

PAUL SCHERRER INSTITUT



Yong Dai :: Laboratory for Nuclear Materials :: Paul Scherrer Institut

Irradiation studies for spallation target applications

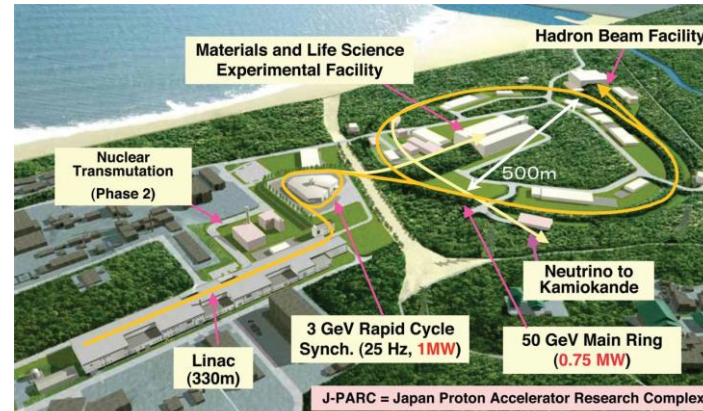
BRIDGE 2023, October 18, 2023, PSI

- **Introduction of STIP - SINQ Target Irradiation Program**
- **Characteristics of STIP**
- **STIP for spallation target applications**

Introduction of STIP

Introduction of STIP

MW Class Spallation source projects in the 1990s

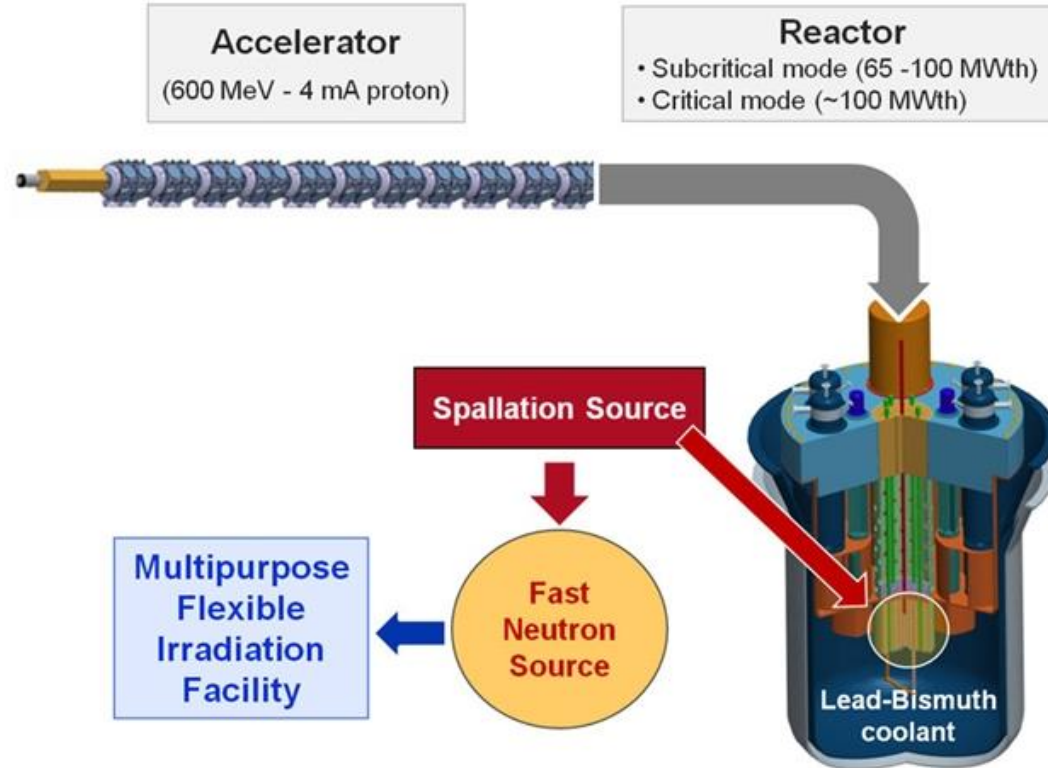


Joint Project between KEK and JAEA

Introduction of STIP

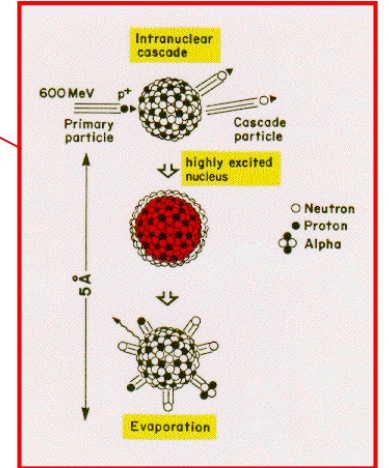
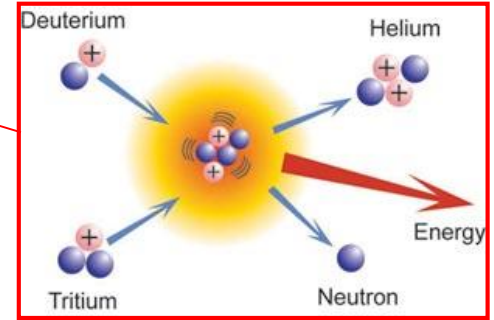
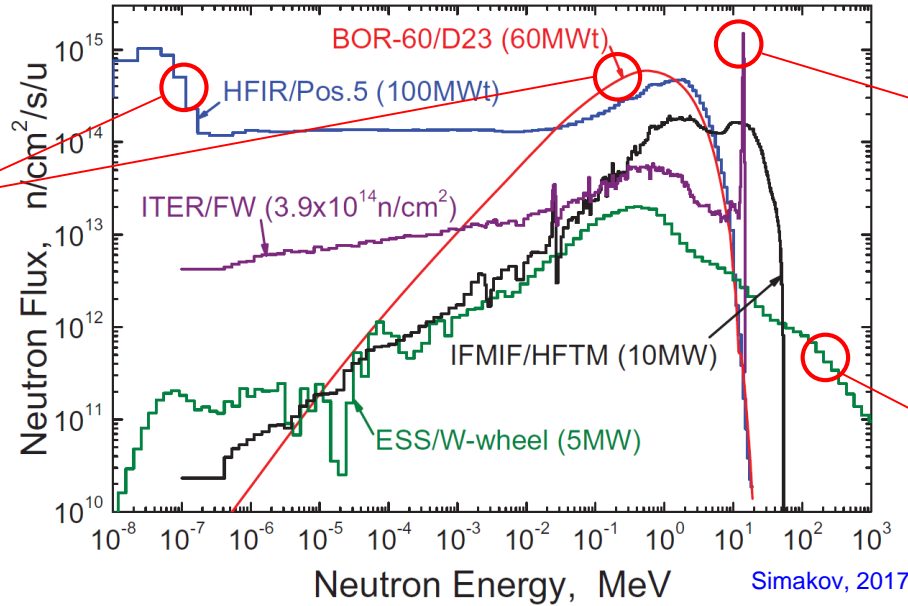
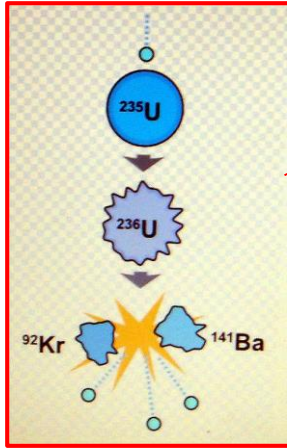
ADS – Accelerator Driven System for nuclear waste transmutation

MYRRHA
Multipurpose
hYbrid
Research
Reactor for
High-tech
Applications
@ SCK-CEN



Introduction of STIP

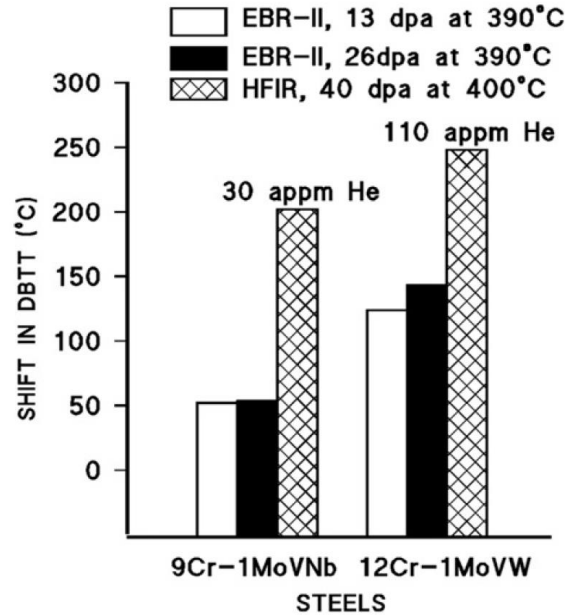
Fission, fusion and spallation



| | Fission reactors | Fusion reactors | Spallation targets |
|----------------|------------------|-----------------|---------------------------------|
| Energy | 0.1 - 3MeV n | 14MeV n | 0.1MeV- 3 GeV n 0.6 - 3GeV p |
| He/dpa (in Fe) | < 1 | 11 | < 100 |
| H/dpa (in Fe) | < 1 | 41 | < 500 |

Introduction of STIP

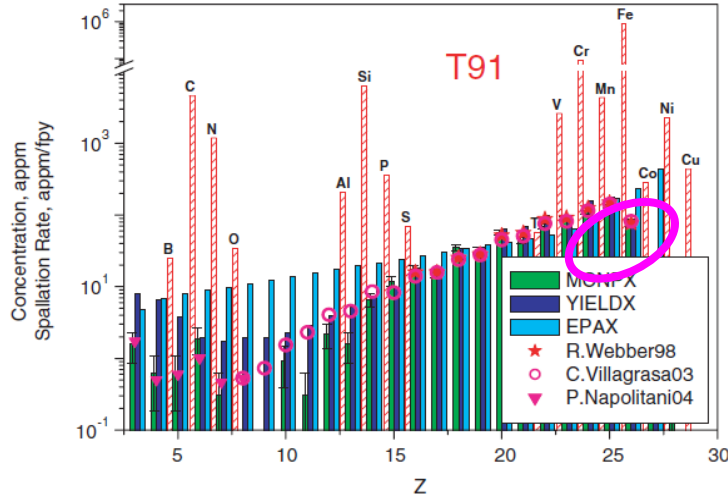
A key issue of fusion materials: Helium embrittlement effect



W.R. Corwin, J.M. Vitek, R.L. Klueh,
J. Nucl. Mater. 149 (1987) 312.

Introduction of STIP

Difference in other transmutation element production



Impurity production

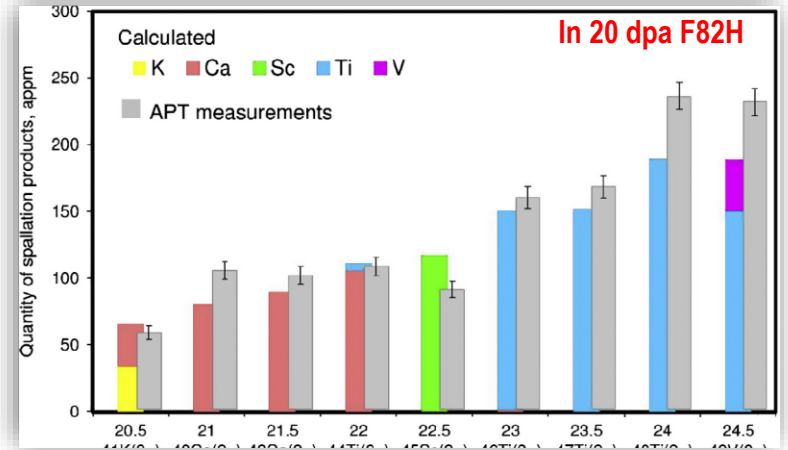
P: < 0.4 appm/dpa

S: < 0.5 appm/dpa

B: < 0.03 appm/dpa

@ 32 dpa, in d spallation target of
ADS with 600 MeV proton beam

P. Vladimirov, A. Möslang, JNM, 356 (2006) 287.



V. Kuksenko et al. JNM 447 (2014) 189–196

Introduction of STIP

Inter. Workshop of Spallation Materials Technology – IWSMT

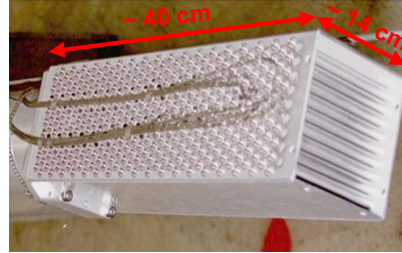
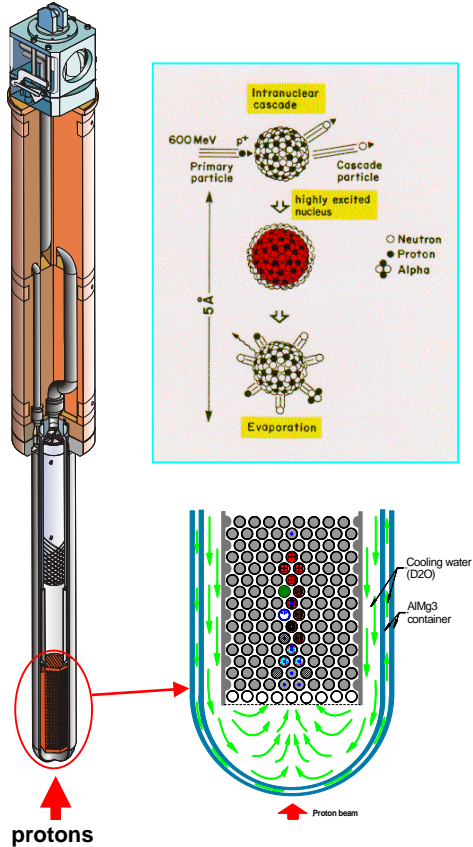


- Main purposes:
 - 1) to provide necessary materials data for developing advanced high power spallation targets;
 - 2) to understand radiation, He and H effects in different structural materials;
 - 3) to study liquid metal effects on structural materials in spallation irradiation environments.
- STIP was initiated in 1996 at IWSMT-1, joined by CEA, FZJ, JAEA, LANL and ORNL. Since then, 20+ international institutions joined/contributed to the 8 STIP irradiation experiments.
- Specimens irradiated inside the spallation target with high energy protons and spallation neutrons, 3-15 dpa/yr with 20–90 appm He/dpa in steels.
- In total, ~ 9000 samples from 70+ different materials were irradiated in up to 32 dpa / 3000 appm He / 12500 appm H (in Fe).

Characteristics of STIP

Characteristics of STIP

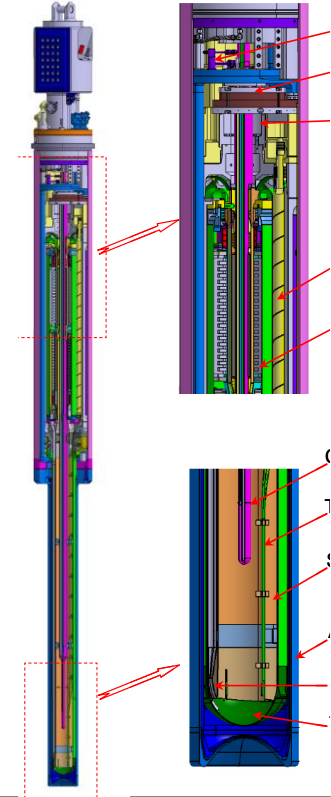
SINQ targets



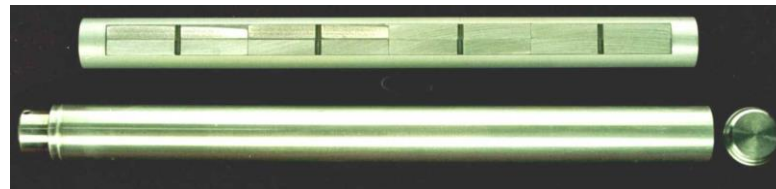
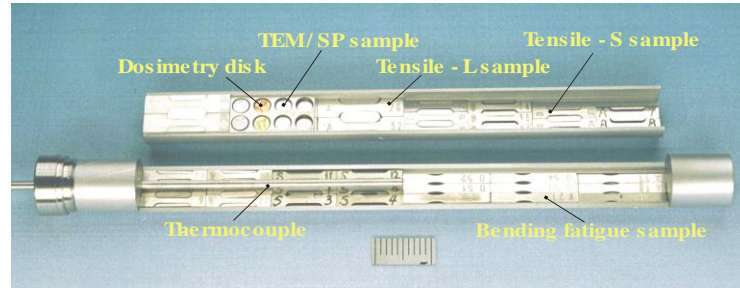
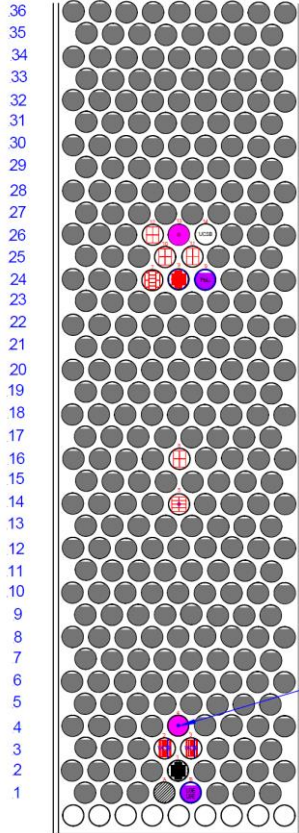
Target materials: Pb, zircaloy-2

Structural materials: AlMg3, zircaloy-2, SS316L

MEGAPIE – LBE target

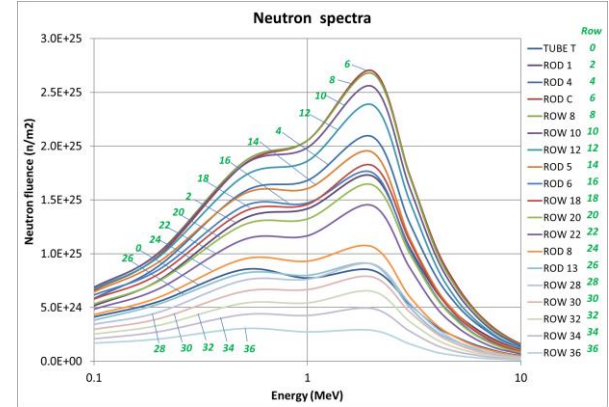
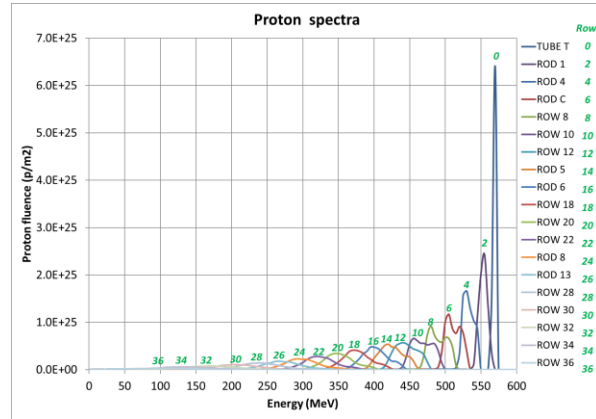
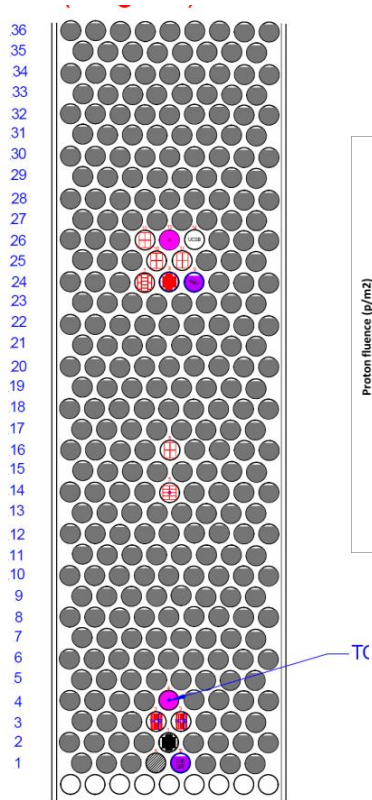


Characteristics of STIP



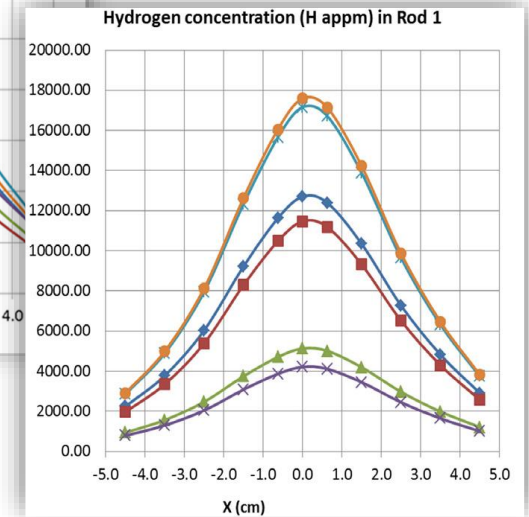
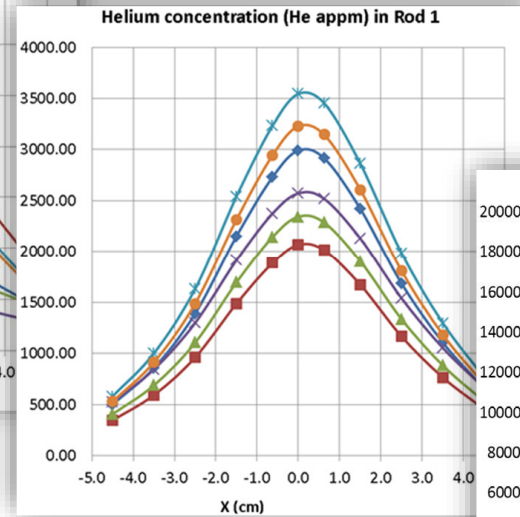
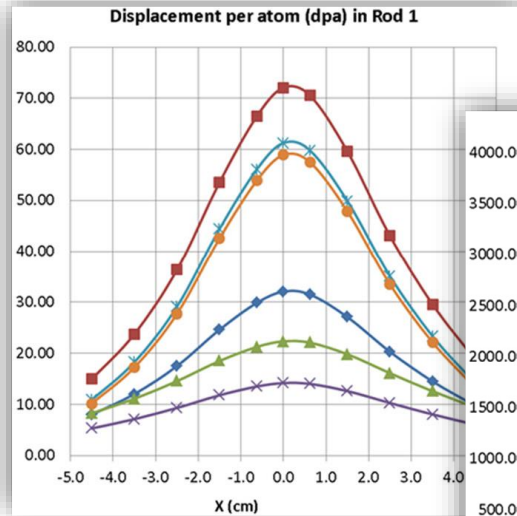
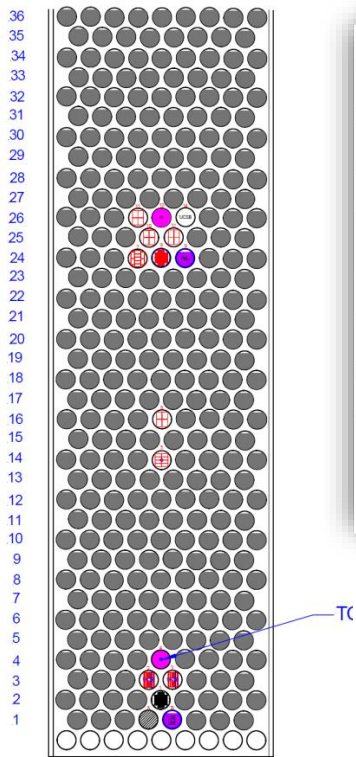
Characteristics of STIP

p & n spectra in SINQ Target-9 (STIP-VI)



Characteristics of STIP

Dpa, He & H of STIP-VI (Target-9)



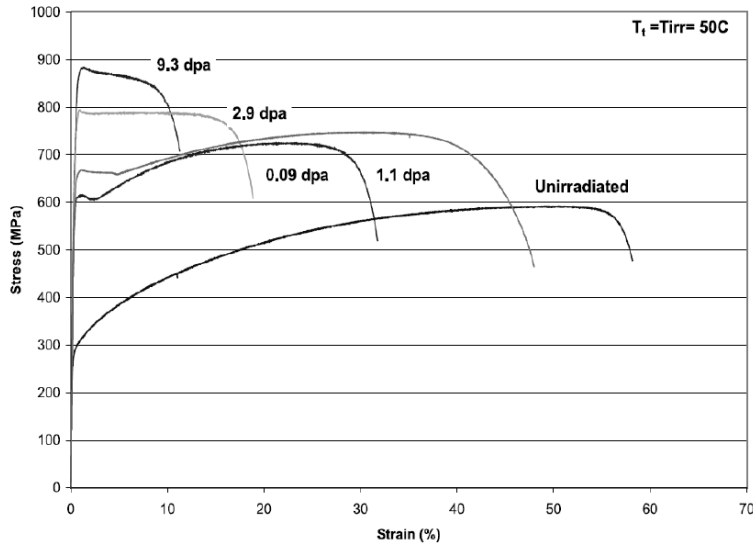
STIP for spallation materials application

Austenitic steels

Applications:

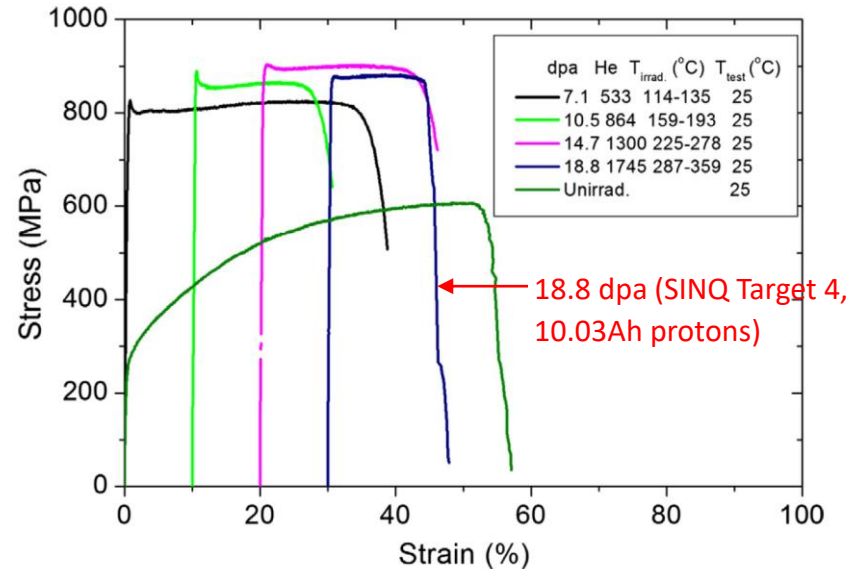
- Pb-cladding tubes in SINQ Target-4 – Target-6
- Containers of SNS and JSNS Hg targets

APT results



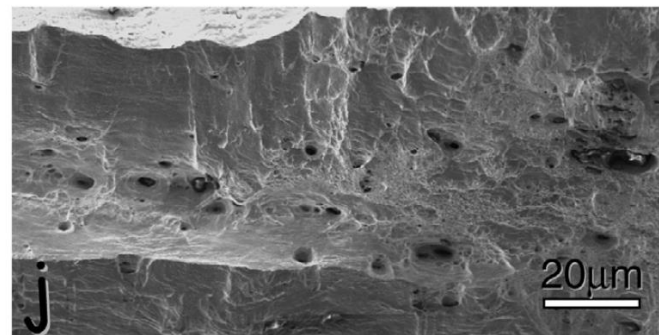
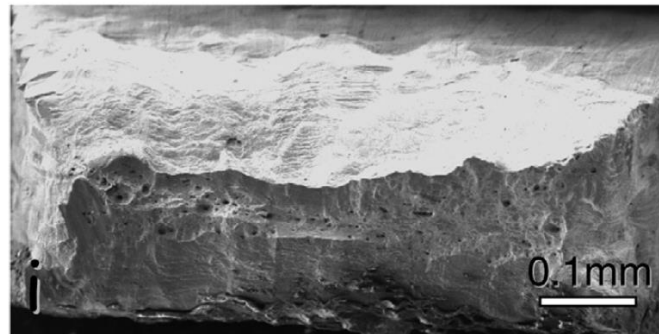
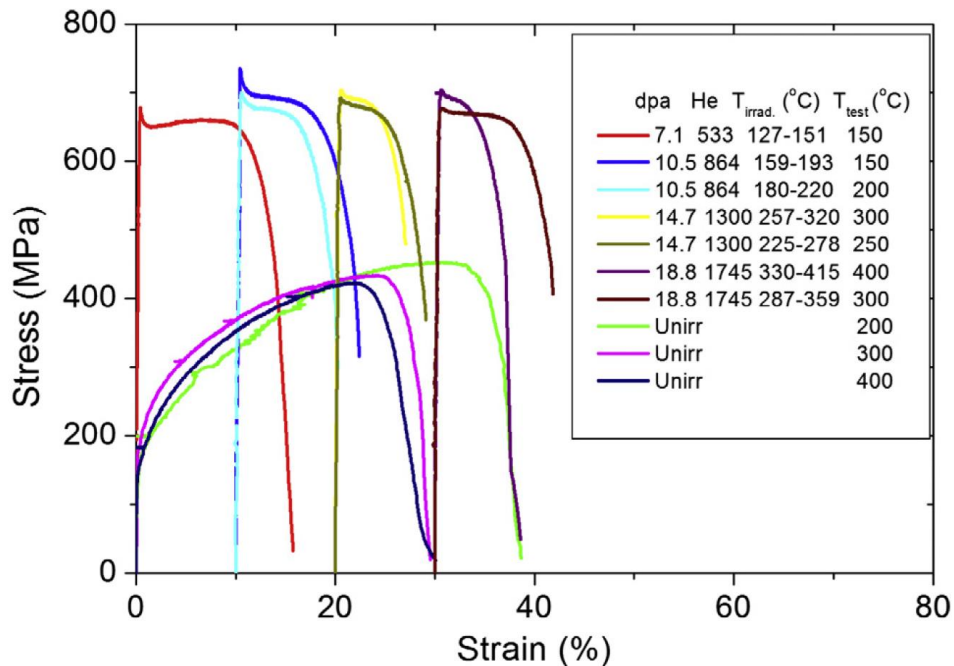
Maloy, JNM 296 (2001) 119

STIP results



Li, JNM 450 (2014) 42

Austenitic steels



18.8 dpa tested at 300°C

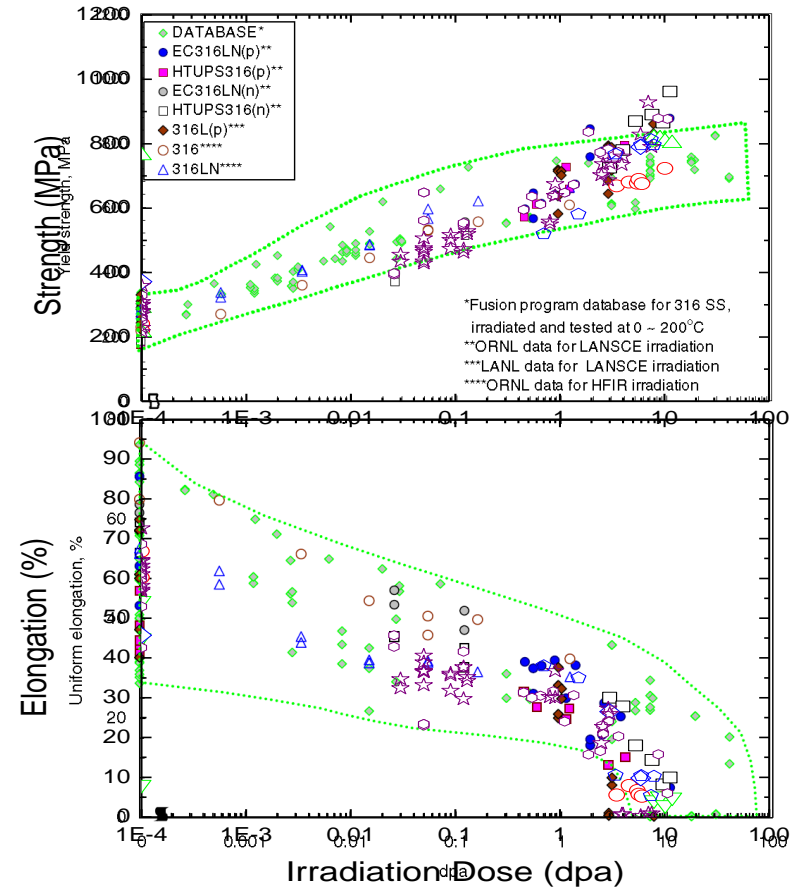
Li, JNM 450 (2014) 42

Austenitic steels

Fission: irradiated & tested 0-200°C
Spallation: irradiated at <400°C and tested at RT

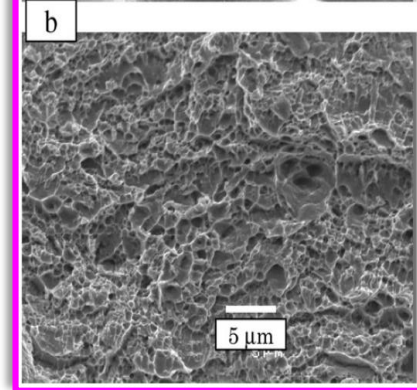
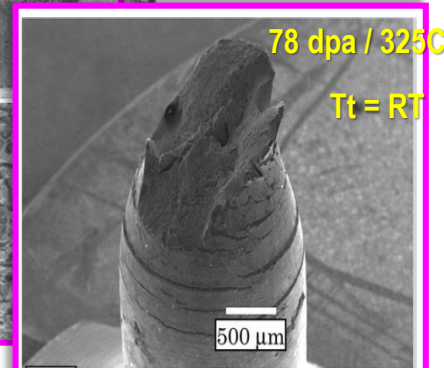
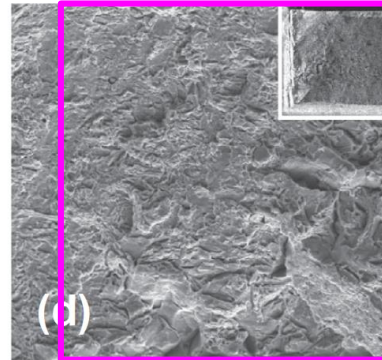
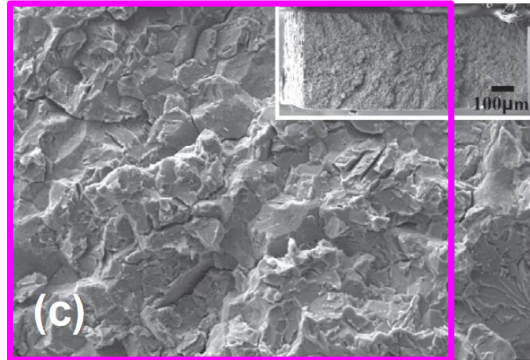
⇒ Deviate at >~10 dpa, due to high He content, however sample size effect may exist.

Mansur, JNM, 356 (2006) 1.

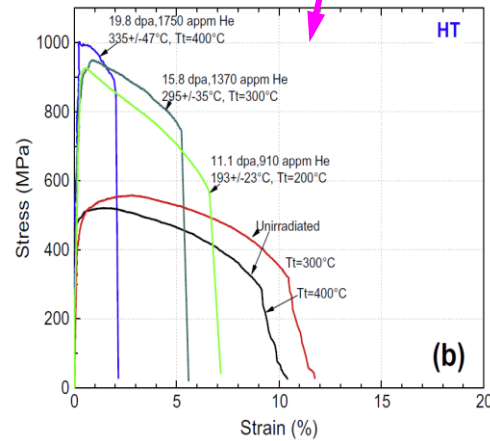
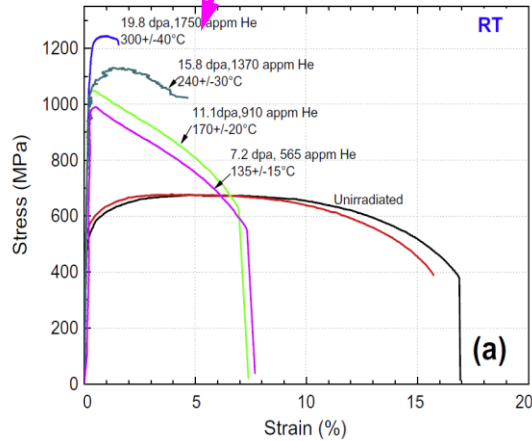


STIP for spallation target applications

Eurofer



Henry et al. JNM 417 (2011) 99



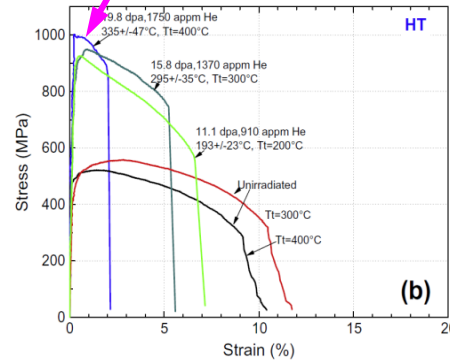
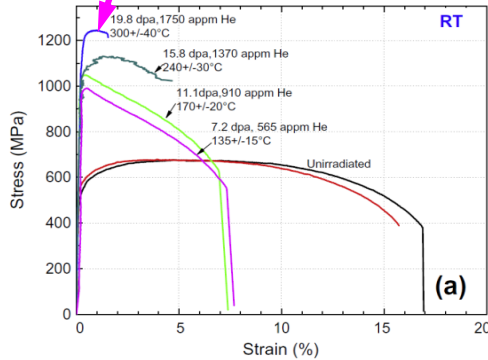
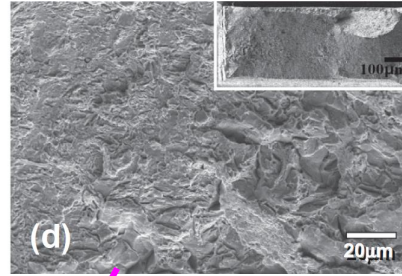
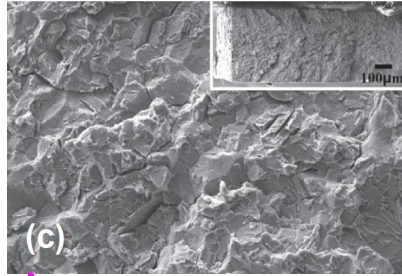
Zhang et al. JNM 450 (2014) 48

Ferritic / martensitic steels

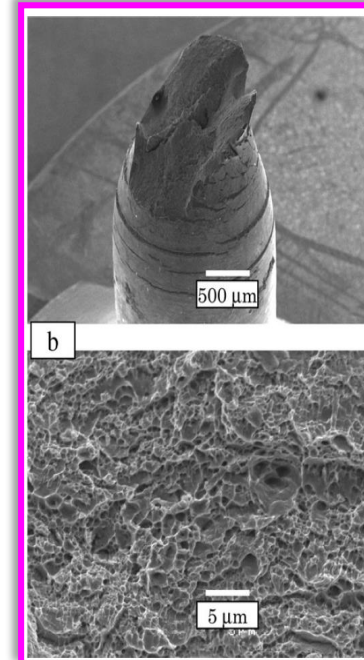
Eurofer 97

Applications:

- Liquid Pb-Bi containers of Megapie, ADS targets
- Fusion reactors



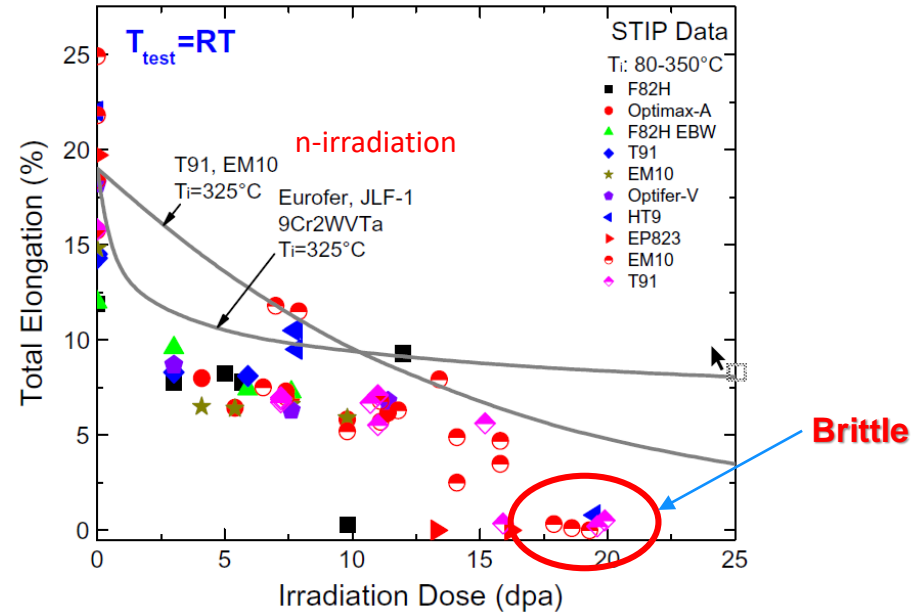
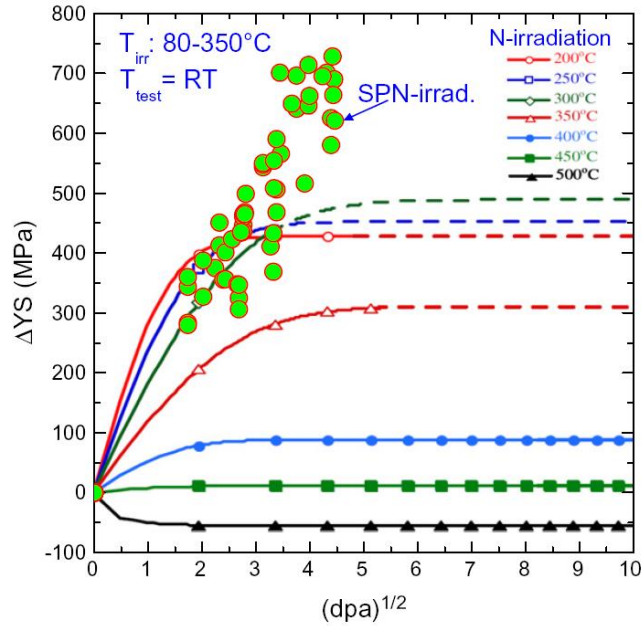
Zhang et al. JNM 450 (2014) 48



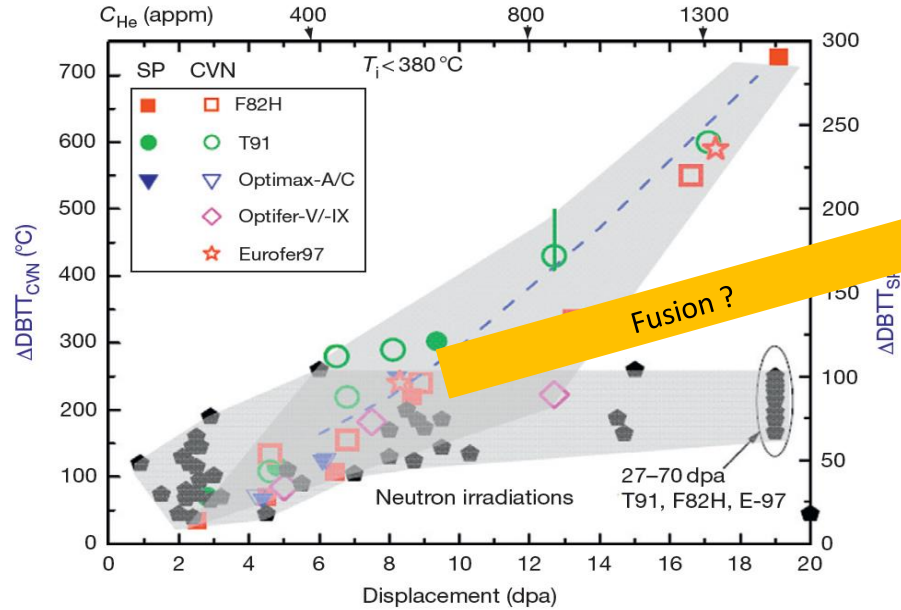
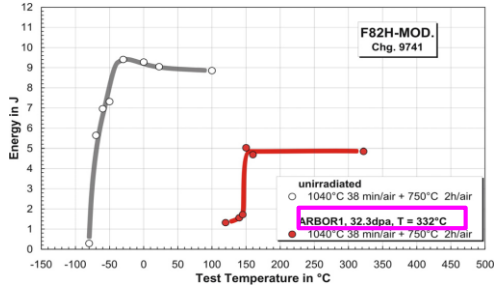
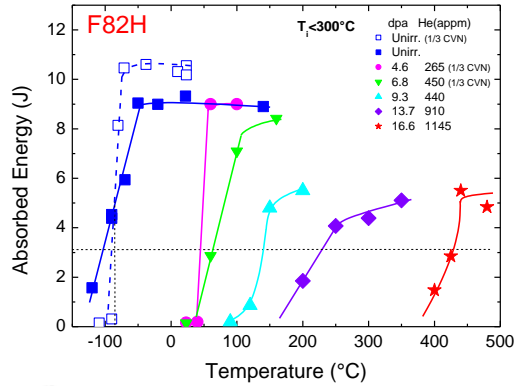
Neutron irradiation:
78 dpa / 325C
Tt = RT

Henry et al. JNM 417(2011) 99

Ferritic / martensitic steels



Ferritic / martensitic steels



Petersen, JNM 367-370 (2007) 544

Dai, et al, in <Comprehensive nuclear materials> (2012), vol 1, 141-193.

Pure tungsten

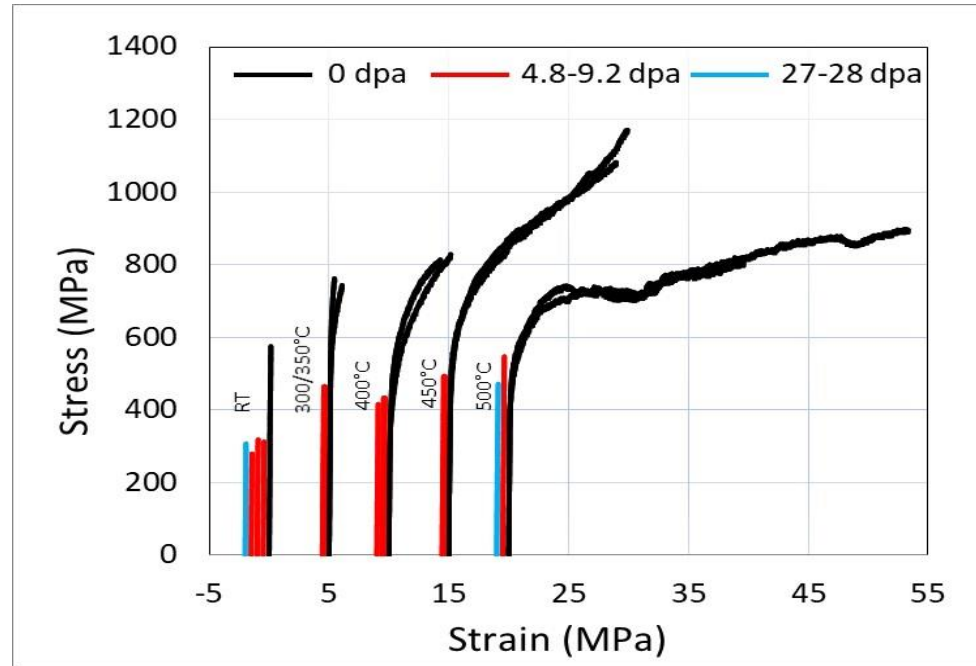
Bending test

Ti: 80-550°C

Tt: RT-500°C

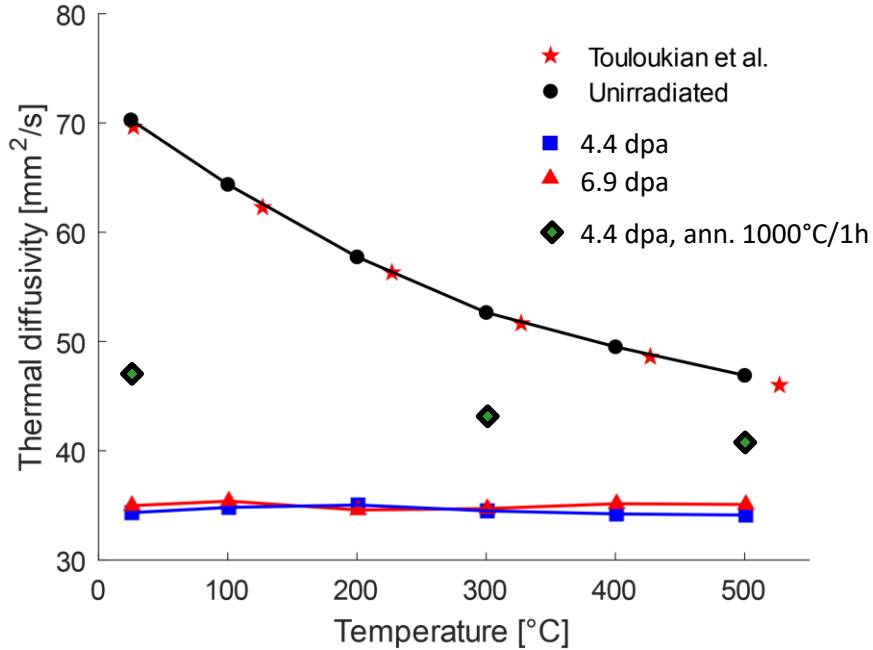
Applications:

- Target material for ISIS, CSNS, ESS, SNS Target-2
- Fusion reactors

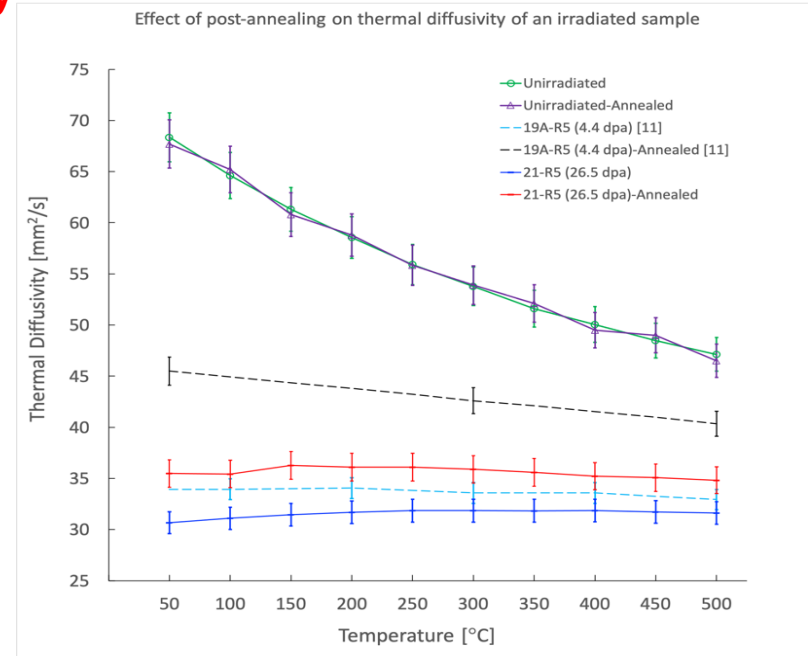


Pure tungsten

Thermal diffusivity



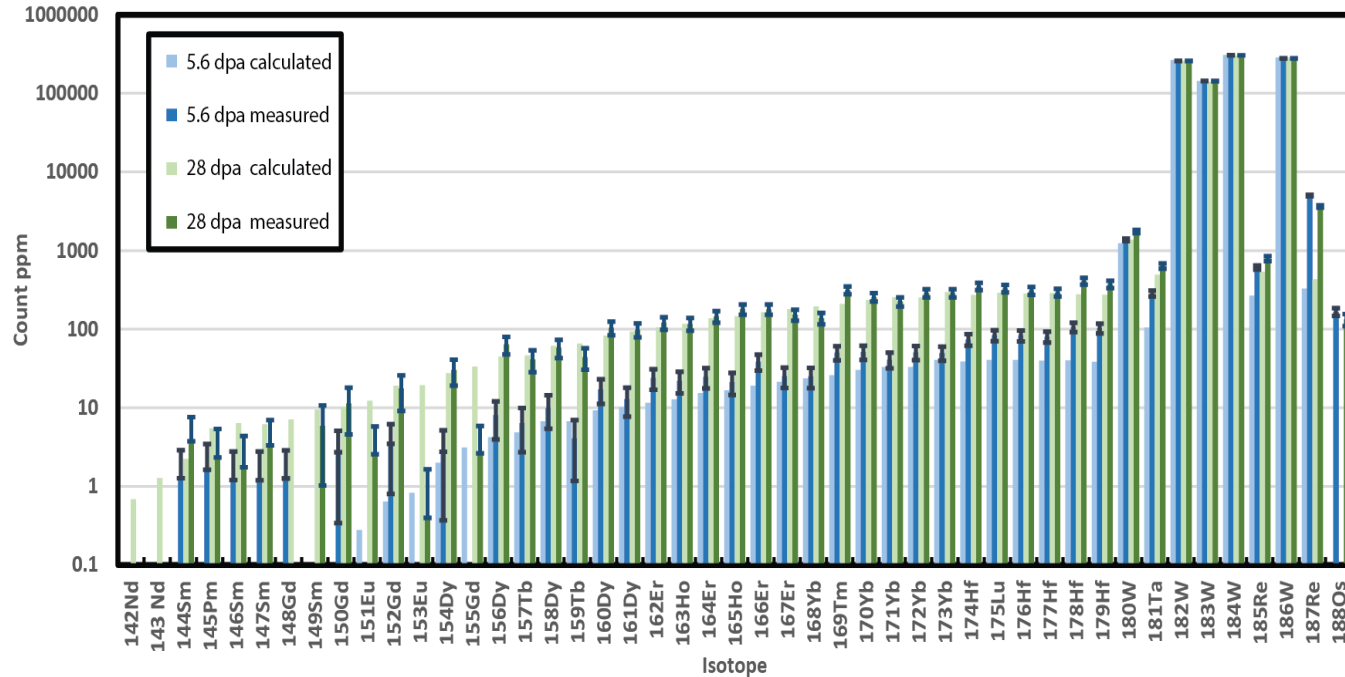
Habainy et al. JNM 509 (2018) 152



H. Sina et al. to be published

Pure tungsten

Transmutation element production in W (STIP-V)



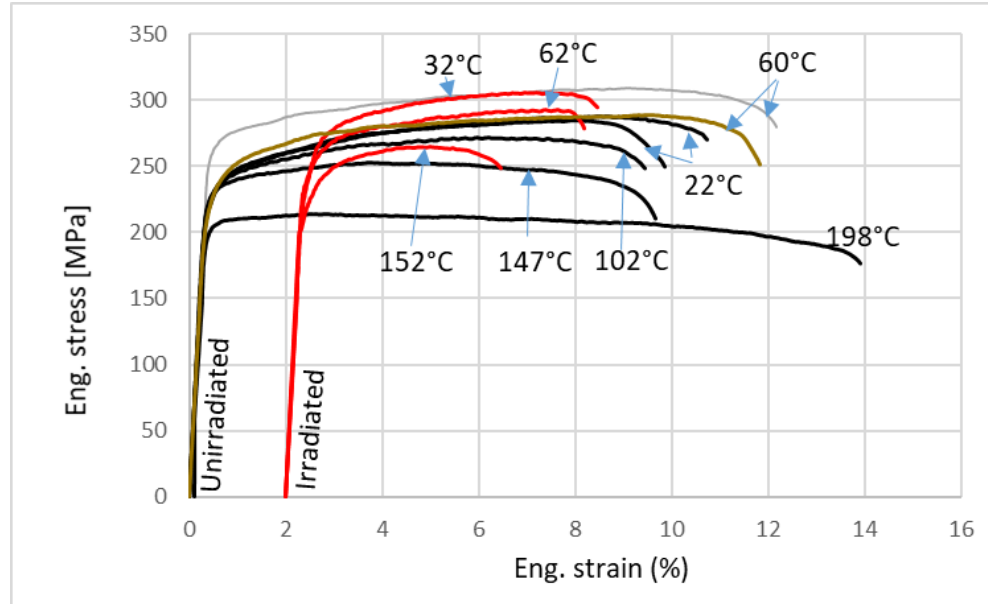
In neutron irradiation: mainly Re and Os (can be much higher! 1% at / dpa)

V. Araullo et al. to be published

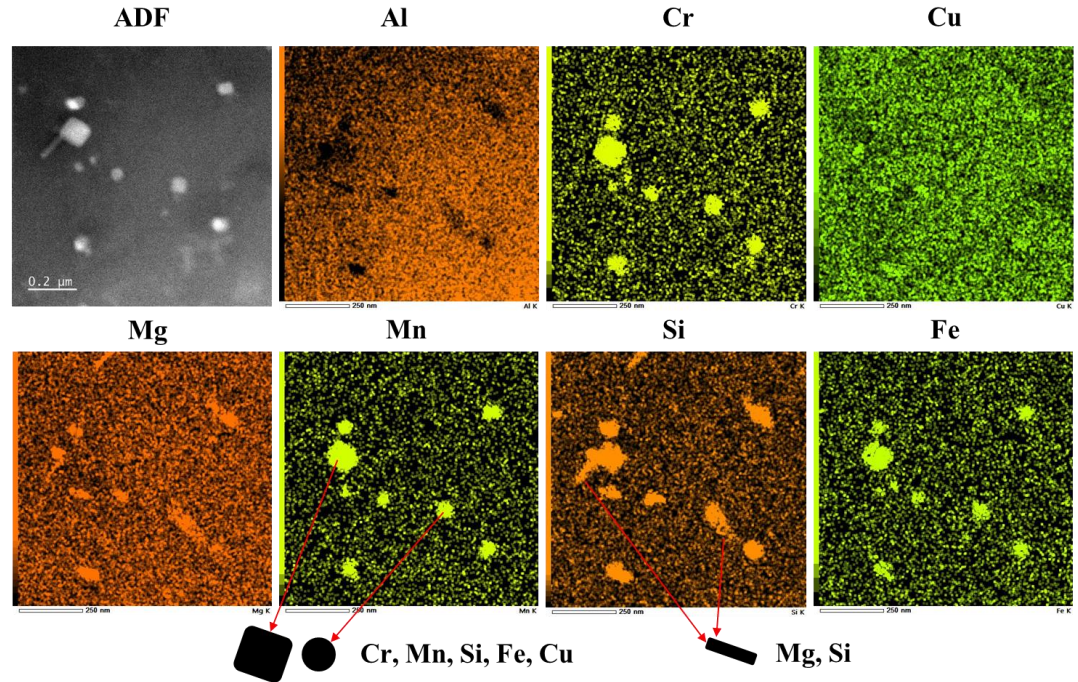
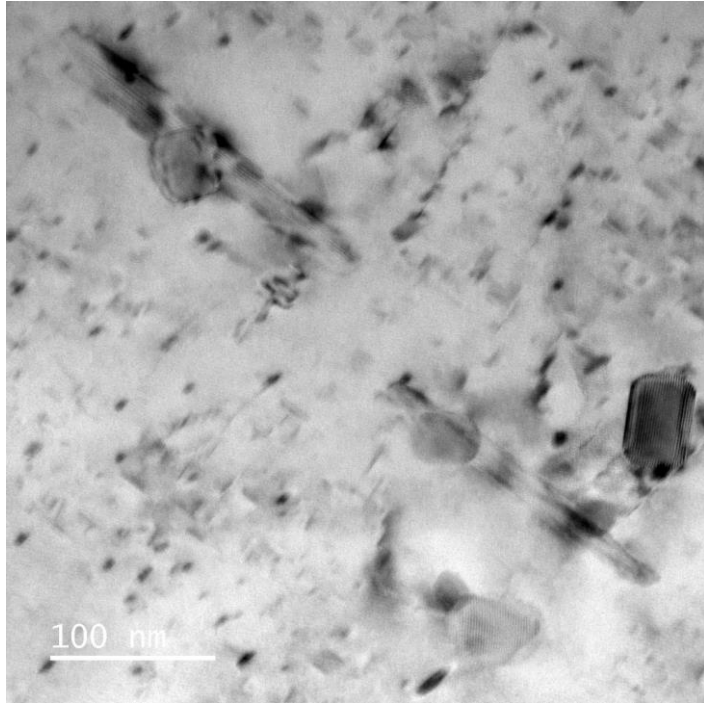
Al-alloy: Al 6061-T6

Applications:

- Proton beam windows of SNS, JSNS, CSNS



Al-alloy: Al 6061-T6

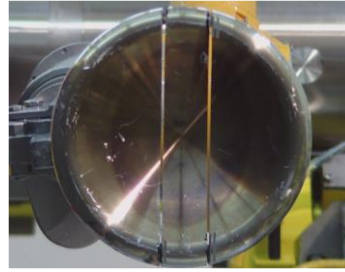


Song, to be published

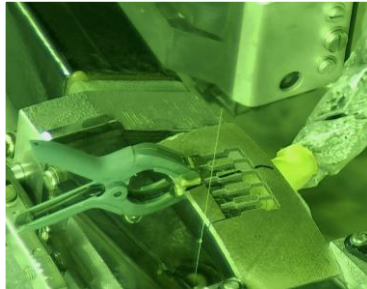
Al-alloy: AlMg₃



SINQ Target-3 (1998-99), 6.8 Ah P⁺



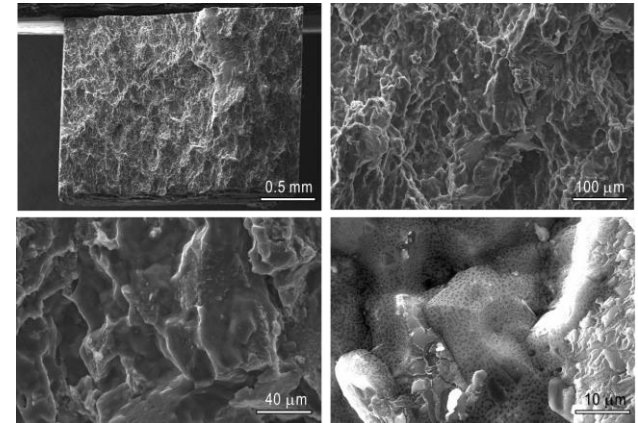
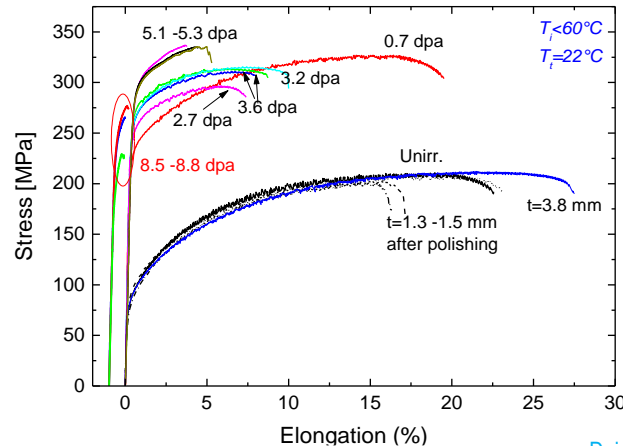
SINQ Target-9 (2011-12), 13.2Ah P⁺



Applications:

- Safety container of SINQ targets
- Proton beam windows of SNS, JSNS, CSNS

8.8 dpa / 2400 appm He / 4800 appm H



Thank you!

