

### Water as a Target for Heavy Ion Irradiations

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# FRIB is a Nuclear Physics Laboratory at Michigan State University in the US





### The Heart of FRIB is a Linear Heavy Ion Accelerator



For example:

- $^{48}Ca^{20+}$  is accelerated to > 200 MeV/nucleon, 1-50  $\mu$ A (up to 400kW)
- The beam hits a thin target and creates fragmentation-product radionuclides inflight
- The fragmentation products are steered to experimental stations downstream



### 90% of the FRIB Beam is Dumped



Figure adapted from Dali Georgobiani, FRIB Radiation Studies, HPT Workshop, June 2018



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### What can you do with excess beam (instead of dumping it)?



(Photo: Jerry Nickles, UW)



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### The FRIB water-filled beam dump





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### Rare Isotope Production at NSCL/FRIB and Isotope Harvesting





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### "Harvesting"



### (Purify radionuclides using chemistry instead of magnets)

![](_page_7_Picture_3.jpeg)

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## **FRIB** initial harvesting opportunities

### <sup>238</sup>U beam

- <sup>211</sup>Rn
- <sup>229</sup>Pa
- <sup>225</sup>Ra

### ■ <u>48Ca beam</u>

- <sup>47</sup>Ca
- <sup>22</sup>Na

### <sup>78</sup>Kr beam

- <sup>76,77</sup>Kr
- <sup>72,73</sup>Se

Journal of Physics G: Nuclear and Particle Physics

MAJOR REPORT • OPEN ACCESS

Isotope harvesting at FRIB: additional opportunities for scientific discovery

https://iopscience.iop.org/article/10.1088/1361-6471/ab26cc

![](_page_8_Picture_15.jpeg)

![](_page_8_Picture_16.jpeg)

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### The Challenges of Using Water as a Target

- Beam + Water = Radiolysis
  - Radiolysis chemistry affects harvesting (oxidation state, materials lifetimes)
- Extremely Dilute Analyte
  - We need to collect a small amount of radionuclides out of a big amount of water, gas, and solids
- Many nuclear reactions and products
  - A Short <sup>48</sup>Ca irradiation at NSCL created 16 quantifiable radionuclides

![](_page_9_Picture_7.jpeg)

### Radiolysis of Water: see Kathi's Talk

![](_page_10_Figure_1.jpeg)

![](_page_10_Picture_2.jpeg)

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## **Dilute Samples (orders of magnitude)**

 $\mathbf{0}_{2}$ 

- FRIB beam dump cooling system:
  - 10<sup>4</sup> L of water moving at 10<sup>1</sup> L per second
- Beam at full power is few x 10<sup>14</sup> particles per second
  - ~100 pmol / sec
- Production rates for interesting radionuclides
  - 10<sup>-3</sup> per incoming beam particle
- After 1 day of irradiation we have 10<sup>4</sup> pmol of analyte in 10<sup>4</sup> L of water

 $N_2, H_2O$ N<sub>2</sub>, H<sub>2</sub> **118 L/s** Gas Loop: 6430 L Gas Loop **Two-phase Flow:** Drier water: 4.6 L/s gas: 2 L/s 115 L/s Gas Liquid **Delay Tank** Separator **Cooling Water Loop** 4.6 L/s **Beam Dump** PUMP 6.2 L/s 4.6 L/s **Heat Exchanger** 1.6 L/s **Cleanup Loop** 1.6 L/s **Resin Beds** Harvesting

• 1 pM

![](_page_11_Picture_10.jpeg)

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Recombiner

 $N_2$ 

Michigan State University

Primary

Bear

**Total System Volume** 

Water Loop: 6930 L

### Lots of different radionuclides (many of them are even *isotopes*)

• Number of atoms of each radionuclide after 1 year irradiation with 48Ca at full power and 1 hour of decay time (82 of them).

		_									
Н	3	6.3527E+16	Р	32	1.3709E+14	К	45	1.2913E+10	Cr	48	1.1633E+09
Be	7	2.0295E+15	Р	33	2.4382E+14	Са	41	4.4684E+14	Cr	49	6.9912E+07
Be	10	3.0339E+15	S	35	7.6601E+14	Са	45	3.3508E+15	Cr	51	9.5152E+11
С	11	8.3518E+10	S	37	1.4568E+06	Са	47	1.3929E+14	Cr	56	1.0048E+03
С	14	4.9262E+15	S	38	1.2860E+11	Са	49	1.2435E+04	Mn	51	2.9846E+07
Ν	13	2.9783E+09	C1	34	3.3612E+01	Sc	43	4.4011E+10	Mn	52	3.9663E+10
0	15	2.7865E+02	C1	34m	9.5043E+04	Sc	44	1.5939E+11	Mn	54	4.4063E+12
F	18	2.3846E+11	C1	36	2.5272E+15	Sc	44m	3.9891E+06	Mn	56	4.2795E+08
Ne	24	4.8824E+03	C1	38	8.3869E+10	Sc	45m	2.0263E+01	Fe	53	3.4439E+04
Na	22	7.2429E+14	C1	39	9.2883E+10	Sc	46	2.2702E+14	Fe	55	3.4221E+12
Na	24	2.1228E+12	Ar	37	1.3631E+14	Sc	47	1.1699E+14	Fe	59	2.8973E+10
Na	24m	4.8636E-01	Ar	39	3.4234E+15	Sc	48	2.9319E+12	Co	55	2.7141E+08
Mg	27	1.6953E+08	Ar	41	3.9803E+11	Sc	49	8.7059E+07	Co	56	1.4357E+11
Mg	28	6.4270E+11	Ar	42	1.8127E+15	Τi	44	5.6037E+12	Co	57	1.1014E+12
Al	26	6.4307E+14	Ar	43	6.1738E+06	Τi	45	3.9499E+09	Co	58	6.0730E+11
Al	28	1.1501E+09	Ar	44	8.5279E+08	Τi	51	3.6622E+03	Co	60	3.8073E+11
Al	29	3.2604E+07	K	38	1.1017E+07	V	47	5.4104E+07	Co	61	1.3424E+06
Si	31	3.7319E+11	K	42	5.5279E+12	V	48	4.7153E+11	Ni	56	1.7450E+08
Si	32	5.8209E+14	K	43	1.5616E+13	V	49	8.6685E+12	Ni	57	1.7296E+08
Ρ	30	2.3370E+02	K	44	3.8731E+10	V	52	2.6685E+02	Cu	62	1.8972E+05
									Zn	62	1.0549E+07

![](_page_12_Picture_3.jpeg)

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### The Harvesting Process was Tested at "NSCL" (FRIB's Predecessor)

**Objective:** Collect by-product radionuclides for use in off-line experiments. **Benefits:** NSCL/FRIB produce a vast number of useful radionuclides. Harvesting will expand the user base and provide otherwise difficult-toobtain radionuclides.

Cooling water

Heavy-ion beam reacts in beam dump

Return carries reaction products

![](_page_13_Picture_4.jpeg)

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Reaction products removed for chemical

processing offsite

## **Targetry: Miniature Beam Dump**

![](_page_14_Figure_1.jpeg)

Avilov, M; et.al. Thermal, mechanical and fluid flow aspects of the high power beam dump for FRIB. *Nucl. Instrum. Methods Phys. Res. B*, **2016**, 376, 24-27.

![](_page_14_Picture_3.jpeg)

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## **Production of Target**

### 3D printed

- Ti64 alloy powder (EOS Ti64)
- Direct metal laser sintering (DMLS)
- CT image of the product
  - Measured thicknesses of thin walls
  - Looked for bubbles in the walls

- Testing the target:
  - Irradiate with high beam current
  - Look for evidence of degradation

![](_page_15_Picture_10.jpeg)

![](_page_15_Picture_11.jpeg)

![](_page_15_Picture_12.jpeg)

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## **Proton Irradiation Experiment**

- 16 MeV protons from University of Wisconsin Cyclotron Lab
  - 4 irradiation periods: 6, 19, 28, 33  $\mu$ A
- Measurements
  - Activity of <sup>48</sup>V and <sup>51</sup>Cr in system water after each period
  - Total activity of <sup>48</sup>V and <sup>51</sup>Cr in target face
- One complication: nuclear recoil
  - Forward momentum transfer
  - Estimated activity that left the window

Alexander, J.M.; Sisson, D.H. Recoil Range Evidence for the Compound-Nucleus Mechanism in Reactions between Complex Nuclei. *Phys. Rev.* **1962**, *128*, 2288.

![](_page_16_Picture_10.jpeg)

![](_page_16_Picture_12.jpeg)

![](_page_16_Figure_13.jpeg)

### **Beam Current**

### Radiation Accelerated Corrosion? Proton Irradiation Test

![](_page_17_Figure_1.jpeg)

![](_page_17_Picture_2.jpeg)

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## **Quantifying Target Degradation**

- Basic model:
  - Small time steps
  - Accumulation of <sup>48</sup>V in target face
  - Degradation of <sup>48</sup>V into the water
    » Dependence on beam current and activity in target face
    » Remove activity from nuclear recoil
- Rate: 1.47E-6 µm/(µA\*s)

 $(X^2 = 1.4)$ 

Is this a sufficient model?

How does this apply to NSCL and FRIB beams?

![](_page_18_Figure_9.jpeg)

![](_page_18_Picture_10.jpeg)

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### **One Way to Extrapolate**

- Scale degradation rate by areal power deposition:
  - Worst Case Scenario for FRIB's dump = 10% degradation after 4000h <sup>238</sup>U beam at 400kW.

![](_page_19_Figure_3.jpeg)

![](_page_19_Picture_4.jpeg)

## **Summary of Experimental Progress**

![](_page_20_Figure_1.jpeg)

![](_page_20_Picture_2.jpeg)

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### Paige Abel

![](_page_21_Picture_1.jpeg)

### **Calcium-48 Beam -- Production**

	Dereent	Projected Activity at NSCL (GBq)						
	Conversion	After 5-day Irradiation	After 24-hour cool down					
Na-24	0.084(2)	0.378(7)	0.125(2)					
Mg-27	0.0311(8)	0.140(3)	-					
Mg-28	0.0187(7)	0.082(3)	0.037(1)					
S-38	0.0129(8)	0.058(3)	1.7(1)E-4					
CI-34m	0.00039(5)	0.0177(6)	-					
CI-38	0.116(5)	0.58(4)	-					
CI-39	0.066(2)	0.297(9)	-					
K-42	0.343(7)	1.54(3)	0.402(8)					
K-43	0.422(3)	1.85(1)	0.878(6)					
K-44	0.26(4)	1.2(2)	-					
K-45	0.16(1)	0.74(5)	-					
Ca-47	1.69(2)	4.05(4)	3.48(3)					
Sc-44m	0.482(8)	0.164(2)	0.124(2)					
Sc-46	0.52(1)	0.095(2)	0.094(2)					
Sc-47	0.41(2)	3.2(3)	3.5(4)					
Sc-48	0.220(2)	0.841(9)	0.580(6)					

![](_page_21_Picture_4.jpeg)

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![](_page_22_Figure_0.jpeg)

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### Calcium-48 Beam – Radiolabeling <sup>47</sup>Sc-DTPA-TOC

![](_page_23_Picture_1.jpeg)

![](_page_23_Picture_2.jpeg)

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## **Krypton-78 Beam**

![](_page_24_Picture_1.jpeg)

![](_page_24_Picture_2.jpeg)

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### Krypton-78 Beam – isolating <sup>radio</sup>Kr

![](_page_25_Picture_1.jpeg)

![](_page_25_Picture_2.jpeg)

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### <sup>77</sup>Kr Mass Transport Results

![](_page_26_Figure_1.jpeg)

1.18(6) x 10<sup>-2</sup> nuclei of <sup>77</sup>Kr per incident <sup>78</sup>Kr ion

### Krypton-78 Beam – Generating pure <sup>76</sup>Br

![](_page_27_Figure_1.jpeg)

![](_page_27_Picture_2.jpeg)

### Krypton-78 Beam – Generating pure <sup>76</sup>Br

![](_page_28_Figure_1.jpeg)

![](_page_28_Picture_2.jpeg)

### 2 in one- <sup>62</sup>Cu generator

![](_page_29_Figure_1.jpeg)

### Conclusions

- Water is an interesting target for heavy ion irradiation
  - We have learned a lot in the 1-500W regime
    - » Radiolysis and Radiation Accelerated Corrosion must be considered
    - » Combining cooling and transport is effective for water soluble products
    - » Some products will be purity limited, but there are several interesting cases where high purity can be reached.
  - Extrapolations look promising for future irradiations at 1000x power, but....

• We have a lot to learn!

![](_page_30_Picture_8.jpeg)

## Acknowledgements

![](_page_31_Picture_1.jpeg)

## Isotope Program

![](_page_31_Picture_3.jpeg)

Office of Science

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![](_page_31_Picture_6.jpeg)

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![](_page_31_Picture_8.jpeg)

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