

The Current Cyclotron Development Activities at CIAE

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Greatful acknowledged is very fruitful and long
lasting collaboration with **PSI & Triumf, LNLs**.

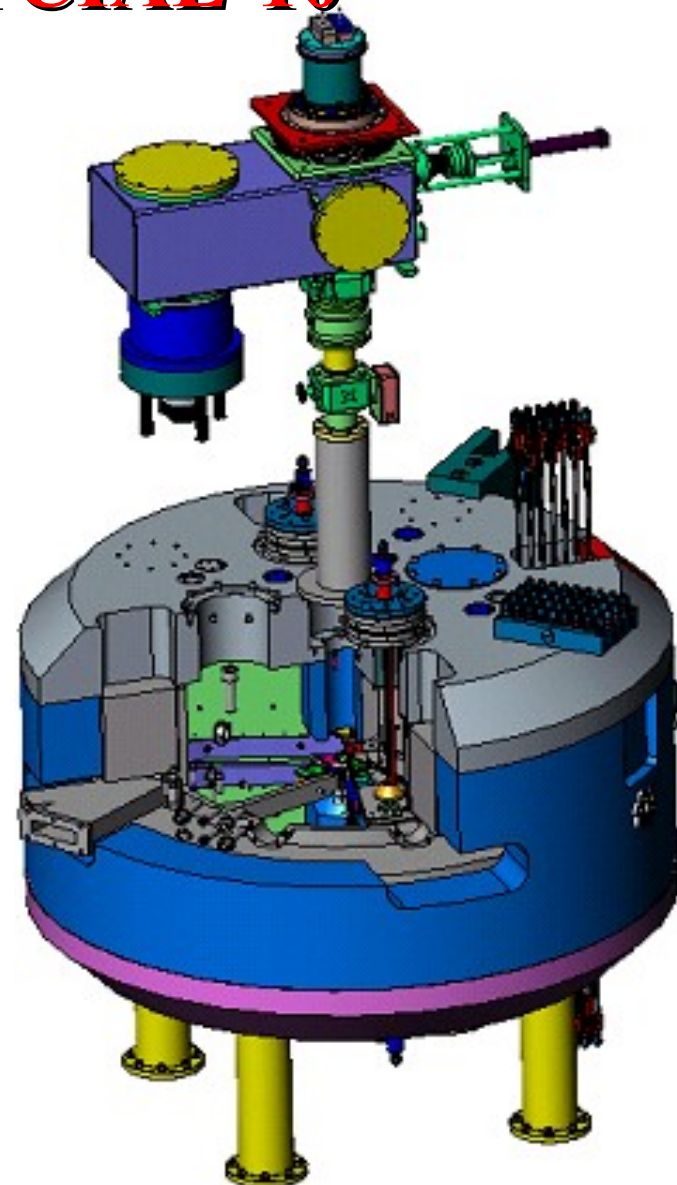
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Introduction

- A 10 MeV Central Region Model cyclotron, CYCIAE-10, was successfully built and the internal beam current was up to **430 μ A**. The upgrading on CYCIAE-10 is being made to increase the beam current to **mA** level for the possible application research related to BNCT.
- Two cyclotrons are being built at CIAE: CYCIAE-100 and CYCIAE-14. As the driving accelerator for the Beijing Radioactive Ion-Beam Facility (BRIF), CYCIAE-100 is a main part of upgrade project of Beijing Tandem Laboratory and it has a great construction progress this year.
- Some future developing plans are being conducted at CIAE: Based on the applications for **ADS systems** and proton radiography, **800 MeV** high power proton cyclotron, CYCIAE-800; **70 MeV compact** high intensity H- cyclotron, CYCIAE-70 for multi uses including radioactive ion-beam (RIB) production.

Beam Upgrade of CYCIAE-10



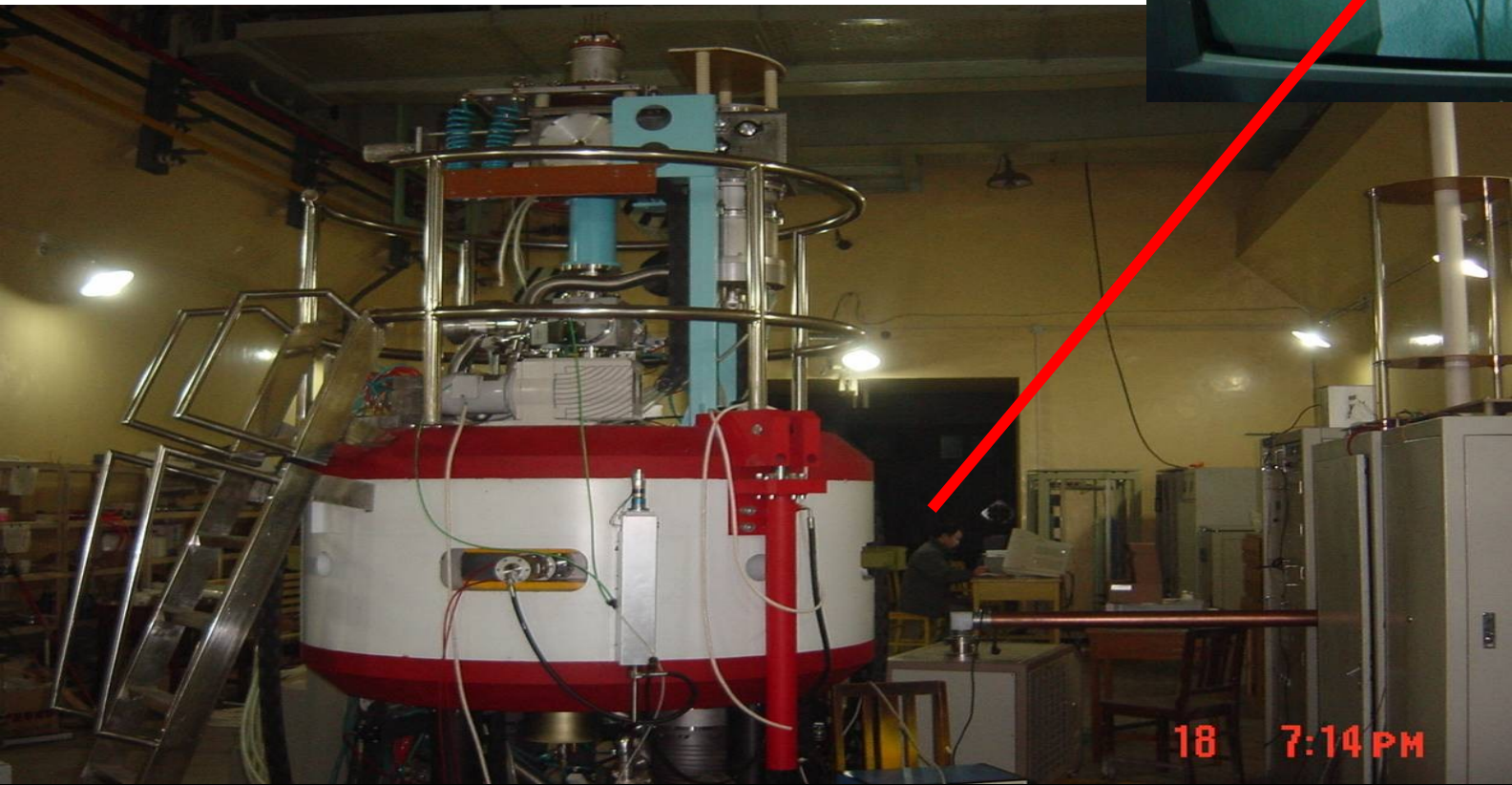
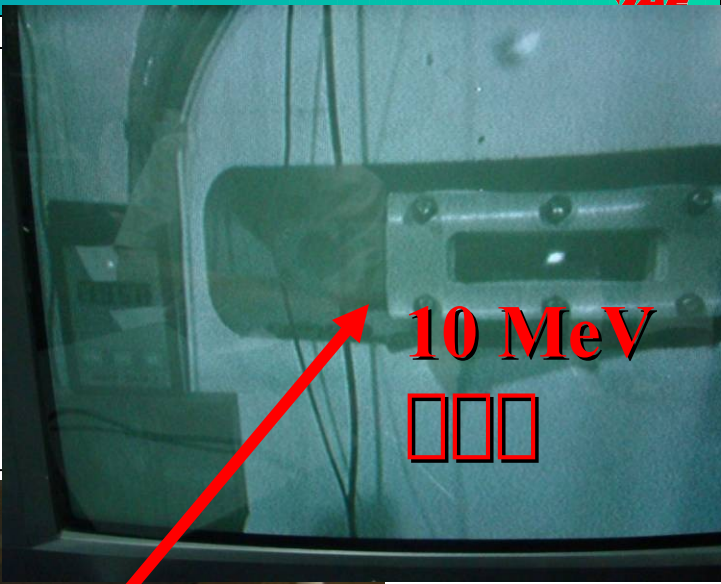
A central region model (CRM) is specially designed to confirm the design results and test various aspects of techniques, which will be used for CYCIAE-100.

Beam Upgrade of CYCIAE-10

Beam			Ion Source		
Accelerated Ions		H ⁻	10 MeV	Type	H ⁻ multicusp
Beam intensity	internal target	H ⁻	430 μA	Arc power	2.5 kW
	Extracted	proton	230 μA		
Magnet structure			RF system		
# of sectors		4		RF power	13.5 kW
Sector angle		50° □ 54°		#, angle of Dee	2, 30°
Peak field		1.75 T		Frequency	70.5 MHz
Coil power		6 kW		D voltage	40 kV
Beam extraction: stripping extraction			Control: PLC		

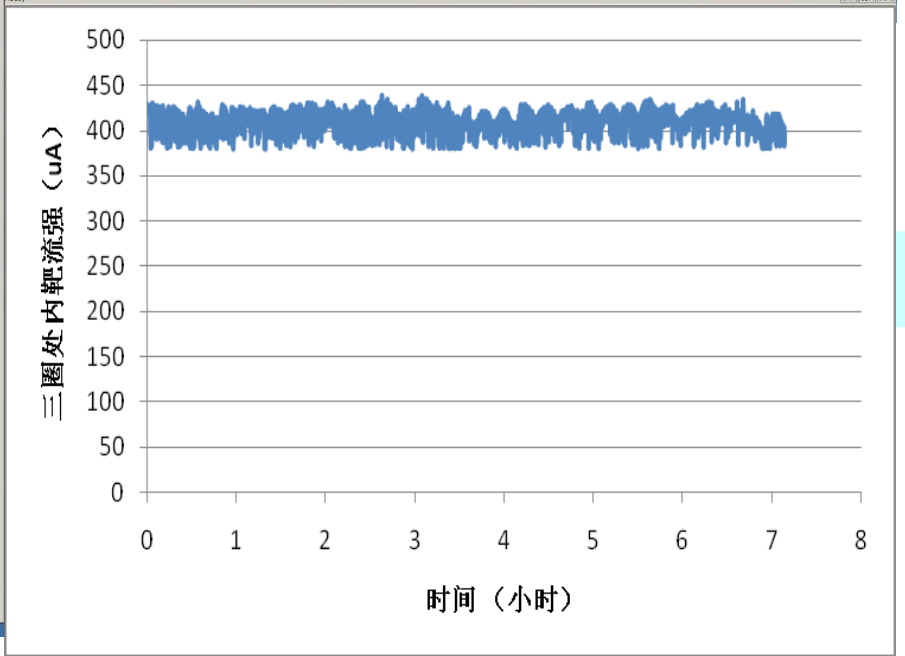
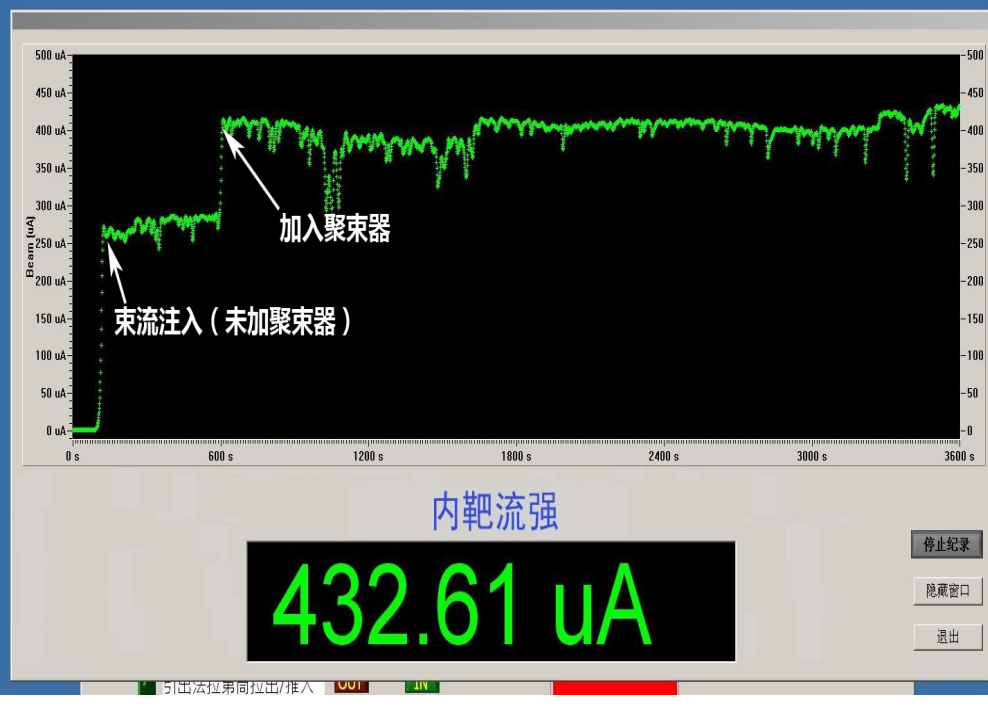
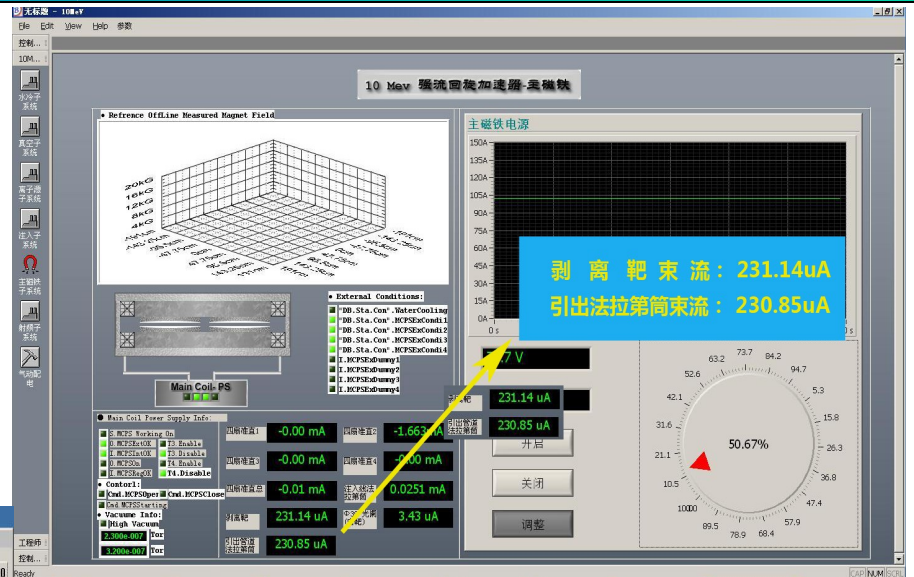


CYCIAE-10 has successfully built and tested: The internal beam is up to **432 μ A** and extraction beam reaches **230 μ A** under the condition of 64% RF duty ratio.



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The beam injection efficiency is **17.7%**, the beam acceleration efficiency is **94.5%**, the beam extraction efficiency is near **100%**.



Beam upgrade of CYCIAE-10

- The beam upgrade is going on → **1mA**
- Some high intensity cyclotron studies:
including strong focusing straight edge sector magnet, high stability RF accelerating system, high efficiency injection, extraction, beam dynamics, etc
- It has laid a solid foundation for the construction of PET cyclotrons.
- For the possible application research related to Boron neutron capture therapy

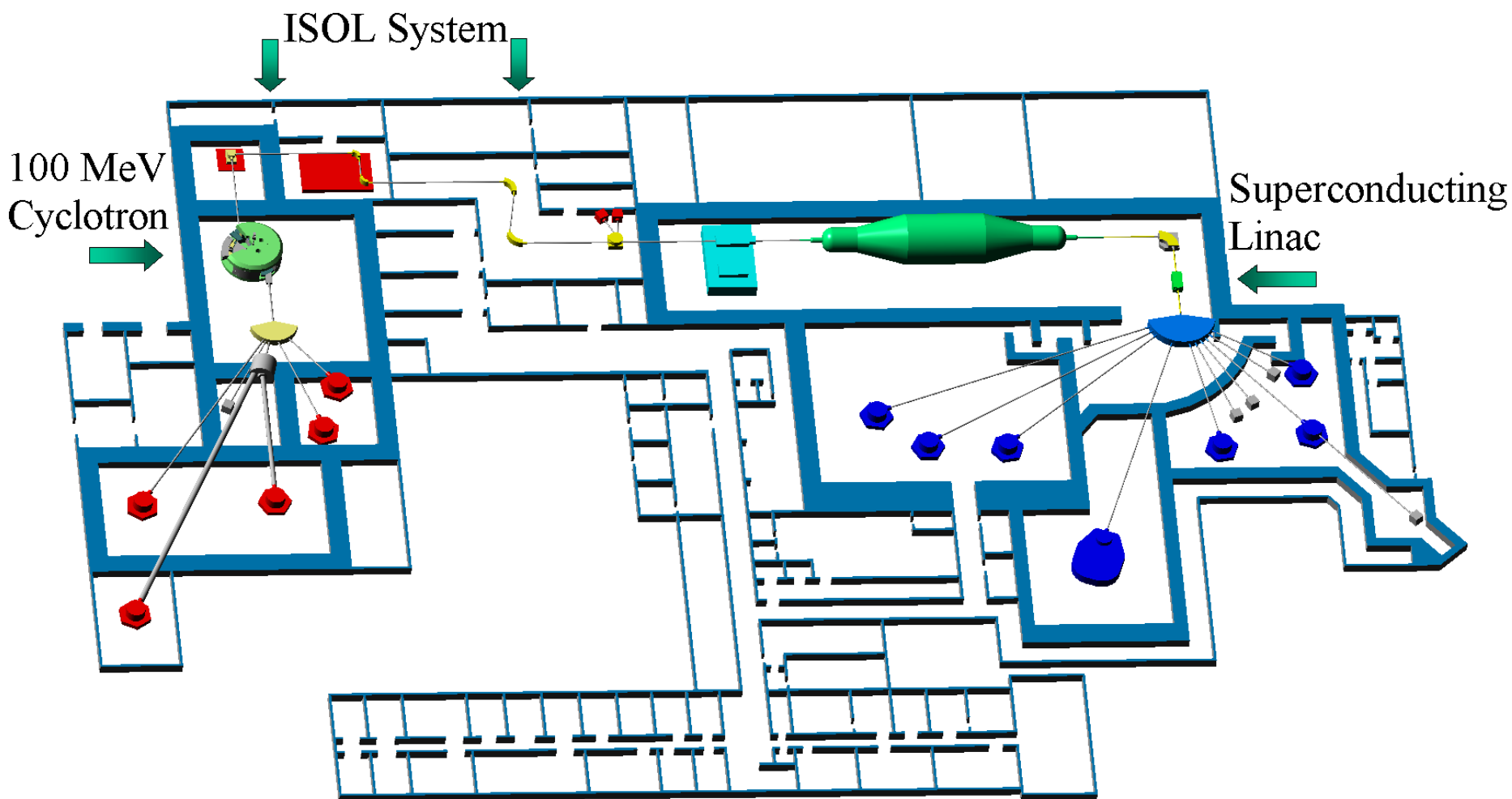
Main progress of CYCIAE-100

**CYCIAE-100 → A New Project of
Cyclotron Based Radioactive Ion Beam Facility:**

→ 75 MeV ~ 100 MeV, 200 μ A ~ 500 μ A: 50kW
→ CYCIAE-100 will get the first beam at the end of 2013!

As one of the main projects at CIAE, the Beijing Radioactive Ion-beam Facility (BRIF) will be used in fundamental and applied research such as **neutron physics, nuclear structure, material and life sciences, medical isotope production.**

Beijing Radioactive Ion-beam Facility (BRIF)



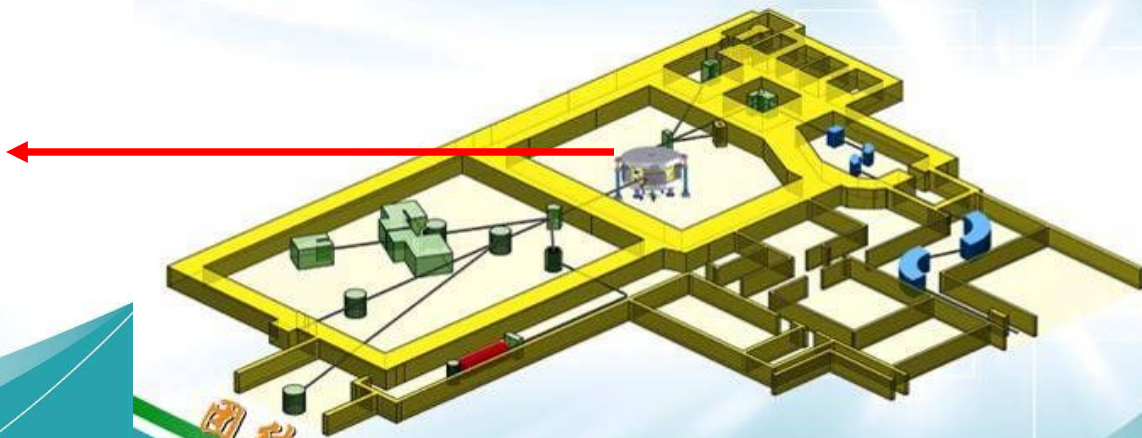
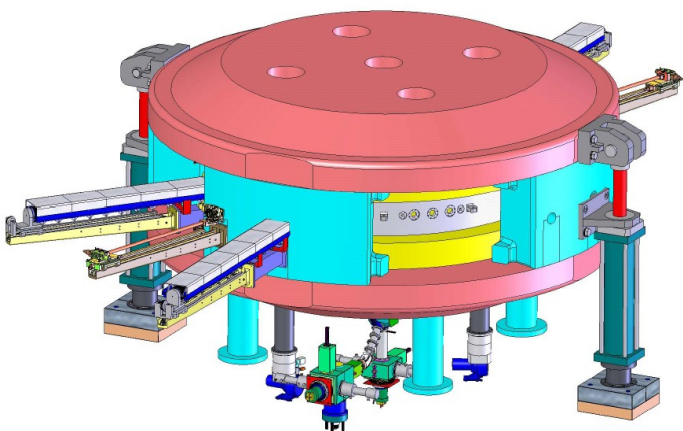
100MeV强流回旋加速器

100MeV强流回旋加速器是BRIF工程的主要组成部分。它能够提供能量75-100MeV连续可调，流强200 μ A的质子束。其特点是：紧凑型、高调变度的磁铁结构；加速电压随半径增加的双D盒谐振腔；强流外部负氢离子源与轴向注入；负氢剥离双向引出。建成后，能独立用于核物理、核医学的基础研究和国防核科技的应用基础研究，同时也能用于产生放射性核束，与串列加速器和超导增能器联机运行。



HI-13串列加速器

串列加速器升级工程

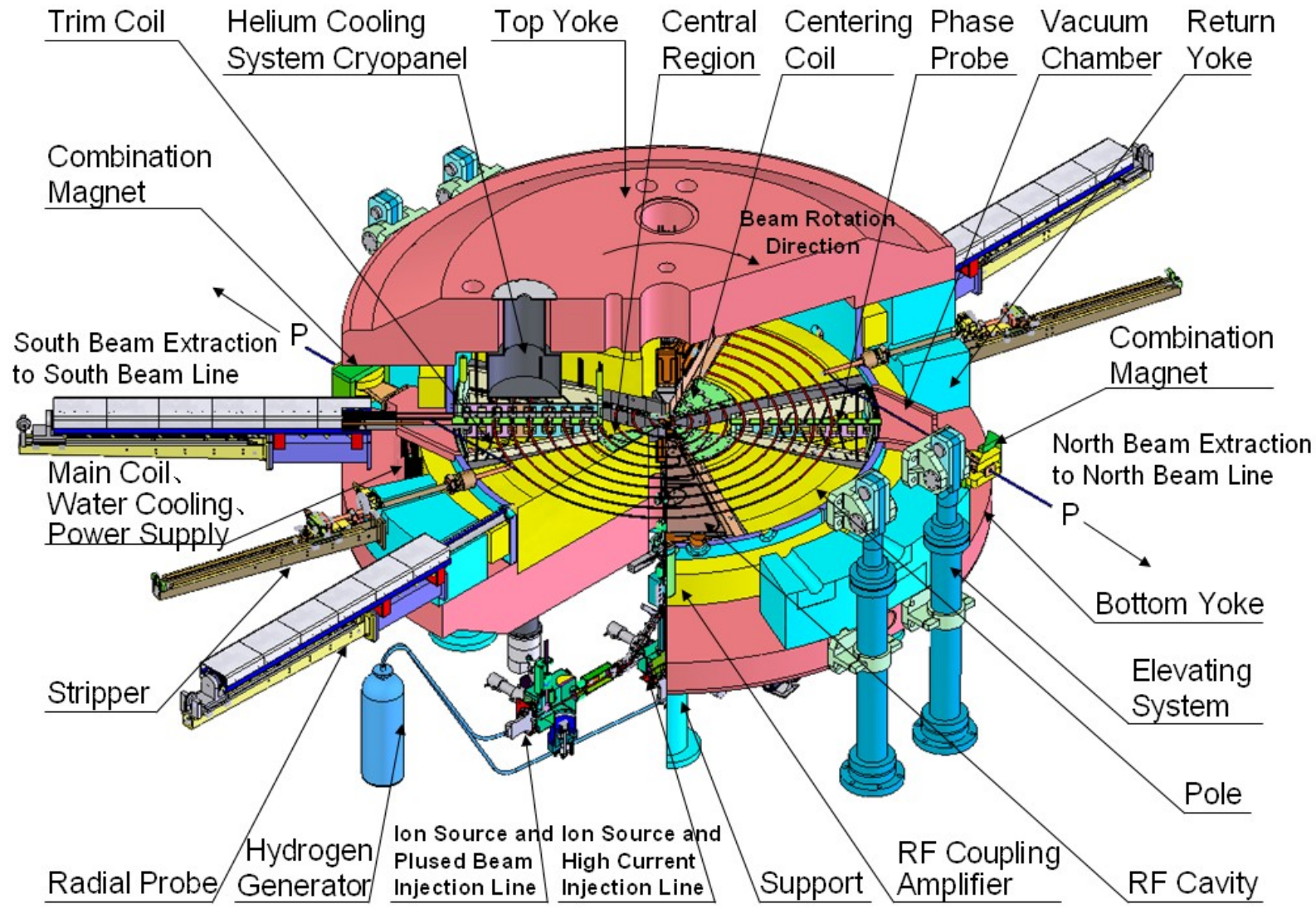


General Description of **CYCIAE-100**

- Based on the basic design requirement of the energy and current for this machine, we decided to use a compact magnet and acceleration with stripping extraction for CYCIAE-100.
- It is a fixed field, four sectors cyclotron.
- Two cavities installed into the valleys of the magnet will accelerate beam 4 times per turn.
- The beam will be injected axially into the central region from two injection lines, for high average current and for pulse beam respectively.



General View of CYCIAE-100



Main Parameters of CYCIAE-100

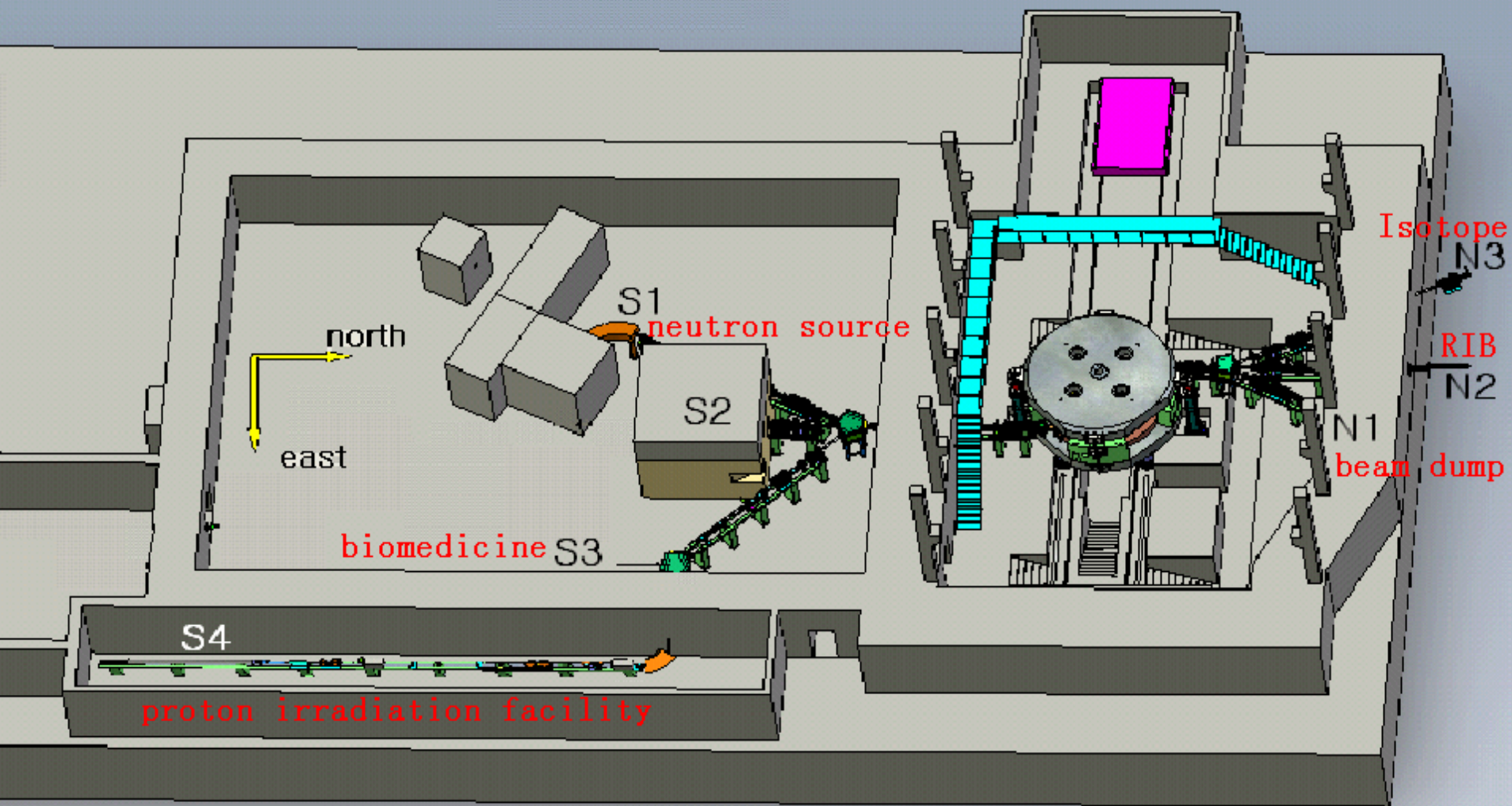
- Magnet

Number of Sectors	4
Sector Angle	$\sim 47^\circ$
Field in Hill	1.35 T
Radius of the Pole	2000 mm
Inner Radius of the Yoke	2410 mm
Outer Radius of the Yoke	3080 mm
Gap between the valley	1200 mm
Gap between the Hills	40~50 mm
Total Weight of Iron	~ 433 t

- RF System

Number of Dees	2	Dee Voltage	60~120kV
Dee Angle	38°	Harmonic Mode	4
Frequency			44.3722 MHz

7 Target Stations for CYCIAE-100



Main progress of CYCIAE-100

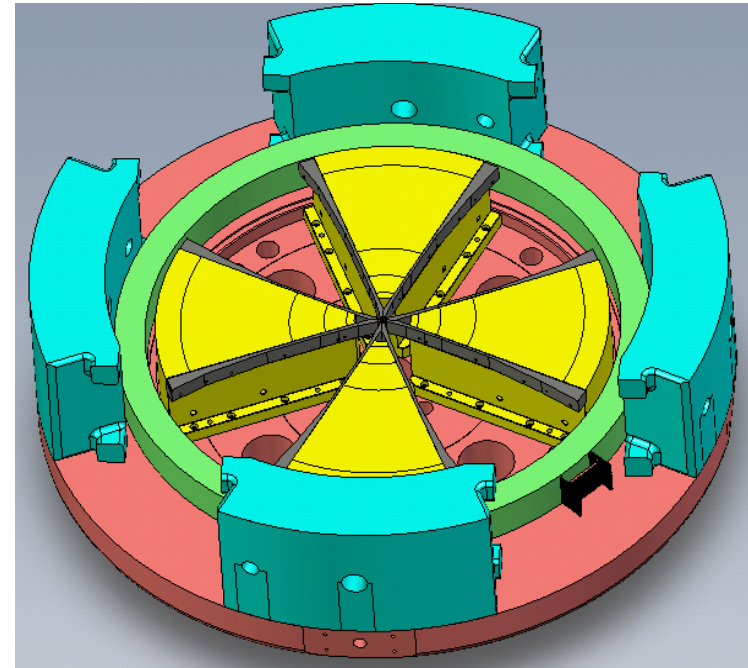
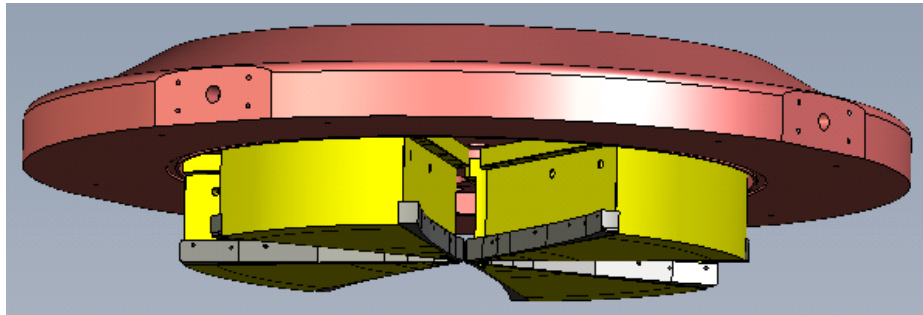
- 2006, the preliminary designs
- 2007~2009 □ the detailed design & construction
- **2010:**
 - ✓ The main magnet in the final assembly stage.
 - ✓ Main magnet coils are ready.
 - ✓ Two 100kW RF power supplies have been tested and the measured f and Q values coincide well with the design for the RF cavity.
 - ✓ The vacuum chamber and elevating system will be completed soon.
 - ✓ Received satisfactory results and passed the formal certification.

Main progress of CYCIAE-100

– Magnet

4 straight sections and the maximal field: 1.35T

Extraction radius of 2m



Dia. \square 6160 mm

Pole Dia.: 4000mm

Height \square 2820 mm

Weight \square 435 t

Cast steel for the top/bottom yokes and return yoke were accomplished in 2008.

The yokes are formed from **5 pots** molten steel pouring together.

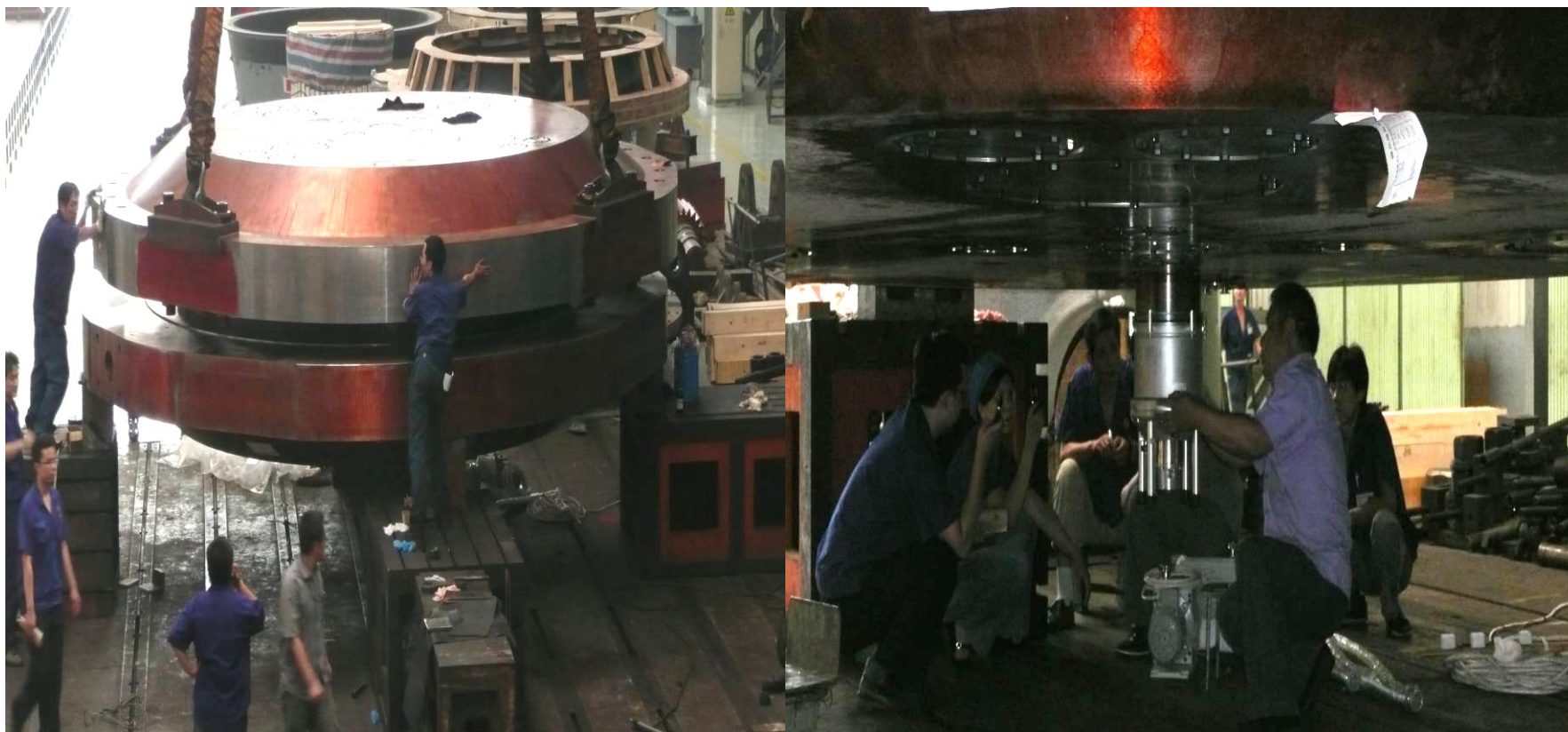




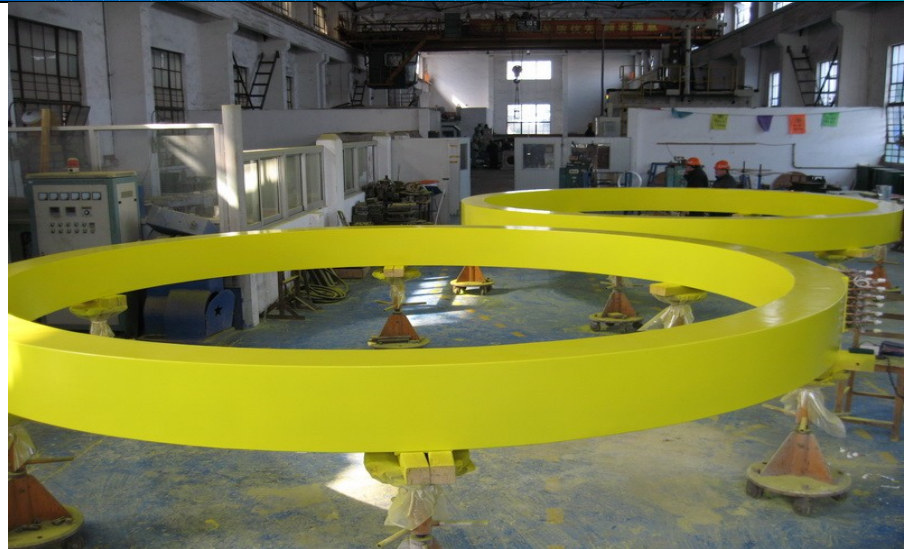
Yokes, Poles, Shimming bars, center plug



**Turn-over of main magnet top/bottom
Yokes: tools for installation of CYCIAE-100**

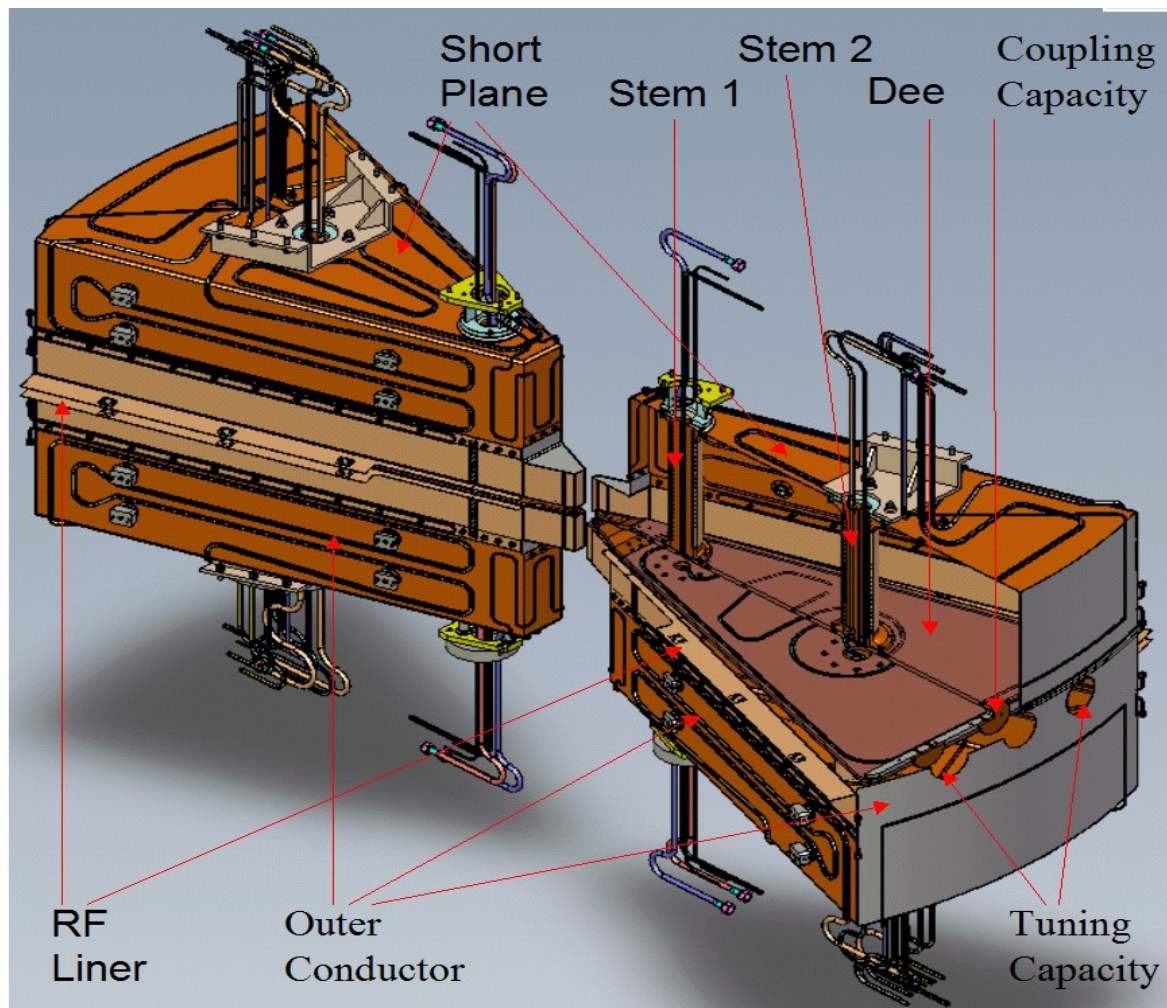


Vacuum checking for top/bottom yokes is under going now. The magnet is expected to be finished by end of 2010.



Main progress of CYCIAE-100

RF System: 2 cavities in the valleys, 2 opposite extraction system

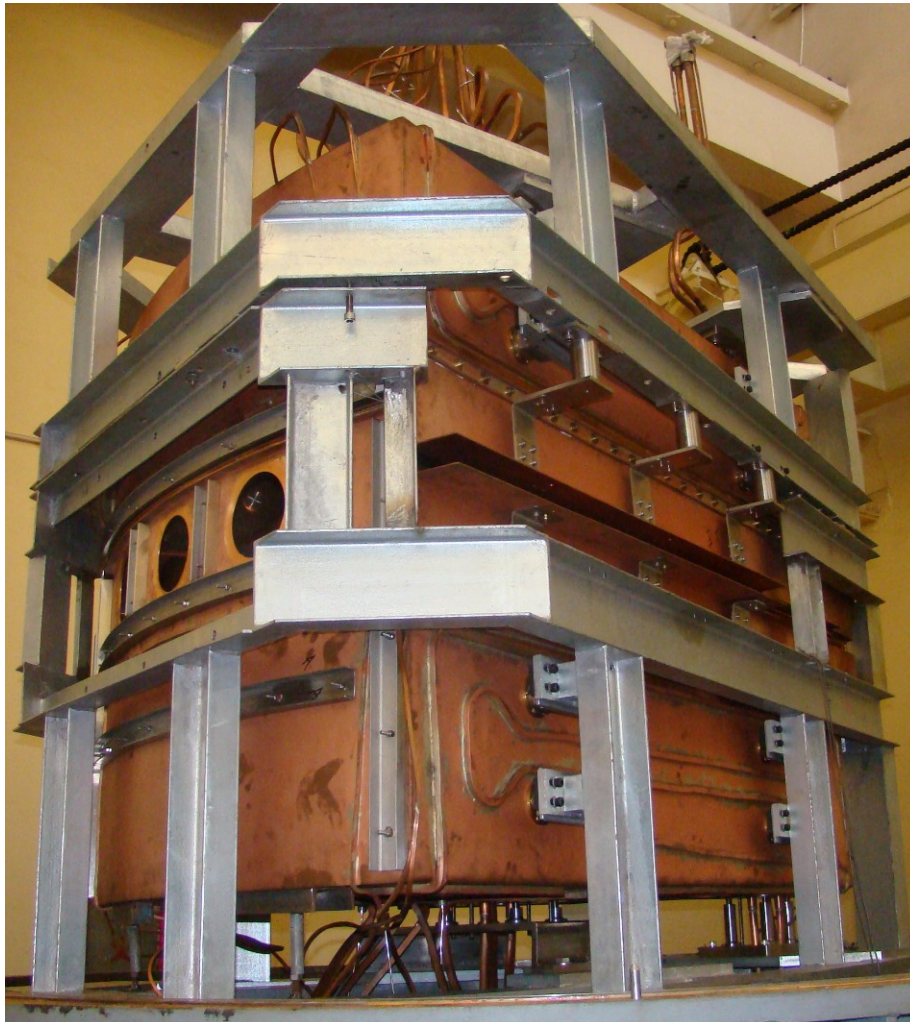


frequency:
44.32 MHz

Q value: **10300**
dissipated power on
the two cavities:
57kW. The voltage:
60kV-120kV

Main progress of CYCIAE-100

Installed test RF cavity



cold measurement
frequency:

45.8 MHz,

Q value:

9300 .

Main progress of CYCIAE-100

- RF System: $2 \times 100\text{kW}$ RF power generators

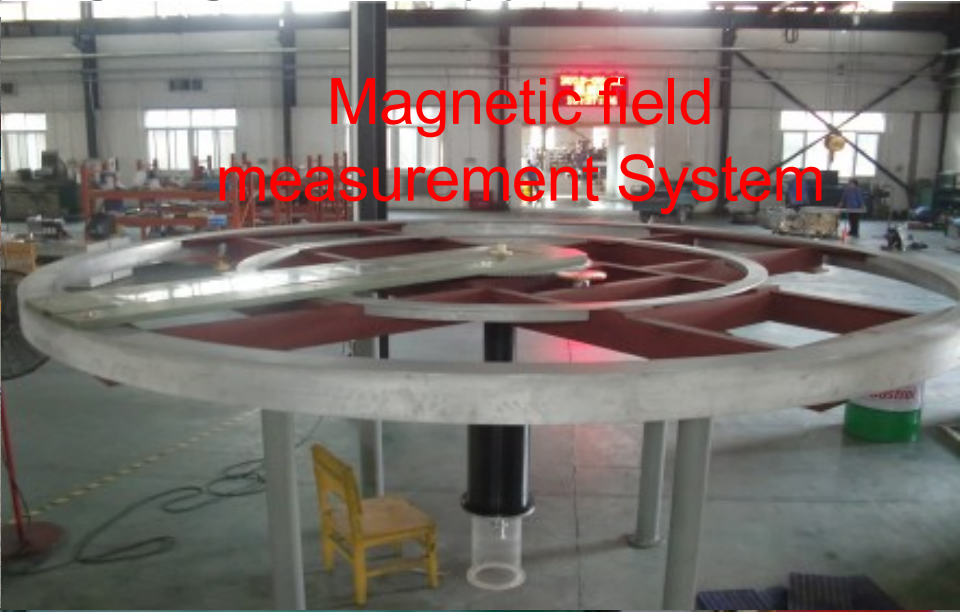


The test cavity is inside the vacuum tank with power.

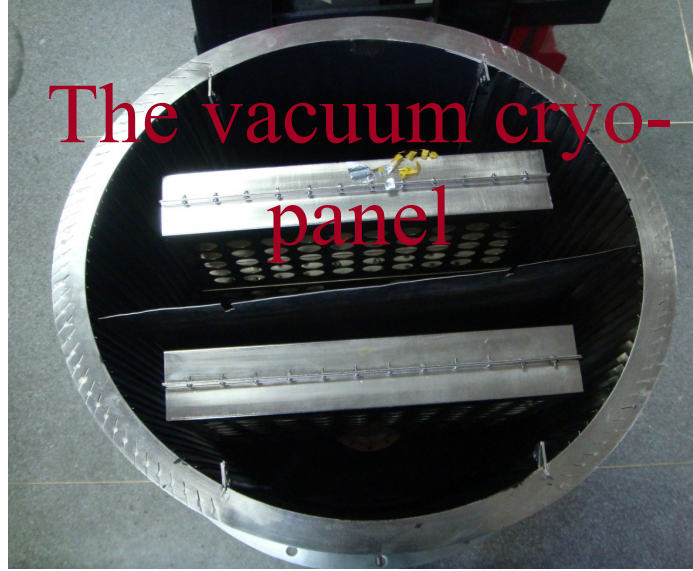
Main progress of CYCIAE-100



Elevating system



Magnetic field measurement System



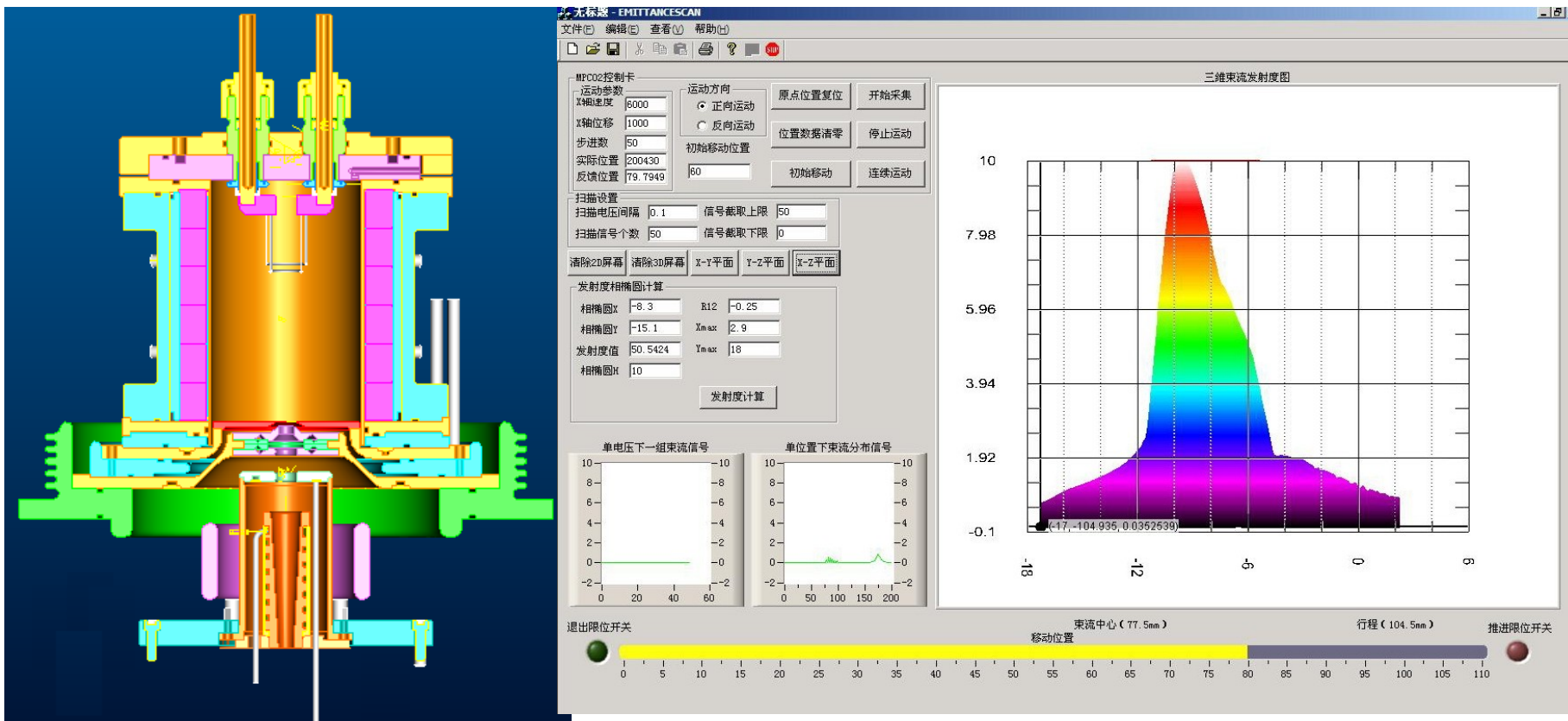
The vacuum cryo-panel



Main vacuum chamber

Main progress of CYCIAE-100

- H- Source



H- ion source test stand have been built: above 10mA, the normalized emittance of 80% of the beam reach 0.45 mm-mrad.

Construction of CYCIAE-14

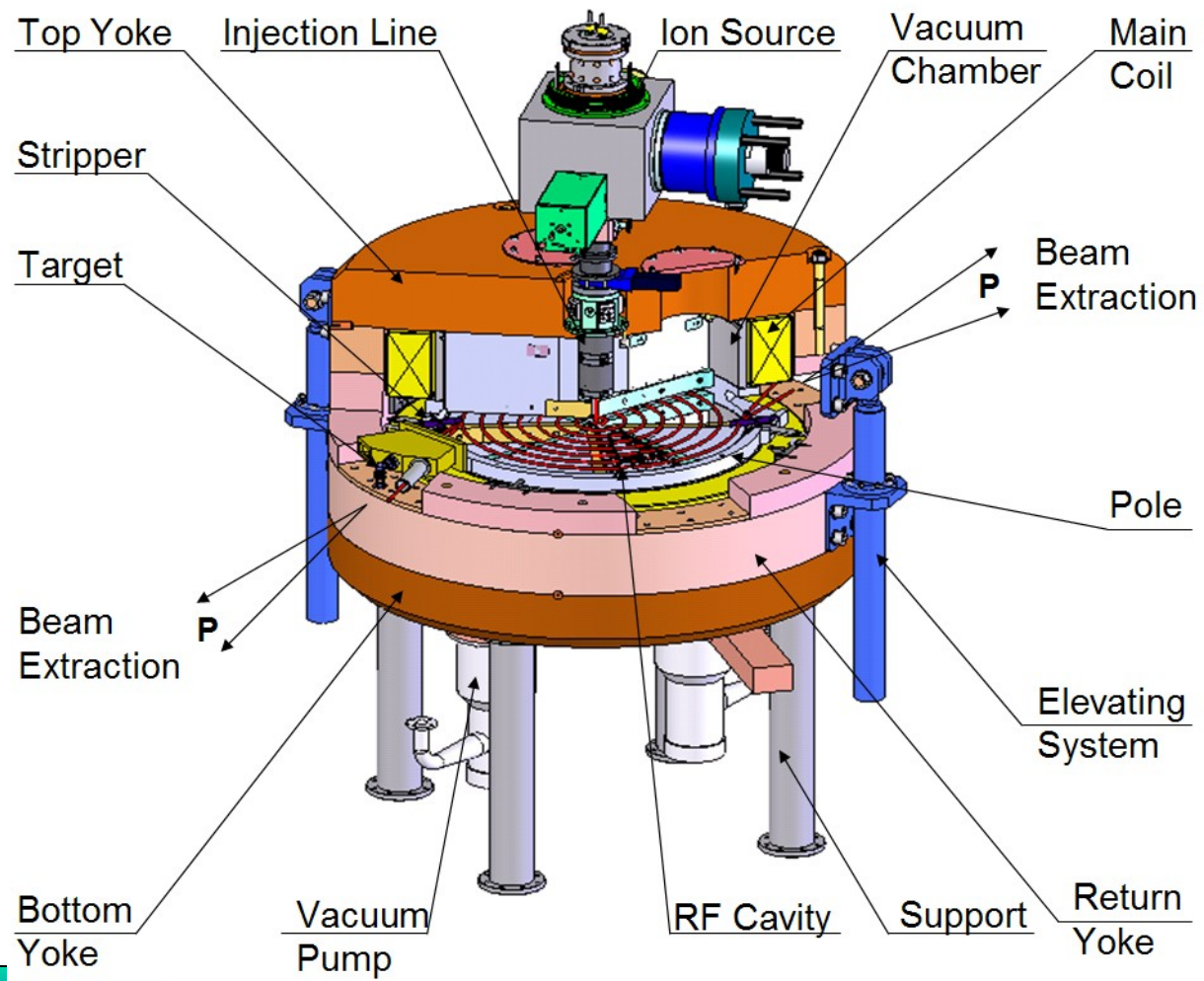
CYCIAE-14 → **Similar to the operating CYCIAE-10**

Design Goal:

→ PET cyclotrons:

**400 μ A ,
14.6 MeV**

First beam will be
got **next year!**



Construction of CYCIAE-14



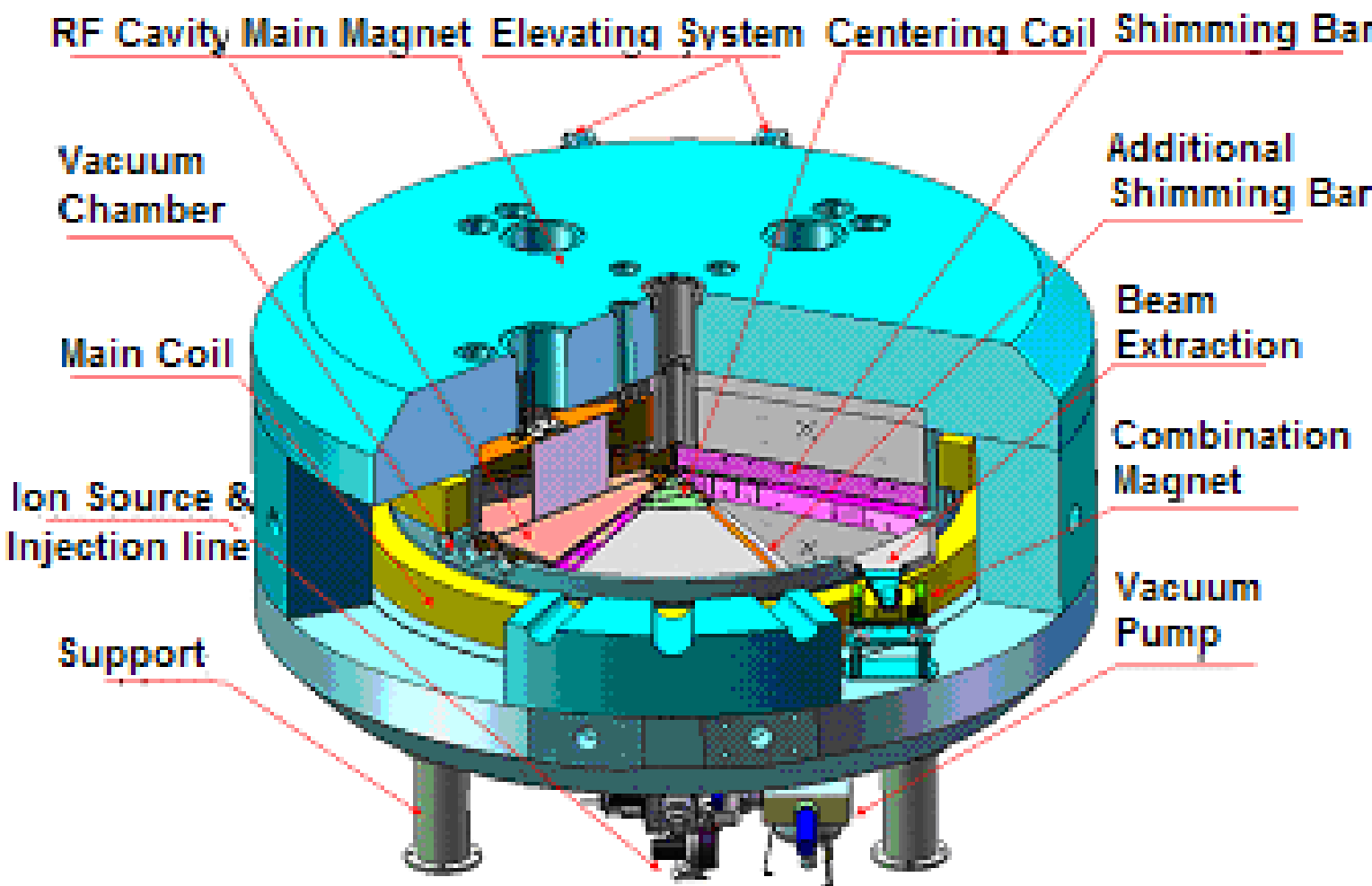


The D-/H- CYCIAE-70

40 μ A/ 18~33 MeV D+, 700 μ A/35~70 MeV H+

RIB production and the field of nuclear medicine.

Based on the design of CYCIAE-100



Concept Design of 5 mA CYCIAE-800

5mA, 100MeV → 800 MeV.

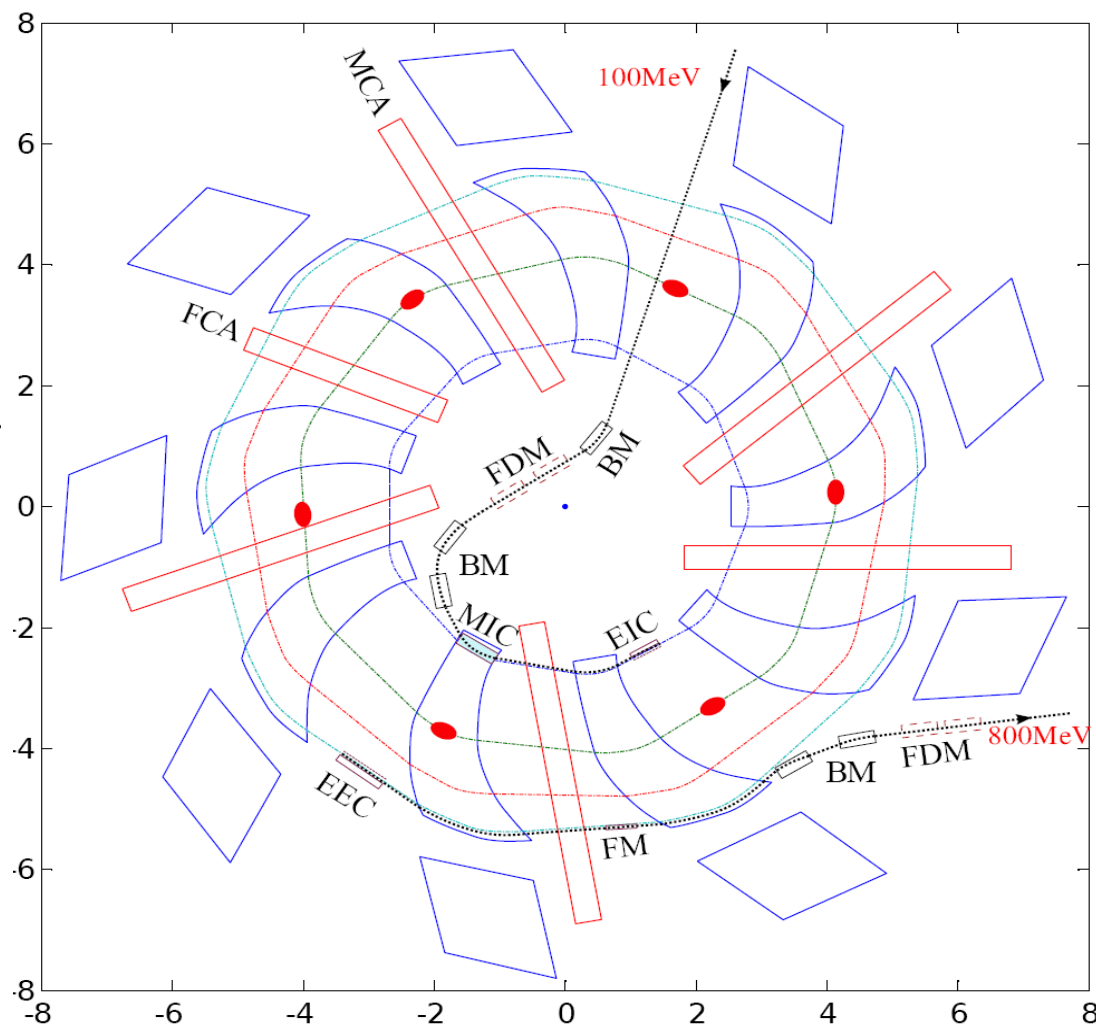
Lots of work are done together with **Werner Joho, Andreas Adelman, Peter Sigg, etc.** from PSI: Layout of CYCIAE-800 is based on the **PSI Ring**.

First step: 0.5mA CYCIAE-100 as injector

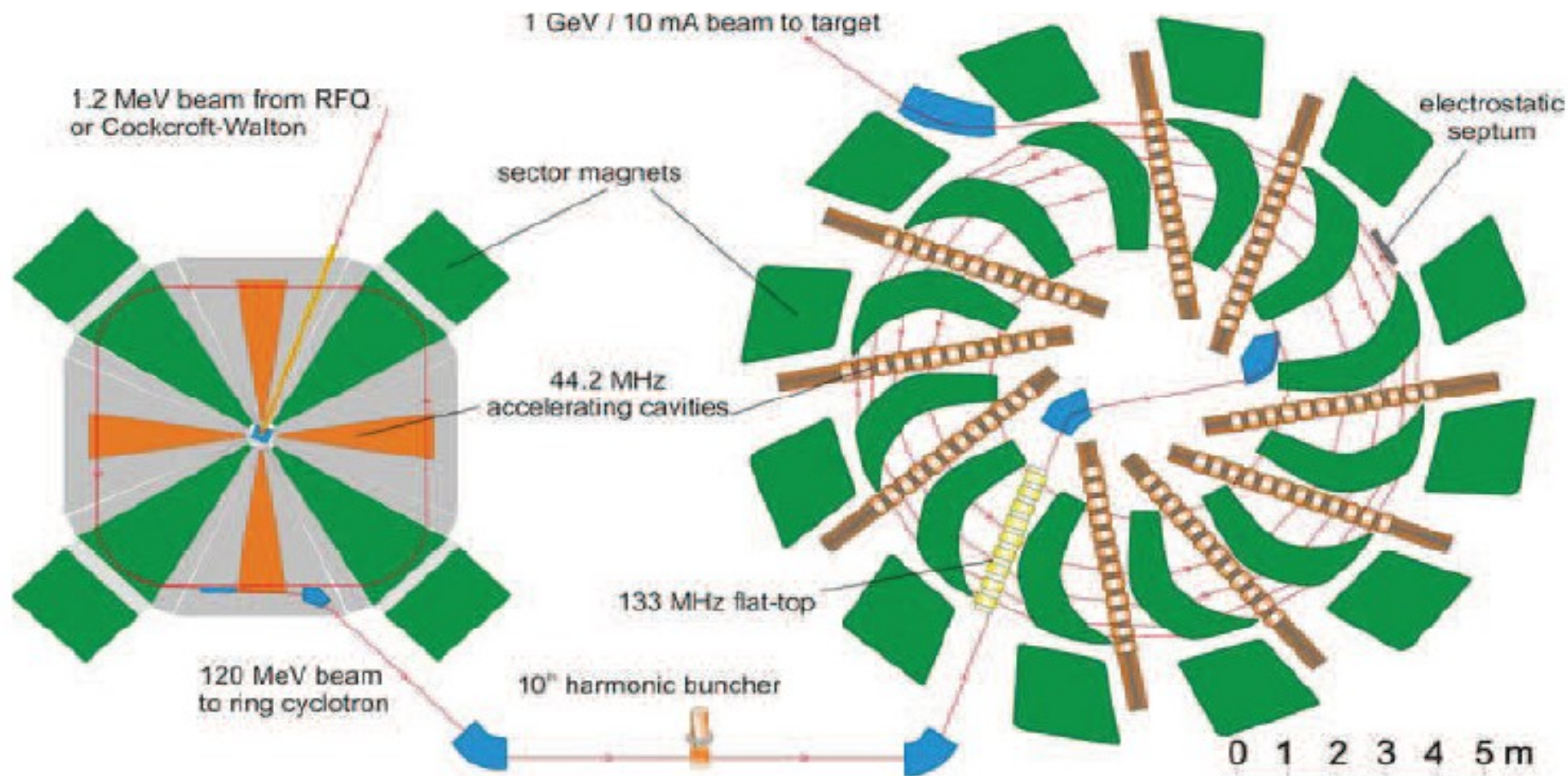
Second step: New 5mA 100MeV cyclotron. → **4MW** beam power.

Main purpose for 150MW_{th}

ADS demonstrator.



10mA, 1GeV PSI 'Dream Facility'



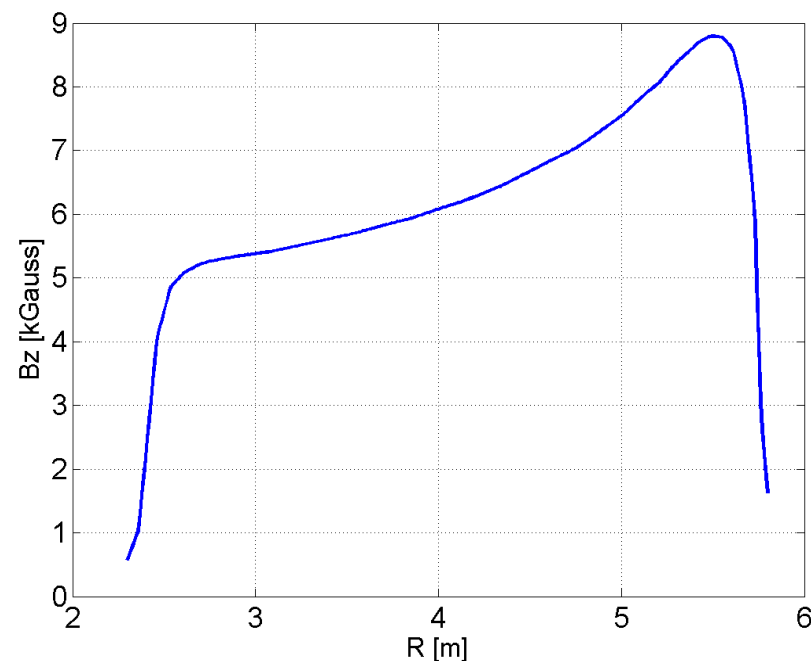
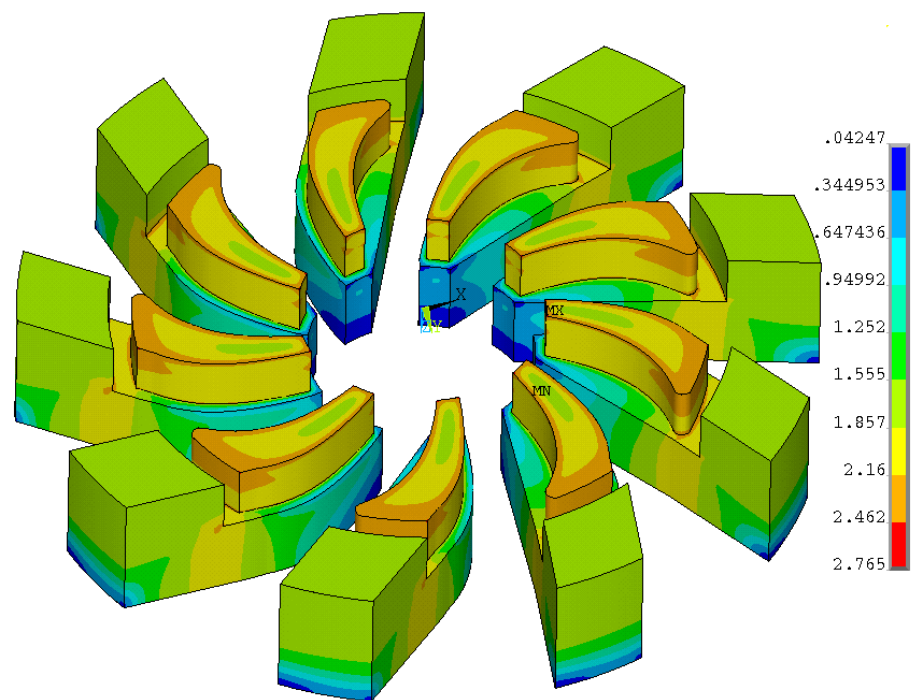
10MW beam power for 375MW_{th} ADS burner:

J.Grillenberger, M. Seidel, PSI, Beam Dynamics Newsletter, No. 49, p61. Aug. 2009.

Concept Design of 5 mA CYCIAE-800

Item	Value
Sector number	9
Kinetic energy (MeV)	100→800
Max Magnetic Field(T)	1.5 – 2.00
Average orbit radius (m)	2.76-5.42
RF frequency(MHz)	44.37
Peak RF voltage (MV)	1.0
Harmonic number	6
Main cavity number	5
Flat-top cavity number	1 or 2
Q _r /Q _z at extraction	1.55/1.40
dR/dn at extraction (mm)	7 (centering injection)

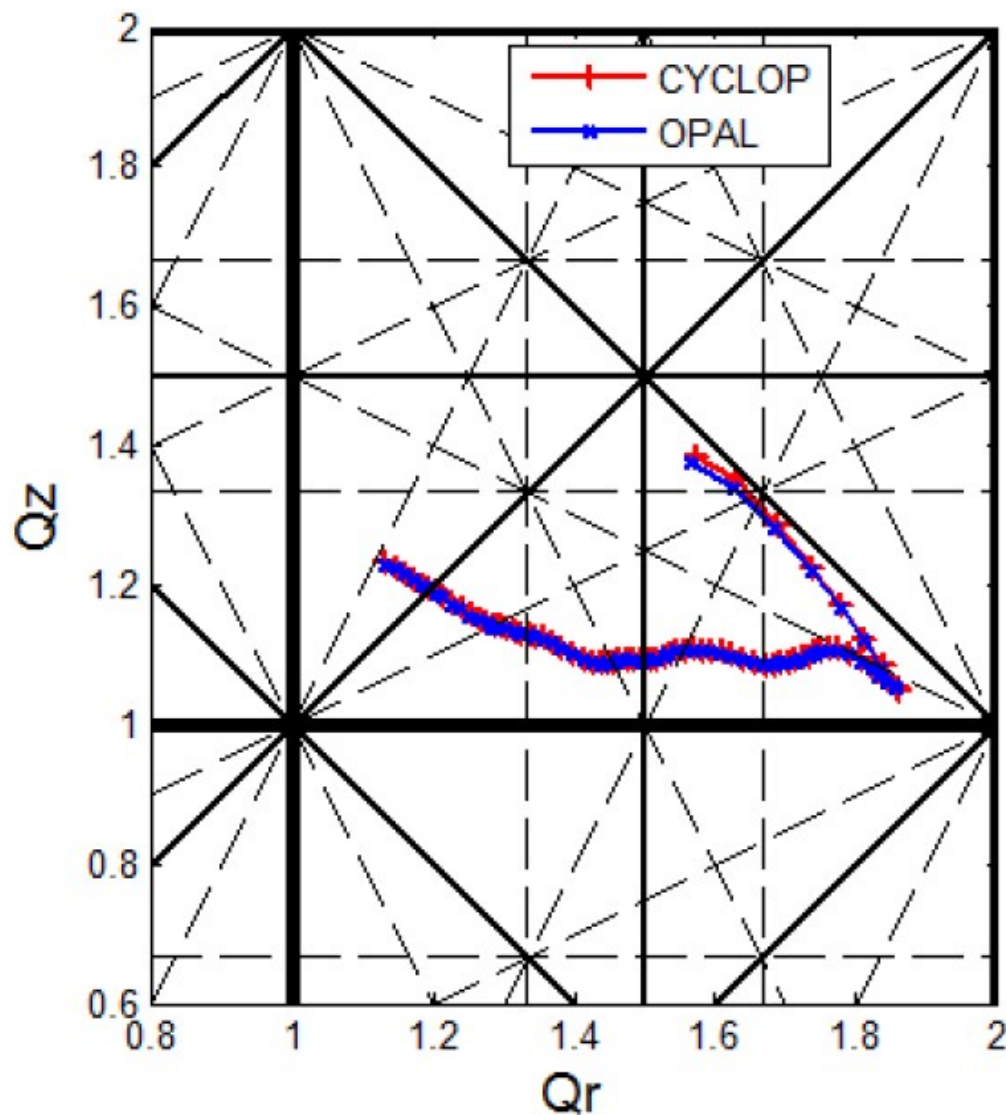
Concept Design of 5 mA CYCIAE-800



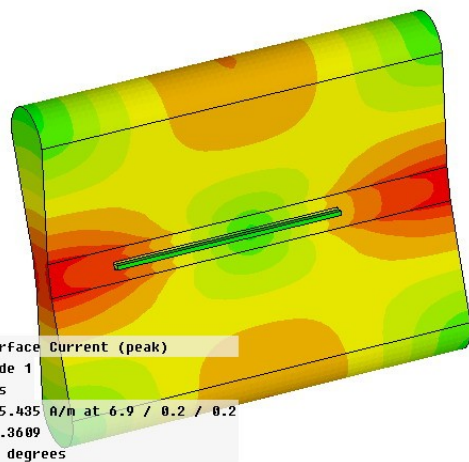
The inner/outer radius of pole (mm)	2460/ 5700
The inner/ outer radius of Yoke (mm)	6200/ 8000
The width of magnet angle (°)	13.6 – 17.8
The spiral angle (°)	0 – 46

Concept Design of 5 mA CYCIAE-800

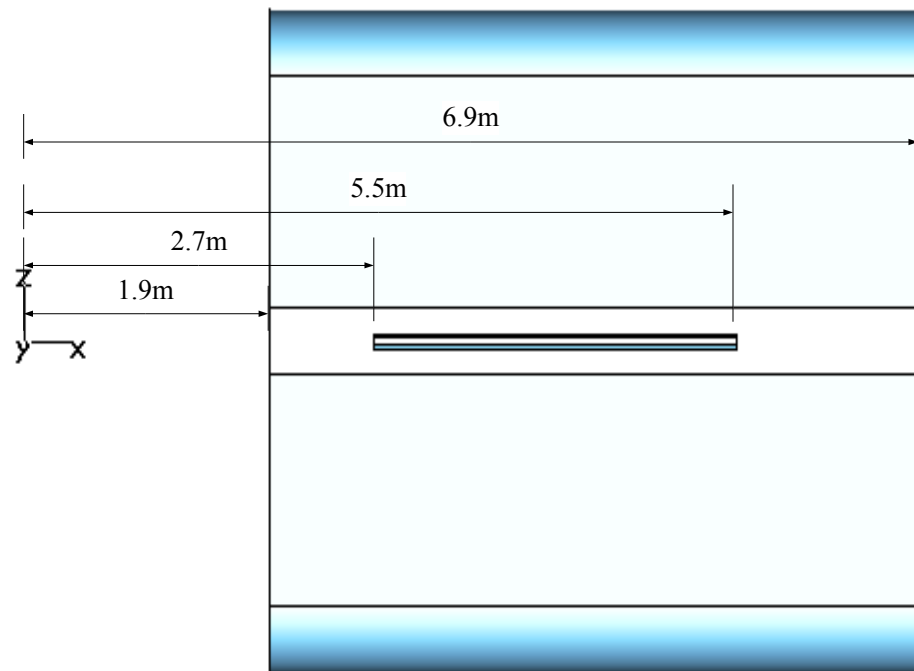
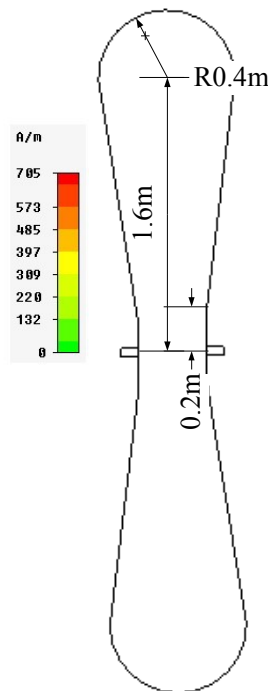
Tune diagram:
No Space charge



Concept Design of 5 mA CYCIAE-800



Type: Surface Current (peak)
 Monitor: Mode 1
 Component: Abs
 Maximum-3d: 705.435 A/m at 6.9 / 0.2 / 0.2
 Frequency: 44.3609
 Phase: 90 degrees



Cavity parameters are scaled from the existing 50.6MHz **PSI** cavity

Peak Voltage (MV)	1.0
Frequency (MHz)	44.37
Power (MW)	1.5

SUMMARY

- **A remarkable progress** has been achieved in the past few years in operating CYCIAE-10 and in the design, construction and testing components of CYCIAE-100.
- The most of key equipments of **CYCIAE-100** have been fabricated or will be finished by the end of this year. The first beam will be got at the end of **2013**.
- The design of a **D-/H-** CYCIAE-70 is done.
- Preliminary design study of 5mA CYCIAE-800 is existing.



Welcome to visit CIAE, Beijing