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Novel Actinide Target Making Method: Spin Coating Assisted Combustion Synthesis



Ashabari Majumdar

Funded by NNSA, Grant # DE-NA0003888 and DE-NA0004093)

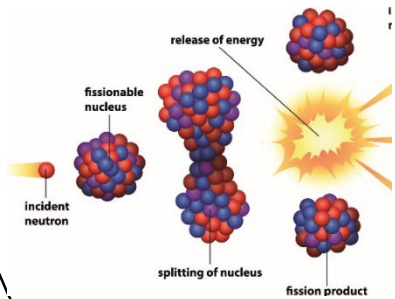


Actinide Research

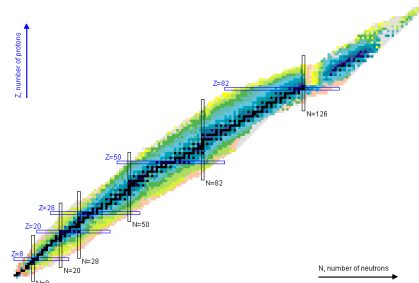
Fundamental Science



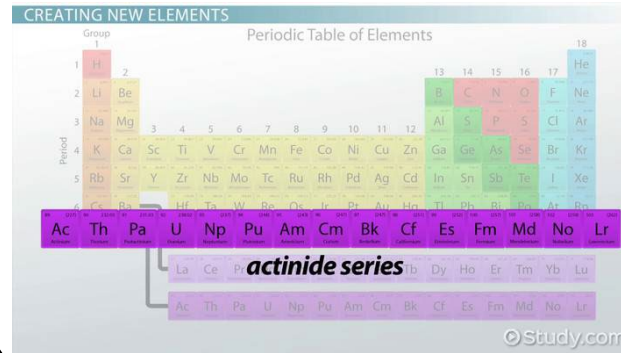
Elemental abundances



Fission and neutron capture



Nuclear structure and properties



Applications



Stockpile stewardship program



Nuclear medicine

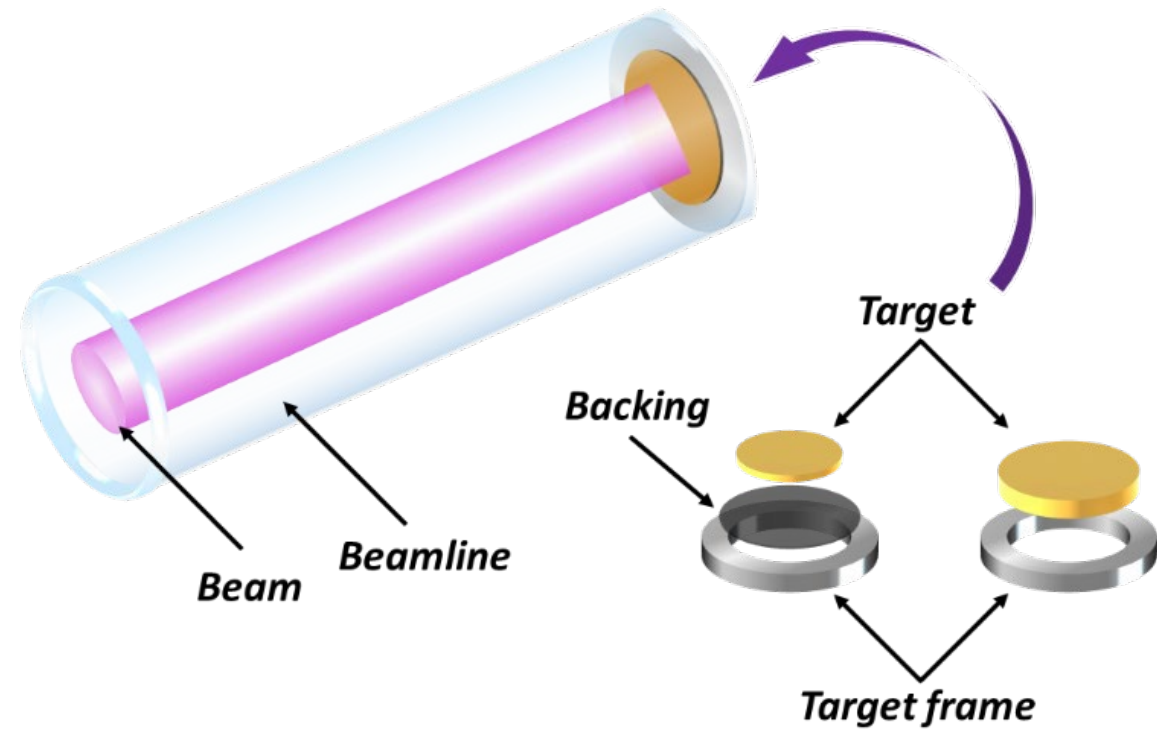


Nuclear power plants

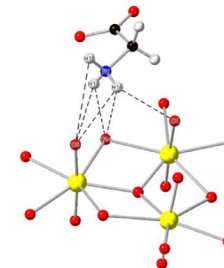
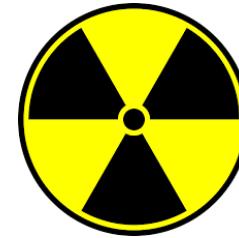
Importance of Targets

Ideal targets are

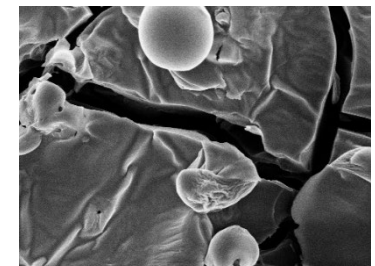
1. Highly uniform
2. Stable under irradiation
3. Cost efficient



Actinide Properties

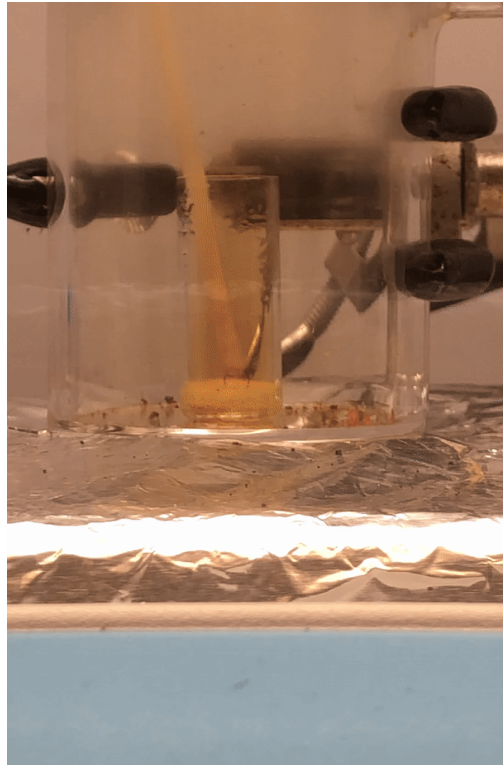


Target Making Limitations

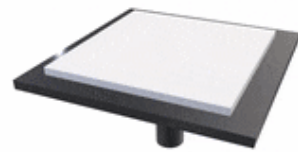


S. Dede et al., Actinide Target Materials for Nuclear Physics Measurements: A Review article (in preparation)

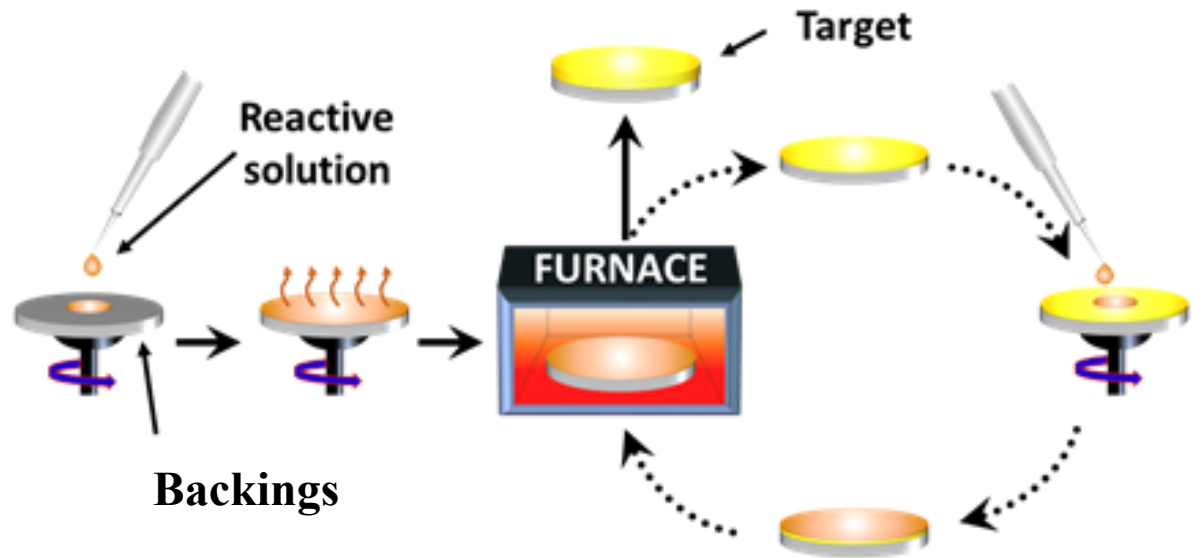
Novel Method for Target Making



Solution Combustion
Synthesis

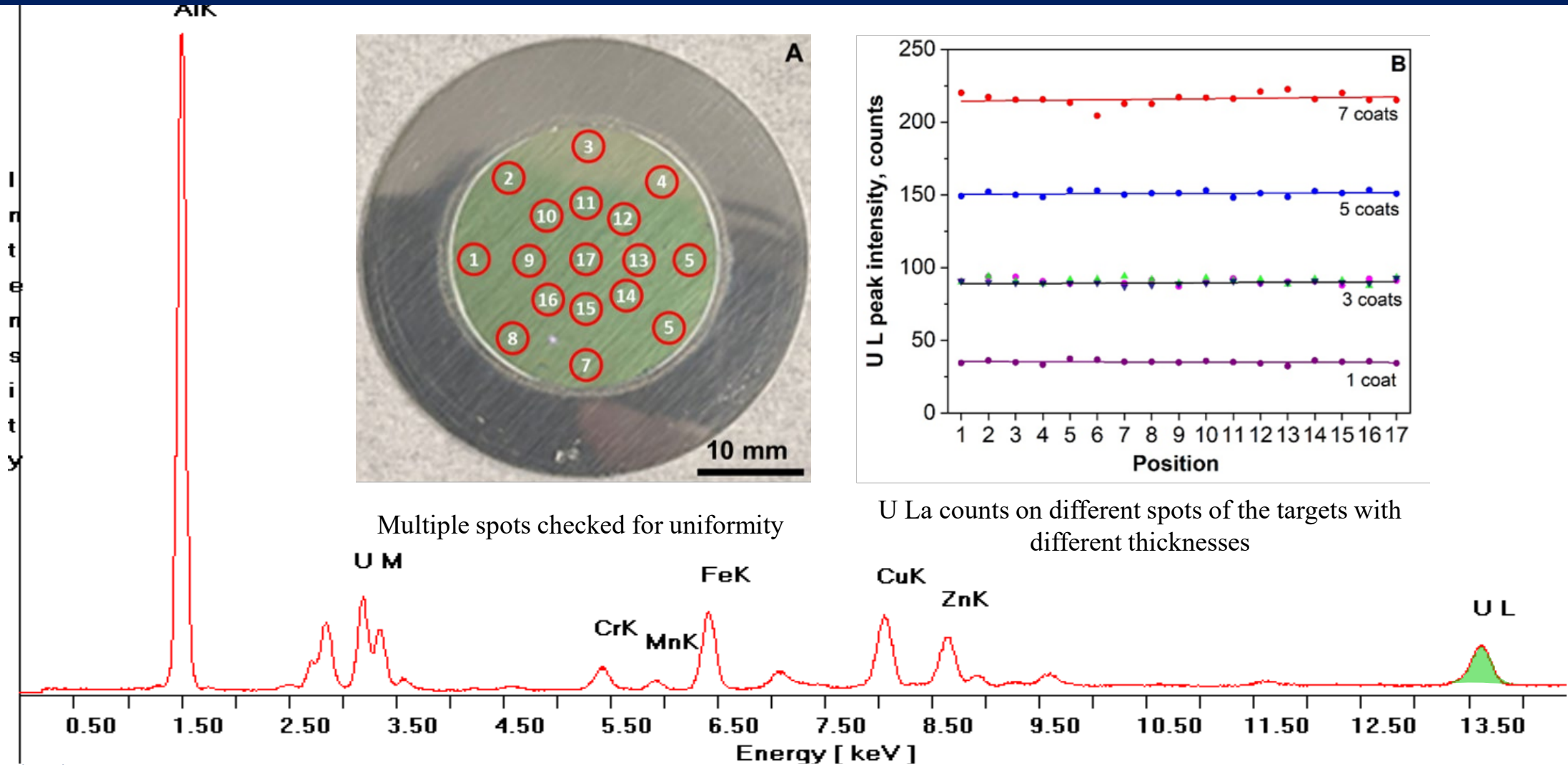


Spin Coating



Spin Coating Assisted
Combustion

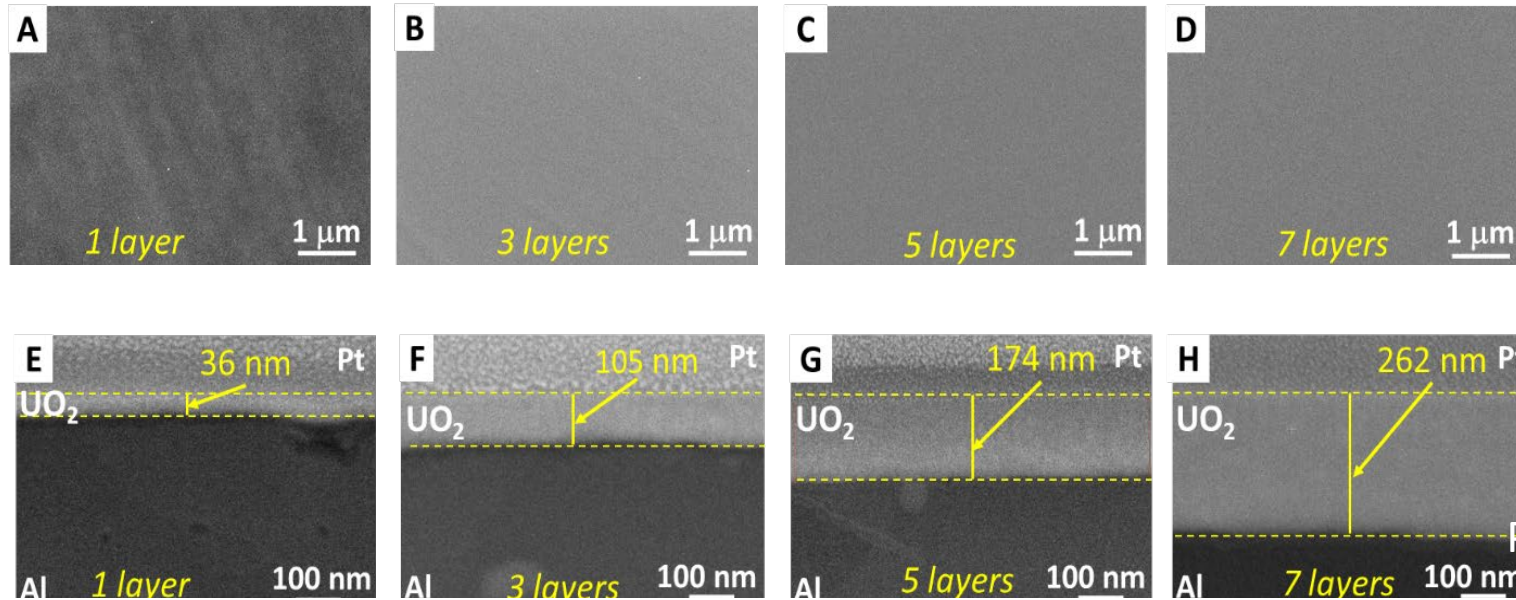
Uniform and Reproducible



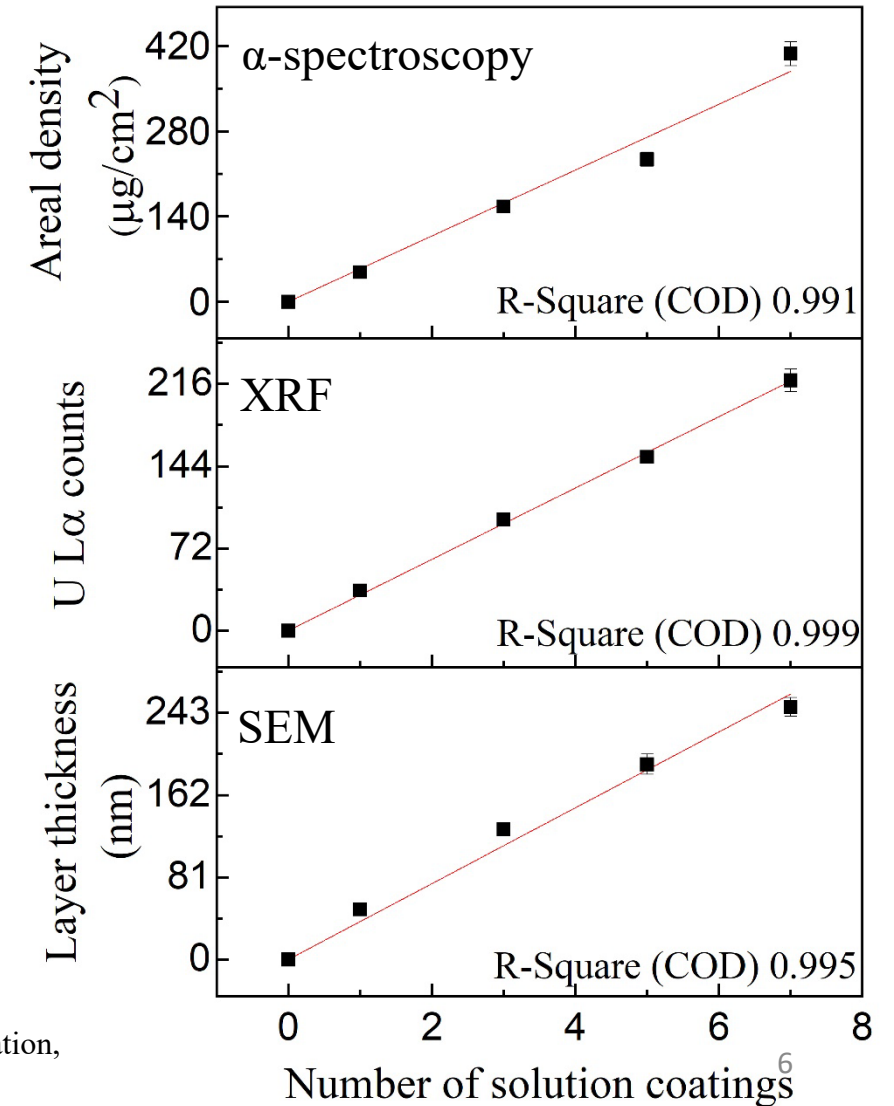
Multiple spots checked for uniformity

U La counts on different spots of the targets with different thicknesses

Controlled Thickness



Surface (A-D) and cross-sectional (E-H) SEM images of samples with increasing UO₂ layer thickness on Al substrate.



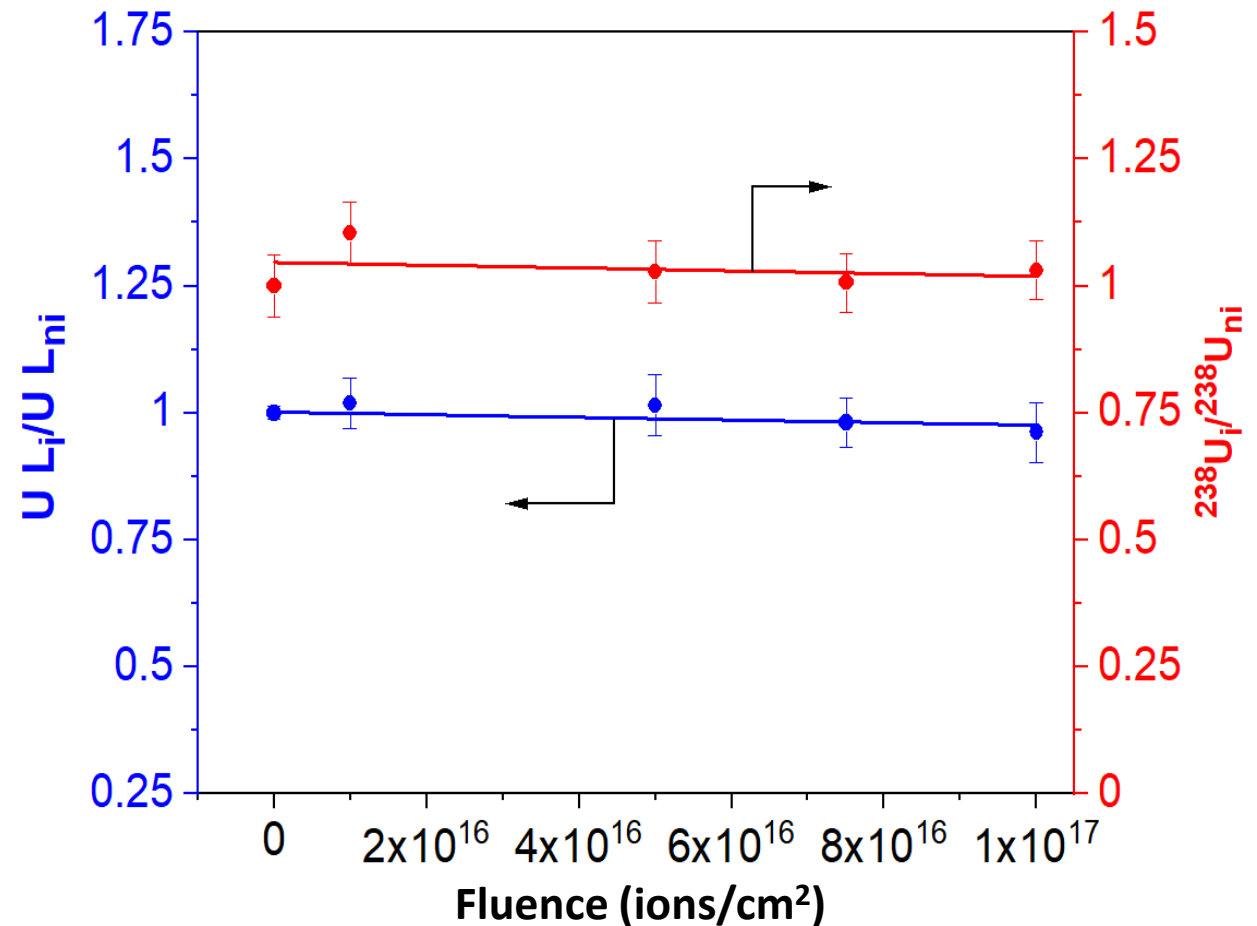
Robust Under Ion Irradiation

Ar²⁺ beam at energy 1.7 MeV
Fluence up to 10¹⁷ ions/cm²

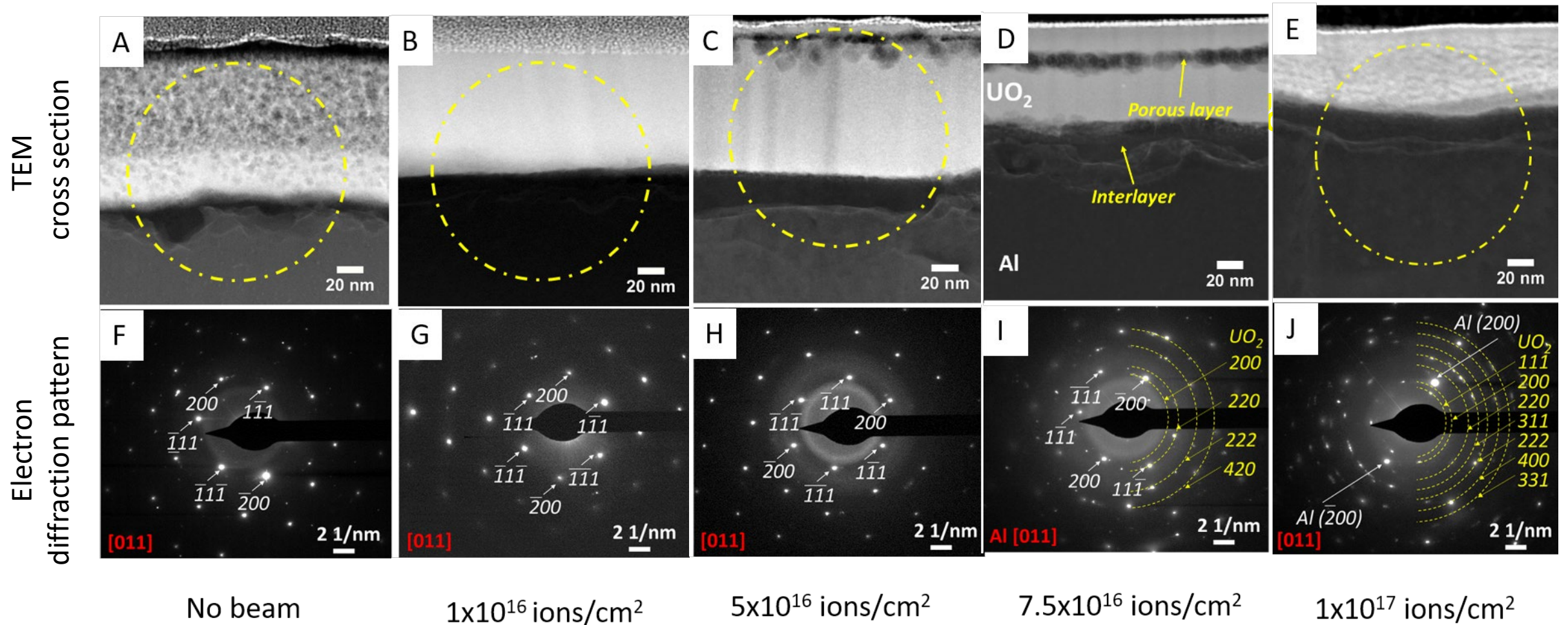


5U St. Ana accelerator
University of Notre Dame

$U_{\text{irradiated}}/U_{\text{non-irradiated}}$
X-Ray Fluorescence Spot scans (left Y axis)
 α -spectroscopy (right Y-axis)



Chemical and Structural Changes





Irradiation-Driven Restructuring of UO_2 Thin Films: Amorphization and Crystallization

Ashabari Majumdar, Khachatur V. Manukyan*, Stefania Dede, Jordan M. Roach, Daniel Robertson, Peter C. Burns, and Ani Aprahamian

✔ **Cite this:** *ACS Appl. Mater. Interfaces* 2021, 13, 29, 35153–35164

Publication Date: July 16, 2021 ▾

<https://doi.org/10.1021/acsami.1c08682>

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Supporting Info (1) »

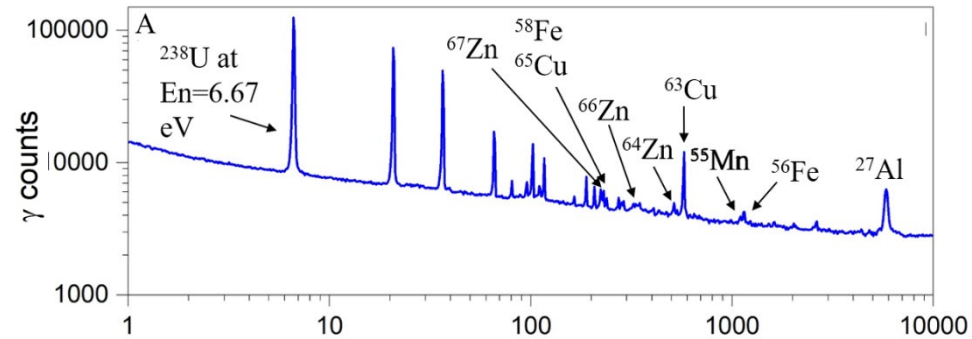
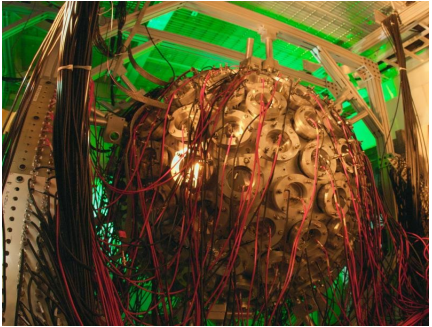
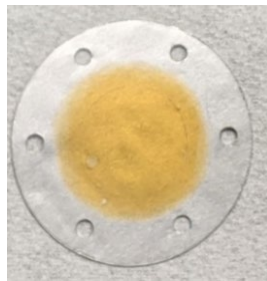
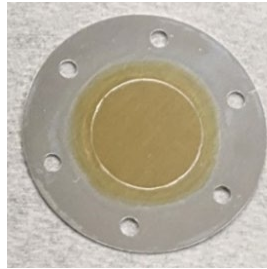
SUBJECTS: Deposition, Grain, ▾

Target Purity and Consistency

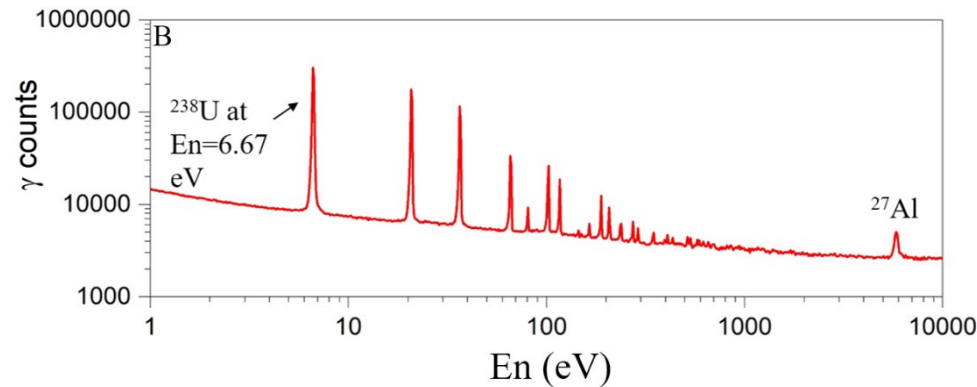
Beam: neutrons

Detectors: DANCE

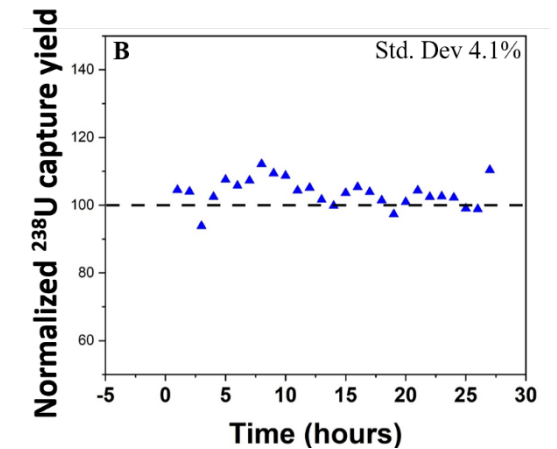
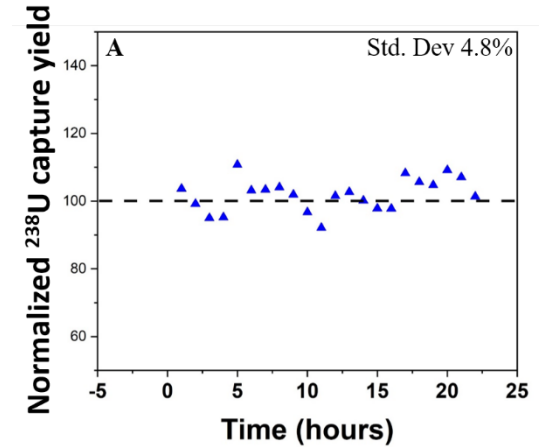
At Los Alamos National
Laboratory US



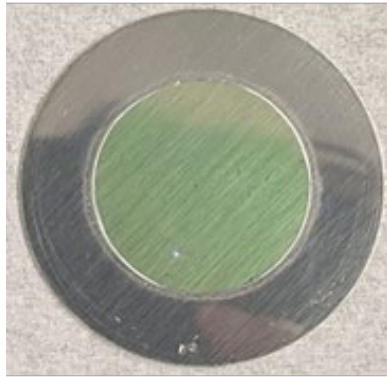
400 $\mu\text{g}/\text{cm}^2$ UO_2 on 96.75% pure Al alloy



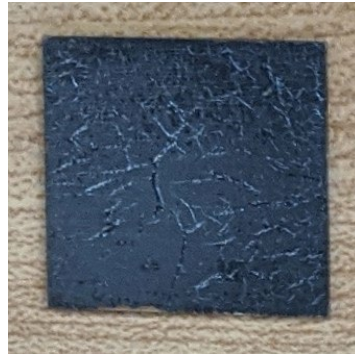
1000 $\mu\text{g}/\text{cm}^2$ UO_2 on 99.997% pure Al



Homogeneous on Variety of Backings



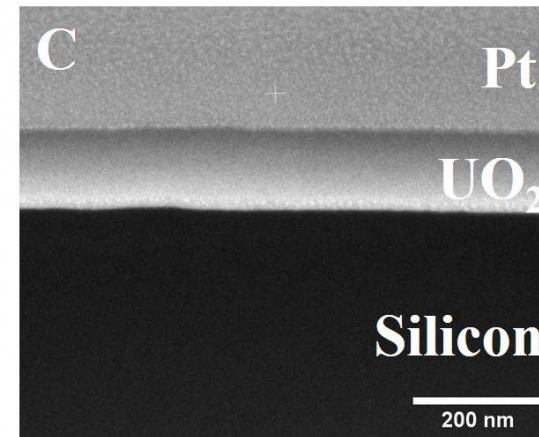
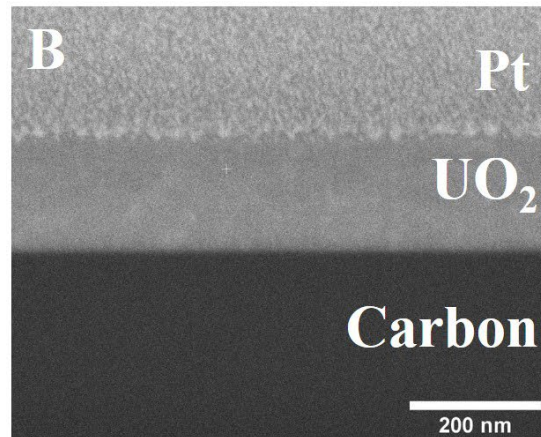
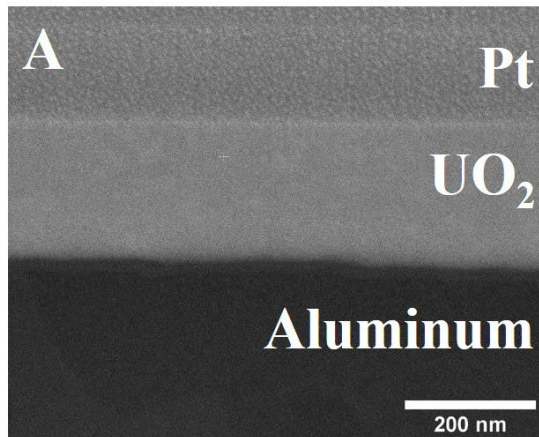
Aluminum



Carbon



Silicon



Cross-sectional SEM images of UO_2 thin films on different backings-
aluminum (A), carbon (B) and silicon (C)

Summary

Thank You!



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INTDS 2022



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Novel actinide target making method:

Spin coating assisted solution combustion synthesis

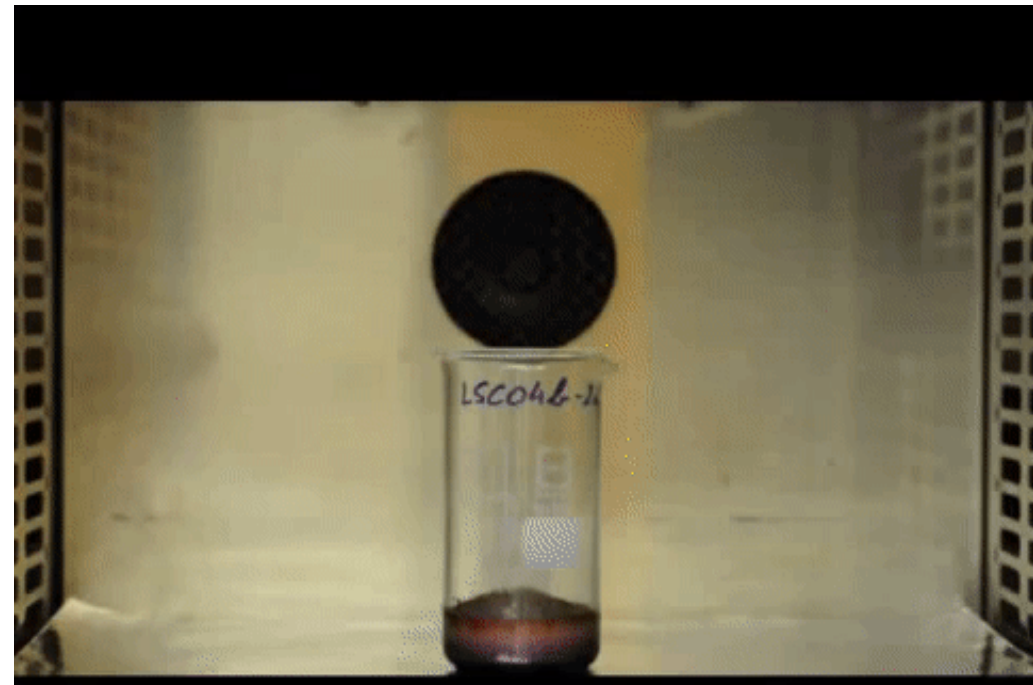
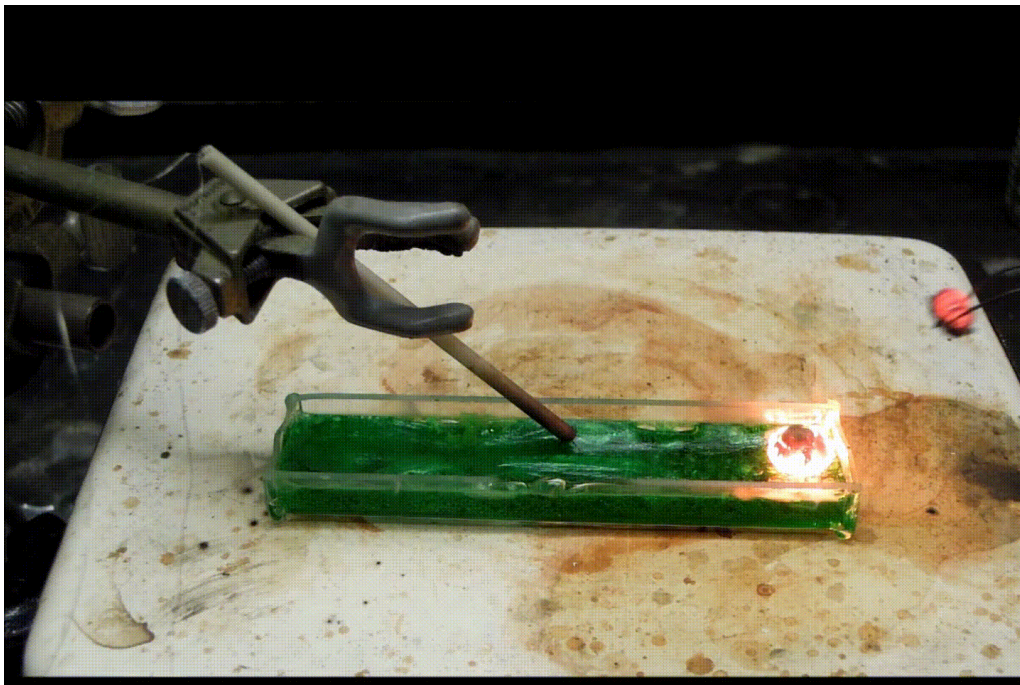
Characteristics of the method:

1. Simple set-up
2. Any solid backing can be used
3. Precise control over target thickness (30-1000 $\mu\text{g}/\text{cm}^2$)
4. Targets are- a. uniform (<5% thickness deviation) b. reproducible and c. does not degrade under ion and neutron irradiation
5. No contamination found

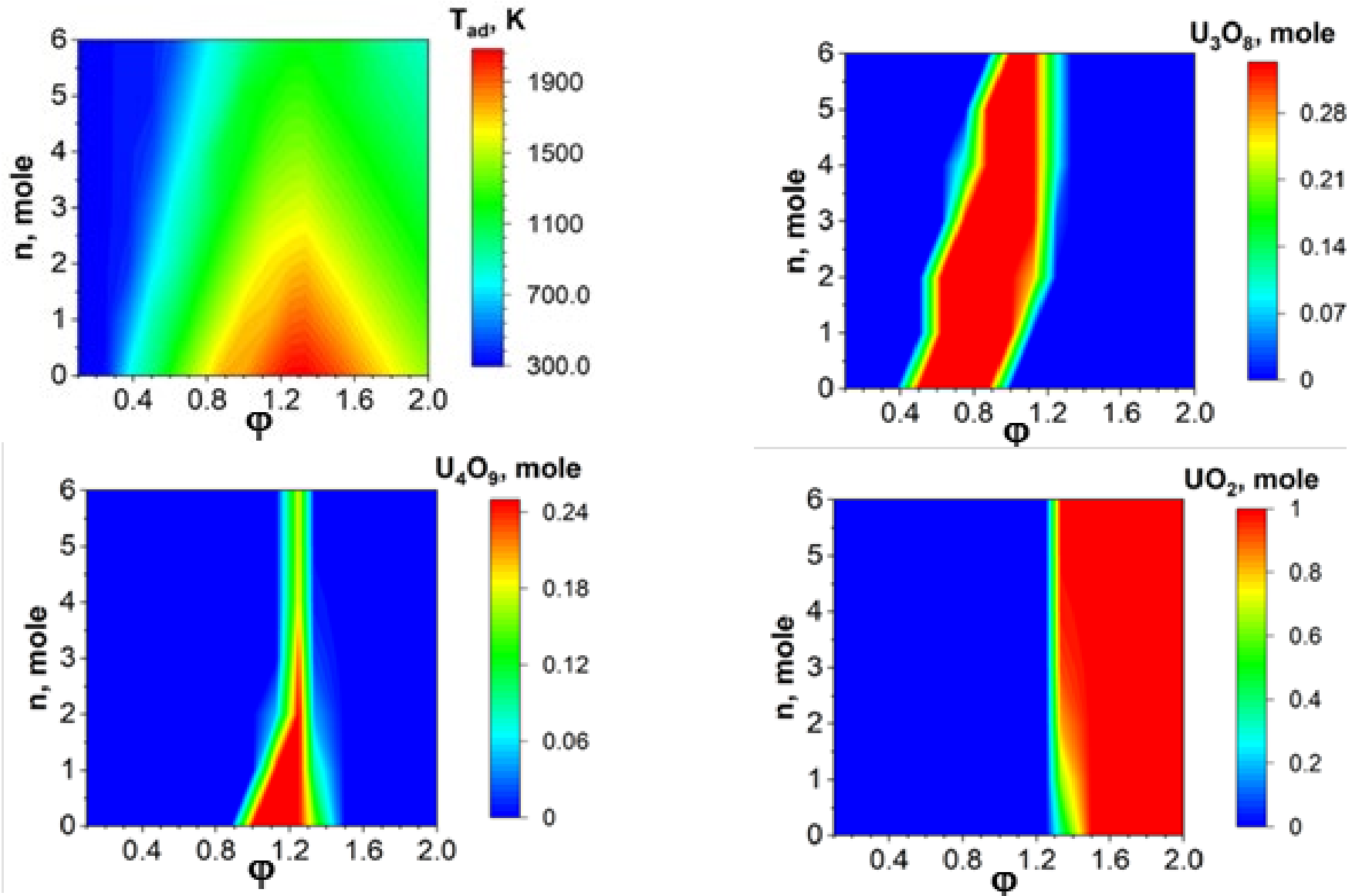
Backup Slides

Preparation method: Solution Combustion Synthesis

Oxidizers	Fuel	Solvents
Metal nitrate $\text{Me}^n(\text{NO}_3)_n$ where Me = Fe, Ni, Zn, Al, Cu, Sr, La, Bi, Zr, Li, Co, U Ce, etc. n - metal valence	<ul style="list-style-type: none">Acetylacetonone $\text{C}_5\text{H}_8\text{O}_2$Citric Acid, $\text{C}_6\text{H}_8\text{O}_7$Glycine, $\text{C}_2\text{H}_5\text{NO}_2$Glucose, $\text{C}_{12}\text{H}_{22}\text{O}_{12}$Hexamethylenetetramine, $\text{C}_6\text{H}_{12}\text{N}_4$	<ul style="list-style-type: none">WaterEthanolMethanol2-methoxy ethanol

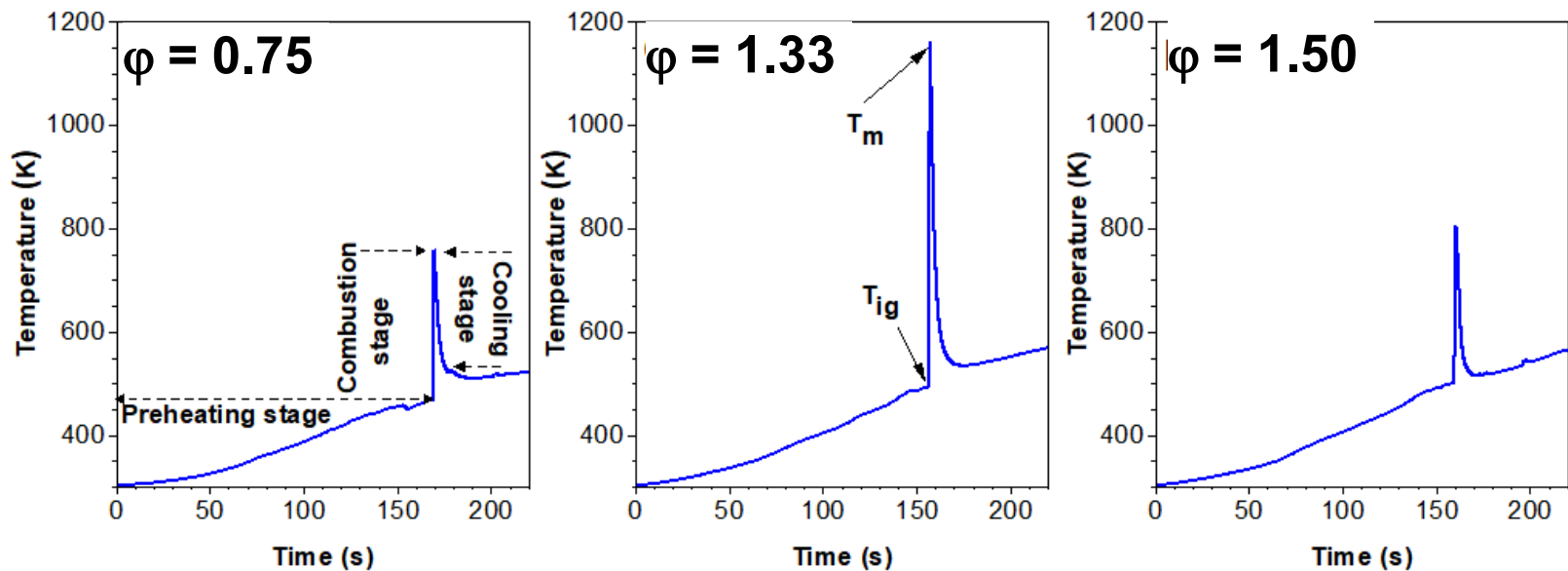
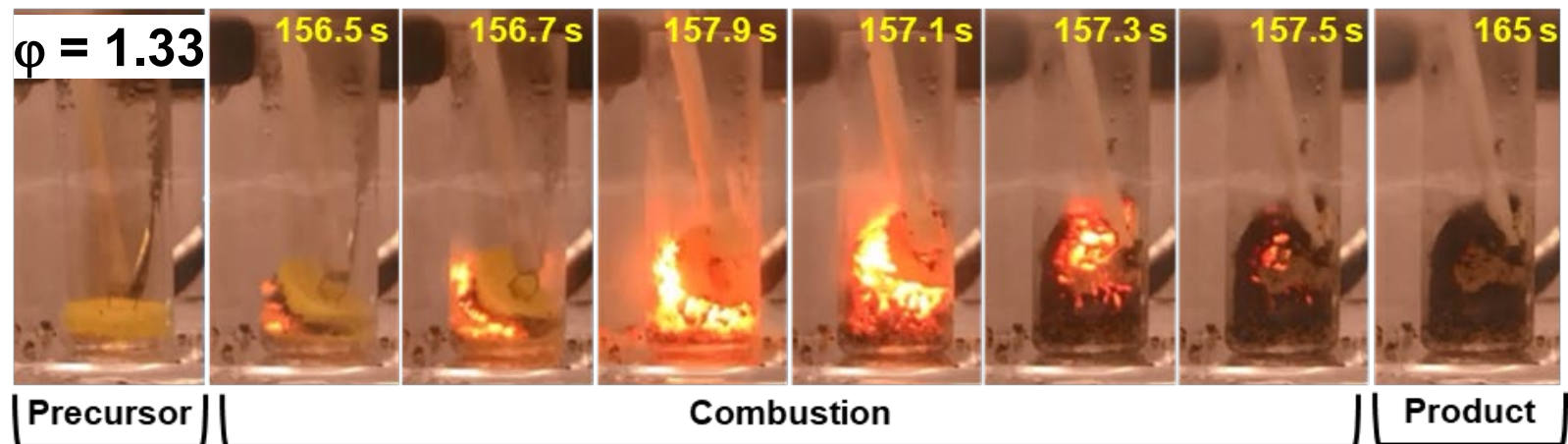
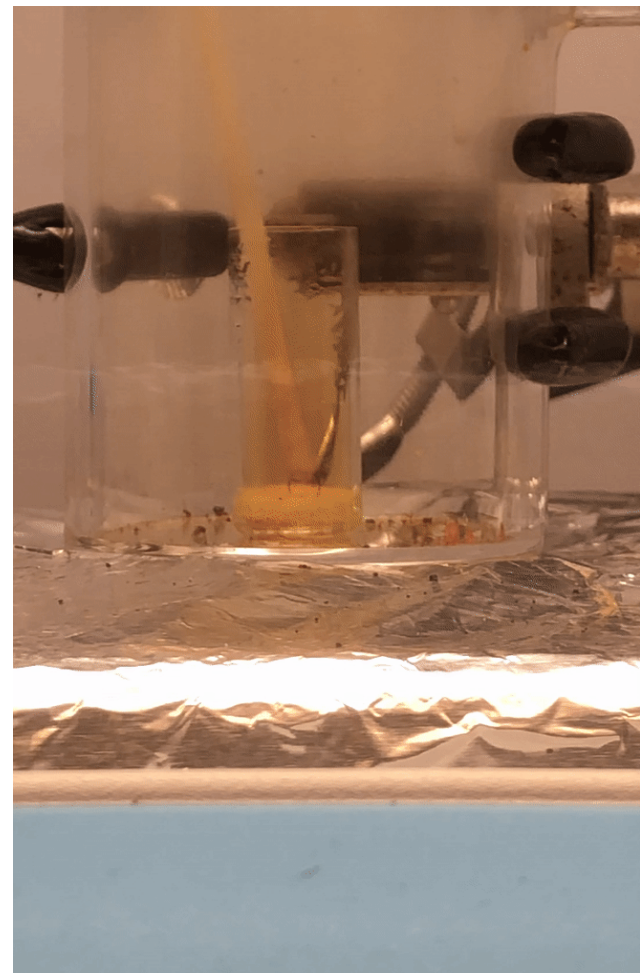


Thermodynamic modeling of SCS for uranium oxides



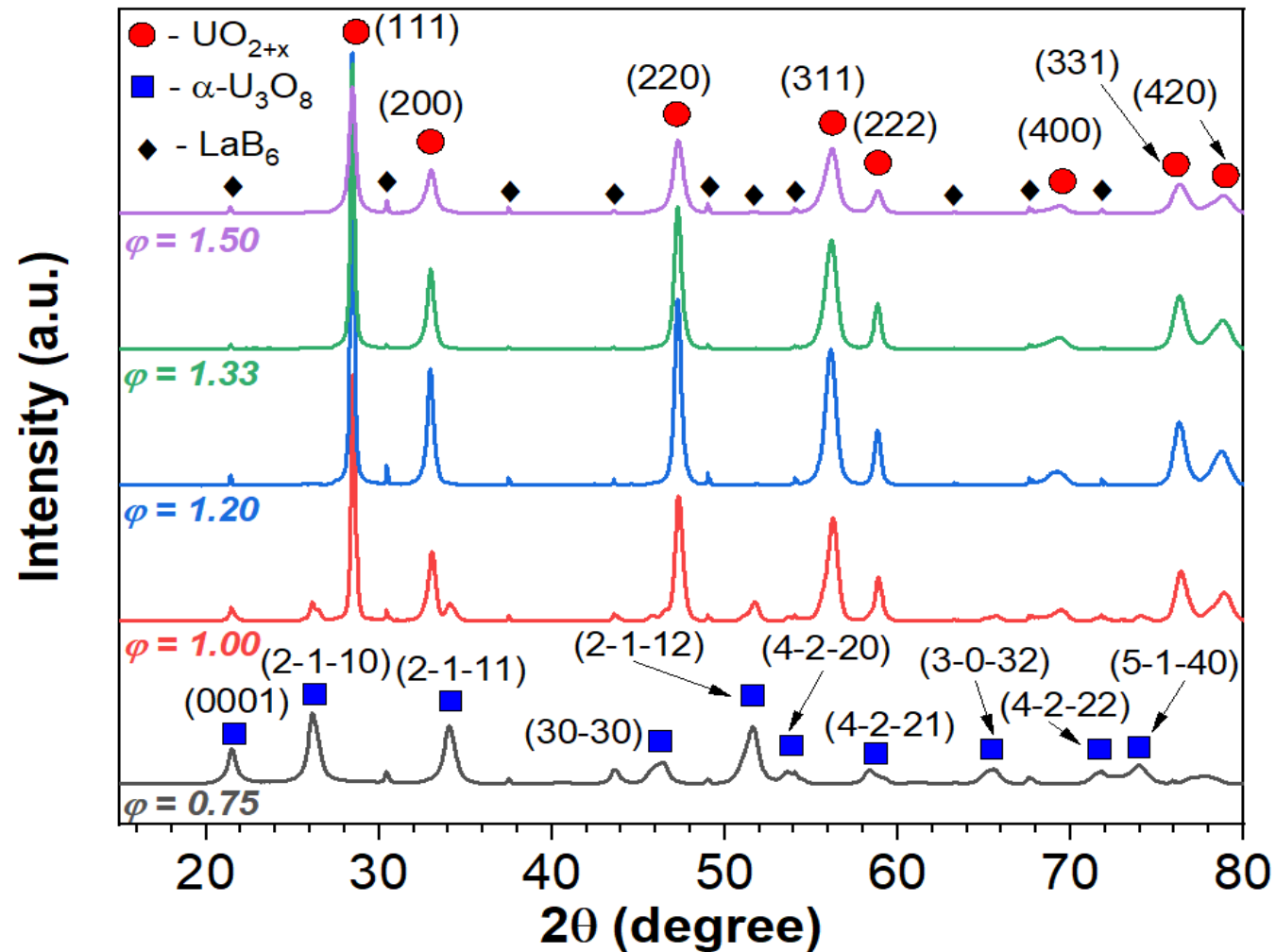
Calculated adiabatic temperature (T_{ad}) and composition of equilibrium solid products for the $\text{UO}_2(\text{NO}_3)_2 + \phi \text{C}_2\text{H}_5\text{NO}_2 + n \text{H}_2\text{O}$ system

SCS in the $\text{UO}_2(\text{NO}_3)_2 + \phi\text{C}_2\text{H}_5\text{NO}_2$ bulk system



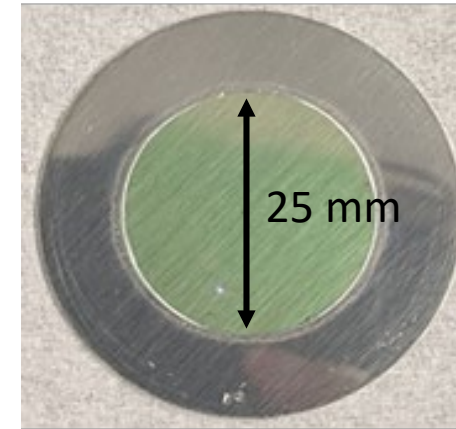
Time – temperature profiles for combustion for $\text{UO}_2(\text{NO}_3)_2 + \phi\text{C}_2\text{H}_5\text{NO}_2$ system

The phase composition of bulk products

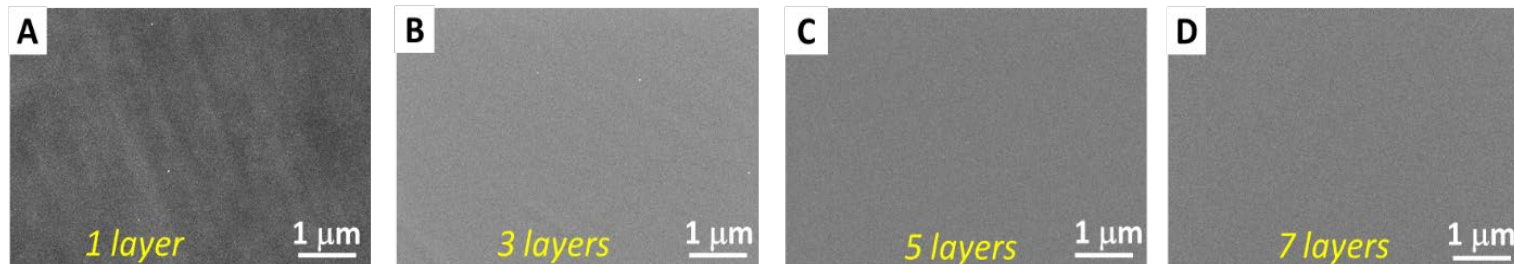


XRD patterns of uranium oxides prepared by combustion of $\text{UO}_2(\text{NO}_3)_2 + \phi\text{C}_2\text{H}_5\text{NO}_2$ precursors with different ϕ .

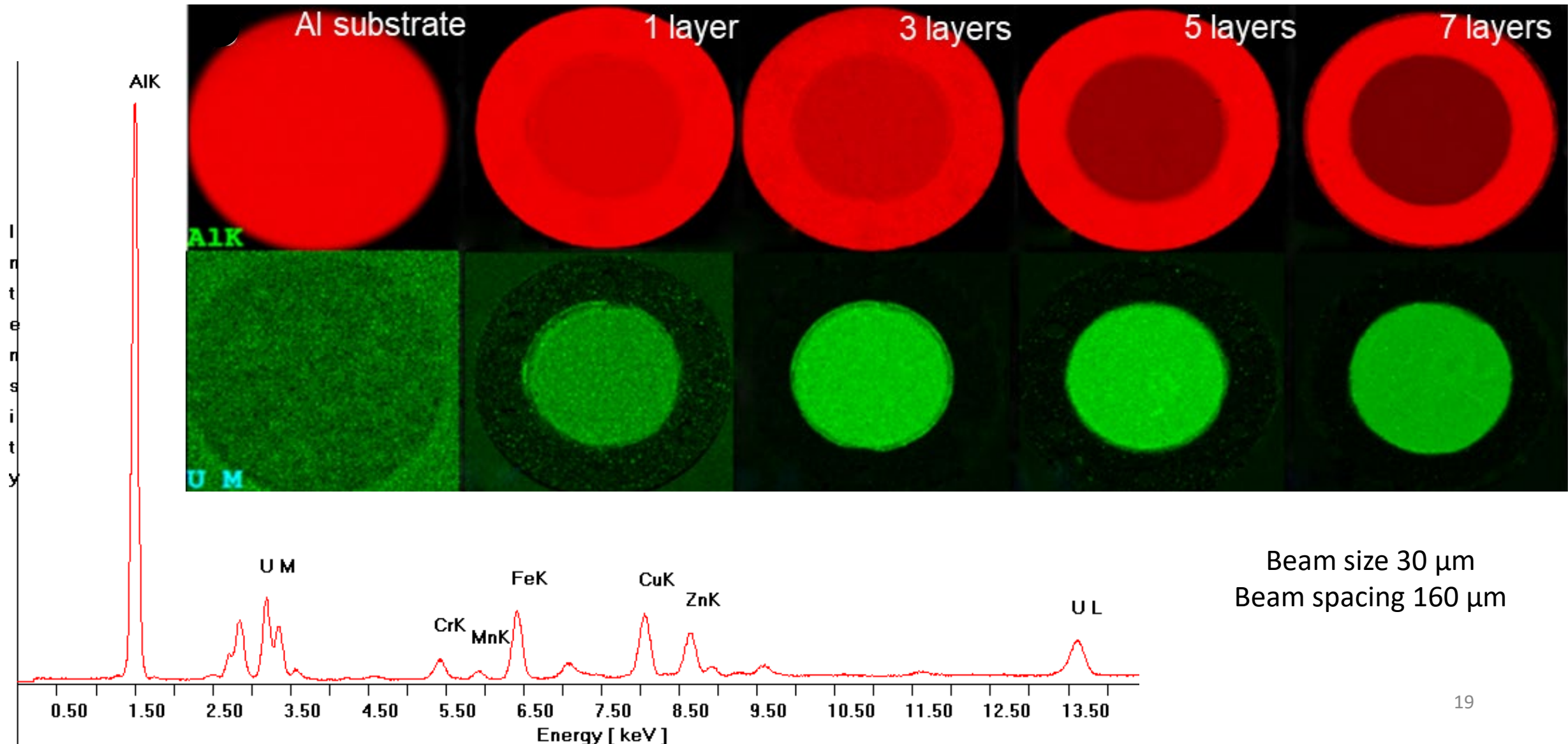
Homogenous surface



A typical depleted UO_2 target on Al backing



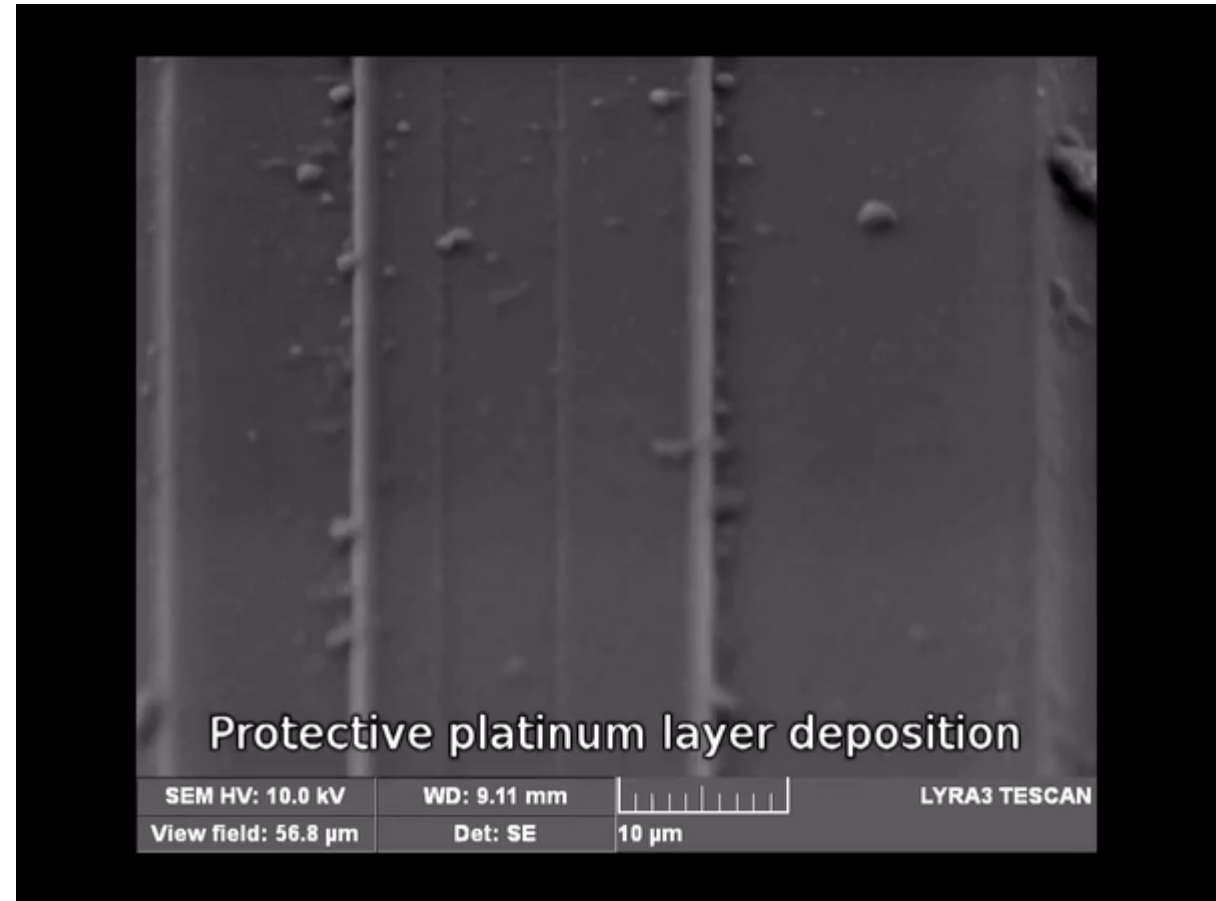
Macroscopic Uniformity



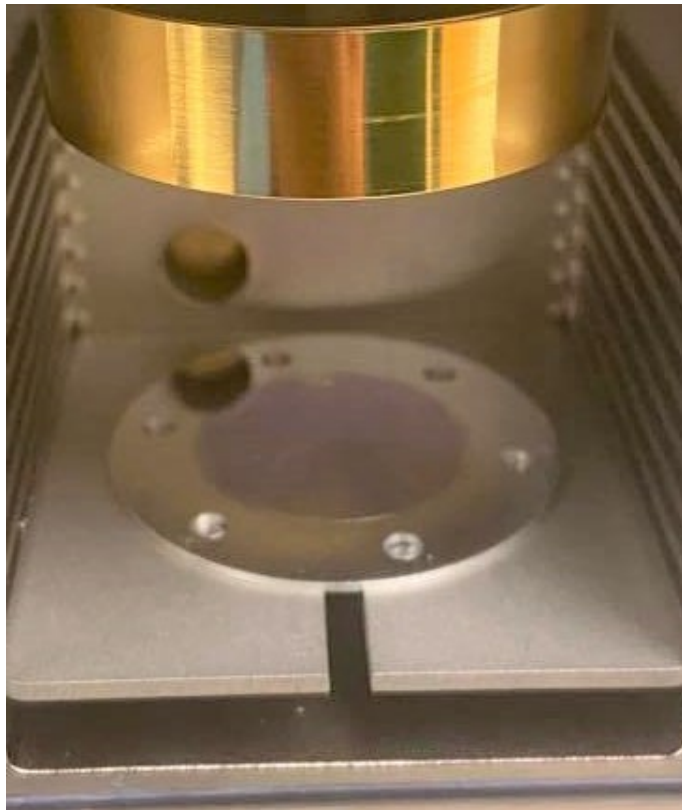
Thickness and Quality Investigation



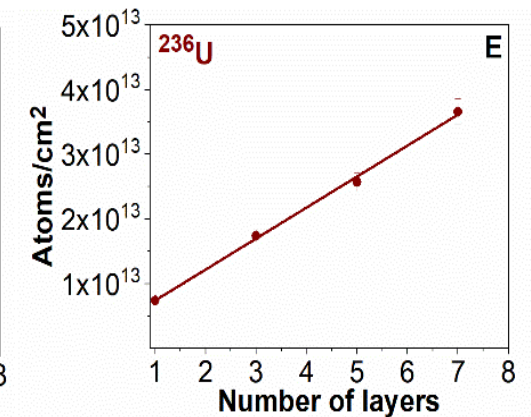
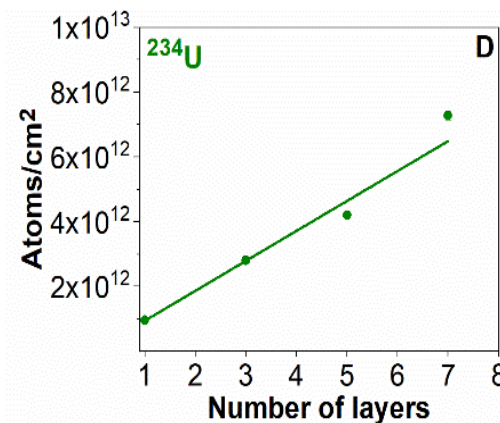
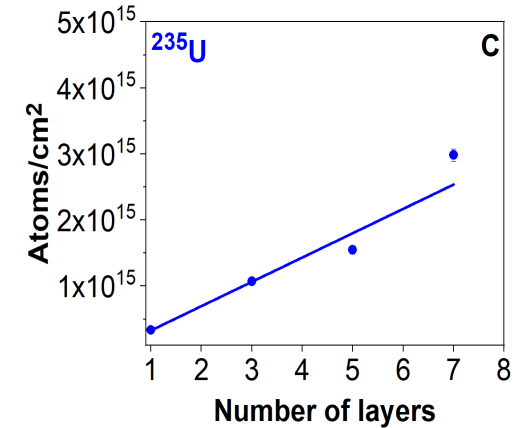
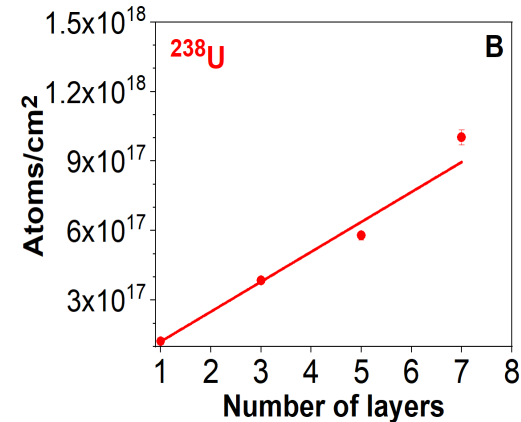
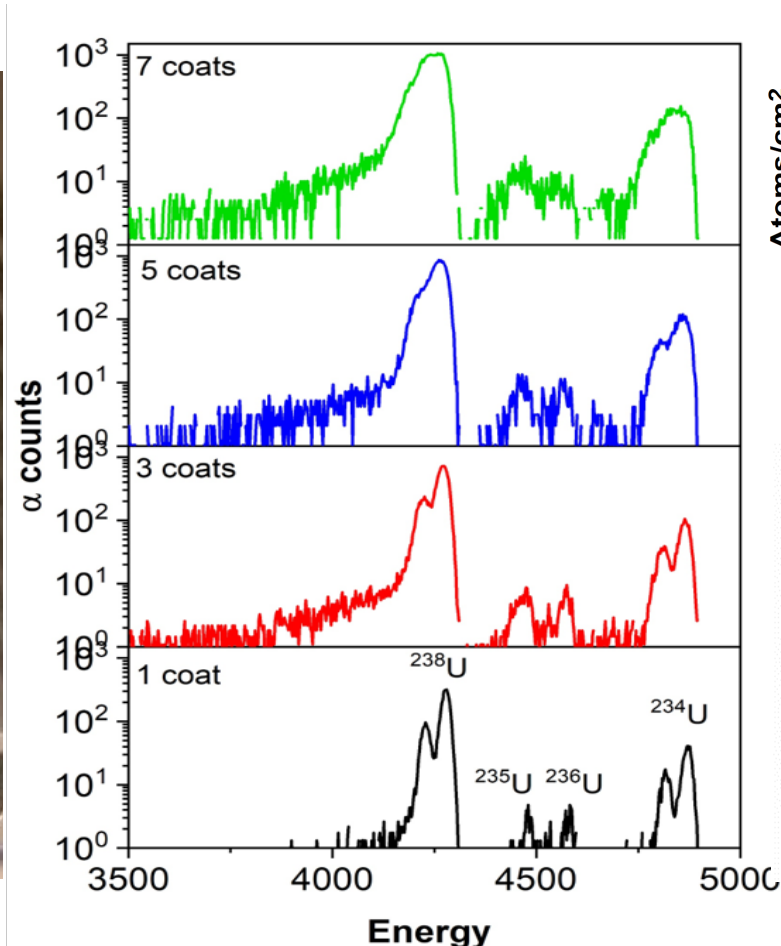
Focused Ion Beam Milling Assisted
Scanning Electron Microscopy



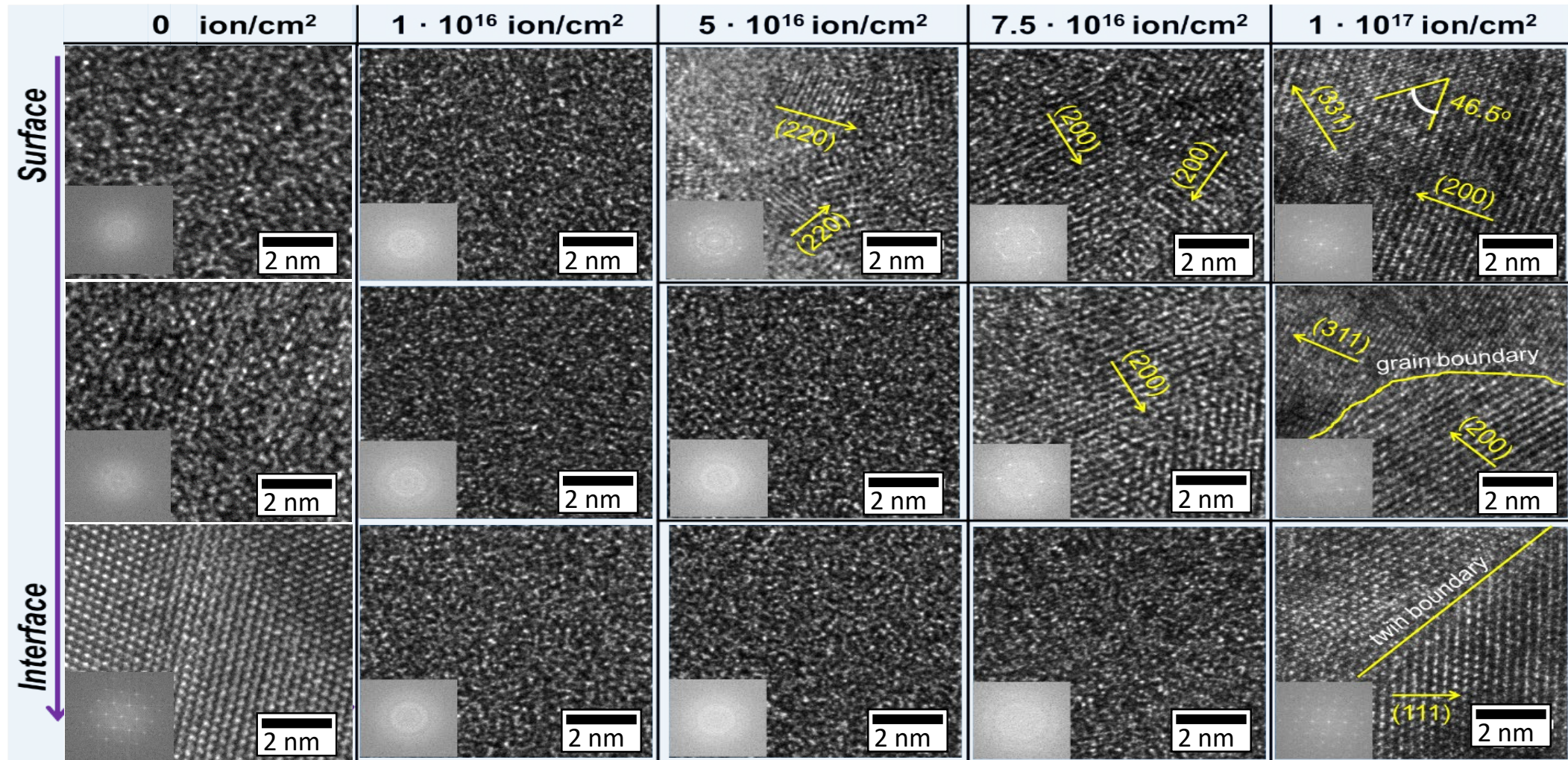
Controlled Uranium Quantity



ORTEC alpha spectrometer
with Silicon detector

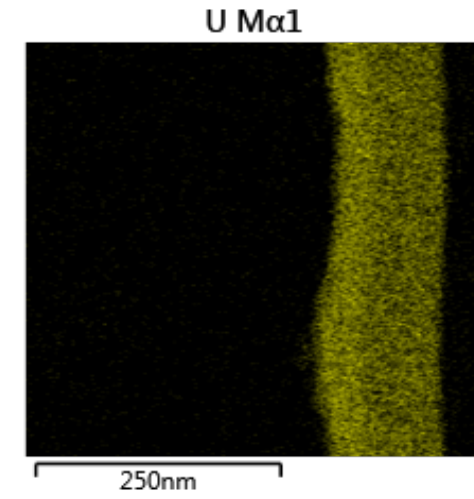
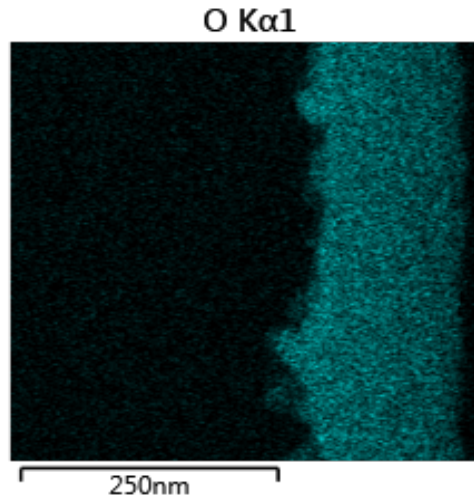
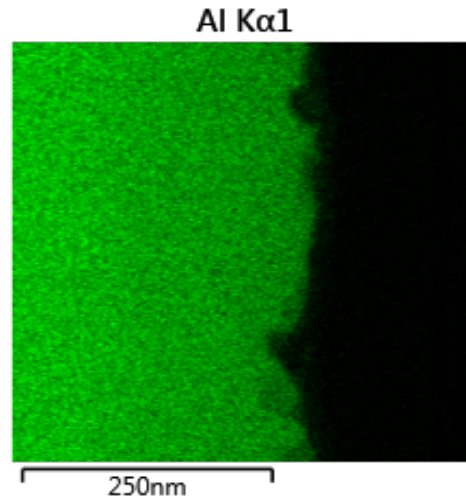
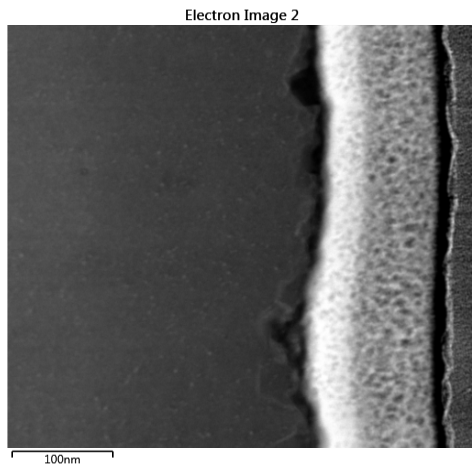


High resolution TEM images

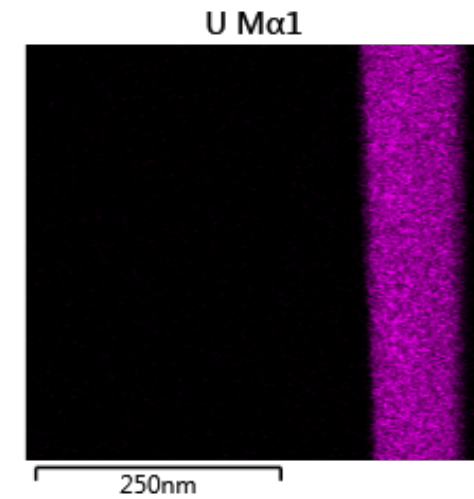
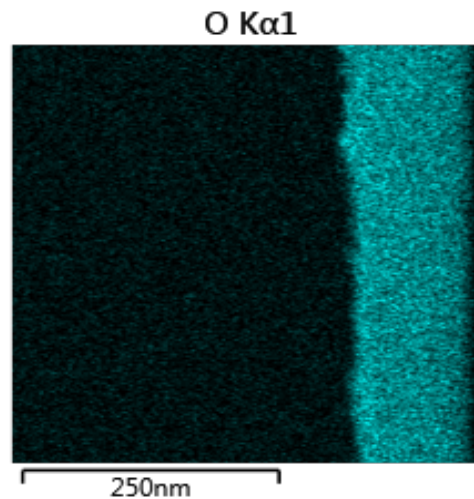
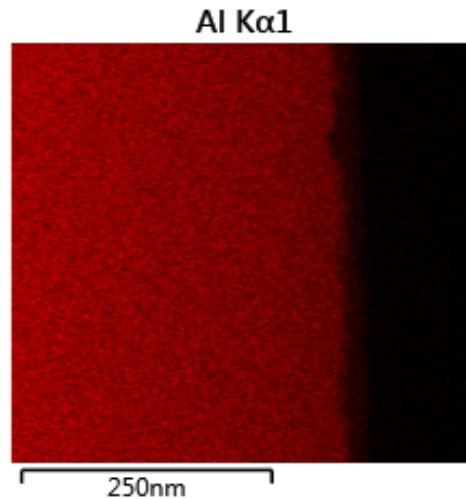
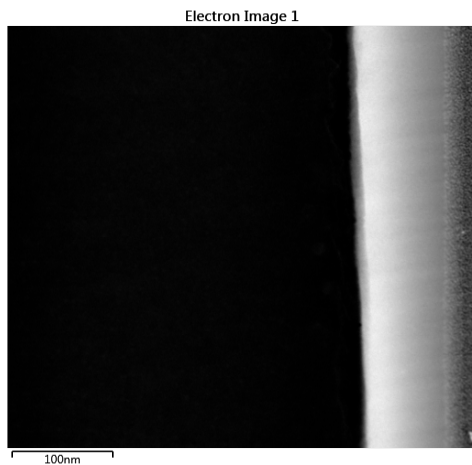


EDS elemental mapping

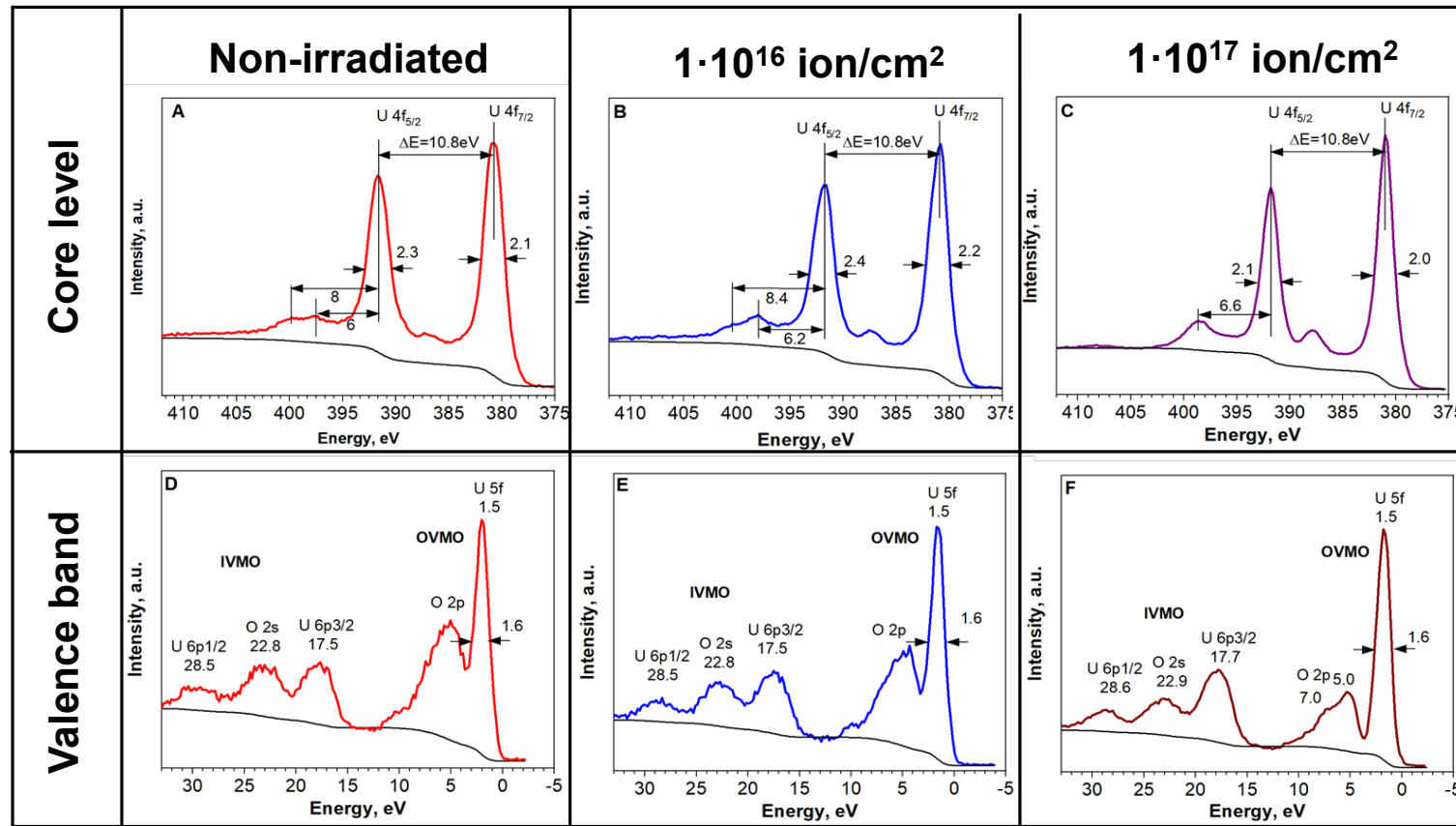
Before Irradiation



After Irradiation (1×10^{16} ions/cm 2)



Stoichiometry of UO_{2+x} Thin Films: X-ray Photoelectron Spectroscopy



Oxygen coefficient (k_0)
 $K_0 = 2 + x$

$$\frac{U\ 5f}{U\ 4f_{7/2}} = I_1 = 5.366k_0^{-7.173}$$

$$I_2 = -0.0383k_0 + 0.1149$$

$$I_3 = 2I_1 - I_2$$

$$v_1(U^{4+}) = \frac{I_3}{0.0383}$$

$$v_2(U^{5+}) = \frac{2(I_2 - I_1)}{0.0383}$$

$$v_3(U^{6+}) = \frac{0.0383 - I_2}{0.0383}$$

Table 1 Oxygen coefficient (k_0) and surface ionic composition of UO_{2+x} films

Irradiation fluence, ion/cm ²	I ₁	k ₀ =2+x	I ₂	I ₃	v, %		
					U ⁴⁺	U ⁵⁺	U ⁶⁺
0	0.0324	2.039	0.037	0.028	73	23	4
$1 \cdot 10^{16}$	0.0317	2.045	0.037	0.027	70	25	5
$1 \cdot 10^{17}$	0.0345	2.021	0.038	0.032	82	16	2

Inorg. Chem. **2016**, 55 (16), 8059–8070

Carbon targets after floating

