



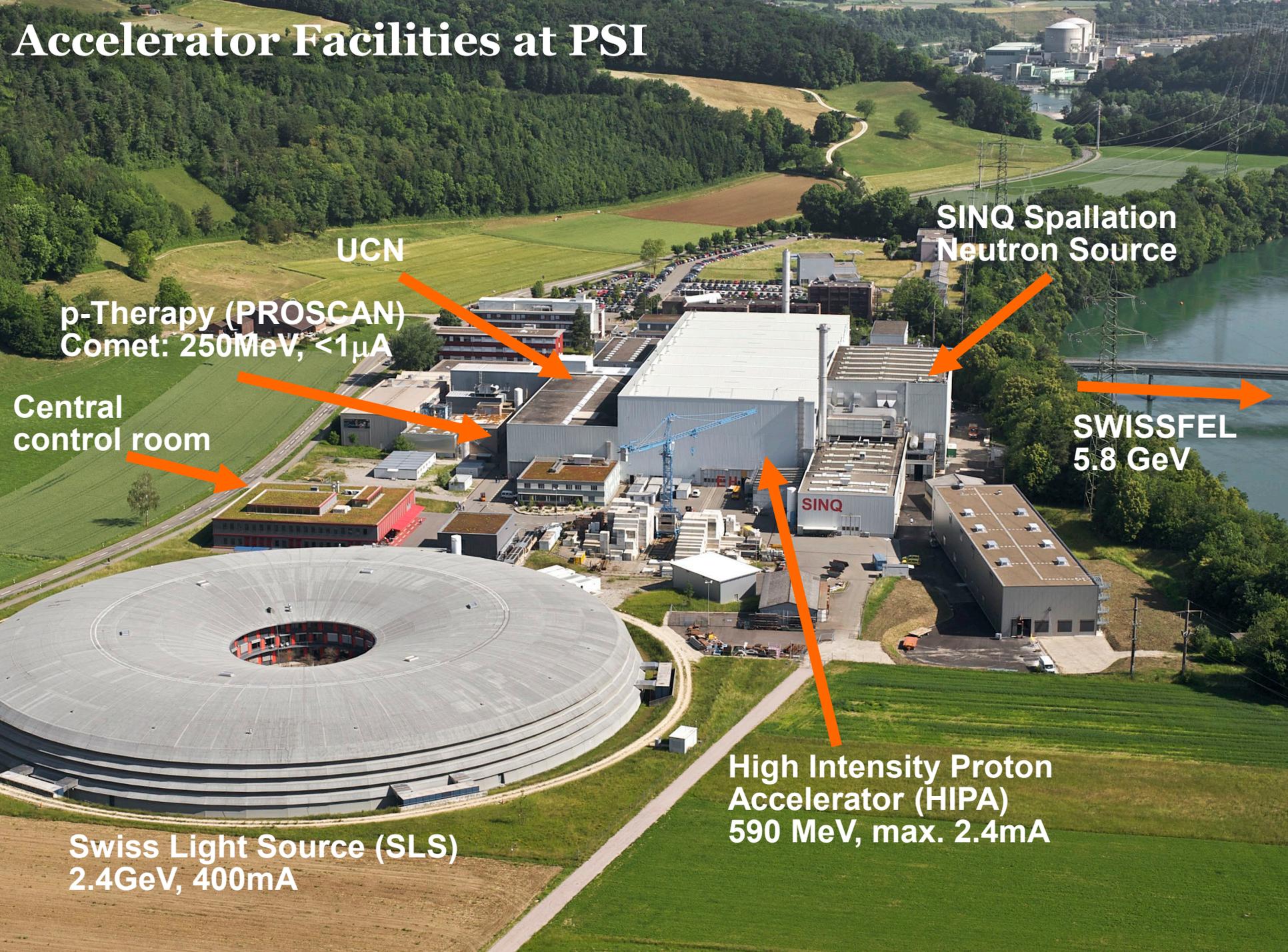
WIR SCHAFFEN WISSEN – HEUTE FÜR MORGEN

Daniela Kiselev :: ASA/GFA :: Paul Scherrer Institut  
for the IMPACT collaboration

# THE PSI MESON TARGET FACILITY AND ITS UPGRADE IMPACT-HIMB

INTDS 2022 - 30th World Conference of the International Nuclear  
Target Development Society

# Accelerator Facilities at PSI



UCN

p-Therapy (PROSCAN)  
Comet: 250MeV,  $<1\mu\text{A}$

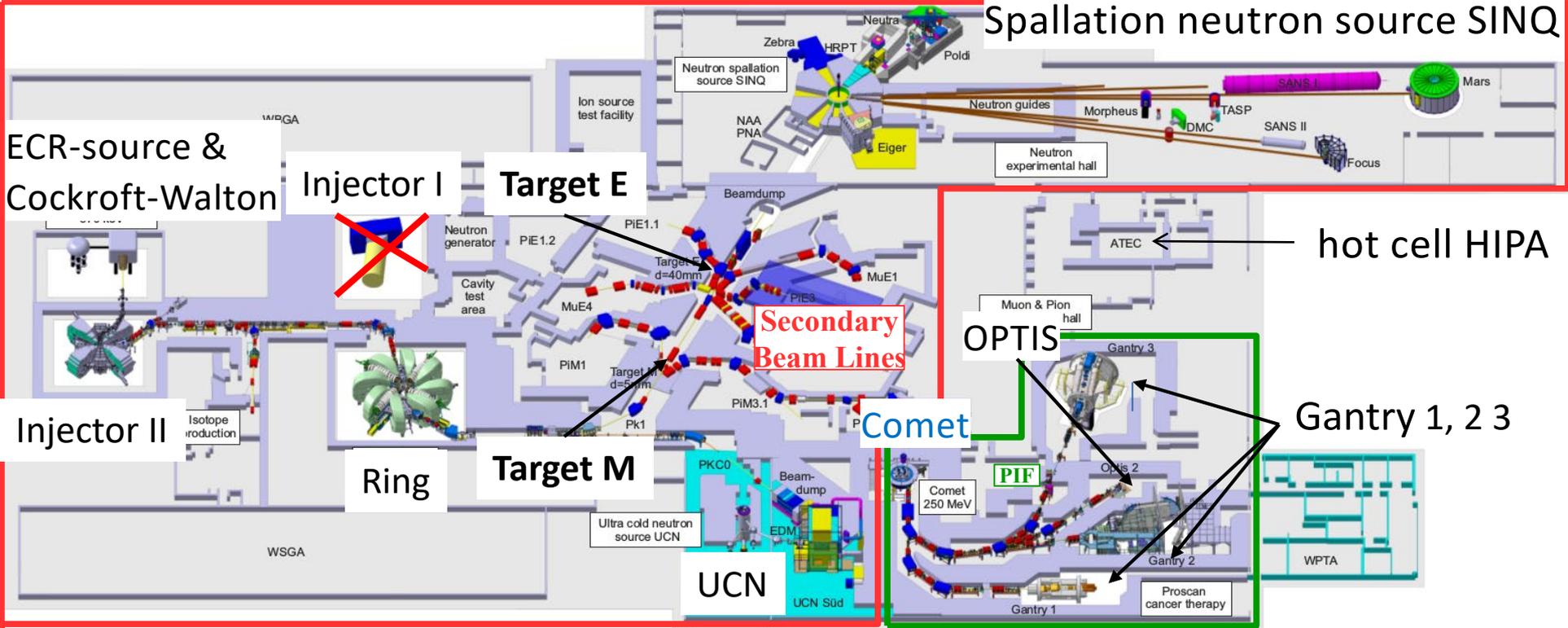
Central  
control room

Swiss Light Source (SLS)  
2.4GeV, 400mA

High Intensity Proton  
Accelerator (HIPA)  
590 MeV, max. 2.4mA

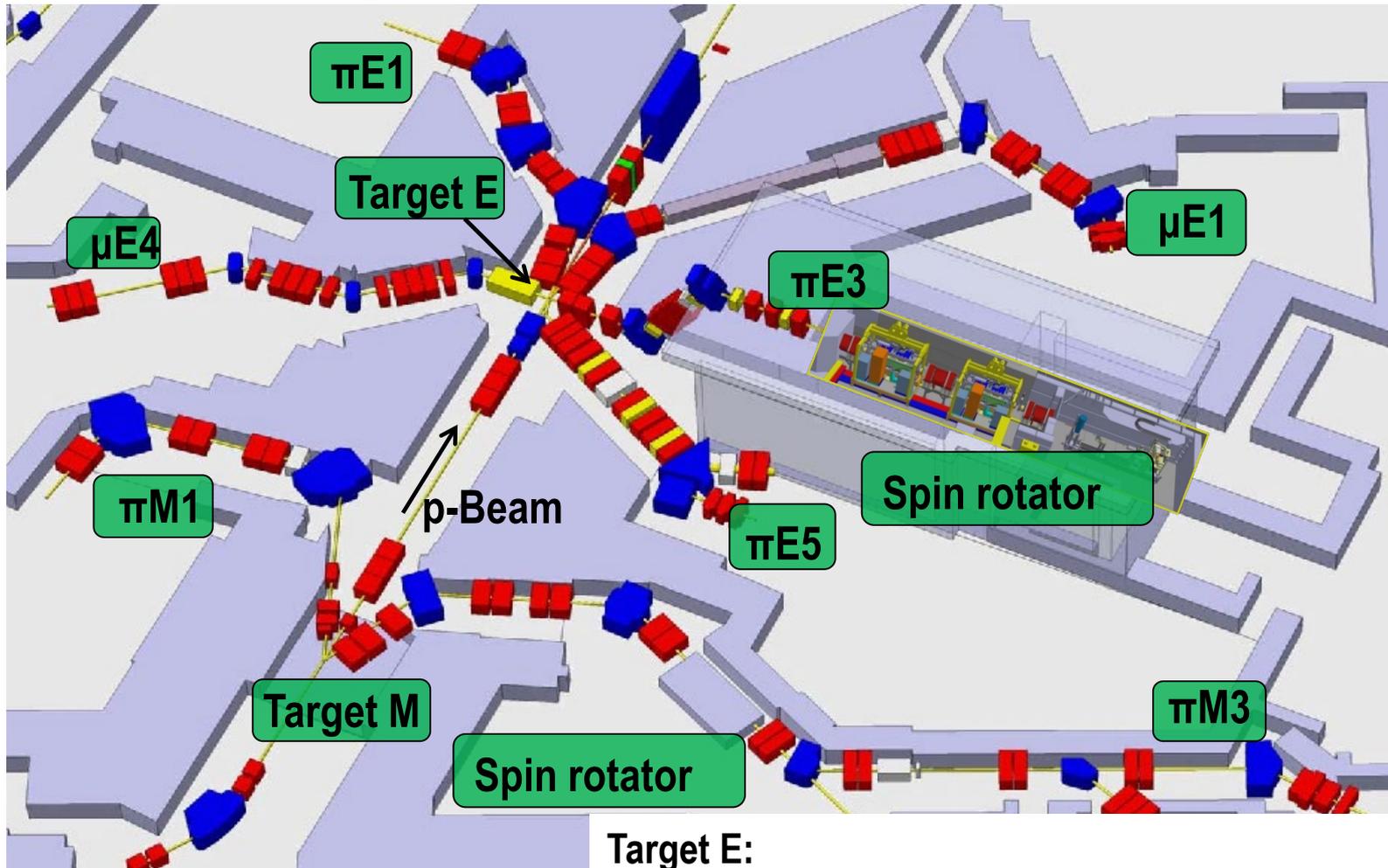
SINQ Spallation  
Neutron Source

SWISSFEL  
5.8 GeV



- HIPA (High Intensity Proton Accelerator)**
- CW (50.63 MHz), 590 MeV,
  - up to 2.4 mA (**1.44 MW**)
  - **2 meson production targets**
  - 7 secondary beam lines
  - SINQ and UCN spallation source

- PROSCAN (Proton therapy):** since 2007
- Comet:** superconducting cyclotron  
CW, 250 MeV, up to 1  $\mu$ A protons
- medical treatment:**  
3 Gantry, 1 Eye Cancer Treatment Station
- Irradiation Station:** PIF



Target E:

$\pi$ E1: 10 - 500 MeV/c High Intensity Pions und Muons

$\mu$ E1: Polarized Muon Beam

$\pi$ E3: 28MeV/c Surface polarized Muons

$\mu$ E4: 30 - 100 MeV/c High Intensity Polarized Muons

$\pi$ E5: 10 - 120 MeV/c High Intensity Muons

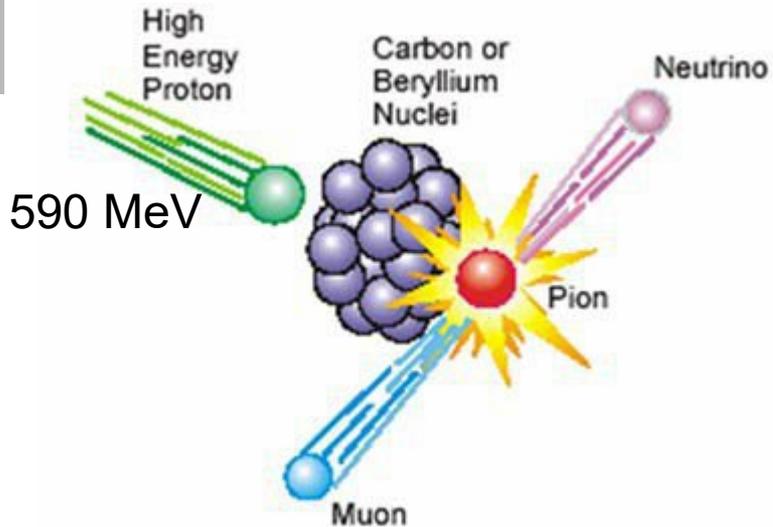
Target M:

$\pi$ M1: 100-500 MeV/c Pions

$\pi$ M3: 28 MeV/c Surface Muons

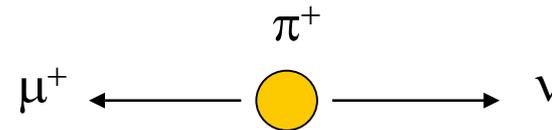
# Meson production targets: Target E and Target M

## Production of muons:



- **Surface muons:**

produced from pion decay at rest at the **surface** of the target ( $d < 1$  mm)



- **almost monochromatic:**

max. at 28 MeV/c (= 3.7 MeV)

- **100% polarized**

(spin in opposite direction to momentum)

in reality: 90 – 95 % polarization due to pion decays in flight

**World's highest intensity surface muon beams  $> 10^8$   $\mu$ /s**

- **Low energy muons (LEM):** 0.5 -30 keV

moderated by a cryogenic target in one of the beamlines ( $\mu$ E4)

## Target E

- **Power deposition:**

at 2.4 mA, 590 MeV protons  $\sim$  50 kW on Target E

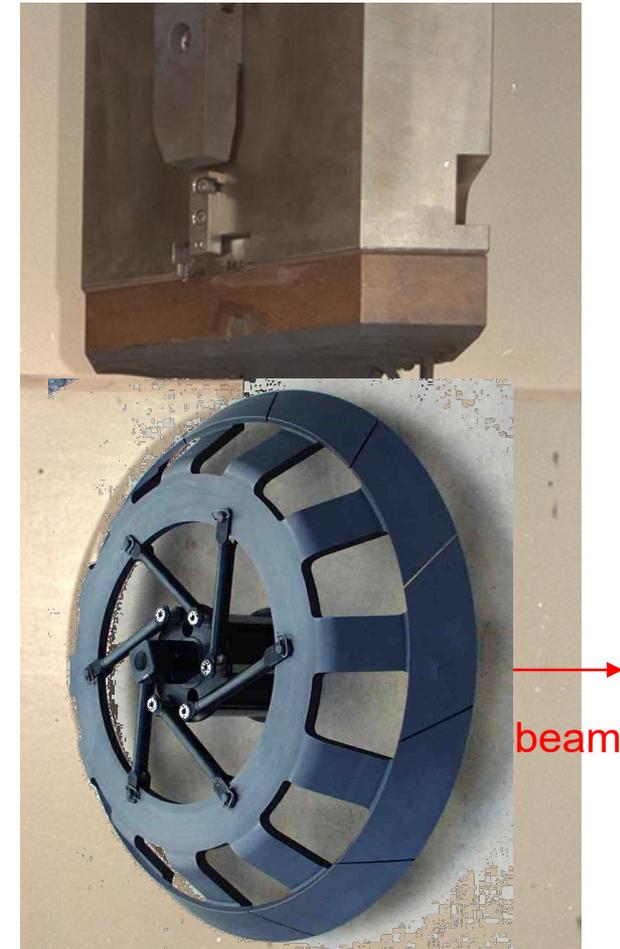
→ cooling

→ high temperature resistant material

→ thermal stress → deformation

### Approach:

- polycrystalline graphite → isotropic properties
- spokes: allows thermal expansion of target cone  
hollow to avoid high temperature at bearing
- slits in wheel rim für thermal expansion
- cooling by radiation:
  - independent of conductivity (radiation damage!)
  - local shielding (Cu) is cooled by water
- distribute power:  
rotating wheel with 1 Hz → needs bearings



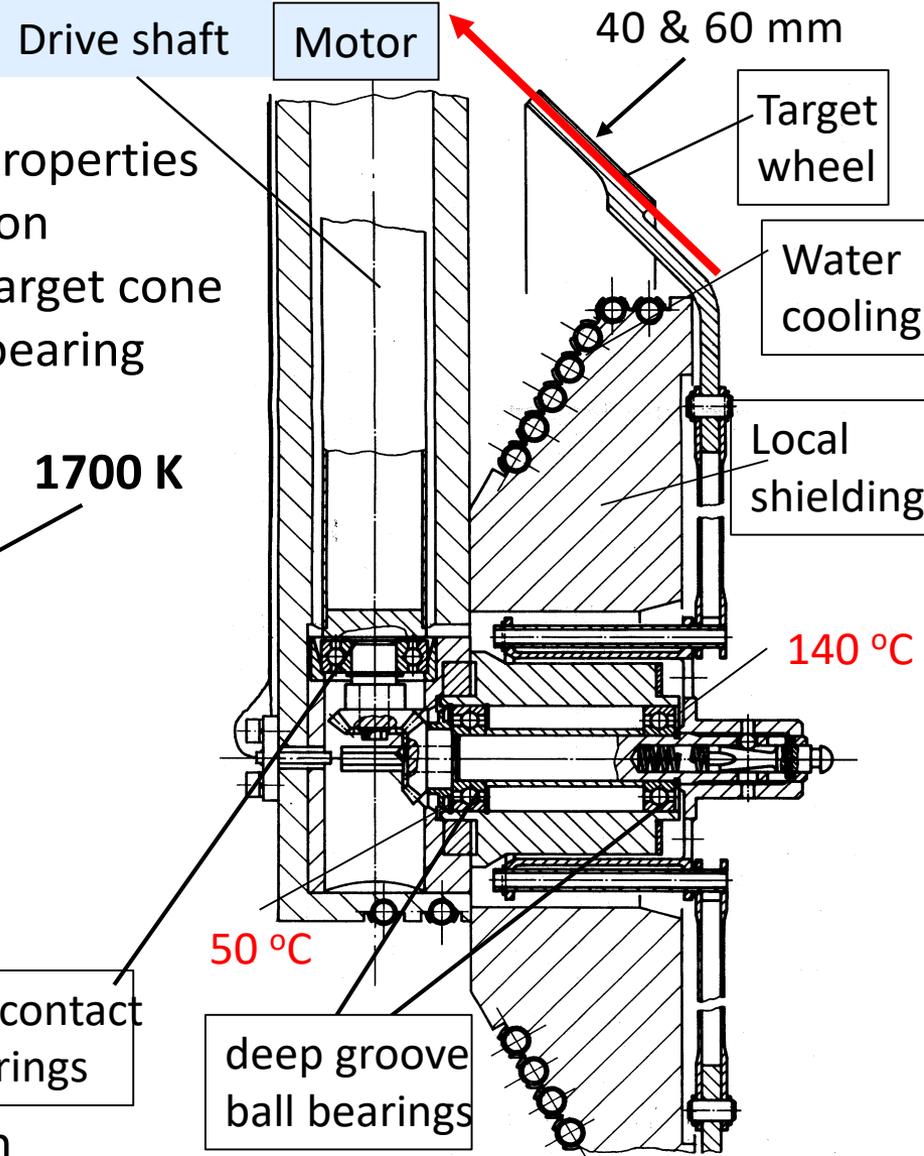
**1700 K**

# Challenges for meson production targets

- **Wheel deformation** reduced by
  - polycrystalline graphite → isotropic properties
  - slits in wheel rim für thermal expansion
  - spokes: allows thermal expansion of target cone hollow to avoid high temperature at bearing



12 segments with 1 mm slit

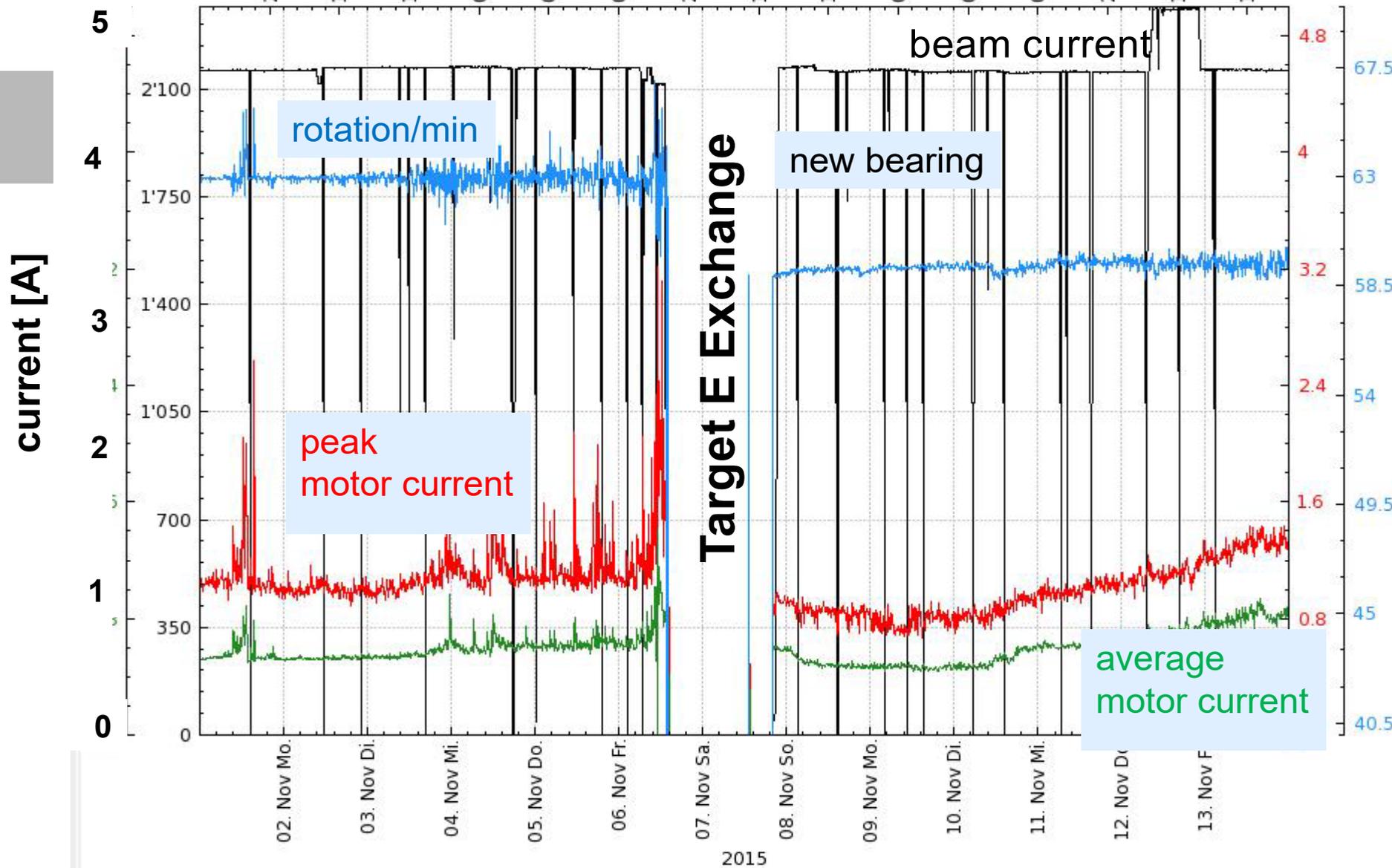


angular contact ball bearings

deep groove ball bearings

- **Motor:**
  - 2.5 m above the beam line
  - Functioning is not affected by irradiation
  - life time ~ 5 – 8 years

# Monitoring of the motor current



# Exchange of the high-activated components



## Exchange flask:

- 45 t, shielded with 40 cm steel
- remotely operated
- used for > 15 components

Constraint for insert:

610mm x 480mm (inner cross section)

## "Bridge":

- contains contamination protection
- door to close lifting hole
- sticks for positioning of the flask

## Working platform:

- ~ 2m above beamline, shielded with steel
- Accessible after removing 3 – 4 m of concrete

## For capture-solenoid:

Much simpler exchange flask planned

but with large cross section (1000mm x 800mm)

# Critical components: Bearings

- Ball bearings:

No grease as lubrication! → brittle due to hard irradiation  
so called radiation hard grease does not help → proofed

in use since ~2002:



Balls  $\text{Si}_3\text{N}_4$ , GMN, Germany  
Coating:  $\text{MoS}_2$ , Ag for ring & cage  
1 -2 x exchange/year  
← → Graphite wheel lasts much longer: ~ 4Years  
(39 Ah record)

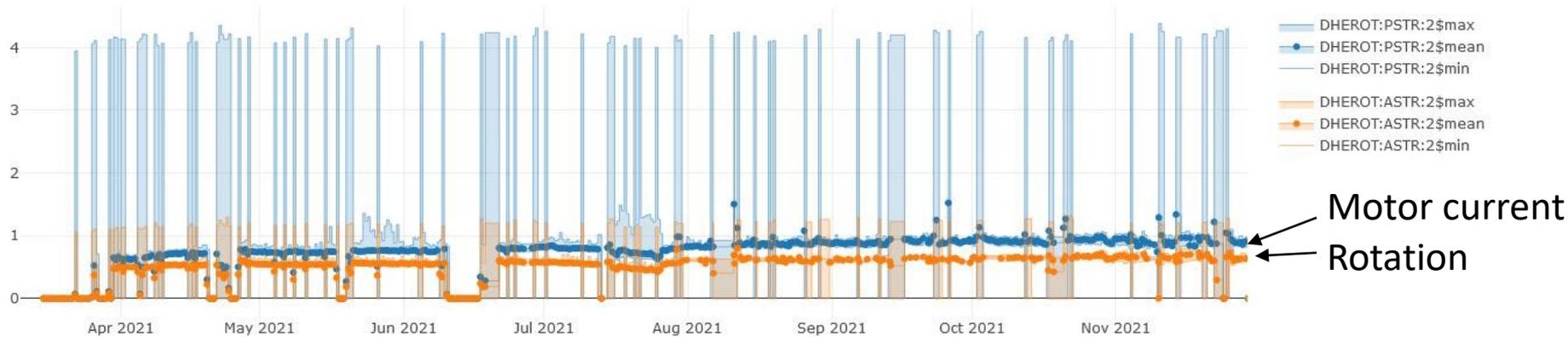
in test this year:



**Shun Makimura  
(JPARC)**

Balls stainless steel +  $\text{WS}_2$  blocks  
Koyo, Japan  
Test (without radiation): > 420 days  
In beam 2021, no change!  
(Motor current very smooth and stable)

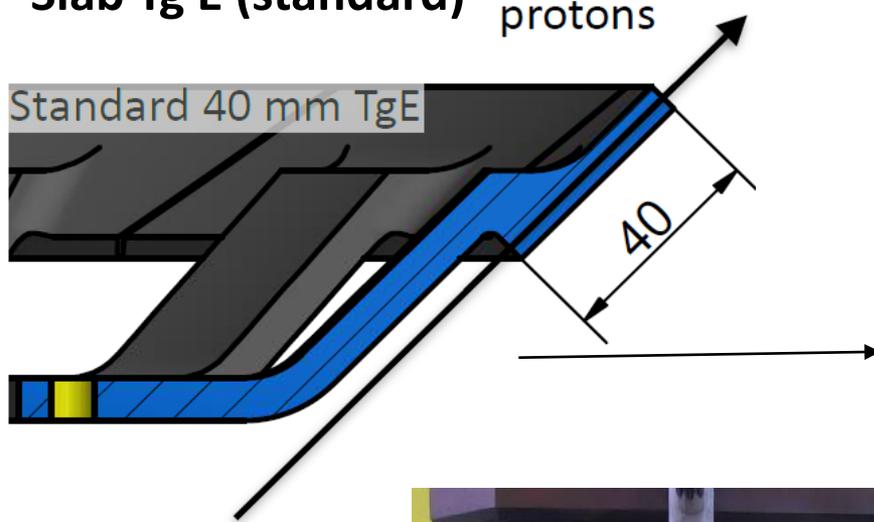
# Motor current with KOYO bearings 2021



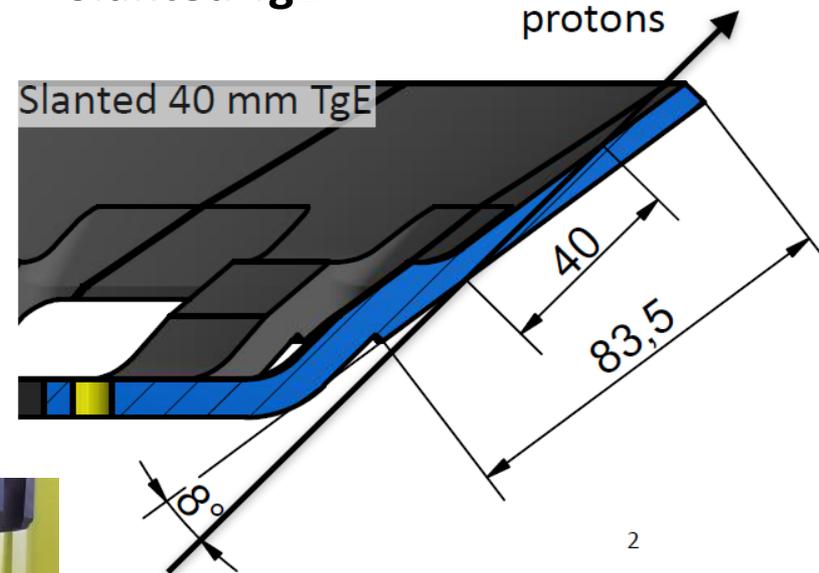
- very smooth and flat motor current
- no degradation visible
- exchanged in April 2022 (before run period 2022)  
→ could probably be in operation for much longer time

# Target development II: Slanted Type

## Slab Tg E (standard)



## Slanted TgE



- Significant increase of surface muon rate due to larger surface
- 30 – 50 % increase in surface muon rate measured (and simulated)

# Slanted target type with grooves



**Grooves:**  
left-right asymmetry in thickness



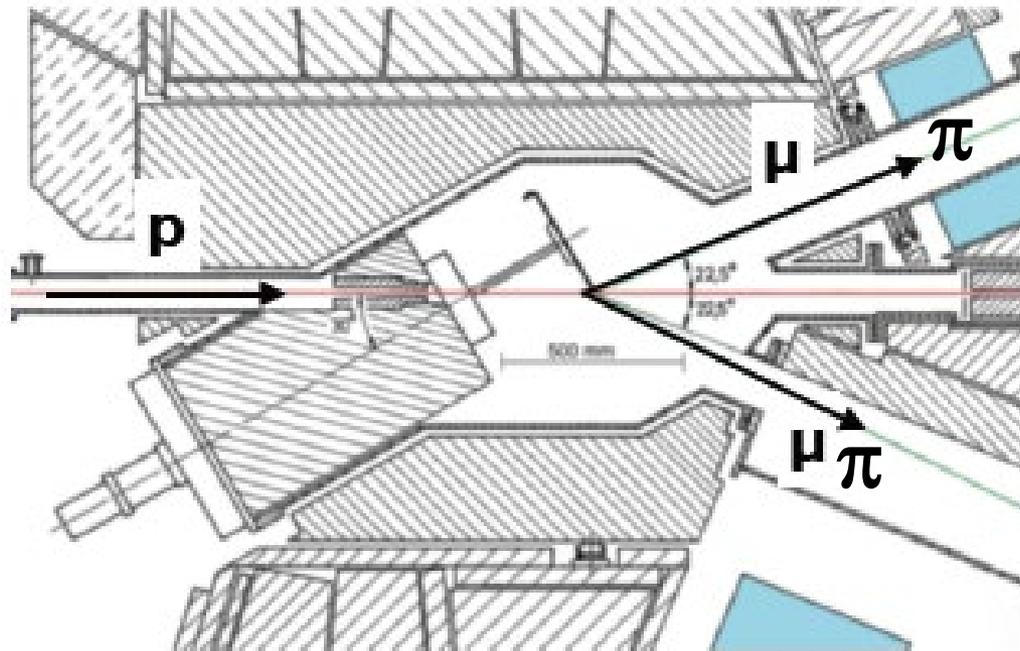
Idea:

Monitoring of the beam position according to the modulation in current transmission.

Analysis: via FFT in progress

First time in beam since May 2022 (equipped with KOYO bearings)

# Present TgM station (built 1985)



PiM1  
particle physics

PiM3  
μSR (GPS, FLAME)  
 $10^7 \mu^+/s$

nowadays  
surface muons  
needed

Beamlines under  $22.5^\circ$

→ optimized for high-momentum  $\pi > 100 \text{ MeV}/c$ ,  
@  $350 \text{ MeV}/c$ :  $\pi^+ : 2 \times 10^8 / (s \text{ mA})$

Target: graphite  
2 mm thick rim

→ effective 5 mm (due to angle),  
cooled by thermal conduction

**no problems with bearings, since well shielded!**



## Isotope and Muon Production with advanced cyclotron and target technology

R, Eichler, D. Kiselev, A. Knecht, N. van der Meulen, A. Koschik

### HIMB: High-Intensity Muon Beams is part of IMPACT

Surface muons ( $\sim 28$  MeV/c) rates of  $10^{10}/s$  for particle physics and  $\mu$ SR  
(factor  $\sim 100$  more than presently)

### TATTOOS: Targeted Alpha Tumour Therapy and Other Oncological Solutions

Producing radioisotopes with 590 MeV protons (100  $\mu$ A)

for cancer treatment & diagnostics in quantities needed for clinical studies

### Aim: Support by the Swiss Roadmap of Infrastructure by 60 MCHF

Jan. 2022 Conceptual Design Report (CDR)

July 2022 Triple-A rating in the scientific evaluation

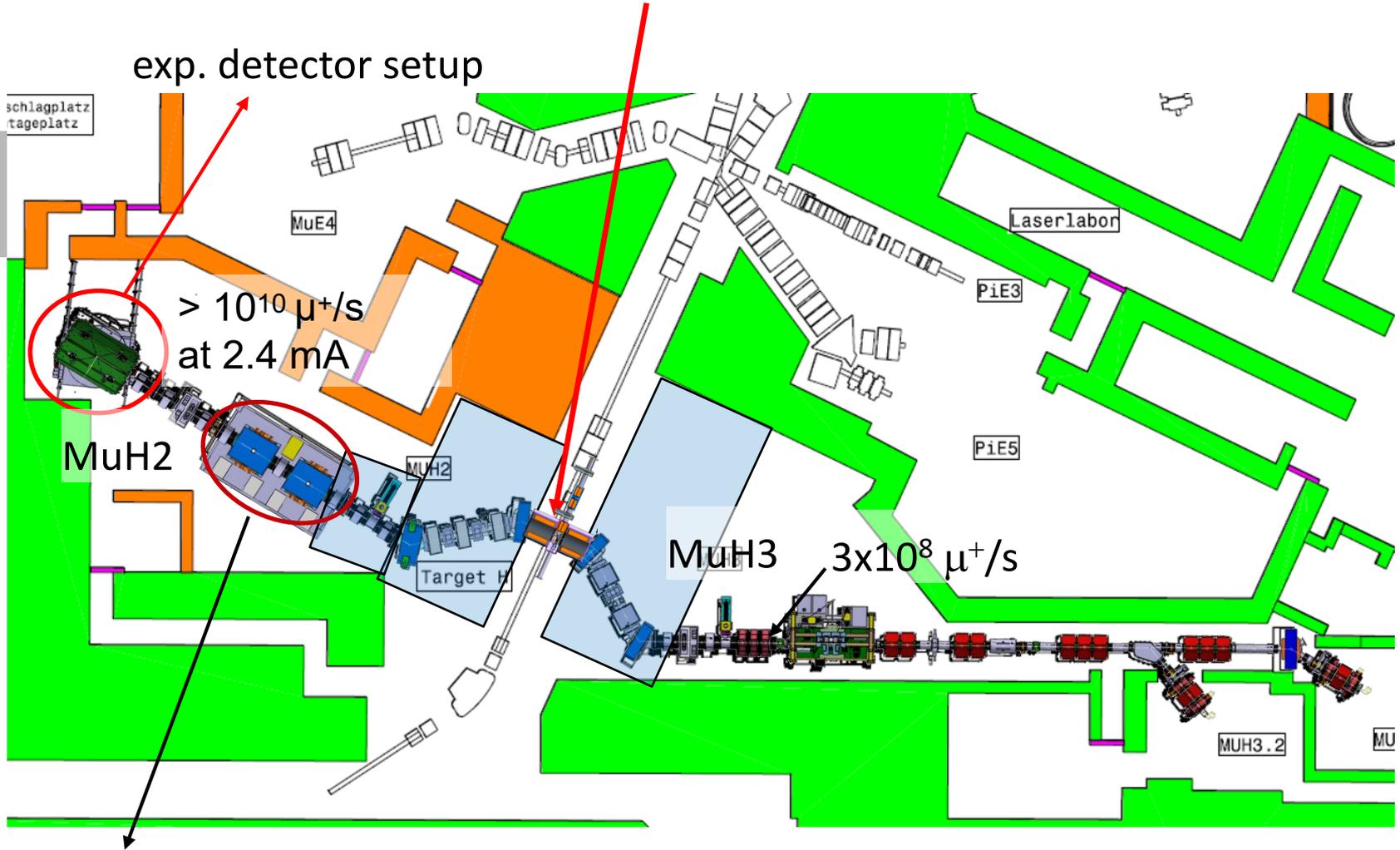
Dec. 2022 Evaluation of feasibility & finances  $\rightarrow$  Swiss Roadmap of Infrastructure 2023

End 2024 Final decision  $\rightarrow$  Start Installation: 2027

Budget: 77 MCHF (10 MCHF PSI , 7 MCHF Third-Part money)

CDR <https://www.dora.lib4ri.ch/psi/islandora/object/psi%3A41209>

# New Target H station and beamlines

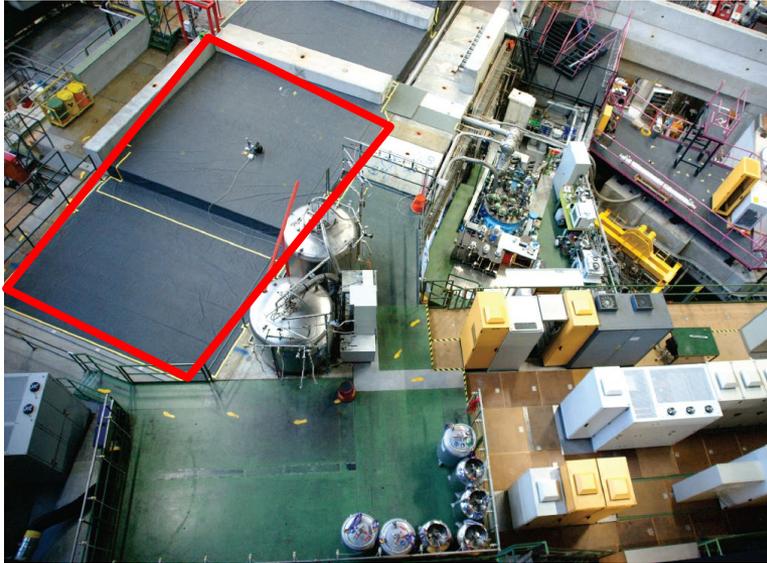


2 separators for momentum  
and particle selection

MuH2: particle physics  
MuH3: material science

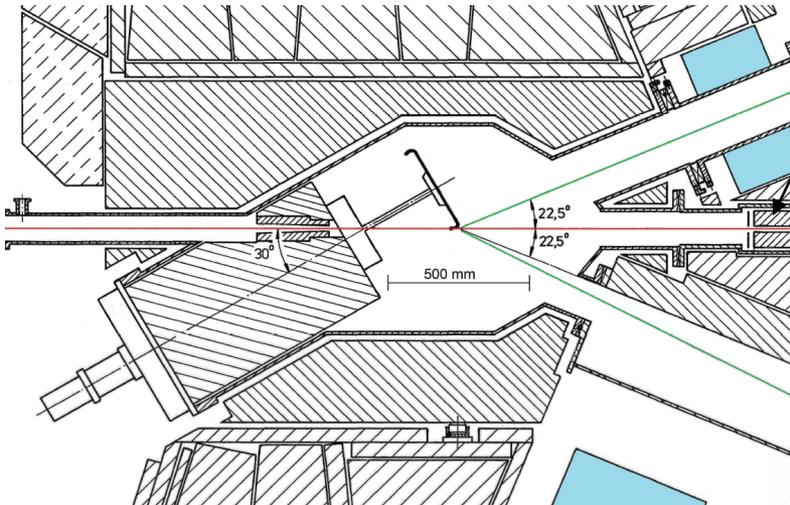
- Shielding is under calculation (MCNP simulation)

# Target M Region in WEHA



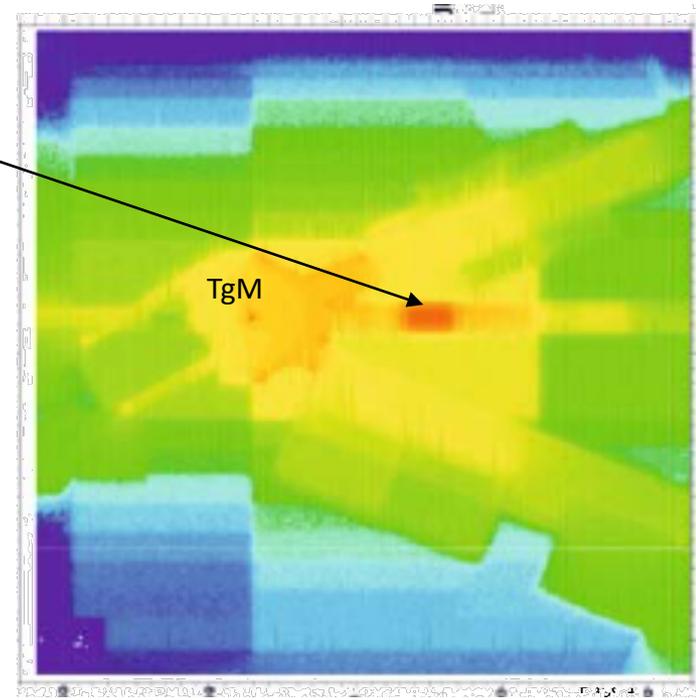
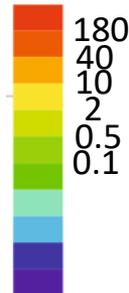
Rückbaukosten: Fokus auf Targetblock

Abbau: 2027



KHM1  
180 Sv/h

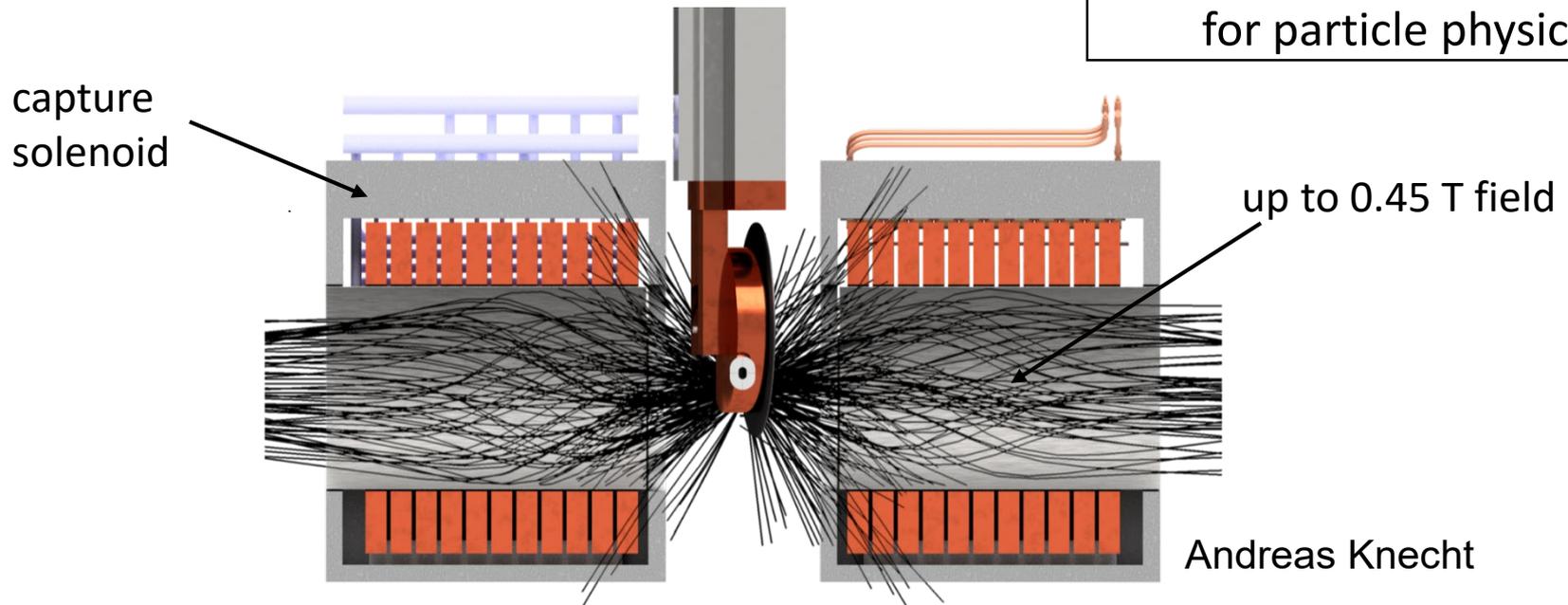
Sv/h



# Concept for new target station HIMB at TgM

HIMB = High-Intensity Muon Beams

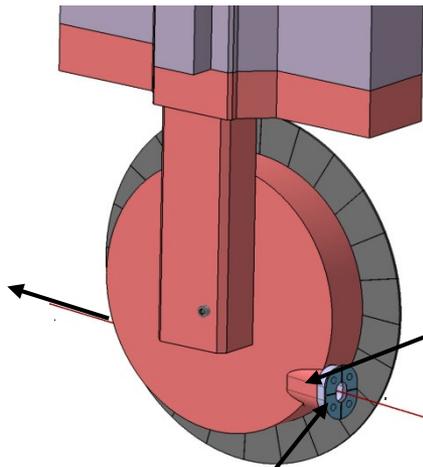
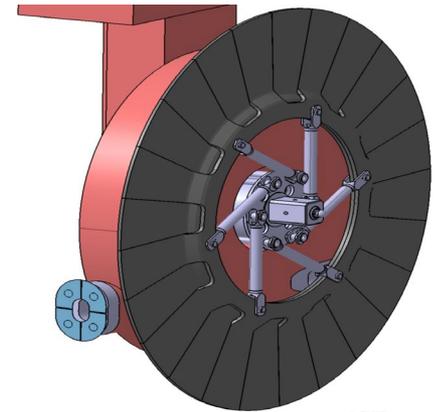
goal:  $10^{10}$  surface muons/s  
for particle physics



- short wide solenoids with large fringing field in high radiation area
- close distance to the target +/- 250 mm
- thicker target (20 mm instead of 5 mm) → higher losses & activation
- slanted target type
  - large rim (> 100 mm)
  - large rotating wheel for cooling
  - small angle relative to beam
- beamline optimized for large transmission of surface muons & small losses of the proton beam

# Target H insert

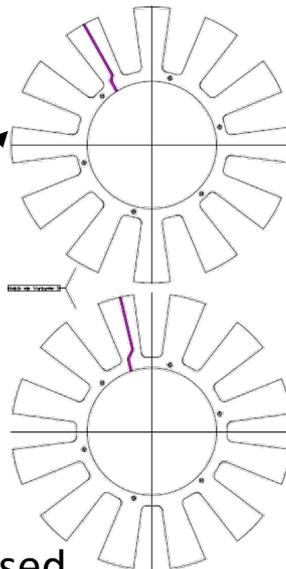
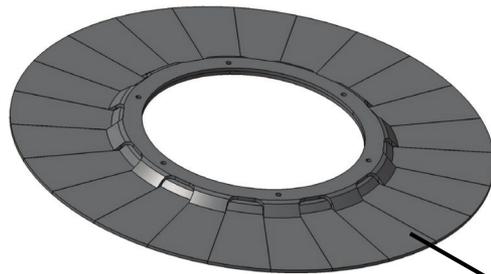
design & rotation mechanism similar to target E



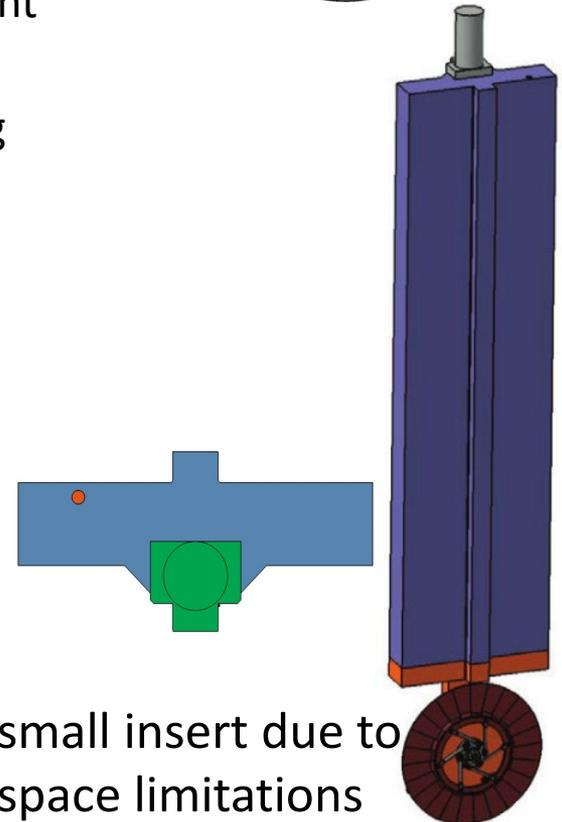
tungsten collimator inside

- isolated for current measurement  
→ fast interlock
- 4-segment aperture for centring  
→ fast interlock

4-segment aperture

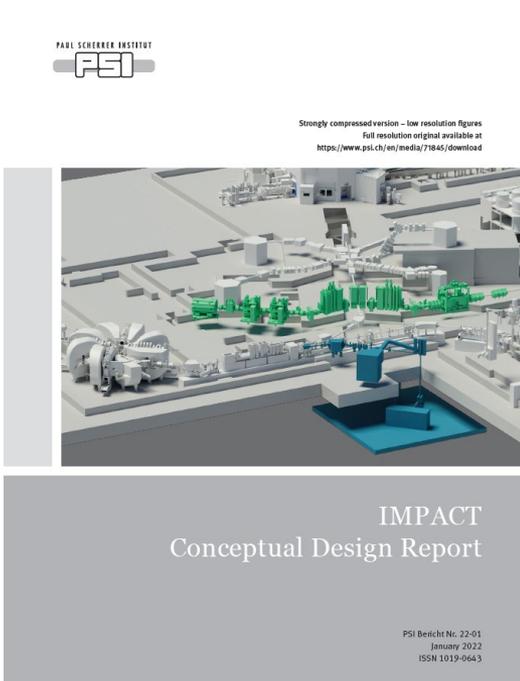


ANSYS simulation for temp. distr. & stress look promising



small insert due to space limitations

2 wheel version (V2) is preferred. Reason: Wheels are flat and thin. Graphite is more stable, because not so many layers are crossed.



~ 100 people are involved  
9 subprojects and 35 working groups

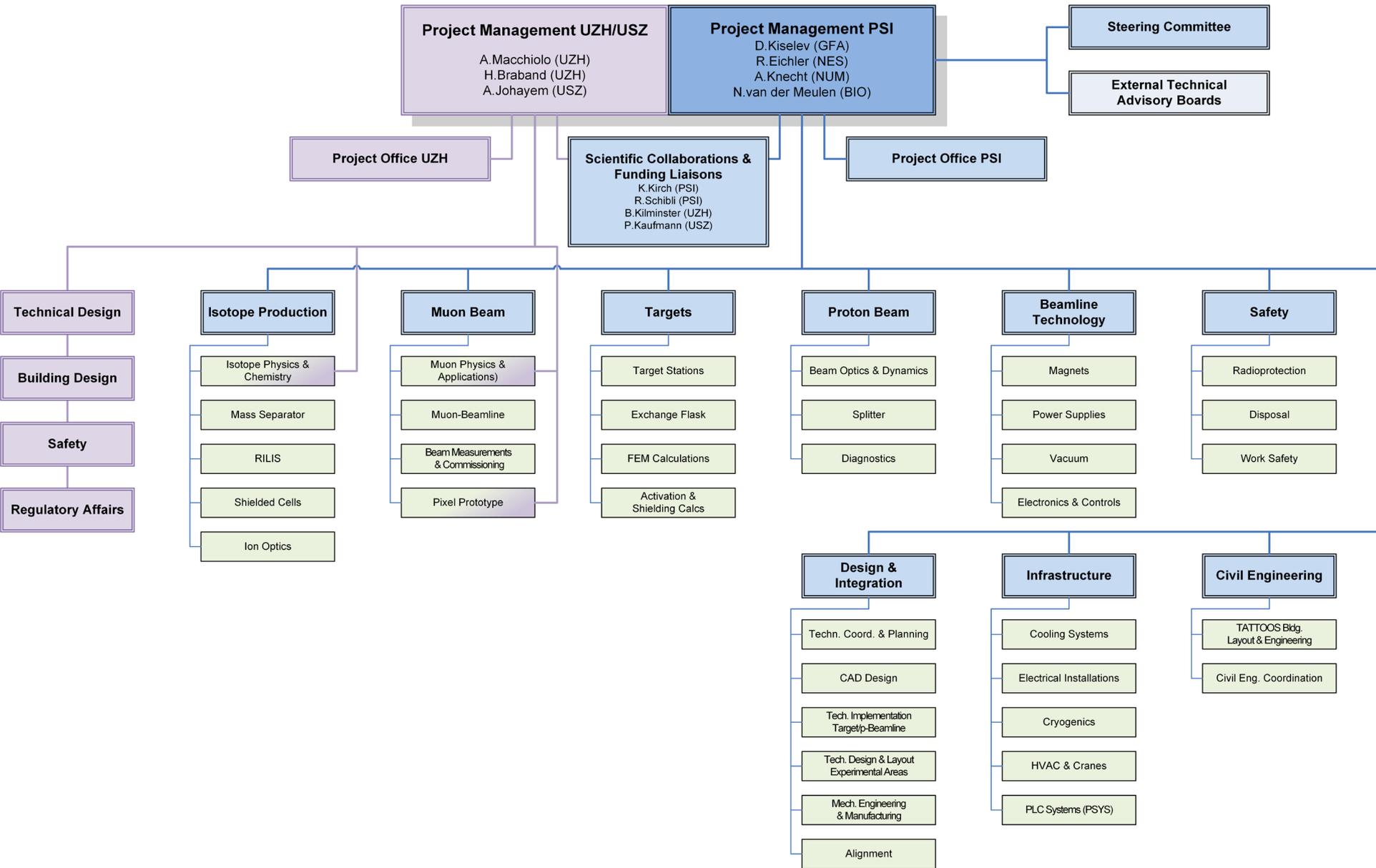
Conceptual Design Report

<https://www.dora.lib4ri.ch/psi/islandora/object/psi%3A41209>

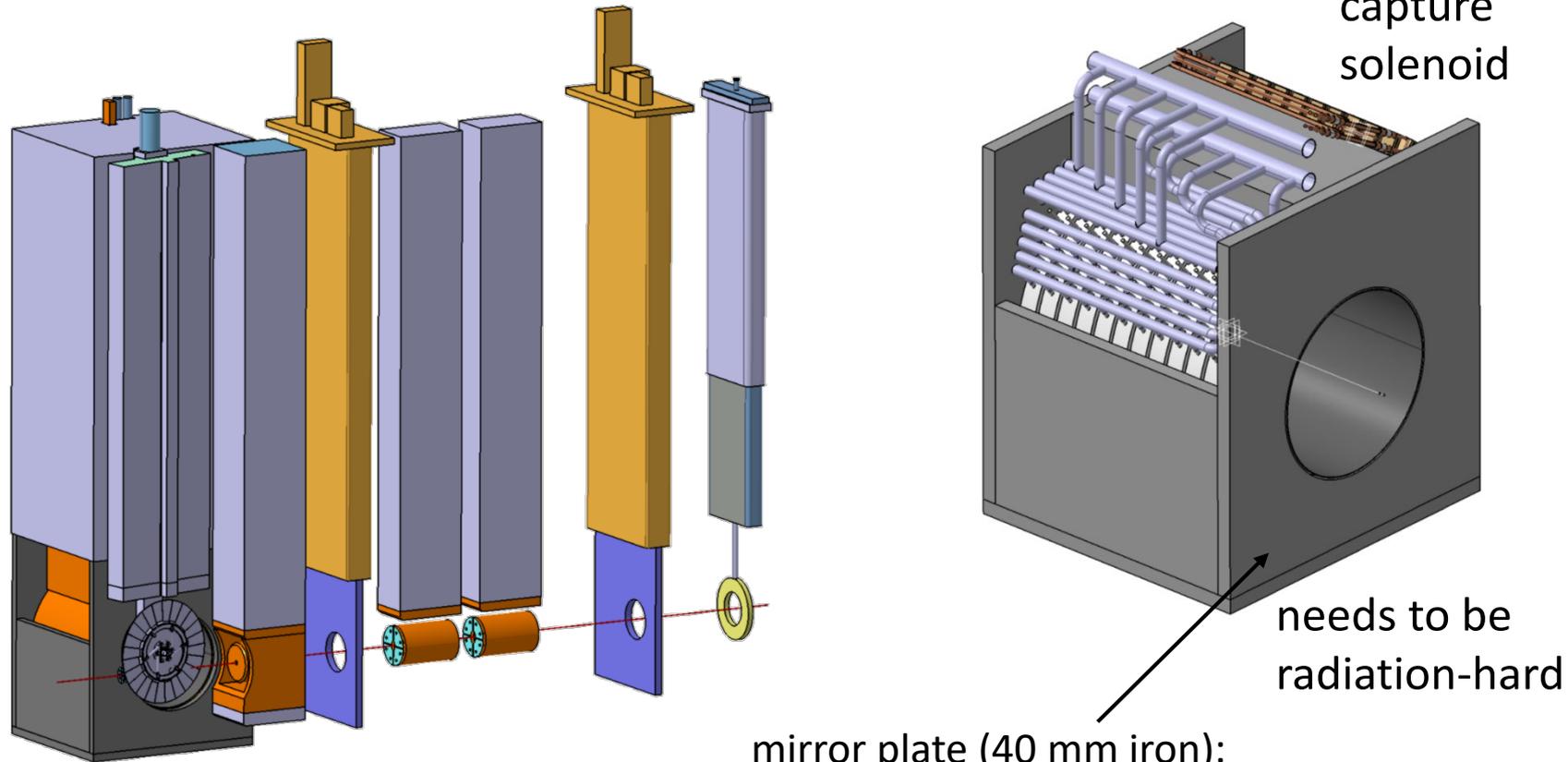
- Challenges for the muon target at 50 kW:
    - Cooling, Deformation, Bearings suffer in the high irradiation area!
  - KOYO bearings from JPARC worked very well for 2021 run period
  - Slanted target type increases muon surface rate by up to 50 %
  - Combined groove (for centering) and slanted target is ins use for the first time.
  - Conceptual study HIMB for Swiss Roadmap aims for  $10^{10}$  surface- $\mu$ /s in particle physics areal
- Good bearings are particularly important for HIMB to avoid doubling the downtime.



# Organisation IMPACT



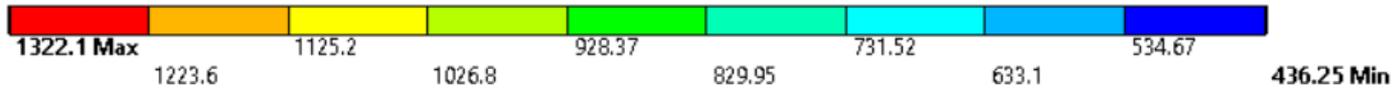
# Side view of beamline components



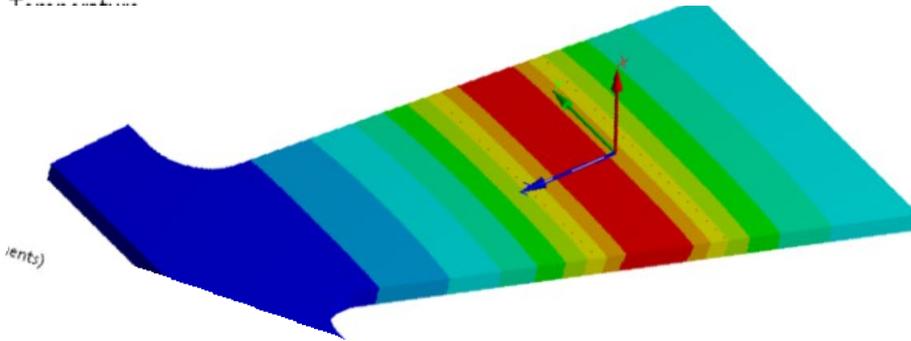
- Target and 2 capture solenoids in 1 vacuum chamber:
  - no space for additional wall or pillow seal keeping +/- 250 mm from beamline
- all vacuum chambers are cooled by water
- exchange of solenoid in vertical direction with (new) exchange flask

# Rim Temperature and Stress Distribution

Simplified geometry of V2: 1 segment, straight movement through the beam



B: Steady-State Thermal V2

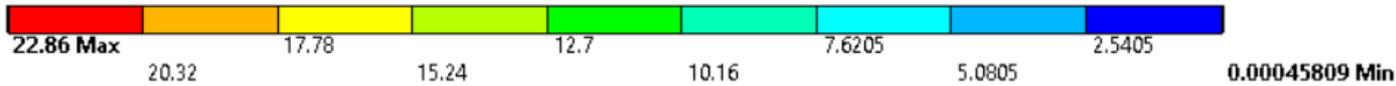


**Max Temp: ~ 1322 °C @ 2.5 mA**

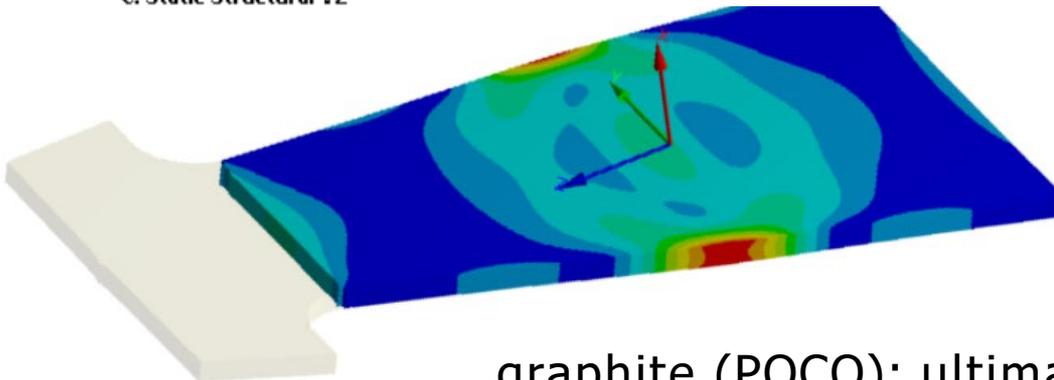
Comparison to TgE (40 mm thick) :

TgE slab : 1536 °C

TgE (slanted): 1459 °C



C: Static Structural V2



**Max Von Mises Stress: ~ 23 MPa**

Comparison to TgE (40 mm thick) :

TgE slab ~13 MPa

TgE slanted ~26 MPa

graphite (POCO): ultimate tensile stress: 34- 69 MPa