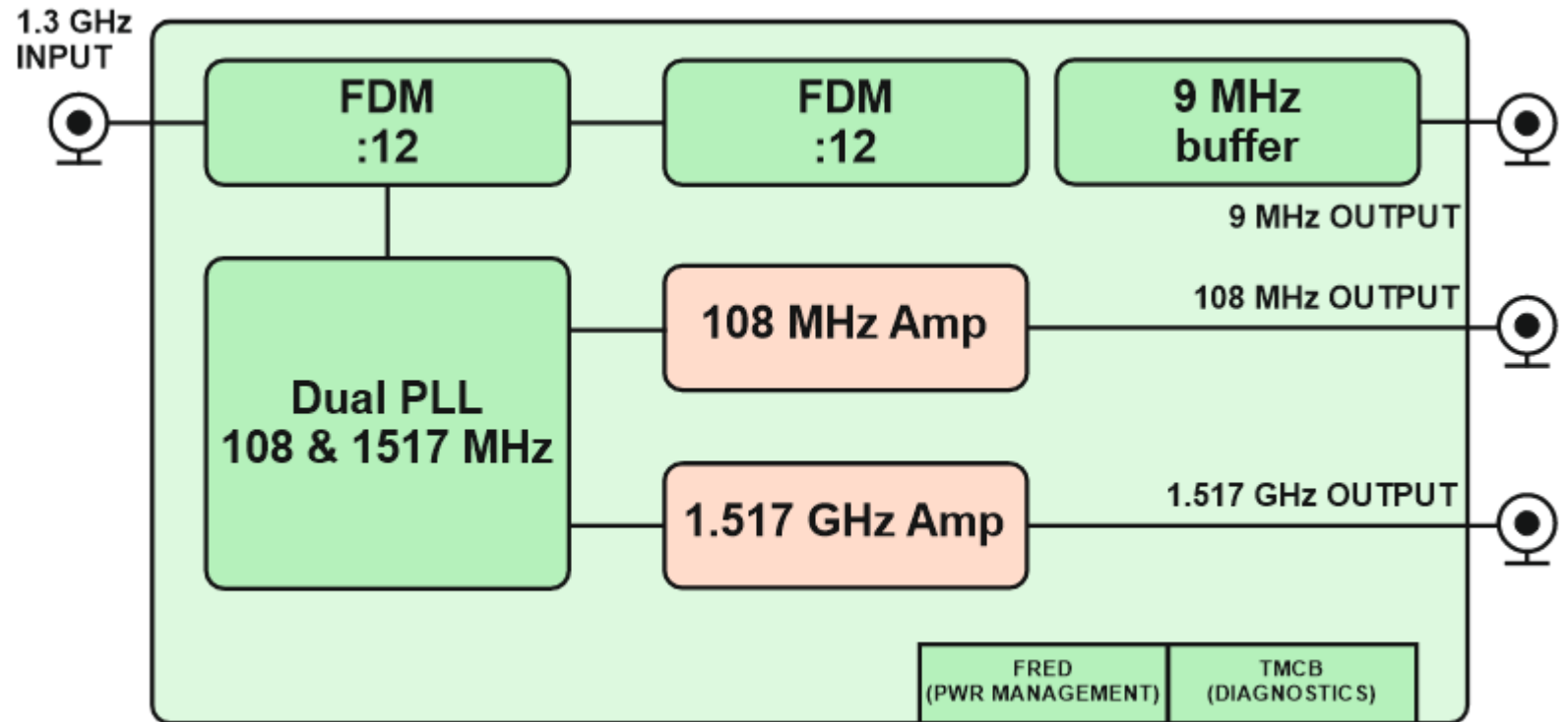
- Custom design of multi-channel, high power capable power splitters:
 - Excellent transmission loss and return loss
- Compact structure:
 - Designed and compatible with thermal stabilization upgrade
 - All the diagnostics components embedded within the modules
- Modules mounted directly on box panels, to reduce internal cabling



The upgraded FLASH RF Generation System.

FLASH 19" Frequency Conversion Module – FL-FCM

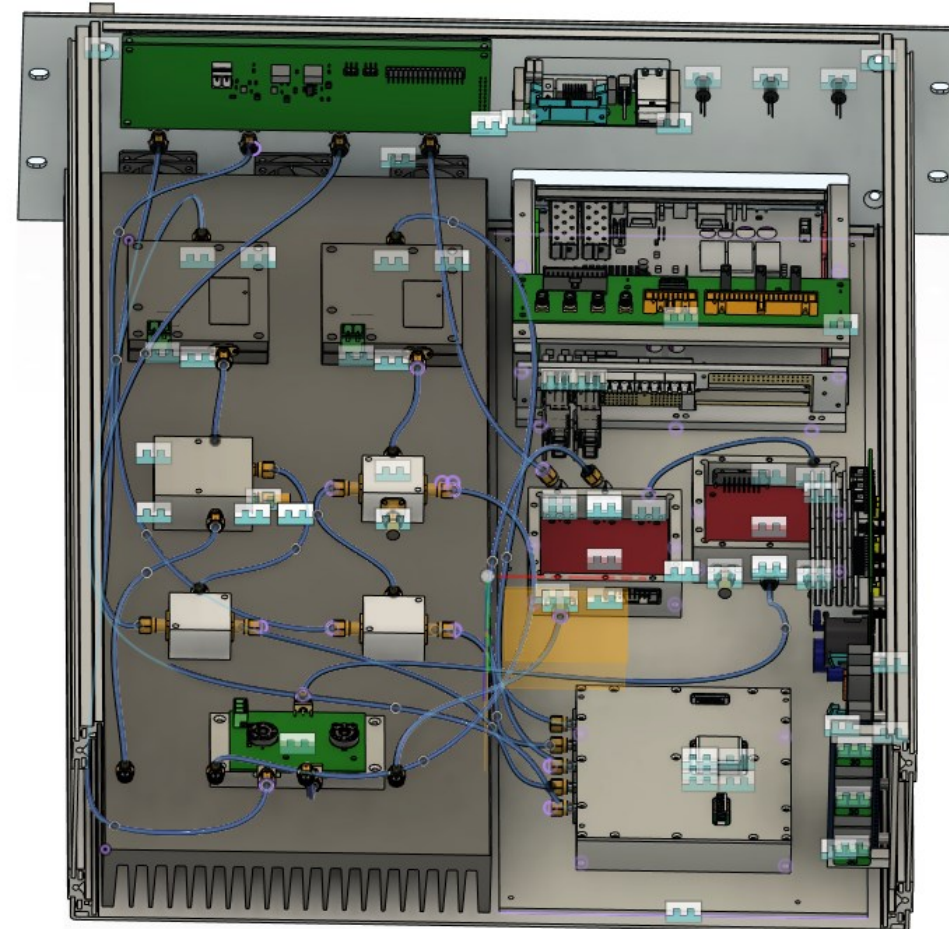
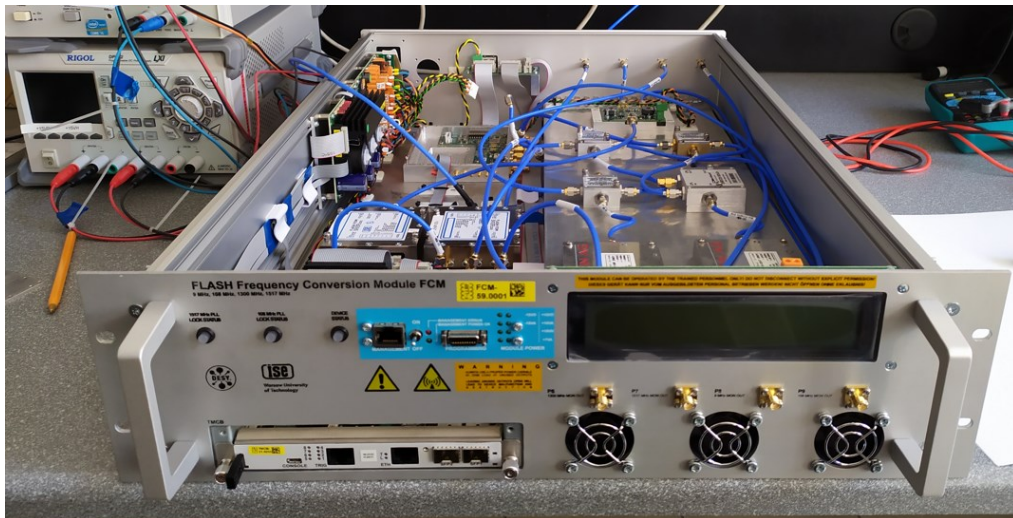
- Based on custom frequency divider modules (upgraded version of E-XFEL frequency dividers)
- 108 MHz and 1.517 GHz signals synthesized by a custom, dual PLL module
- Amplified signals routed back to DISM module and then to the end-users



The upgraded FLASH RF Generation System.

FLASH 19" Frequency Conversion Module – mechanics

- 3U 600 mm 19" module
- Two sections:
 - high power – amplifiers
 - low power – the rest

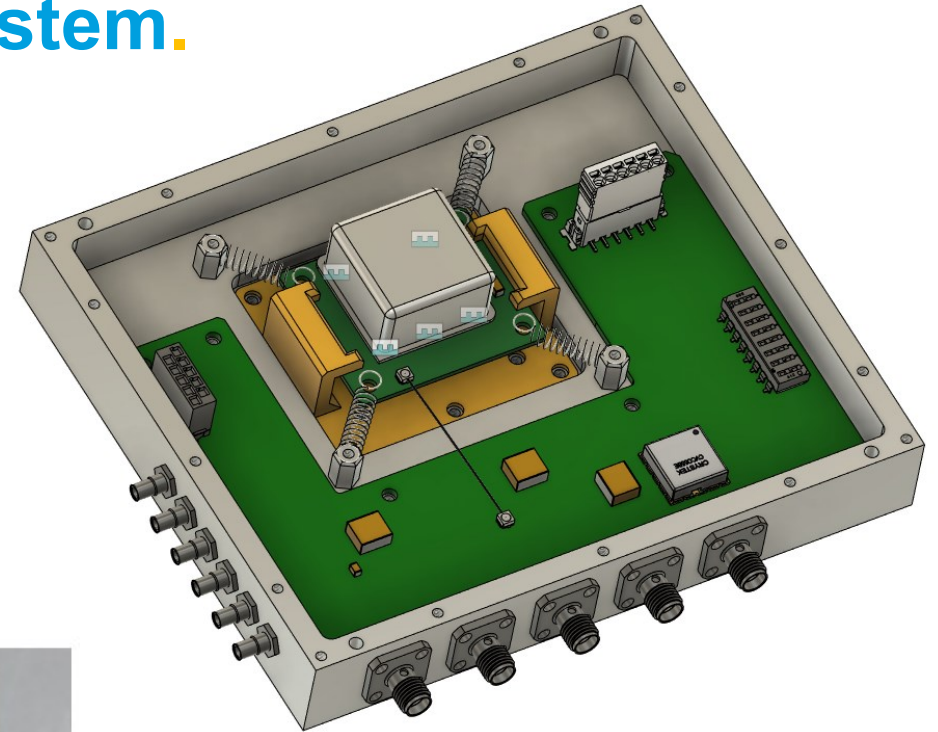


Up: FLASH FL-FCM top-rear view, without rear panel
Left: FLASH FL-FCM front view, assembled

The upgraded FLASH RF Generation System.

FLASH 19" Frequency Conversion Module – internal modules

- Dual PLL module:
 - 108 MHz OCXO based
 - Designed to reduce vibration impact on the OCXO
 - Custom 3D printed fixture for DRO
- Frequency Divider Module (FDM):
 - Upgraded E-XFEL solution
 - Compact size
 - Completely disabled under no input signal
- Custom made, 3rd party power amplifiers for 108 MHz and 1.517 GHz



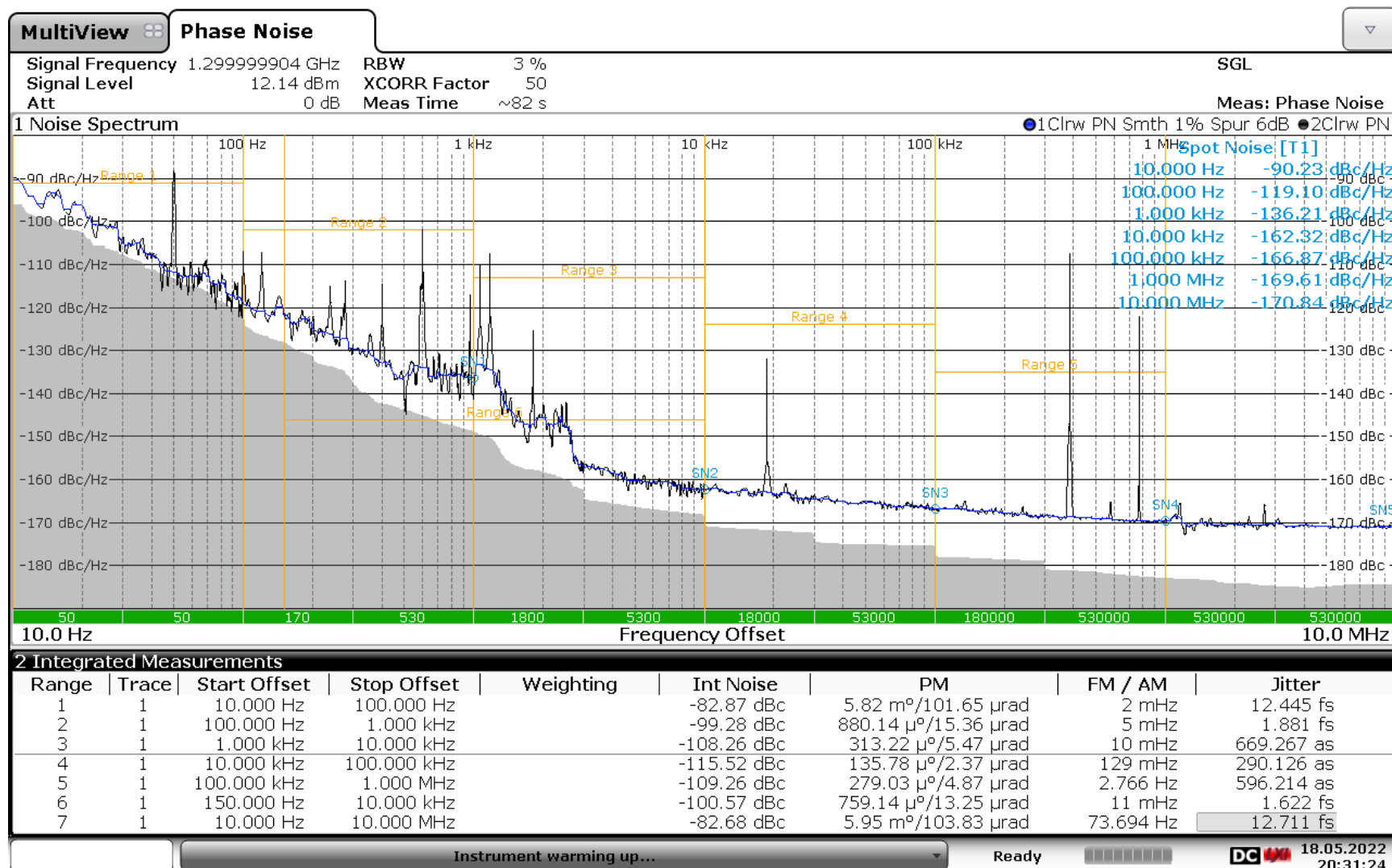
FL-FCM Dual PLL module, without top cover



FL-FCM FDM module, without top cover

The upgraded FLASH RF Generation System.

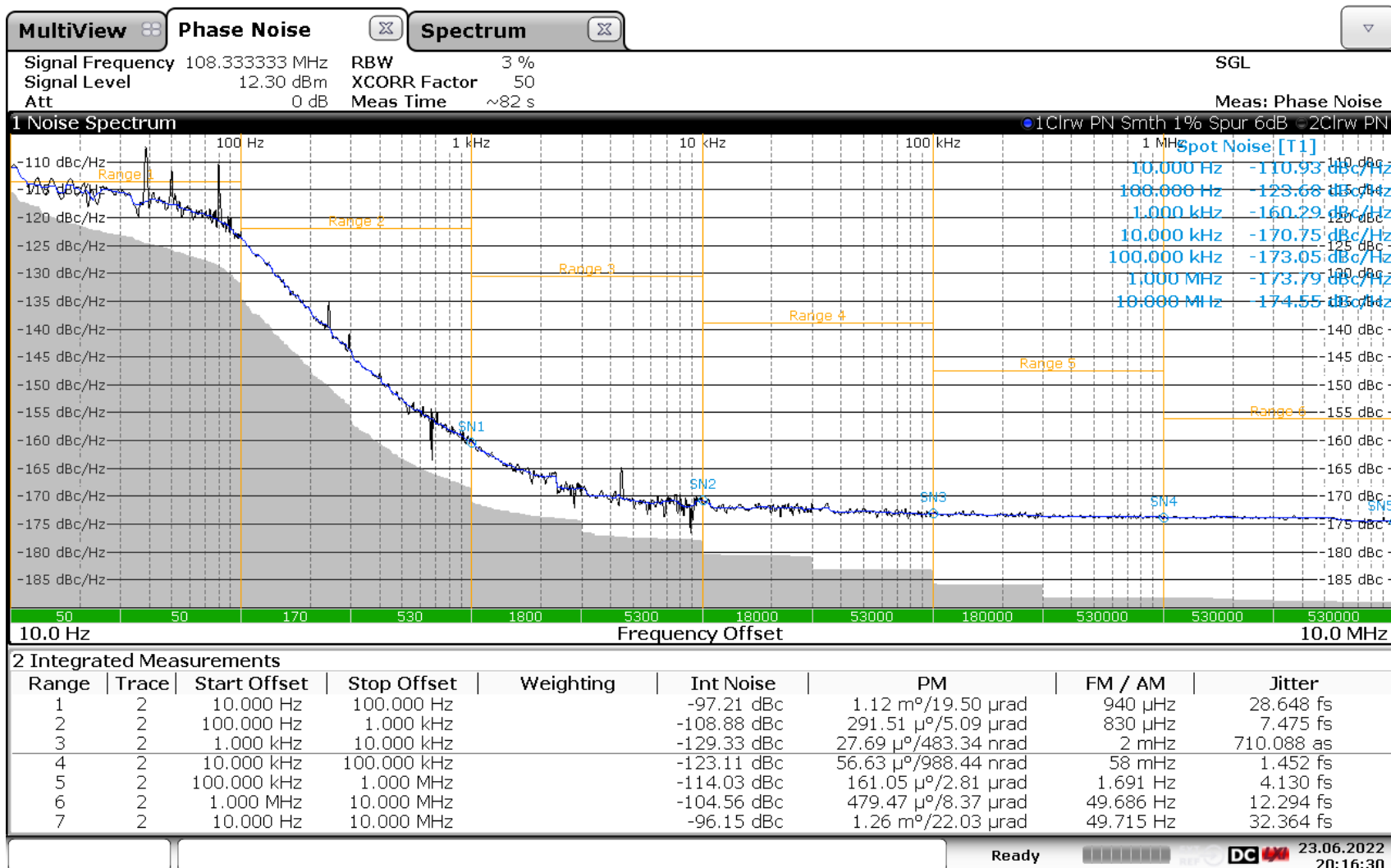
First test results – FL-MO 1.3 GHz output signal phase noise



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The upgraded FLASH RF Generation System.

First test results – FL-FCM 108 MHz signal phase noise

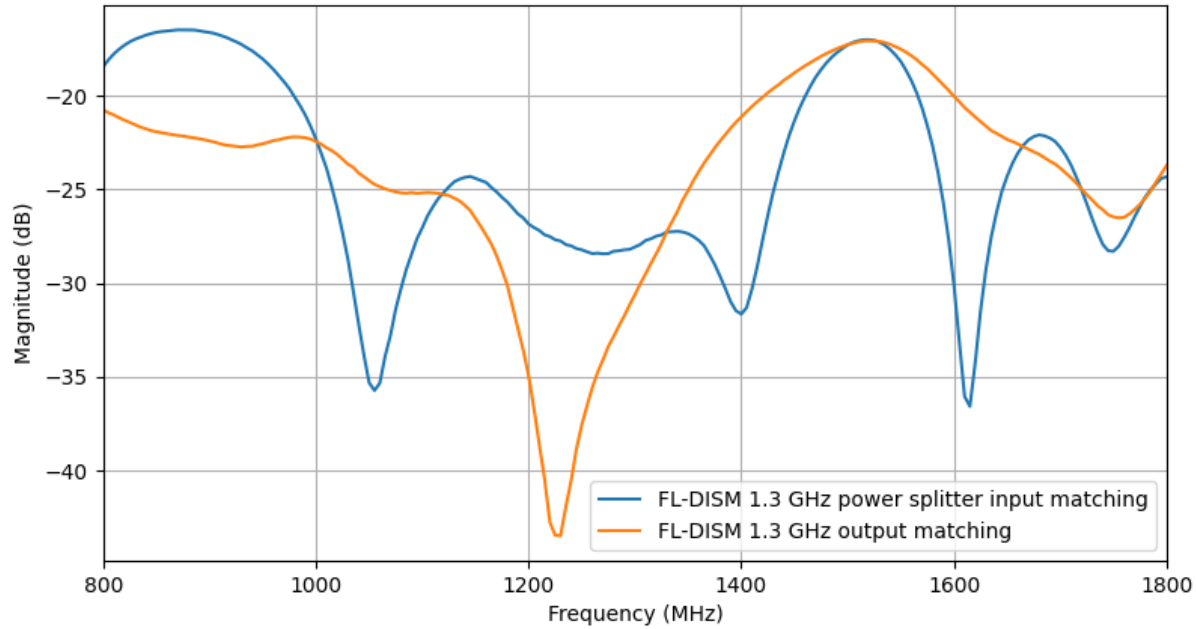


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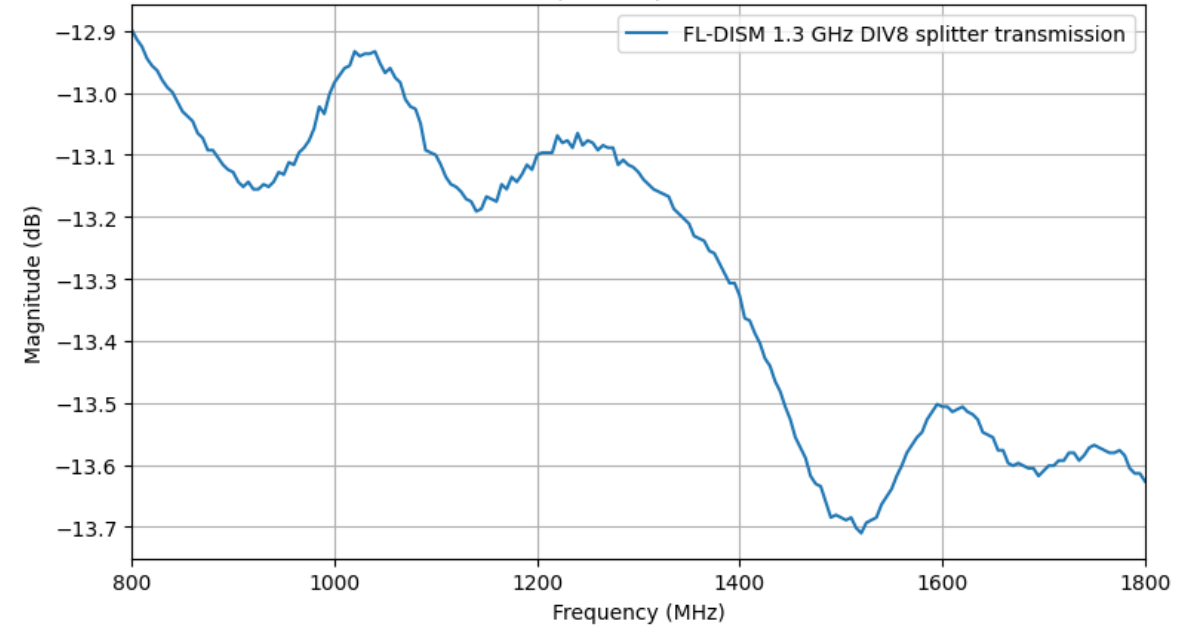
The upgraded FLASH RF Generation System.

First test results – FL-DISM modules matching & transmission

FL-DISM power splitter modules matching



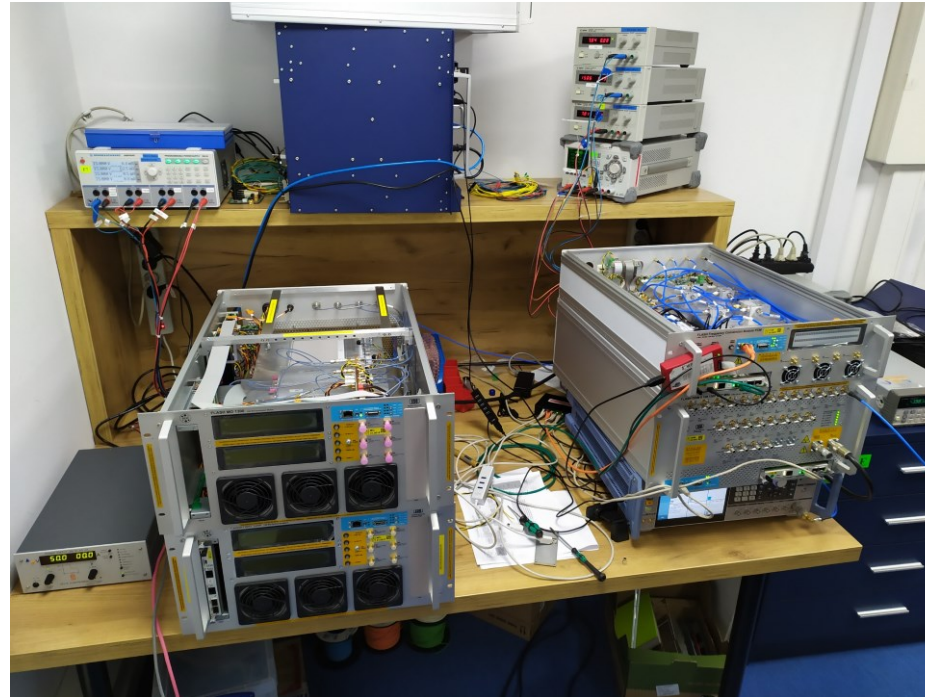
FL-DISM DIV8 power splitter transmission



The upgraded FLASH RF Generation System.

Diagnostics development and testing

- Basic diagnostics, like in E-XFEL, available via LCD screens in the modules
- Fully compatible with DESY DOOCS system
- Designed in parallel to electronics and mechanics
- COVID did not stop that:
 - Hardware assembled and tested in Warsaw
 - Diagnostics developed remotely in DESY



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ADC1 CH DIV_OUT PANEL DESC      VALUE READ  
CH 0   RET1     P22          0.82  
CH 1   FWD1     P22          0.93  
CH 2   RET2     P23          0.83  
CH 3   FWD2     P23          0.94  
CH 4   RET3     P24          0.83  
CH 5   FWD3     P24          0.98  
CH 6   RET4     P25          0.83  
CH 7   FWD4     P25          0.98  
CH 8   HUM      XX           0.45  
CH 9   TEMP     XX           0.71  
CH10  XX        XX           1.02  
CH11  XX        XX           1.02  
CH12  XX        XX           1.02  
CH13  XX        XX           1.02  
CH14  XX        XX           1.02  
CH15  XX        XX           1.02  
ADC1 Temperature : 20.07 deg C  
Temp and Hum Sensor HDC  
Temp:  24.56  
Hum:   4.76
```

Thank you

Contact



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