

# The design of hybrid x-ray detector using quantum size effect

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## 1. INTRODUCTION

In current radiography diagnostic imaging area, there is a tendency shifting from film method which is an existing analog method to Digital Radiography (DR) which is a digital method. Radiograph conversion method is divided into two groups in DR as follows: a direct conversion method and an indirect conversion method. A direct conversion method is a process which converts radiation directly into an electrical signal using photoconductor. An indirect conversion method is a process which converts radiation into light, and then visualizes an image. Each of the methods has weak points as well as strong points, and what we attempt to do is to fuse two methods into one to maximize strong points by using only one material. CdTe has been considered as the direct conversion material because it generates electron hole pairs at radiation exposure. However, as the technology of quantum dot has been rapidly developed, it is discovered that CdTe can be used as phosphor because the properties of CdTe can be changed when it becomes quantum size. Therefore, in this study, CdTe is manufactured in bulk form, and being utilized as photoconductor. At the same time, it is synthesized nano-sized, and utilized as phosphor. To be specific, this system works as follows: First, an x-ray is converted into light on a nanoscale phosphor layer, and then the light is emitted on a photoconductor layer. The emission wavelength range of the phosphor layer was controlled to be coincided with the absorption wavelength range of the photoconductor. The change of electronic energy level density depending on the size of a crystal within a nano-particle affects optical and electrical characteristics, which reflects the quantum size effect. On account of this effect, one material can be utilized as two different kinds of layers, the photoconductor layer and the phosphor layer, by regulating the size of the material. As a result, by changing the emission wavelength with the size control of a particle, the most appropriate absorption wavelength for a photoconductor in the bulk state can be emitted from a nanoscale phosphor. The goal of this study is to confirm the feasibility of a confused diagnostic radiography imaging detection system using the quantum size effect.

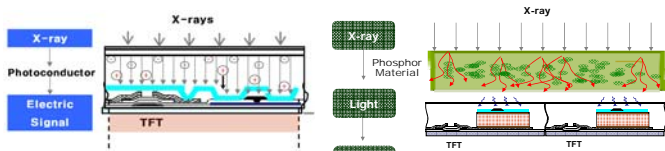


Figure 1. Direct conversion schematic diagram

Figure 2. Indirect conversion schematic diagram

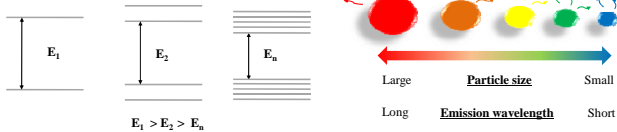


Figure 3. Quantum Size Effect: The change of electronic energy level density depending on the size of a crystal within a nano-particle affects optical and electrical characteristics, which reflects the quantum size effect.

## 2. EXPERIMENTAL PROCEDURE

### Photoconductor layer fabrication

As the method of depositing the CdTe film, this study adopted the close-spaced sublimation method.

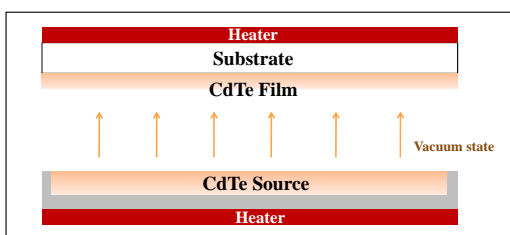


Figure 4. Photoconductor layer deposition Method: The Close-spaced sublimation method (It is normally used by photovoltaic area) substrate temperature: 500 °C, Source temperature: 650 °C

### Luminescence layer fabrication

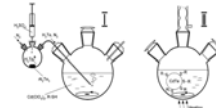


Figure 5. Schematic presentation of the synthesis of aqueous solution CdTe nano-scale phosphor.

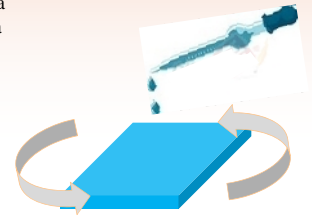


Figure 6. Nano-phosphor deposition Method: Multilayer spin coating

First stage: The formation of CdTe precursors by controlling H<sub>2</sub>Te gas.  
Second stage: The formation and growth of CdTe nanocrystals promoted by reflux.  
Third stage: Spin coating of the fabricated nano-scale phosphor

### Hybrid detector fabrication process

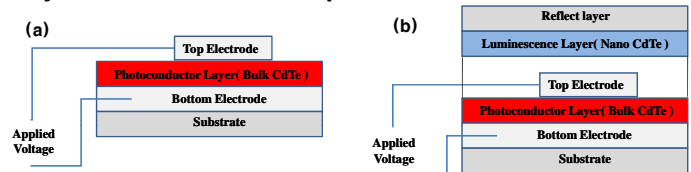


Figure 7. Structure of X-ray conversion system with CdTe: (a) conventional structure (b) Hybrid Structure

### Fabrication

CdTe photoconductor was manufactured using the close-spaced sublimation method, and it had a 50 μm thickness and a 3 x 3 cm<sup>2</sup> of width. CdTe nano-scale phosphor was synthesized using an aqueous solution method, and it was 2 nm in size. The radiation wavelength of the synthesized nano-scale phosphor was matched with the absorption wavelength of CdTe photoconductor. A reflective layer was placed on the phosphor layer to increase efficiency. A spacer was placed between the photoconductor layer and the phosphor layer, and ITO was used as an electrode.

### Measurement

Luminescence efficiency of nanoscale phosphor was measured using PL spectroscopy, and generated signals from the photoconductor were measured using an electrometer and oscilloscope.

## 3. RESULT & DISCUSSION

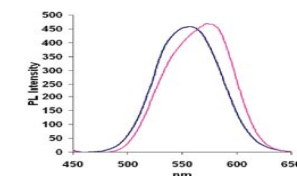


Figure 8. Nano phosphor PL Spectrum

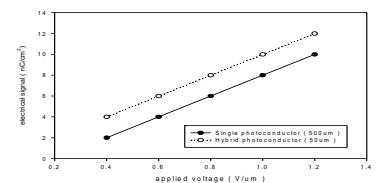


Figure 9. Electrical signal comparison of single photoconductor

## 4. CONCLUSION

- In this study, we found the feasibility of a confused diagnostic radiography imaging detection system using a quantum size effect.
- It is possible to change the emission wavelength range by regulating the size below 10 nm of phosphor, which is called the quantum size effect. In this study, we synthesized nano-scale phosphor for 550 nm of emission wavelength, which matched the absorption wavelength of bulk CdTe. Also, as a result of PL, we obtained phosphor with 550 nm of emission wavelength. It increases the absorption efficiency of the photoconductor layer.
- The hybrid system can have a low applied voltage because the thickness of the hybrid system photoconductor layer is thinner than the thickness of the general CdTe photoconductor layer. This photoconductor is possible because the phosphor layer converted x-rays, which have high transmittance into visible light, which has low transmittance. It eliminates the disadvantage of the direct method as high applied voltage.
- In the case of signal, the results showed around 2 nA/cm<sup>2</sup> higher sensitivity than that of reference data. The result is not epoch-making, but it is high enough to judge the feasibility of a confused x-ray detector.
- Further studies about absorption efficiency, thickness control, distance control of space, and blurring effect are necessary to optimize the structure of a hybrid system.

## 5. Acknowledgment

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