

SWISS PLASMA CENTER



Bruker Nb₃Sn Strands under Bending Strains



Motivation

To understand the tolerance of the Bruker strands to bending strain after reaction

Method

- 1. React strands on steel cylinders with different radii
- 2. Transfer reacted strands to ITER barrels, that have an outer radius of ~15 mm
- 3. Measure $I_{\rm C}$

EPFL Method

There will be a distribution of bending strain through the thickness of the strand. The largest strain values are given by [1]:

$$\varepsilon_{\rm B}(R_{\rm HT}) = \pm \frac{t}{2} \left(\frac{1}{R_{\rm B}} - \frac{1}{R_{\rm HT}} \right)$$

	Heat
$\varepsilon_{ m B}$	Treatment
	Radius
± 0.1458%	16 mm
± 0.2745%	17 mm
± 0.3888%	18 mm
± 0.4912%	19 mm

 $\varepsilon_{\rm B}$ = bending strain

 $R_{\rm B} = 15 \text{ mm}$ (ITER barrel radius)

t = 0.7 mm (strand diameter)* $R_{\rm HT}$ = heat treatment cylinder radius

Current Status

- The stainless steel cylinders for reacting the strands have been ordered. Test schedule to follow.
- Abstract submitted to ASC.

 [1] See, e.g., G. Ambrosio et al., Study of the React and Wind Technique for a Nb3Sn Common Dipole IEEE TAS 10:1 (2000)
 * Filamentary zone diameter is ~0.45 mm

EPFL Extra: Distributions of Bending Strain

From a **physics** perspective:

Distributions of bending strain will lead to distributions of $J_{\rm C}$ in the strand.

For strands where the interfilamentary current transfer length *L* is much shorter than the filament twist pitch *l* (which is *usually* a valid assumption* for Nb₃Sn), one can calculate the strand's $I_{\rm C}$ using**:



*The *assumption* is valid if the Cu matrix RRR is reasonably high **The *equation* requires knowledge of the axial strain behaviour.

 $\frac{I_{c}}{I_{cm}} = \frac{2}{\pi \epsilon_{B}^{2}} \int_{-\infty}^{-B} (\epsilon_{B}^{2} - x^{2})^{1/2} \frac{J_{c}(\epsilon_{I} + x)}{J_{cm}} dx$

[1] J. W. Ekin, *Strain Scaling Law and the Prediction of Uniaxial and Bending Strain Effects in Multiflimentary Superconductors,* Filamentary A15 Superconductors (Suenaga & Clark) 1980, p187-203