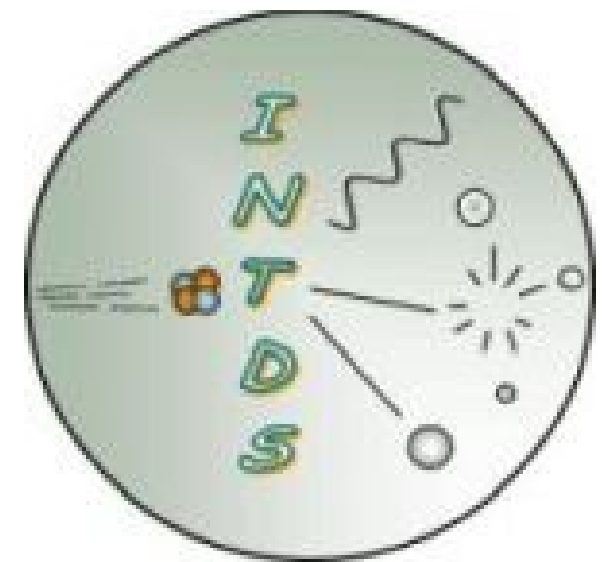


PREPARATION AND CHARACTERIZATION OF HOPG-BACKED TARGETS FOR THE NUMEN PROJECT

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INTDS 22 – 25-30 *September 22*, Switzerland

PRESENTATION LAYOUT

Overview of the LNS target laboratory

The new target measurement system and its characterization

Mo target production

Cd target production

Conclusions

Bell Jar Thermal evaporator system - L300



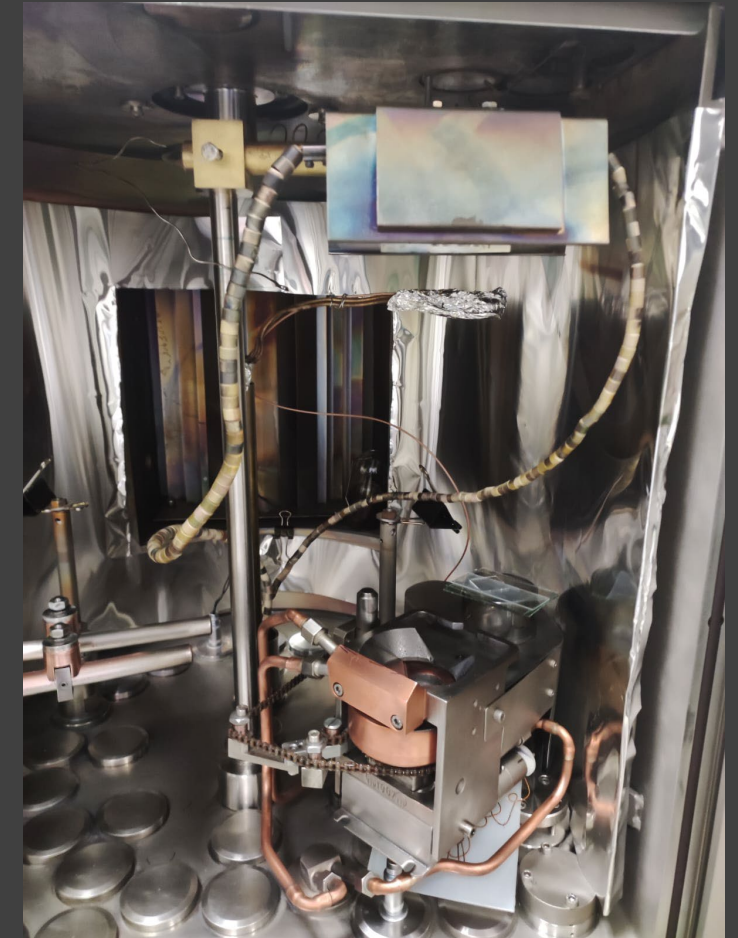
- Two resistive sources
- A probe to monitor the backing temperature
- A quartz crystal micro balances

Vacuum thermal Evaporator - LEYBOLD HERAEUS 560

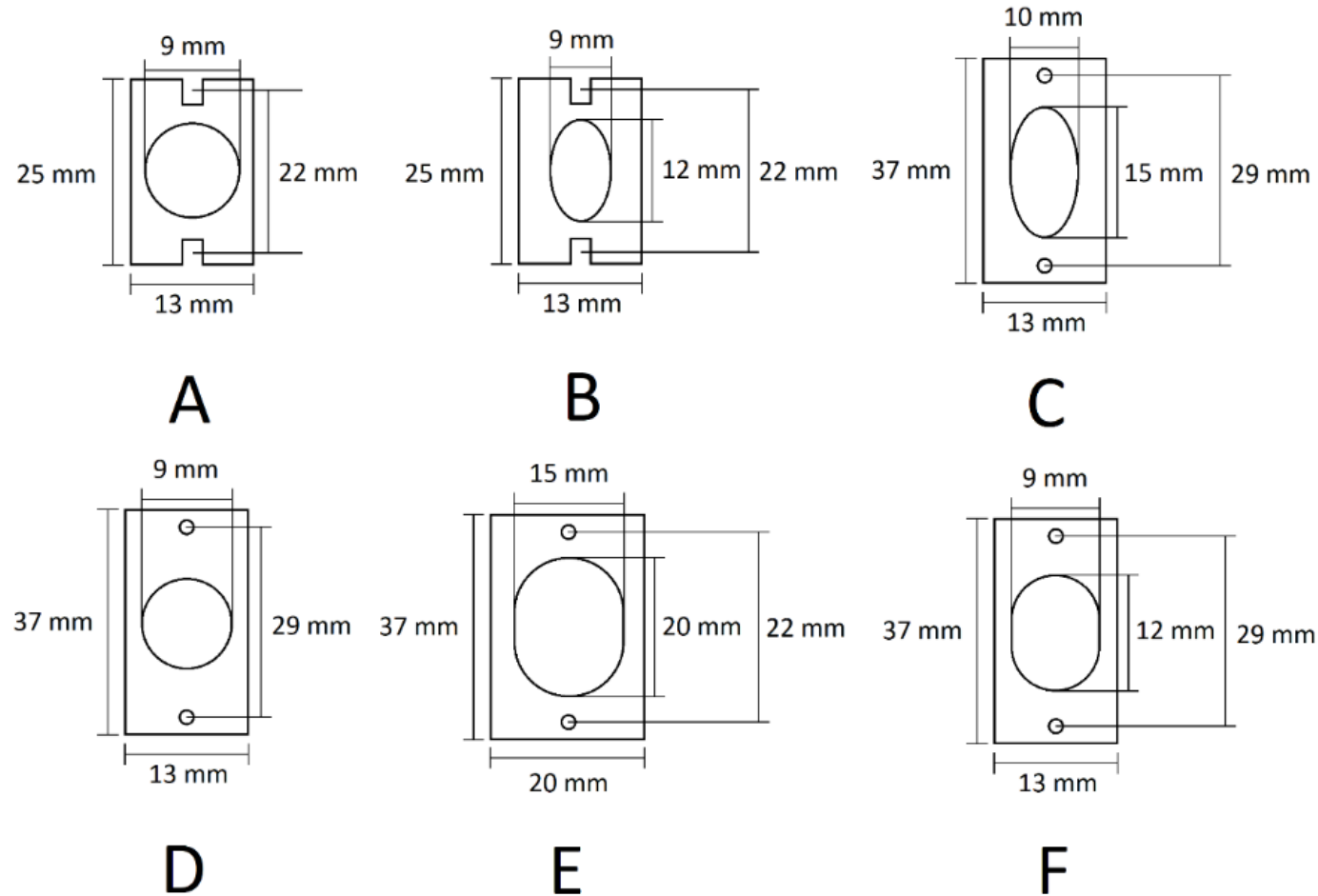
Evaporation by

- e-beam heating source
- resistive heating source

- quartz crystal micro balance
- halogen heating elements to fix temperature

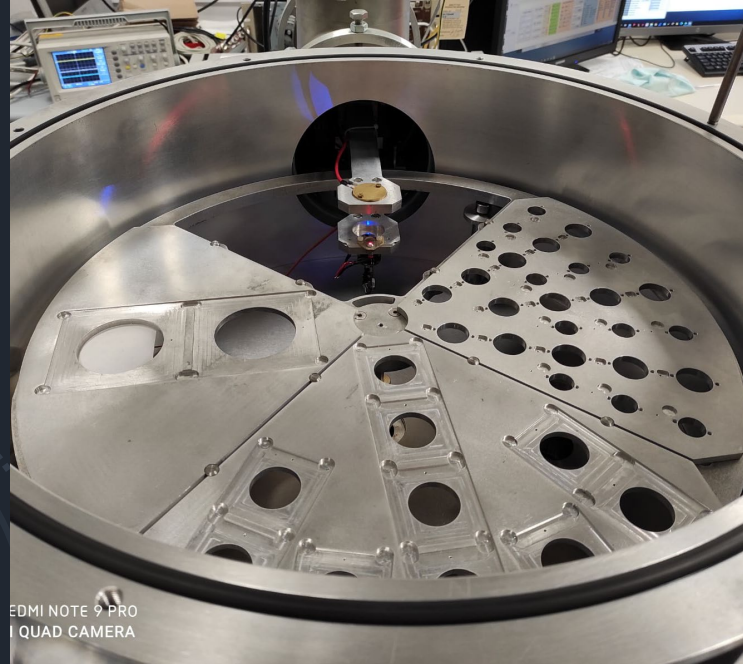


STANDARD TARGET FRAMES @ LNS



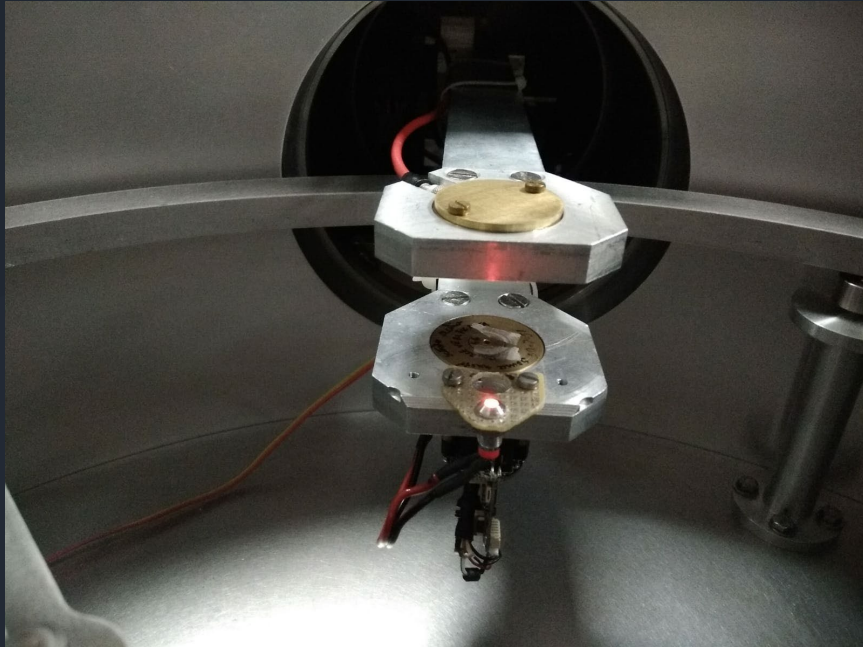
It is possible to manufacture target also on different frames !

New system for target thickness measurement and characterization

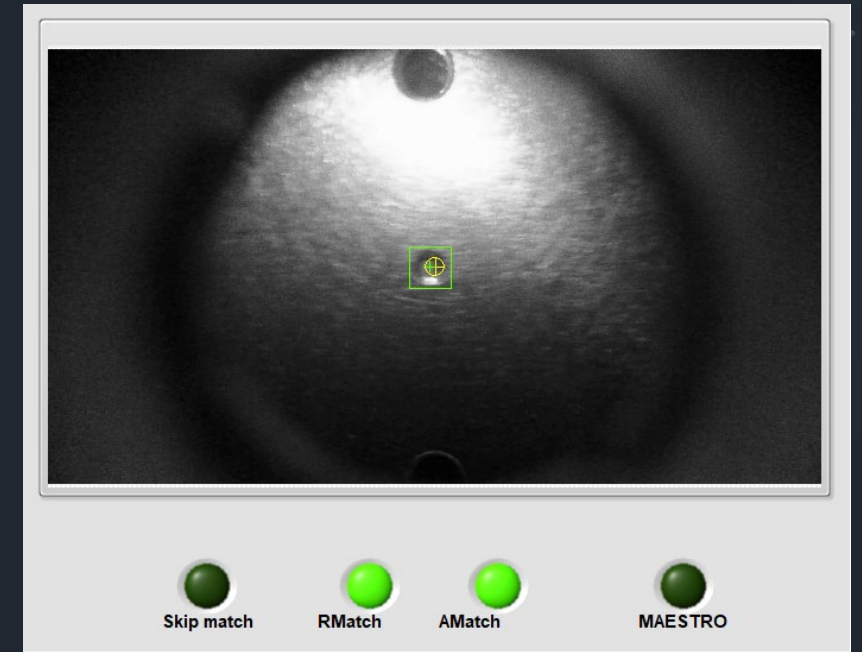


- Based on alpha transmission measurements
- A cylindrical chamber of about 1 m
- 4 plates to host different type of target frame

Handling system



Pinpoint scanning
sensor

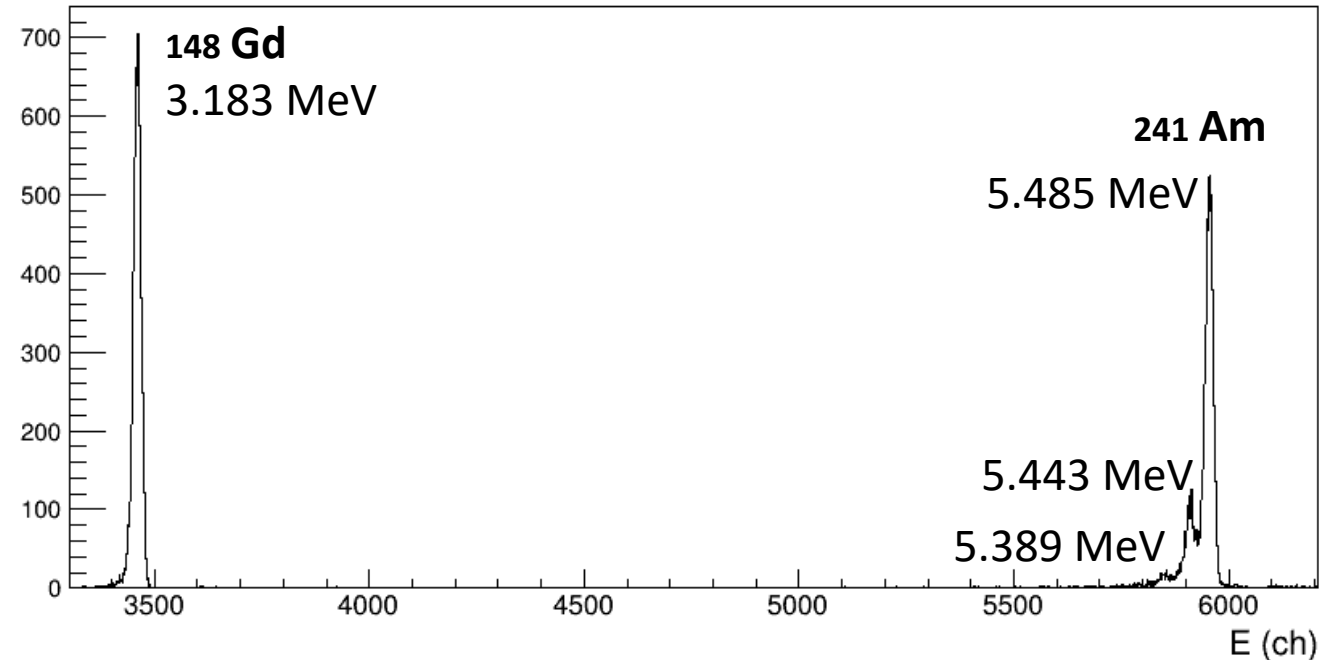


- A moving arm splitted in two part hostes an ^{241}Am alpha source and a Si detector
- Designed to scan all target surface with a precision of 1 mm thanks to a rotational system and a video camera
- The user can set how many and which points scan

High precision target uniformity study

Calibration of the Si detector

- 2 alpha sources used to perform the detector calibration in the range of interest



Mo and Cd TARGETS FOR THE NUMEN PROJECT @LNS

The NUMEN Target must have:

- thin (200-500 $\mu\text{g}/\text{cm}^2$) and uniform;
- deposited on **H**ighly **O**riented **P**yrolytic **G**raphite (450 $\mu\text{g}/\text{cm}^2$ - 2 μm with $\rho = 2.253 \text{ g}/\text{cm}^2$)



Why HOPG ?

The high thermal conductivity is the main feature of HOPG, so it is able to dissipate the heat produced by the intense (up to 10^{13} pps) ^{18}O or ^{20}Ne ion beam on the target.

Mo and Cd studies were performed by natural elements, to avoid the wasting of isotopes materials

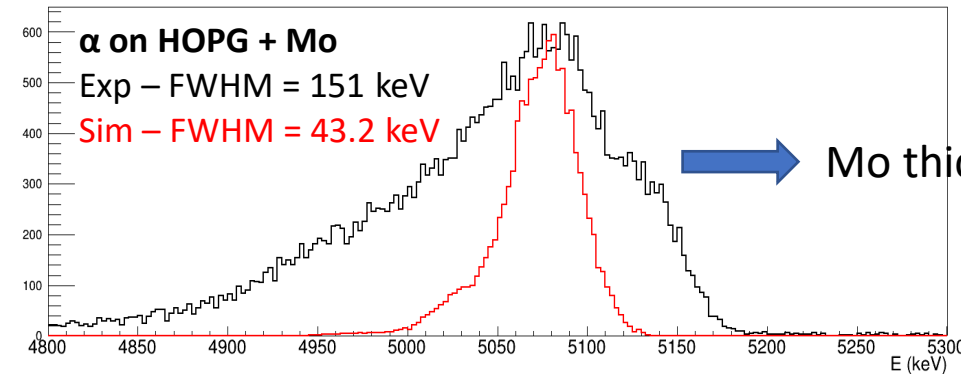
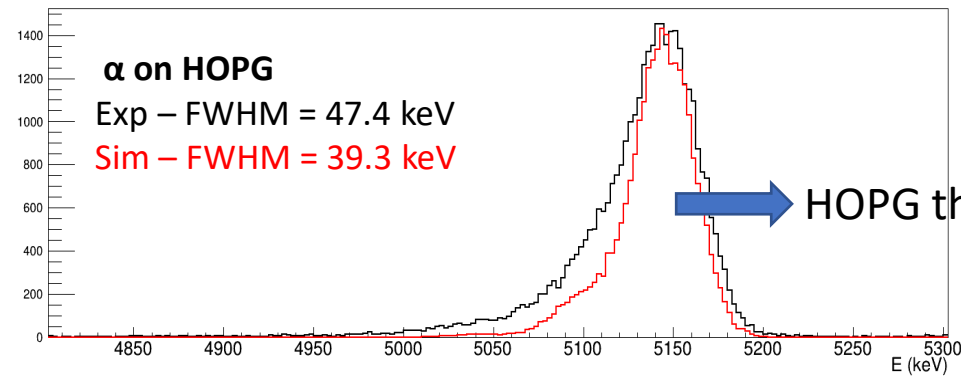
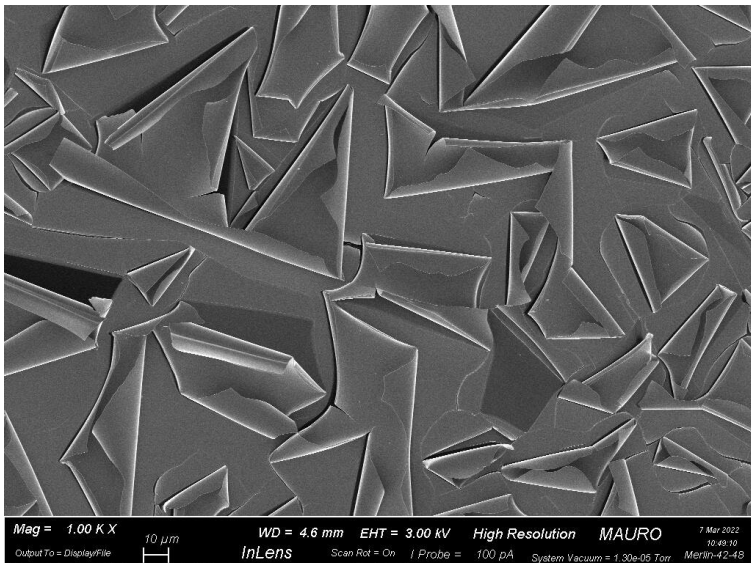
Molybdenum ($250 \mu\text{g}/\text{cm}^2$) on HOPG ($450 \mu\text{g}/\text{cm}^2$)



@ LEYBOLD HERAEUS 560 (e-beam)

- 1 g Mo powder deposited on pellet of $\Phi = 10 \text{ mm}$.
- Distance source - backing = 200 mm
- Evaporation rate = $0.3 - 0.4 \text{ \AA}/\text{s}$
- 600 mg of Mo used
- Thickness @ the quartz : $240 \mu\text{g}/\text{cm}^2$

FESEM @ Politecnico di Torino



- Thicknesses obtained by the alpha measurement close to one measured by the quartz, but a **strong local non uniformity** could be deduced by the energy residual spectra
- A very rough surface of the Mo it could be expected !!
- The Mo surface was analysed by colleagues of Politecnico di Torino by using a Fesem measurement

Molybdenum ($250 \mu\text{g}/\text{cm}^2$) on HOPG ($450 \mu\text{g}/\text{cm}^2$)

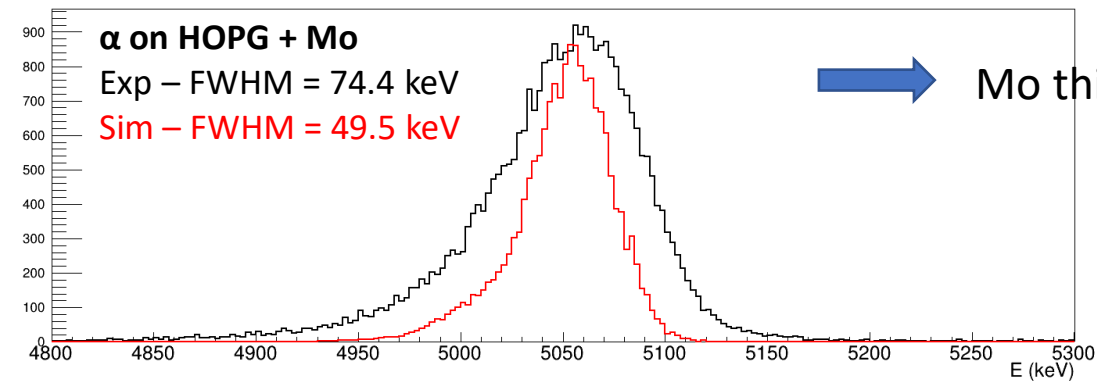
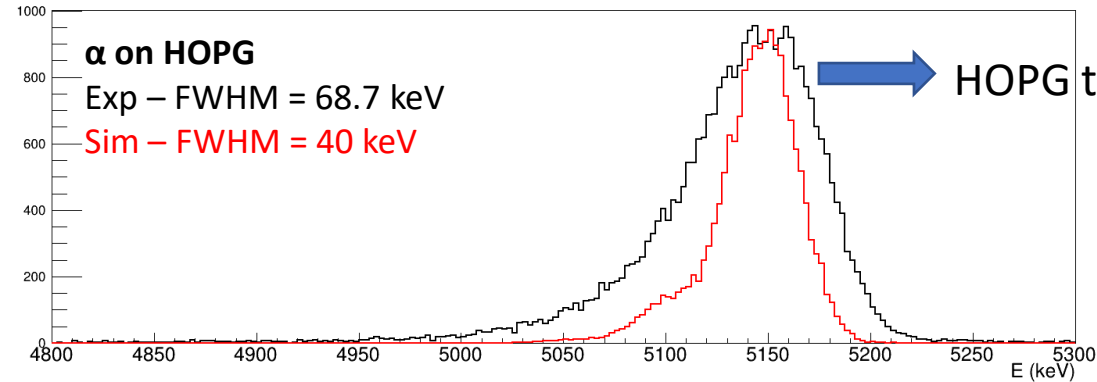
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- 600 mg of Mo used
- Thickness @ the quartz : $240 \mu\text{g}/\text{cm}^2$



- **Backing heated at 300°C**



- The Mo seems quite uniform.
- New analysis will be performed to confirm this result.

Cadmium ($500 \mu\text{g}/\text{cm}^2$) on HOPG ($450 \mu\text{g}/\text{cm}^2$)

@ L300

- 1.5 – 2 g Cd deposited on Mo boat.
- Distance source - backing = 250 mm
- Evaporation rate = $0.2 \text{ \AA}/\text{s}$
- 1 g of Cd used
- Thickness @ the quartz : $500 \mu\text{g}/\text{cm}^2$

- **To promote adhesion of Cd on the backing a 100 \AA of Bi is deposited on HOPG substrate before Cd evaporation**

- A good working condition is to evaporate Cd on a cooled backing.
- In our lab we do not have a cooling system for backing
- To overcome this limit, the evaporation process was performed in 2 steps: first half of the required thickness is evaporated, the substrate is expected to reach room temperature, evaporates until the required thickness is reached



PRELIMINARY

Cadmium ($500 \mu\text{g}/\text{cm}^2$) on HOPG ($450 \mu\text{g}/\text{cm}^2$)

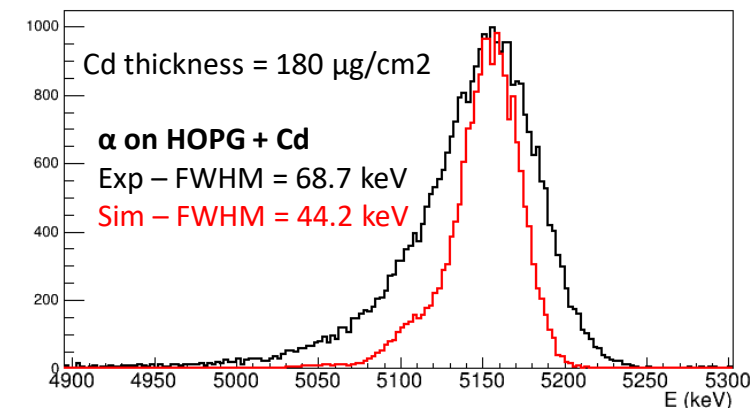
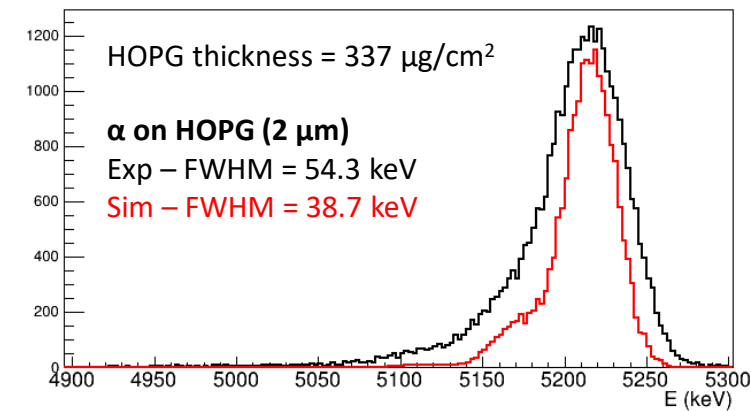
Results



	Backing	Average Cd thickness
1 step evaporation	HOPG ($450 \mu\text{g}/\text{cm}^2$)	$170 \mu\text{g}/\text{cm}^2$ 😞 😞
	C ($70 \mu\text{g}/\text{cm}^2$)	$300 \mu\text{g}/\text{cm}^2$ 😞
💡 2 steps evaporation	HOPG ($450 \mu\text{g}/\text{cm}^2$)	$140 \mu\text{g}/\text{cm}^2$ 😞 😞
	C ($70 \mu\text{g}/\text{cm}^2$)	$473 \mu\text{g}/\text{cm}^2$ 😊
	HOPG ($2.25 \text{ mg}/\text{cm}^2$)	$370 \mu\text{g}/\text{cm}^2$ 😞

- Reported the average value of the target thickness obtained in the two step process and for comparison the result obtained by performing a one step process
- Not only the $2 \mu\text{m}$ HOPG was used as backing, but also amorphous C and $10 \mu\text{m}$ HOPG

The surface of foil plays an important role in the evaporation process



PRELIMINARY

Conclusions



- **Target laboratory** available at **INFN-LNS** for users
- Development, production and characterization of **evaporated foils on HOPG** for the NUMEN project
- Two cases of interest for NUMEN:
 - **Mo** target: uniformity improved by substrate heating
 - **Cd** target: evaporation response depending on substrate properties (amorphous C or HOPG) to be further explored
- LNS target laboratory is part of **EURO-LABS** – WP 2.5 «Service Improvements» – Subtask «Targets»

Fostering the **connection between different nuclear physics institutions** in Europe and associated countries with the aim to create and maintain a **distributed infrastructure** for target development, production, and characterization.

