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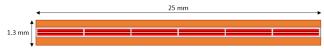
Design, construction and test in SULTAN of high-current REBCO racetrack coil

Nikolay Bykovskiy, J. Greenwood, H. Bajas, D. Uglietti, and K. Sedlak

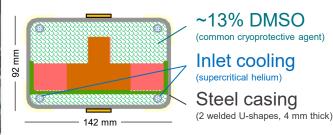
Conductor and coil layout

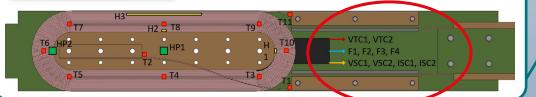


 Laminated stacked-tape soldered conductor (LASSO)



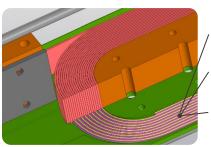
- 20-turn flat racetrack
- Fiberglass turn insulation
- Impregnated and indirectly cooled



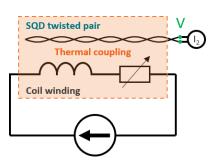


Studied quench detection methods

(aimed at temperature-based response immune to EM noise and mechanical strain)



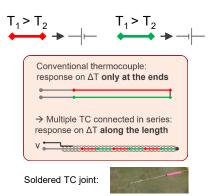
- 1. SQD twisted-pair (bronze-route Nb₃Sn, OD 0.2 mm, insulated by acrylate)
- 2. Thermocouple chain (type K, OD 0.2 mm, ~60 joints, 6-around-1 copper shield)
- 3. FBG optical fibers
 (48 FBGs in 4 paths, Teflon tubing OD 0.6 mm)



1: measuring resistance of superconducting quench detection (SQD) wire

Pros: distributed spatial sensing, sensitivity controlled by I₂

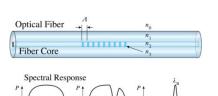
Cons: limited choice for Tc(B) temperature threshold, hot-spot is not localized.



2: measuring voltage over series-connected thermocouples

Pros: continuous response on temperature gradient among joints

Cons: discrete sensing, hot-spot is not localized.



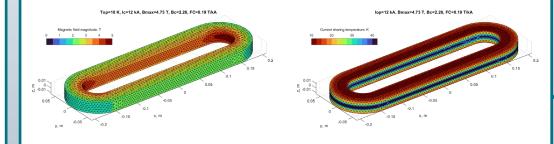
3: measuring spectral shift of light reflected by each FBG

Pros: continuous temperature monitoring at each FBG location

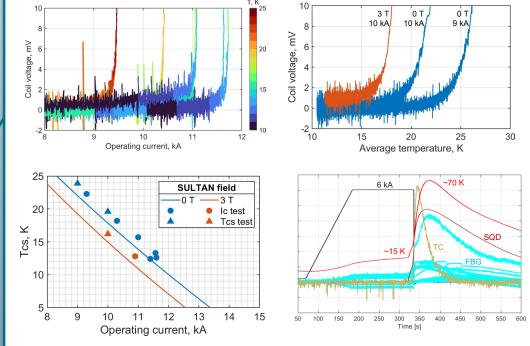
Cons: brittle, high resolution over long length is cumbersome.

Modelling and test results

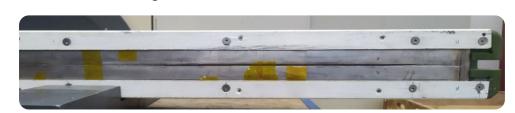
• Coil performance is not limited by the higher field at the coil ends due to favorable orientation of REBCO tapes (i.e. parallel to the ab-plane)



 DC performance in-line with prediction, sharp V-I and V-T transitions (n>50, m>10)

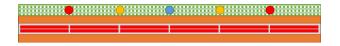


Steel casing cracked at ~1200 kN/m EM load…



Outlook

Co-wound QD instrumentation...



Inner joint compressed by EM forces (not peeled)...



Extending LASSO concept...

