



National standard of liquid flow rate and research topics using high Reynolds number actual flow facility

**National Institute of Advanced Industrial Science and Technology (AIST)
National Metrology Institute of Japan (NMIJ)**

**Research Institute for Engineering Measurement
Liquid Flow Standard Group
Group Leader**

Dr. Noriyuki Furuichi

Biography



- | | |
|----------------|---|
| 1999 | Doctor course at Gifu University in Japan |
| 1999 - 2001 | Paul Sherrer Institute in Switzerland , Researcher |
| 2001 - 2004 | Gifu University in Japan, Assistant, Researcher |
| 2004 - Present | AIST (National Institute of Advanced Industrial Science and Technology), NMIJ (National Metrology Institute of Japan) |
| 2012 – 2013 | PTB-Berlin in Germany, Guest researcher |

Typical research works

Development of multi-point LDV, Development of flow rate measurement techniques, Fundamental research for separated and reattachment flow, Research work for high Reynolds number turbulent flow and so on...

Today's Contents

- Introduction of institute (AIST, NMIJ) and flow calibration facilities in liquid flow standard group
- High Reynolds number facility
- Examination for throat-tapped flow nozzle
- Novel research works for high Reynolds number turbulent pipe flow

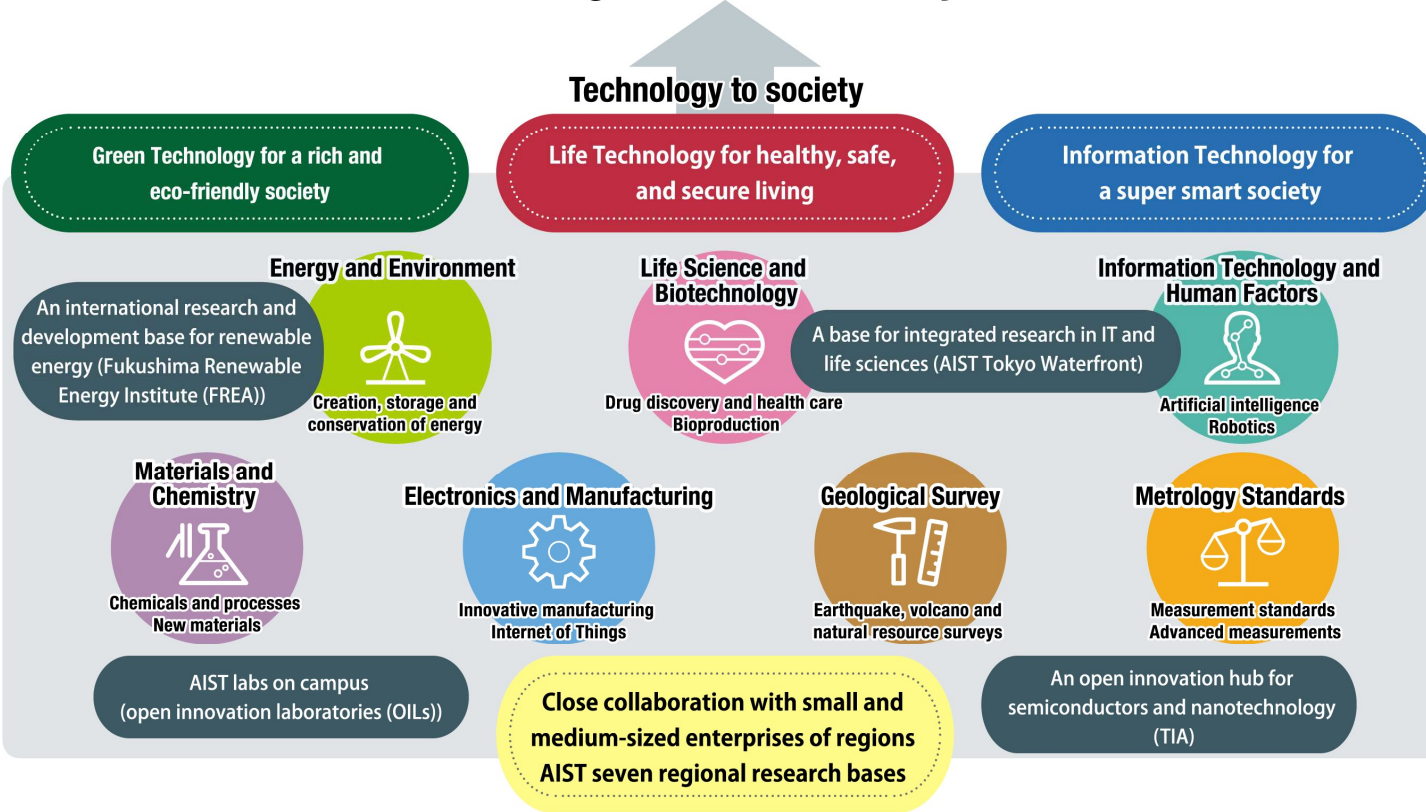
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Introduction of AIST



Building a sustainable society



AIST Tsukuba Center

■ Employees and Budget of AIST

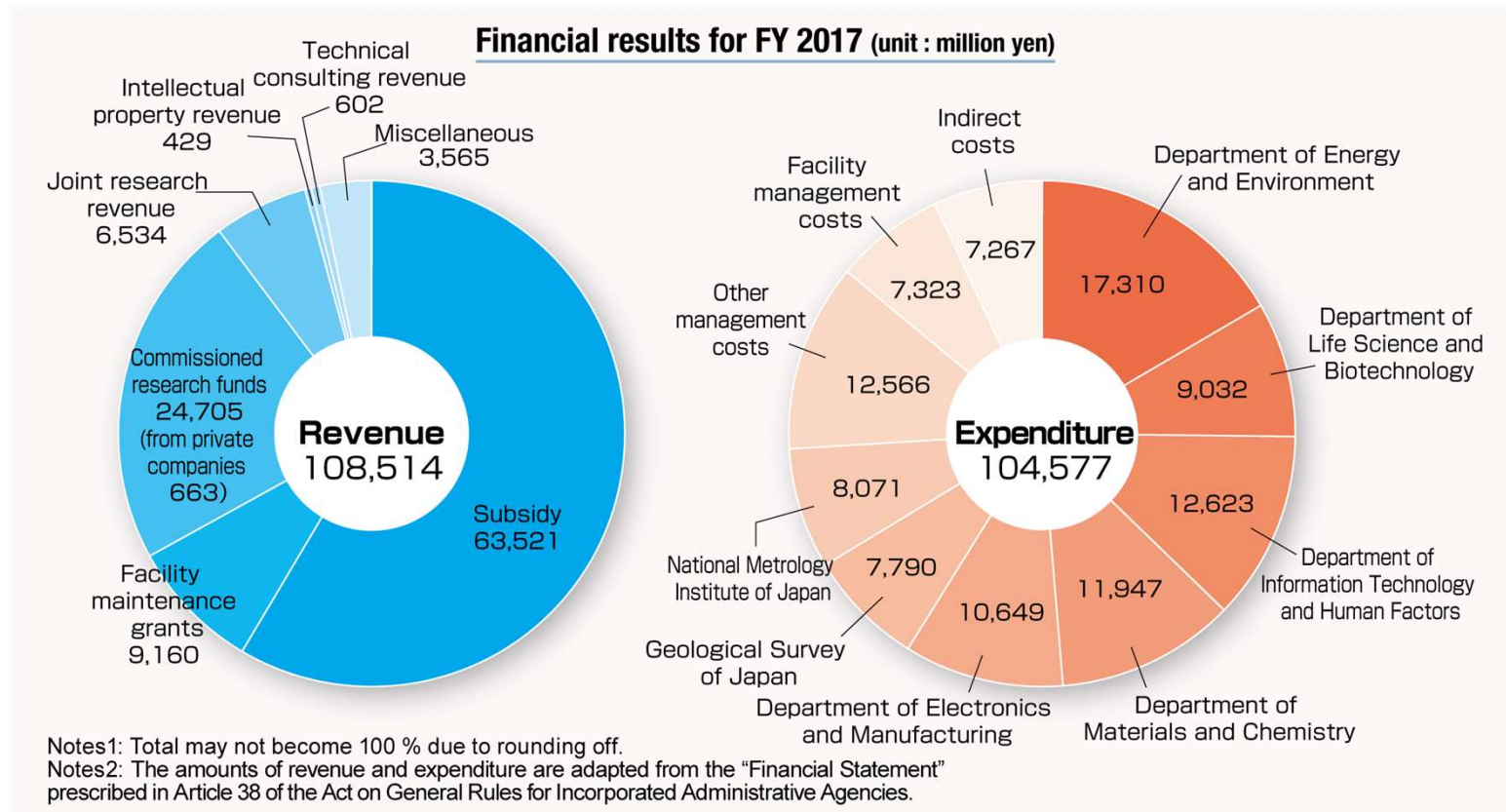
- Researchers (foreign nationals)2,331(139)
 - Permanent1,982
 - Fixed term349
- Administrative employees699
 - Total number of employees : 3,030
- Executives (full time)13
- Visiting researchers233
- Postdoctoral researchers243
- Technical staff1,549

(As of July 1, 2018)

Number of researchers accepted through industry/academia/government partnerships

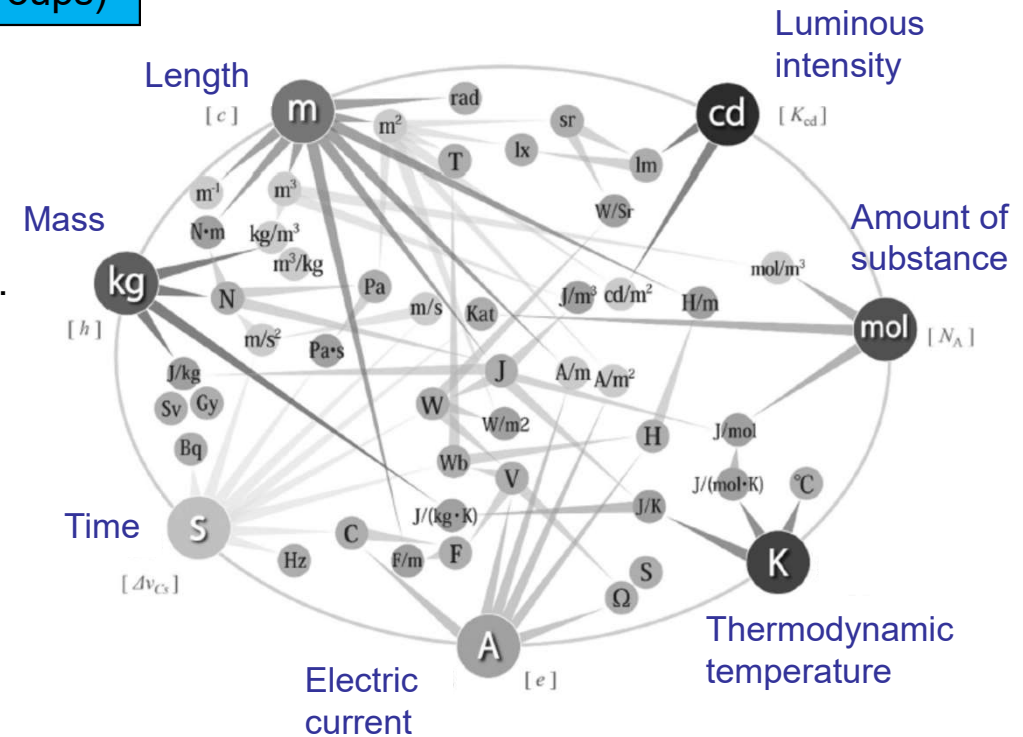
- Companies1,867
 - Universities2,446
 - Public organizations1,043
- (foreign nationals : 530)

(Total number of researchers accepted in FY 2017)



■ What is NMIJ?

- Research Institute of Engineering Measurement (14 Groups)**
 - Liquid flow standard group**
Group leader: Furuichi, Researcher 3, Technician 4, Assistant 2
 - Gas flow standard group**
Group leader: Morioka, Researcher 4, Technician 2, Assistant 1
 - Legal metrology group**
 - Length, Mass, Torque, Fluid property, Pressure etc.
- Physical Measurement (10 Groups)**
Time, Temperature, Frequency, Electric power etc.
- Material Measurement (12 Groups)**
- Analysis Measurement (8 Groups)**



NMIJ is composed of four Research Institutes (Engineering Measurement, Physical Measurement, Material and Chemical Measurement and Analytical Instrumentation Measurement), Center for Quality Management of Metrology and Research Promotion Division of NMIJ. The dissemination of measurement standards, in which a rapid progress has been expected as an infrastructure in industries, is NMIJ's indispensable mission along with research development of measurement technologies. As for activities specifically related to measurement standards, four research institutes in charge of supplying measurement standards, Center for Quality Management of Metrology for processing administrative tasks and Research Promotion Division of NMIJ responsible for planning and coordination, work together and conduct a wide variety of related activities both domestically and internationally to facilitate the dissemination, maintenance and supply of measurement standards.

■ Main works in liquid flow standard group

□ Liquid flow standard

- Fluids; Water, Kerosene, Light oil, Heavy oil, Gasoline
- Supply national standard of liquid flowrate
- Supply reference value for JCSS accredited companies
- **Development of new flow facility**

□ Development/Standardization of flowmeters

- Research work for Coriolis, Ultrasonic flowmeter
- Flowmeter evaluation as collaborative work with private company
- Development of transfusion system in medical field
- **Development of ISO of throat-tapped flow nozzle**

□ Fundamental research work using standard facility

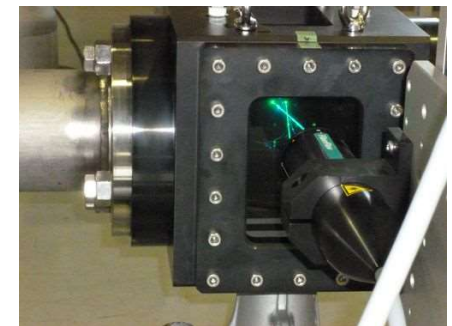
- Universal structure of turbulent pipe flow
- **Research work of pipe friction factor**
- **Experimental research work of pulsation flow**



Water flow facility

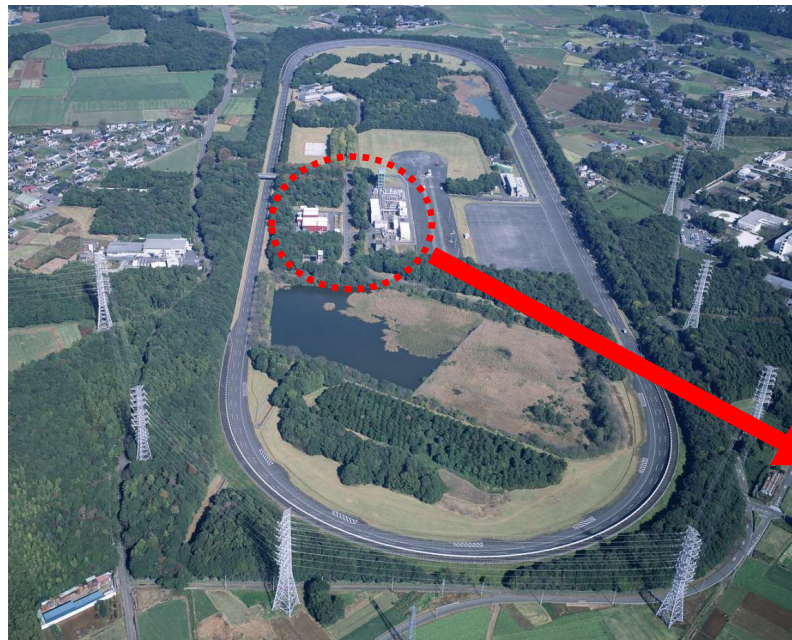


Hydrocarbon flow facility

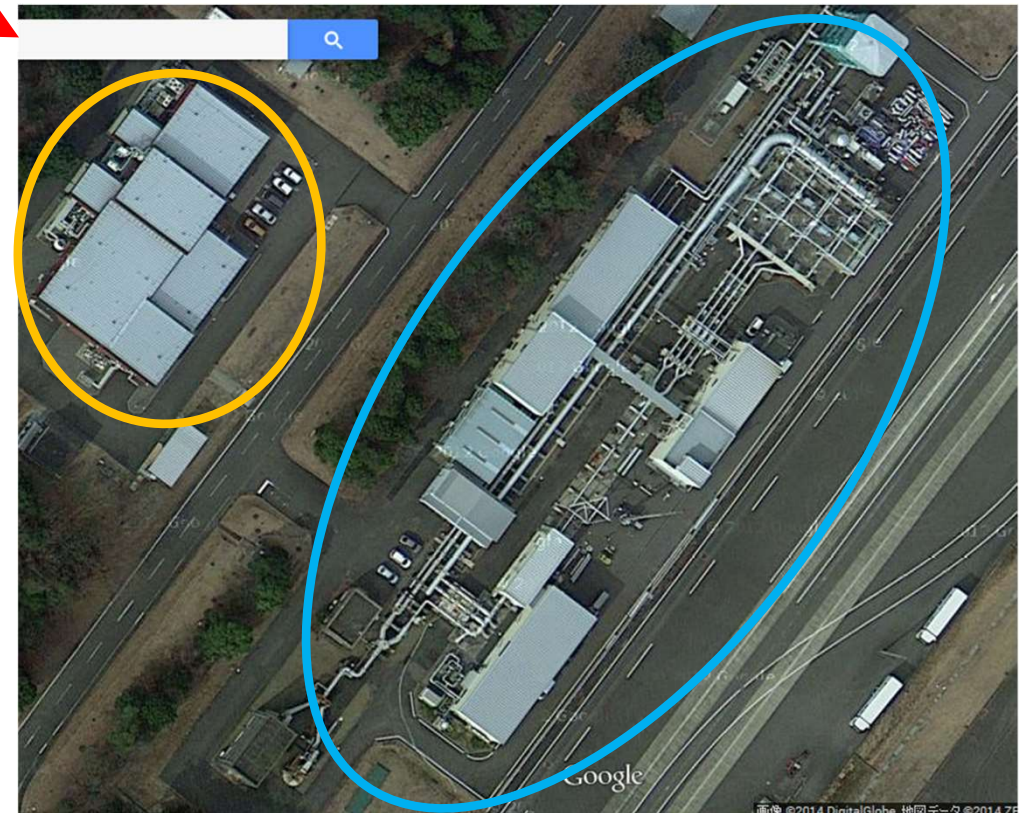
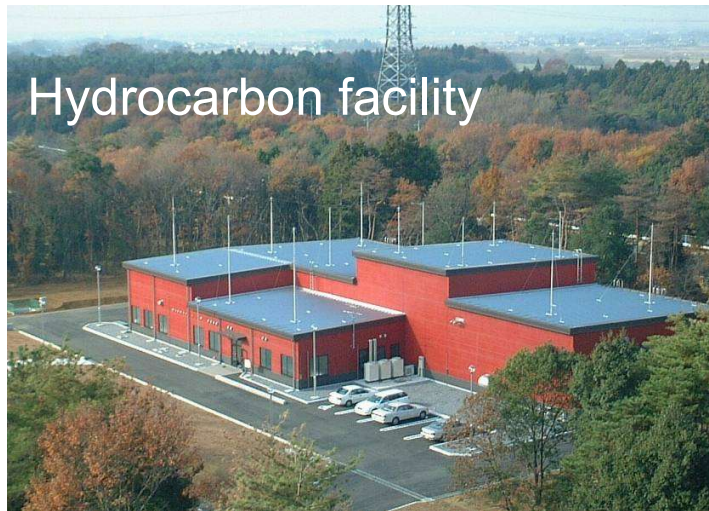


Measurement of pipe flow

■ Location and pictures



AIST, Tsukuba North Site



Overview of water flow facility



High Reynolds number facility

High Reynolds number facility
 Comparison method
 BMC 0.08%
 750~12000m³/h
 20~70°C
 400A~600A

50t system
 Weighing tank method
 BMC 0.06%
 30~3000m³/h
 15A~400A

Prover system
 BMC 0.08%
 100~800m³/h
 20~70°C
 100A~200A

5t system
 Weighing tank method
 BMC 0.04%
 5~300m³/h
 15A~400A

500kg system
 Weighing tank method
 BMC 0.04%
 0.3~30m³/h
 15A~400A

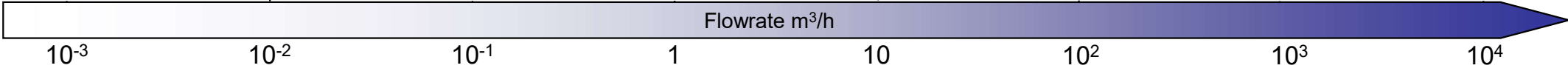


Prover system

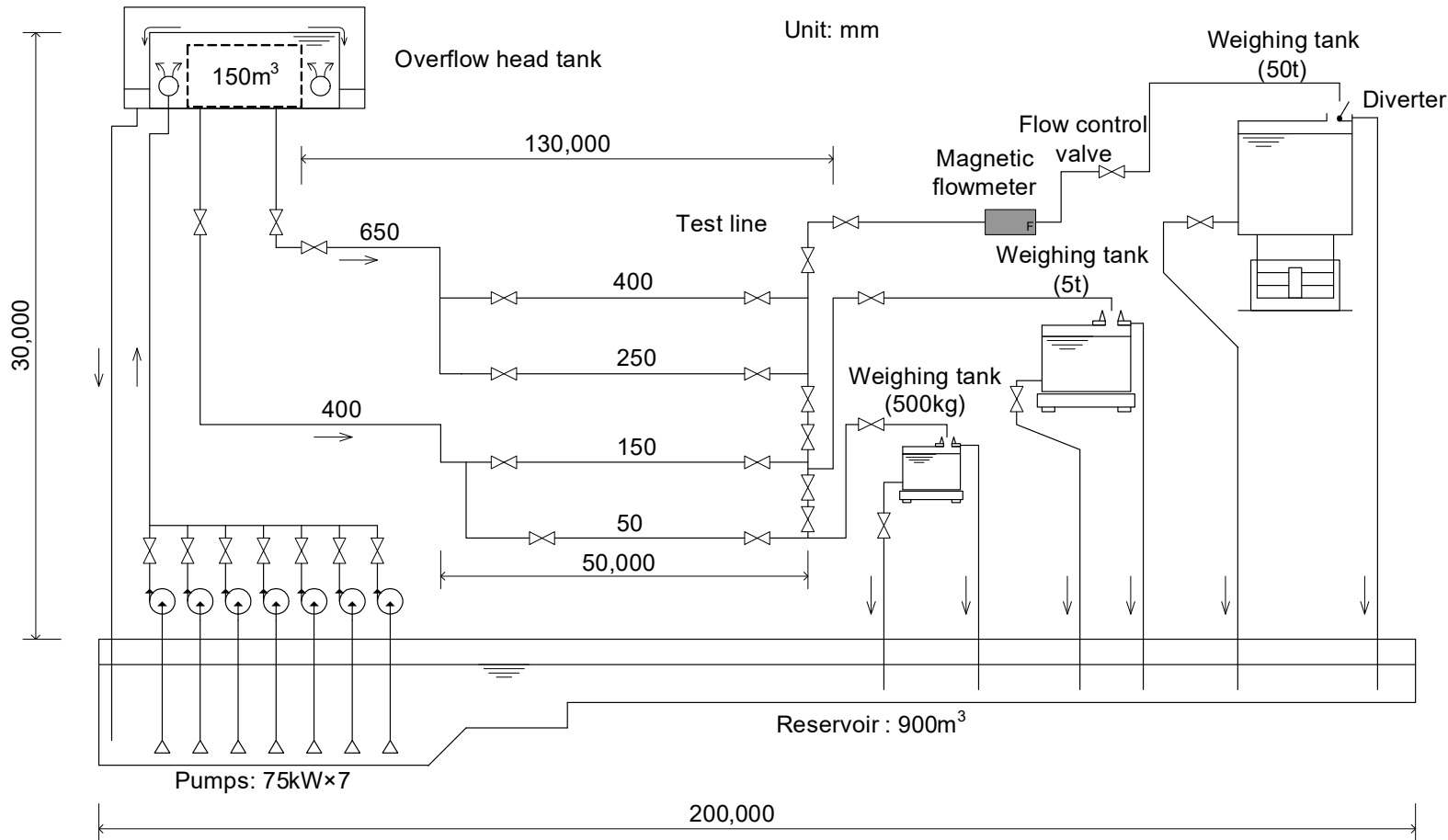


5t, 500kg weighing system

10kg system
 Weighing tank method
 BMC 0.04%
 0.002~1.2m³/h
 ~25A

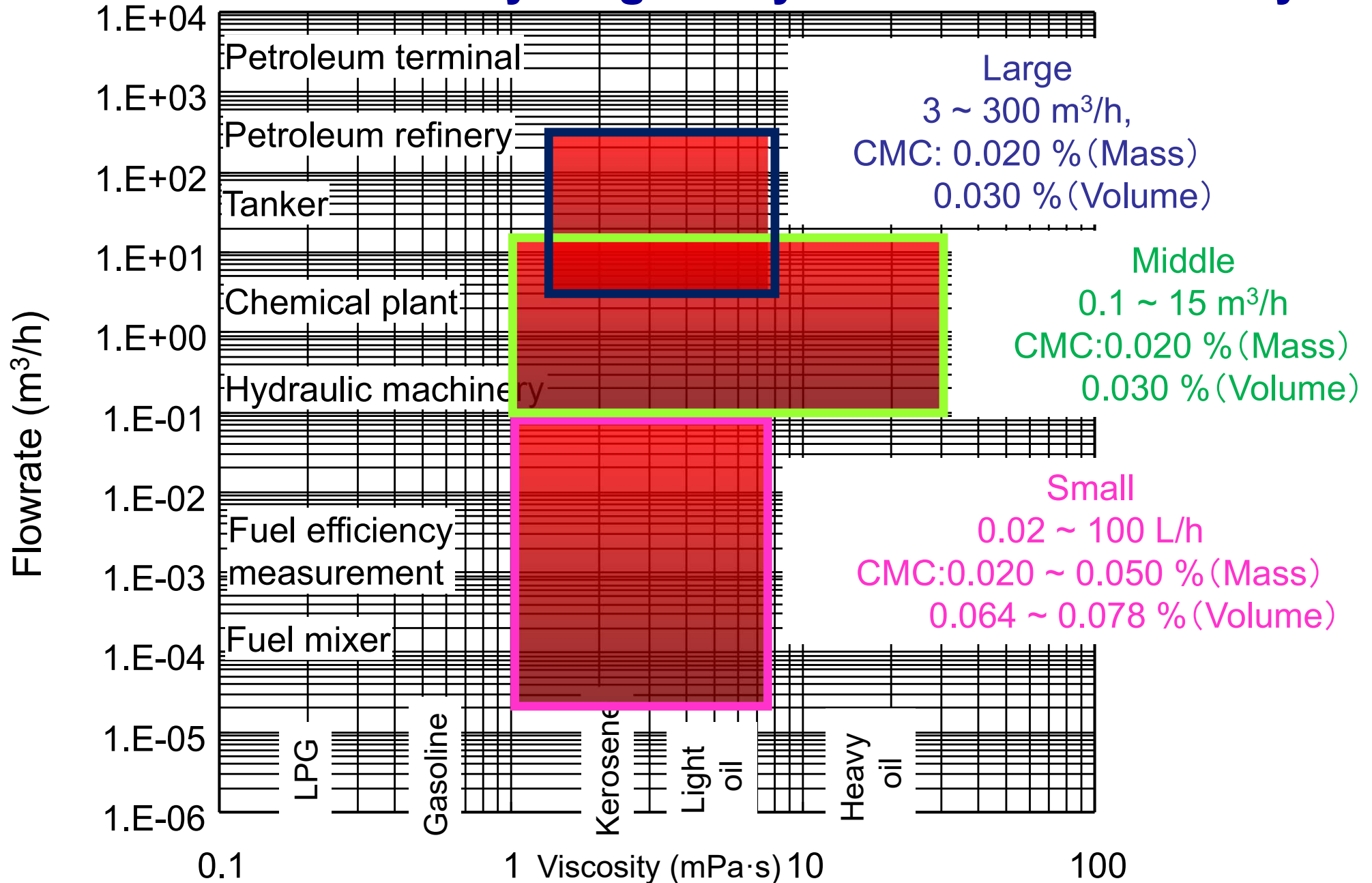


■ Main facility for water flow



- Flowrate : 0.3 m³/h – 3000 m³/h
- Temperature : ambient, ±1 °C/day
- Reference of flow rate : Static gravimetric method using weighing tank
- Uncertainty of flow rate measurement: 0.04% ~ 0.06%

Flowrate and viscosity range of hydrocarbon flow facility



Large flowrate facility



Diverter (Double wing),
Weighing tank, Scale

Reservoir tank
(Light oil; 43m³)

Pumps

SVP

Light Oil Line

Reservoir tank
(Kerosene; 43m³)

Heat exchanger

Management flowmeter

Kerosene Line

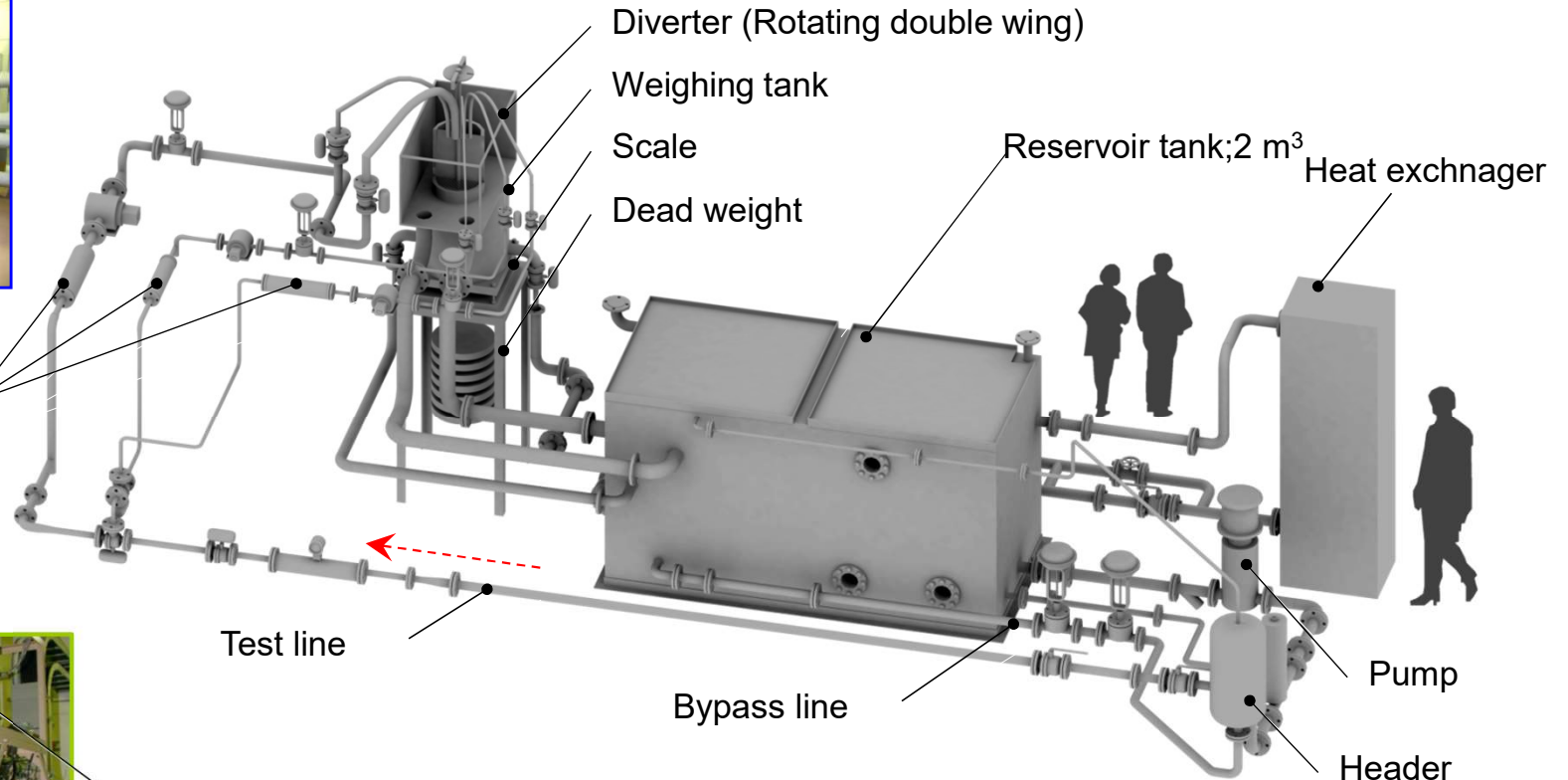
DUT

- Flowrate range: 3 ~ 300 m³/h
- Uncertainty of calibration
 - ✓ 0.030 % ($k = 2$) : Volume
 - ✓ 0.020 % ($k = 2$) : Mass
- Liquids : Kerosene, Light oil

Middle flowrate facility



Management flowmeter



Weighing tank system

Diverter
Weighing tank
Scale

- Flowrate range: 0.1 ~ 15 m³/h
- Uncertainty of calibration
 - 0.030 % (k = 2) : Volume
 - 0.020 % (k = 2) : Mass
- Liquids : Gasoline, Kerosene, Light oil, Heavy oil

Small flowrate facility

Weighing tank Testing area Reservoir tank, Pump

Isothermal Chamber
(15°C~35°C)

2kg weighing system
(1 ~ 100 L/h)

100g weighing system
(0.02 ~ 1 L/h)

- Flowrate range: 0.02 ~ 100 L/h
- Uncertainty of calibration
 - ✓ 0.064 ~ 0.078 % ($k = 2$) : Volume
 - ✓ 0.020 ~ 0.050 % ($k = 2$) : Mass
- Liquids : Gasoline, Kerosene, Light oil

■ National standard of liquid flowrate (as summary)

Water flow

	Reference standard	Flowrate range	Uncertainty
Small	10 kg weighing tank	0.002 m ³ /h ~ 1.2 m ³ /h	0.039 %
Middle, Large	500 kg, 5 t and 50 t weighing tank	0.3 m ³ /h ~ 3 000 m ³ /h	0.042 % ~ 0.060 %
High Reynolds number	Prover, Reference meter	750 m ³ /h ~ 12 000 m ³ /h ~ 70 °C	0.081 %

Hydrocarbon flow

	Reference standard	Flowrate ran	Uncertainty
Small	Weighing tank	0.000 02 m ³ /h ~ 0.1 m ³ /h	0.02%~0.05% (Mass)
Middle	Weighing tank	0.1 m ³ /h ~ 15 m ³ /h	0.02 % (Mass) 0.03%(Volume)
Large	Weighing tank	3 m ³ /h ~ 300 m ³ /h	

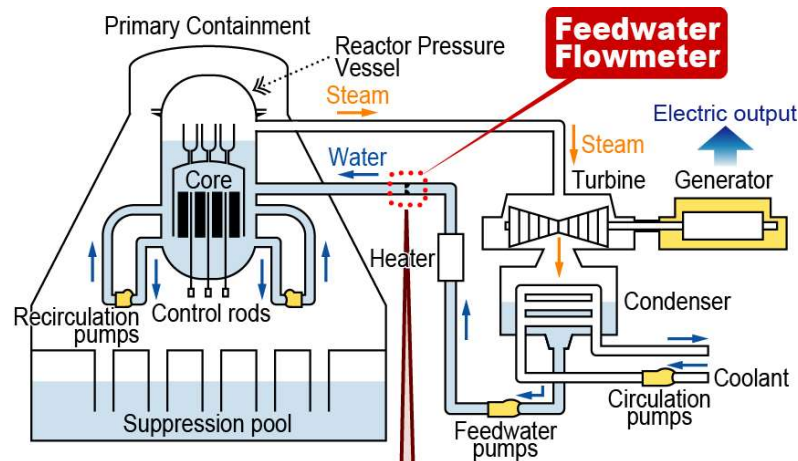
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■ Background of development high Reynolds number facility

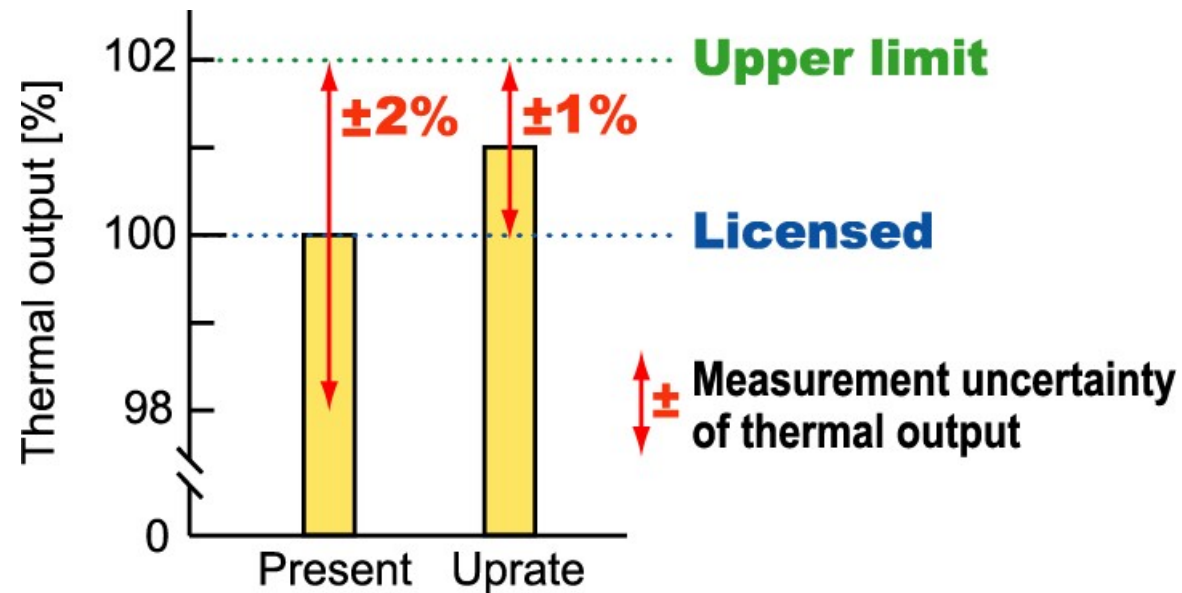
Uprating of nuclear power plant by MUR (Measurement Uncertainty Recapture)

- Thermal output of nuclear power plant is mainly managed by feedwater flowmeter.
- Uprating of thermal output is carried out by replacing feed water flow meter.
- Uprating of thermal out is possible without large modification of power plant and change of regulations.
- App. 1.4% uprating is possible.

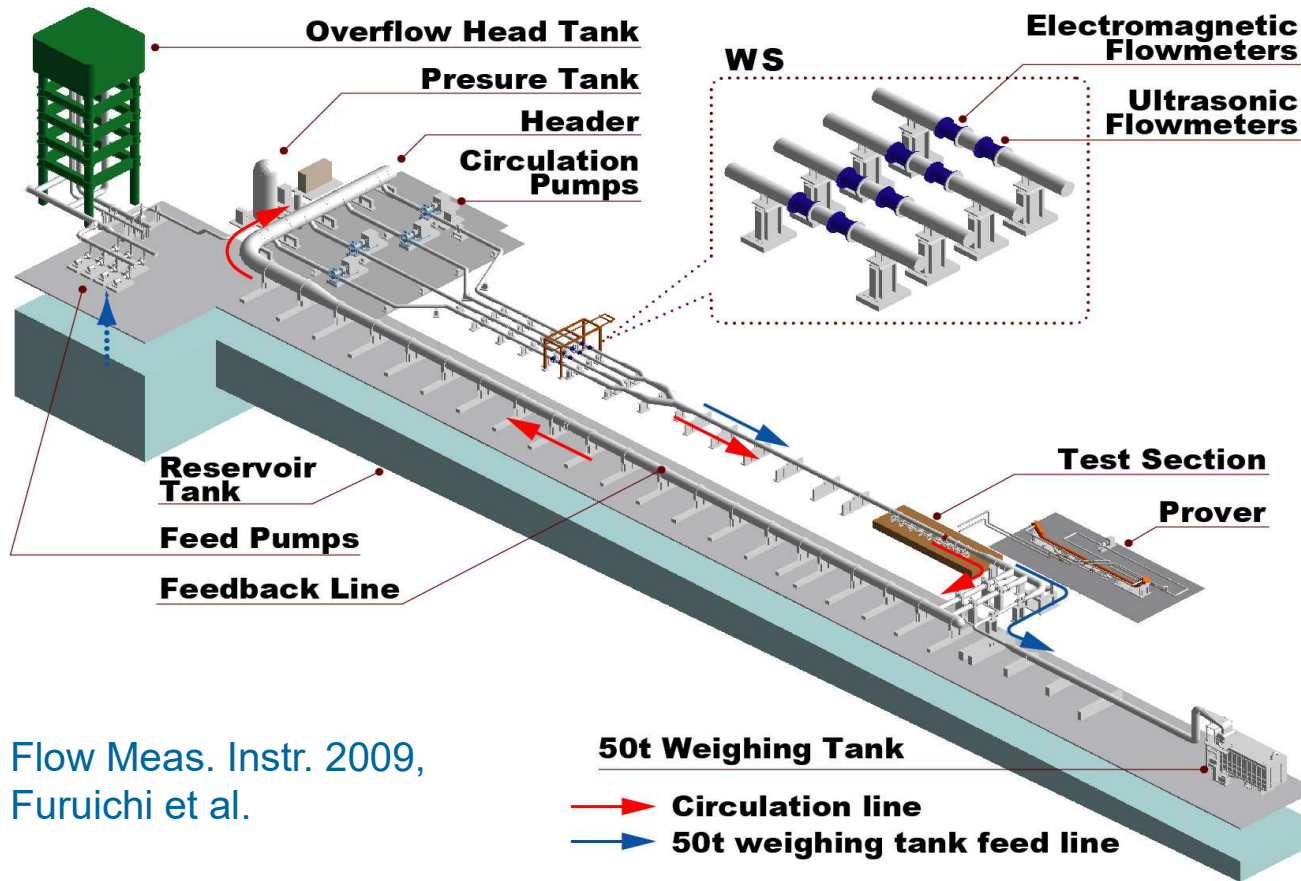


High Reynolds number @ feedwater pipe line

Temperature : 210°C
 Pressure : 7MPa
 Flow rate : 3000t/h
 Pipe diameter : DN400~DN600
Reynolds number : upto 10⁷



High Reynolds number facility



Flow Meas. Instr. 2009, Furuichi et al.

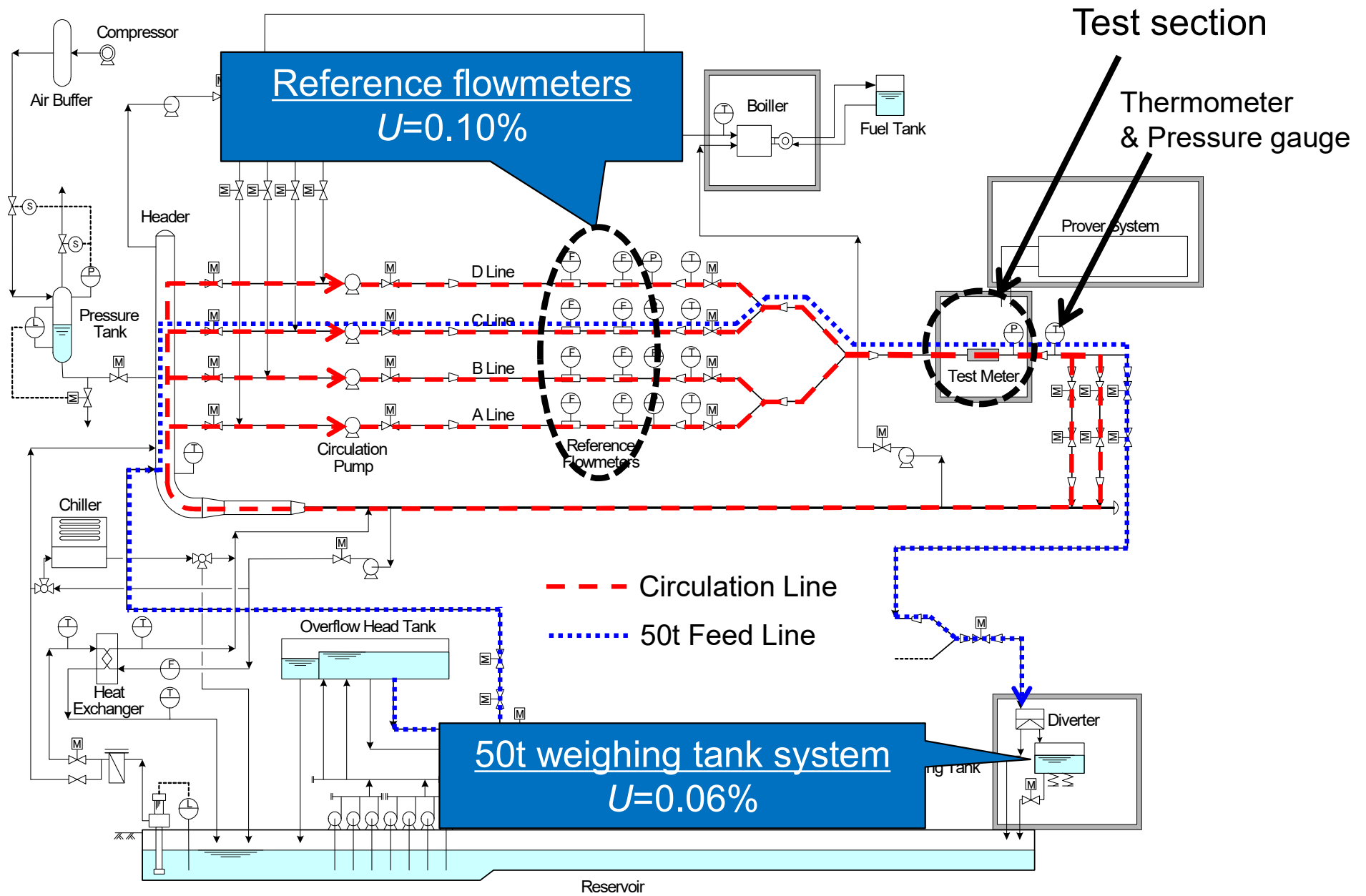
Working fluid : Water
 Large flowrate : 3.33 m³/s (12000 m³/h)
 High temperature : 75 °C
 Large pipe : DN600

⇒ $Re_D = 2 \times 10^7$

- Equivalent Reynolds number with feedwater of nuclear power plant.
- High accuracy of flow rate measurement
- New facility was constructed at 2004 – 2008.

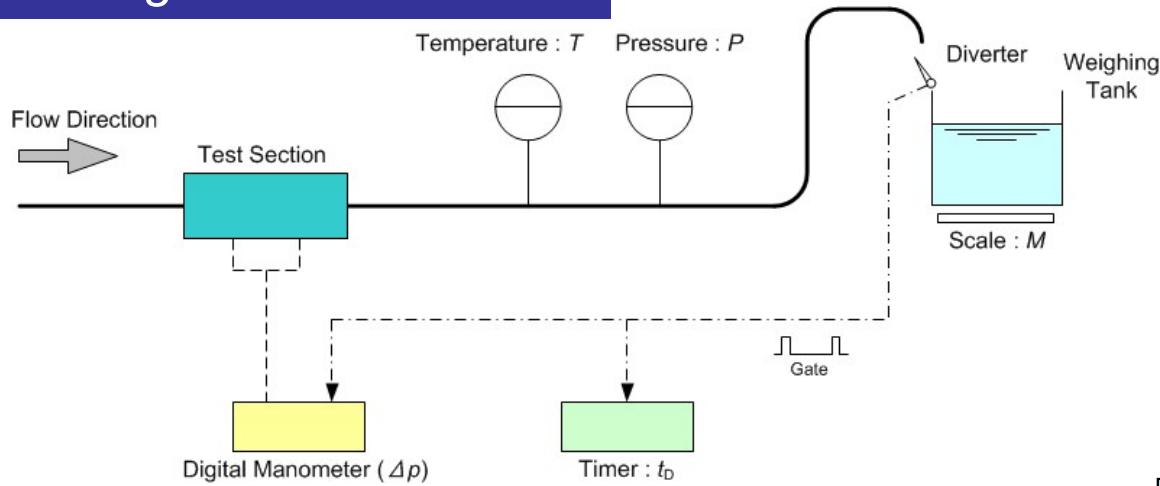


Schematic of Hi-Reff



Calibration method in Hi-Reff

Static gravimetric method

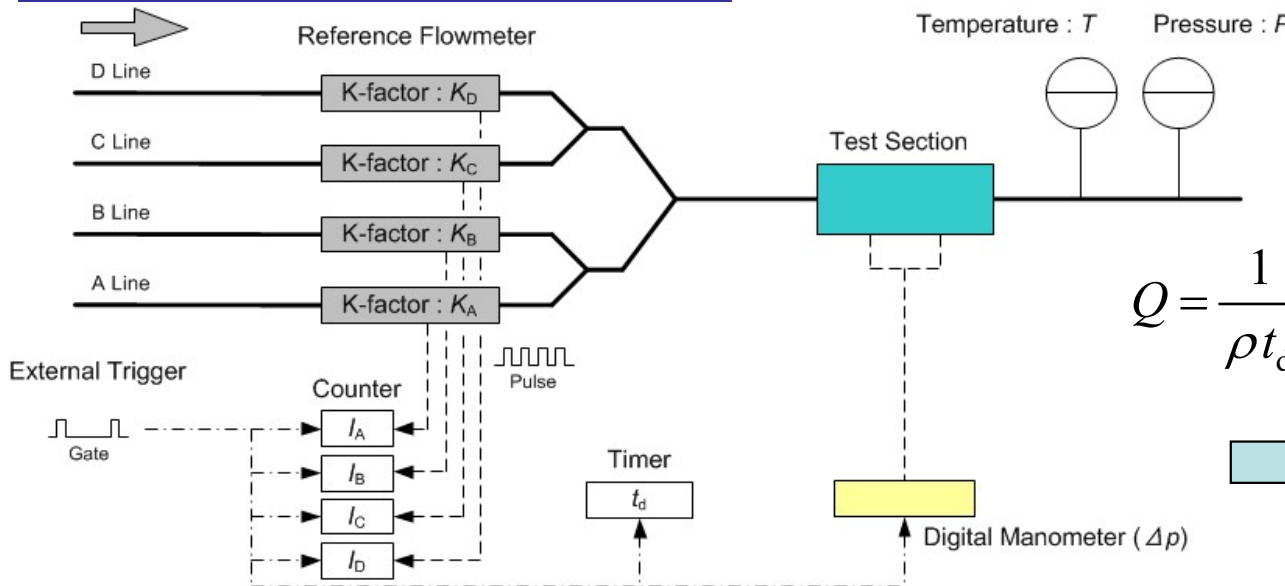


$$Q = \frac{M}{(1 - \rho_{\text{air}} / \rho_{\text{wT}}) t_d \rho}$$

- Q: Flowrate (m³/s)
- M: Weight (kg)
- t_d: Duration time (s)
- ρ: Density of water in test section (kg/m³)
- 1-ρ_{air}/ρ_{wT}: Buoyancy correction

➔ $U(Q)=0.040\% \sim 0.060\%$

Reference flowmeter method

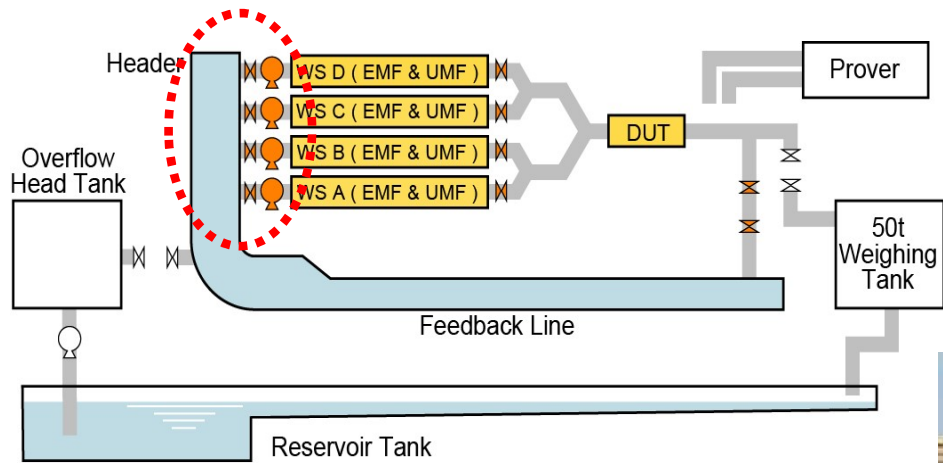


- I: Number of pulse (-)
- K: K-factor (pulse number/m³)
- Subscripts A-D correspond to lines

$$Q = \frac{1}{\rho t_d} \left(\frac{\rho_A I_A}{K_A} + \frac{\rho_B I_B}{K_B} + \frac{\rho_C I_C}{K_C} + \frac{\rho_D I_D}{K_D} \right)$$

➔ $U(Q)=0.10\%$

Overview of Hi-Reff

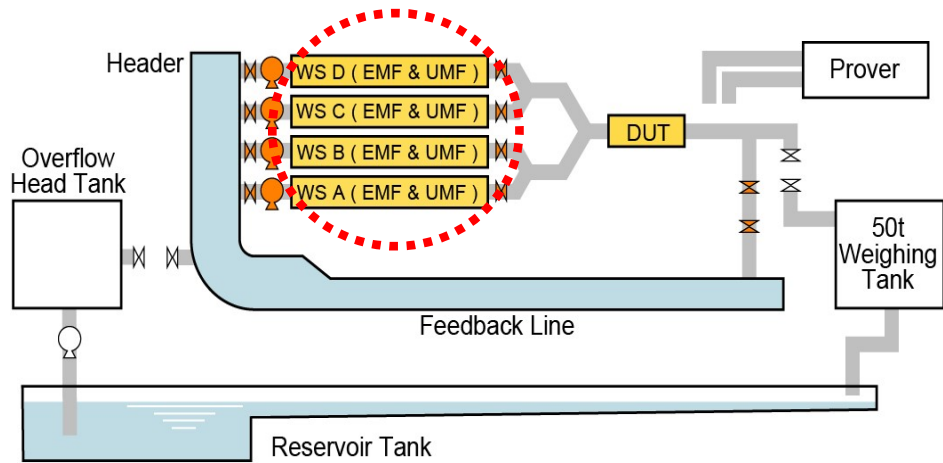


Feed Pumps



- Pumps
 - Type : Double suction volute pump
 - Power : 330kW x 4
 - Flowrate : 3000m³/h
 - Rotating speed : 900rpm
- Pressure tank
- Heat exchanger
- Chiller

Overview of Hi-Reff

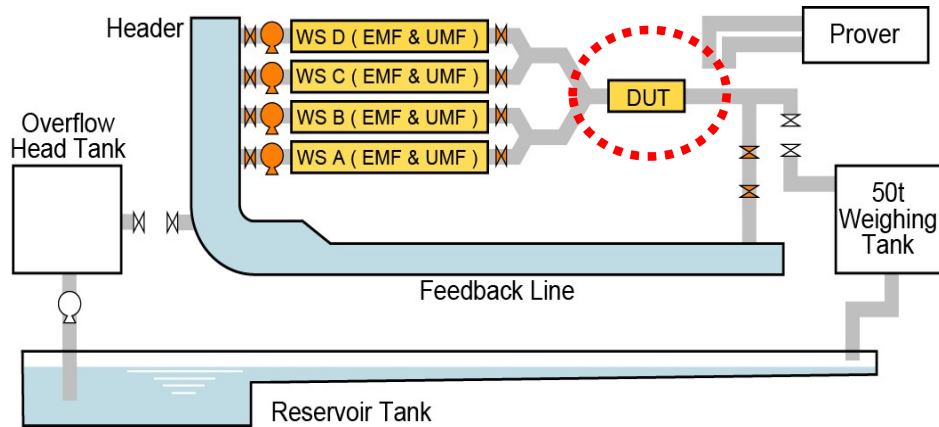


WS (Reference flowmeter)

- Electromagnetic flowmeter (Krohne OPTIFLUX)
- Ultrasonic flowmeter (Krohne ALTOSONIC-V)
 Repeatability : less than 0.02%
 Reproducibility : less than 0.04%



Overview of Hi-Reff



Testing Area



- Straight pipe length of upstream: over $50D$
- Applicable pipe diameter: 200 – 600mm
- Condition at testing area
 - Temperature : controllable 20~75°C
 - Temperature stability : $\pm 0.2^\circ\text{C}$ during calibration
 - Pressure : 0.3~0.7MPa depends on flowrate
 - Pressure stability : $\pm 0.01\text{MPa}$
 - Fully developed velocity profile
 - Room temperature : 15~25°C

■ Summary of Hi-Reff

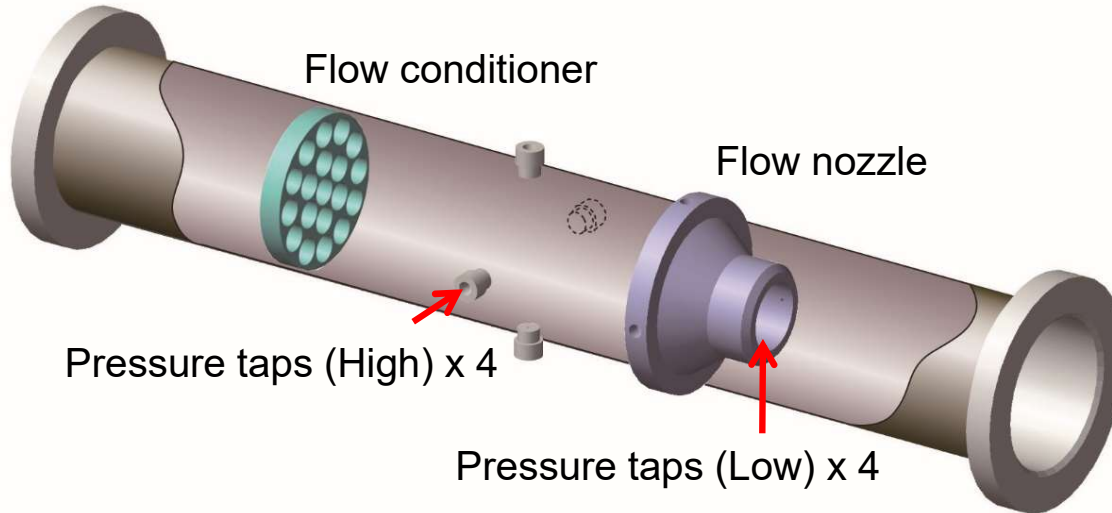


Flowrate range	: $\sim 12000 \text{ m}^3/\text{h}$
Maximum velocity	: app. 20 m/s (for DN400)
Water temperature	: $20 \text{ }^\circ\text{C} \sim 75 \text{ }^\circ\text{C}$
Pressure range	: 0.1MPa \sim 0.4MPa
Bulk Reynold number	: $Re_D \approx 2.0 \times 10^7$
Friction Reynolds number	: $Re_\tau \approx 5.0 \times 10^5$
Straight pipe	: over 30 m (75D for DN400)
Pipe diameter	: DN200 \sim DN600 available
Stability of temperature	: less than $\pm 0.2 \text{ }^\circ\text{C}$ for $40 \text{ }^\circ\text{C} \sim 75 \text{ }^\circ\text{C}$: less than $\pm 0.1 \text{ }^\circ$ during 5 minutes
Stability of flowrate	: less than 0.4% \sim 1.2%
Stability of pressure	: less than $\pm 0.01 \text{ MPa}$
Accuracy of flowrate	: 0.06% \sim 0.10%

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Throat-tapped flow nozzle (Differential pressure flow meter)

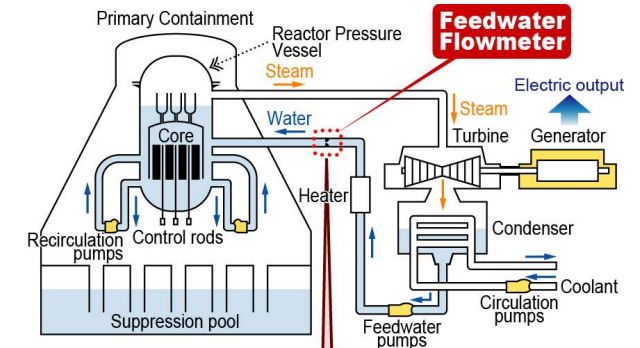


Throat-tapped flow nozzle is widely used in power plants to evaluate a steam turbine as a feed water flow meter in nuclear power plant.

Existing Standard

ASME PTC 19.5 – 2004, Flow Measurement

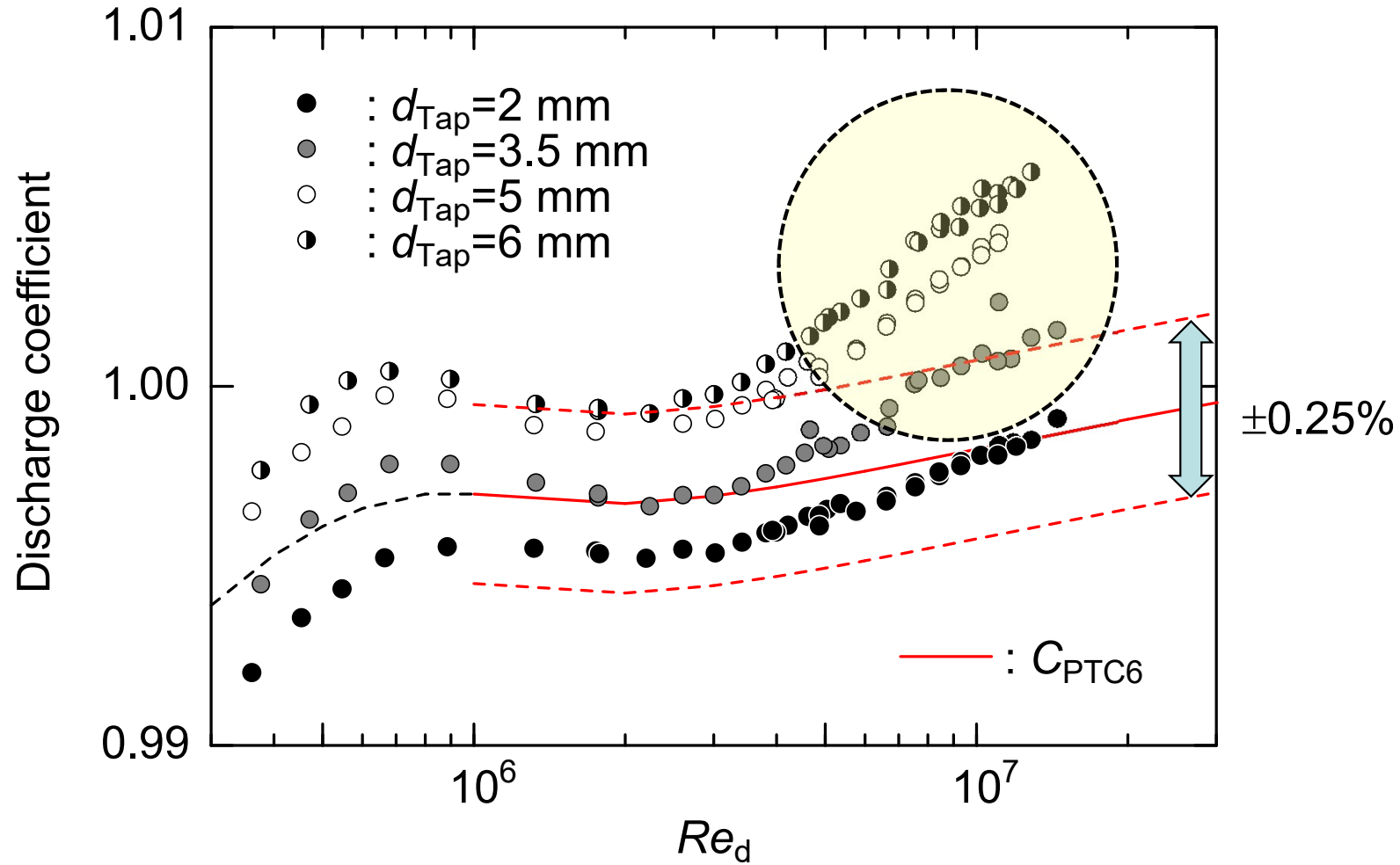
ASME PTC 6 – 2004, Steam Turbine



High Reynolds number @ feedwater pipe line

- Temperature : 210°C
- Pressure : 7MPa
- Flow rate : 3000t/h
- Pipe diameter : DN400~DN600
- Reynolds number : upto 10⁷**

Difference between PTC equation and actual data



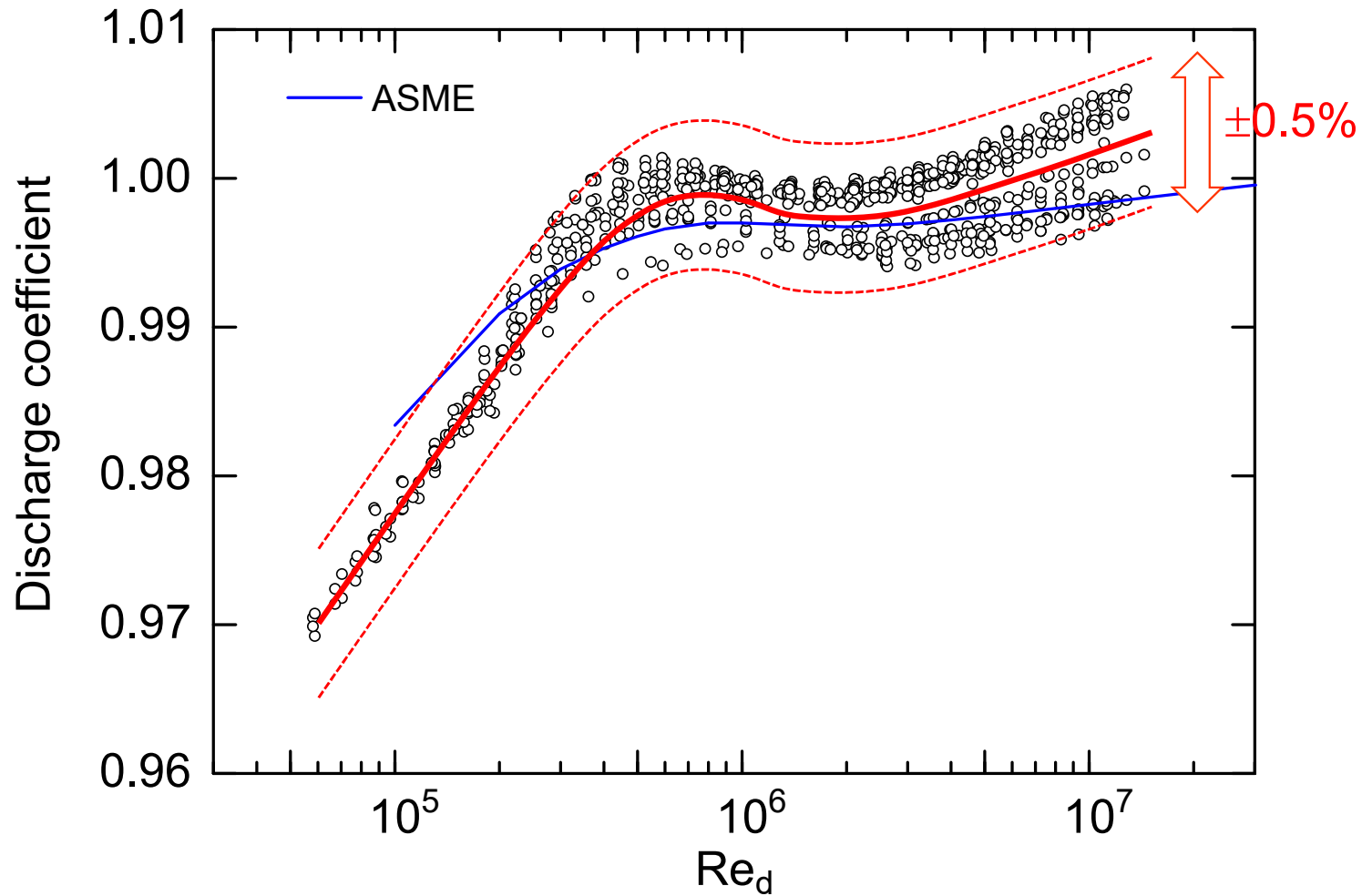
➡ Tap diameter defined in PTC 6 ; $d_{Tap}=1/8''\sim 1/4''$ (3.175 mm~6.35 mm)

■ Previous research works in NMIJ (2013-2017)

- Discharge coefficient behavior at high Reynolds number
- Influence of the diameter of pressure tap and upstream tap
- Static pressure measurement error using wall tap
- Individuality of the nozzle
- Influence of roughness
- Influence of flow conditioner
- Comparison with other facility (with PTB)

- 1) Comparison of high temperature and high Reynolds number water flows between PTB and NMIJ, Furuichi, N., Cordova L., Lederer, T., Terao, Y., *Flow Measurement and Instrumentation*, 52 (2016), 157-162
- 2) Further investigation of discharge coefficient for PTC 6 flow nozzle in high Reynolds number, Furuichi, N., Terao, Y., Nakao, S., Fujita, K., Shibuya, K., *Journal of Engineering for Gas Turbines and Power*, 138 (2016), 041605-1-11
- 3) Static pressure measurement error at a wall tap of a flow nozzle for a wide range of Reynolds number, Noriyuki Furuichi, Yoshiya Terao, *Flow Measurement and Instrumentation*, 46 (2015), pp.103-111
- 4) New Discharge Coefficient of Throat Tap Nozzle Based on ASME Performance Test Code 6 for Reynolds Number From 2.4×10^5 to 1.4×10^7 , Furuichi, N, Cheong, KH, Terao Y., Nakao, S., Fujita, K., Shibuya, K., *Journal of Fluid Engineering*, 136(1), 011105 (2013), doi:10.1115/1.4025513
- 5) Re-definition of discharge coefficient of throat-tapped flow nozzle and investigations on influence of geometric parameters, Furuichi, N., Terao, Y., *Flow Measurement and Instrumentation*, 65 (2019), pp.16-21.

■ All experimental data in NMIJ



■ New proposed equation

$$C_f = Cn + e_{\text{Tap}}$$

C_f : Discharge coefficient

Cn : Theoretical discharge coefficient

e_{Tap} : Static pressure error

d : Diameter of throat

d_{Tap} : Diameter of wall tap

Re_d : Reynolds number

	Equation	Reynolds number range
(i)	$C_F = 1.0042 - \frac{8.41}{Re_d^{0.5}}$	$Re_d < 1.3 \times 10^5$
(ii)	$C_F = 0.9558 - \frac{8.41}{Re_d^{0.5}} + 0.00492 \ln(Re_d)$	$1.3 \times 10^5 < Re_d < 4.0 \times 10^5$
(iii)	$C_F = 1.0090 - \frac{8.41}{Re_d^{0.5}}$	$4.0 \times 10^5 < Re_d < 8.0 \times 10^5$
(iv)	$C_F = 1.0090 - \frac{0.255}{Re_d^{0.2}} \left(1 - \frac{400000}{Re_d} \right)^{0.8}$	$8.0 \times 10^5 < Re_d < 3.0 \times 10^6$
(v)	$C_F = 0.9823 - \frac{0.255}{Re_d^{0.2}} \left(1 - \frac{400000}{Re_d} \right)^{0.8} + 0.0018 \ln(Re_d)$	$3.0 \times 10^6 < Re_d$

■ Summary for throat-tapped flow nozzle

- The revise of ISO 5167-3 has been done including the new term for throat-tapped flow nozzle (ISO/TC30/SC2/WG18; Convenor: Furuichi)
- The project has been started since June, 2018. The revise version of ISO 5167-3 has been approved by DIS ballot.
- Final version will be finished and the revise will be published during 2020 year.

DRAFT INTERNATIONAL STANDARD
ISO/DIS 5167-3

ISO/TC 30/SC 2 Secretariat: BSI
Voting begins on: Voting terminates on:
2019-10-31 2020-01-23

Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full —
Part 3:
Nozzles and Venturi nozzles

Mesure de débit des fluides au moyen d'appareils déprimogènes insérés dans des conduites en charge de section circulaire —
Partie 3: Tuyères et Venturi-tuyères

ICS: 17.120.10

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ISO/CEN PARALLEL PROCESSING

Reference number
ISO/DIS 5167-3:2019(E)

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Today's Contents

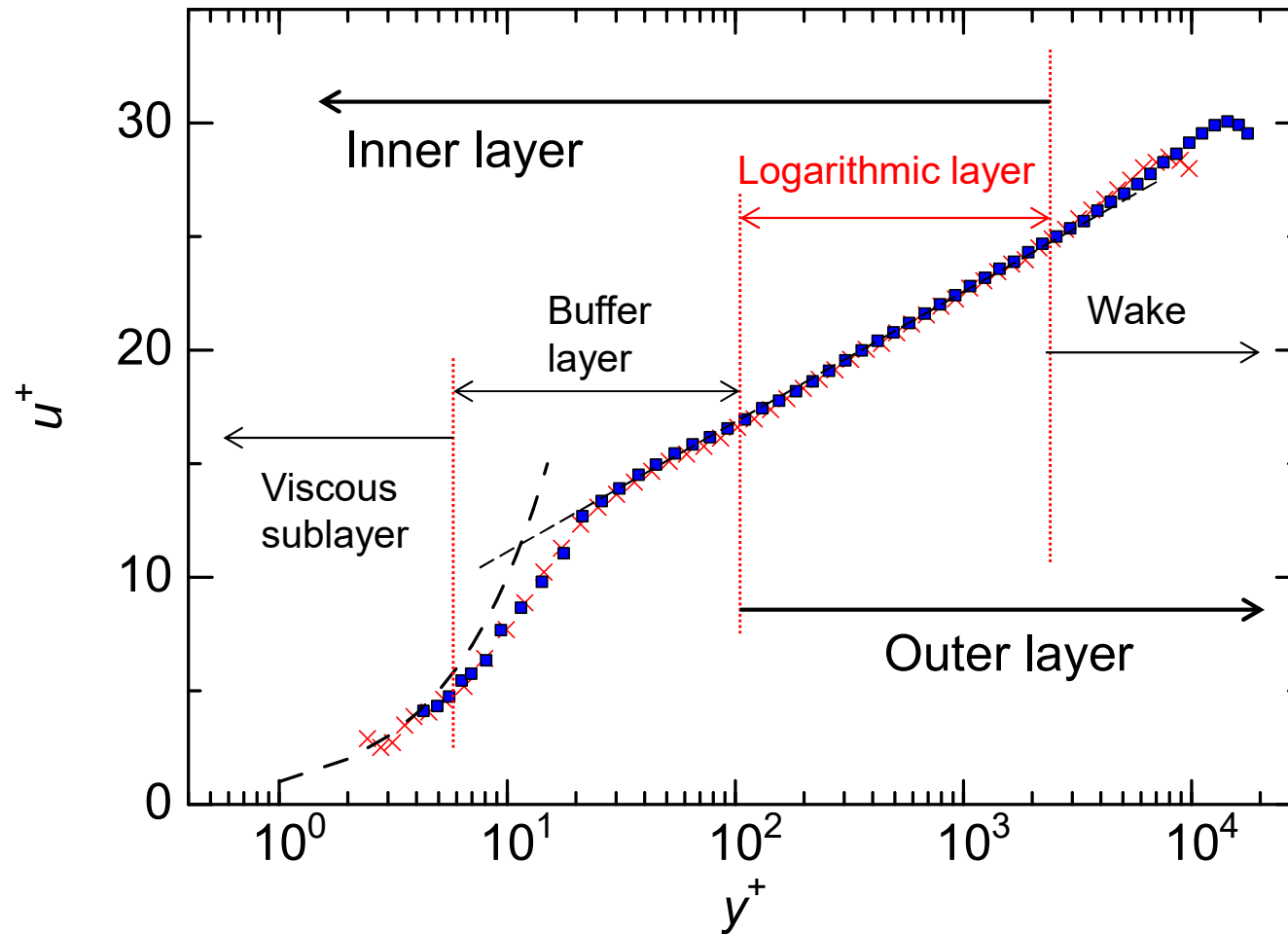
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Introduction for issues of wall-bounded flow

Mean velocity profile for wall-bounded flow

$$u^+ = \frac{1}{\kappa} \ln y^+ + B$$

κ : Karman constant
 B : Additive constant



- ✓ Is Karman constant universal?
- ✓ If it is universal, which value is correct?

High Reynolds number facilities for pipe flow

SuperPipe (Princeton Univ.)

- Working fluid : Air
- Pressure : 24 MPa
- Pipe diameter : 0.13 m
- Upstream straight pipe length : $200D$
- Maximum Reynolds number : 3.8×10^7

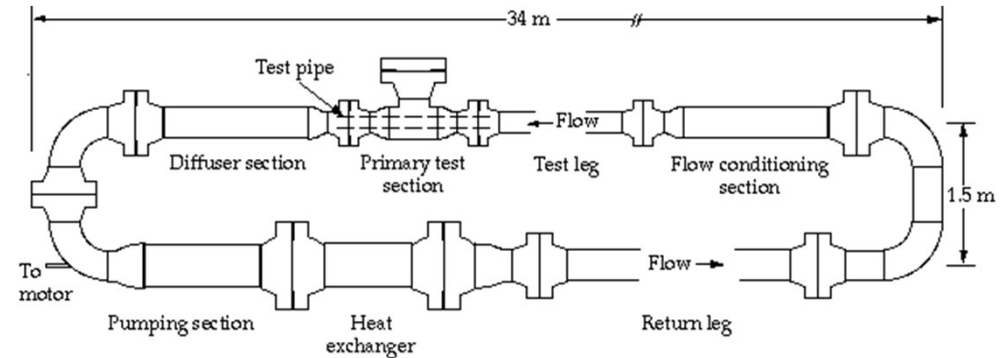
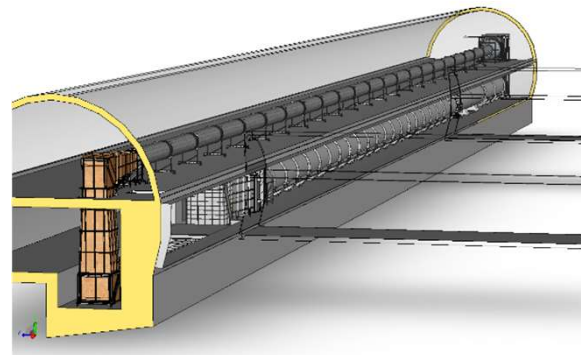


Figure 1: Diagram of the experimental facility.

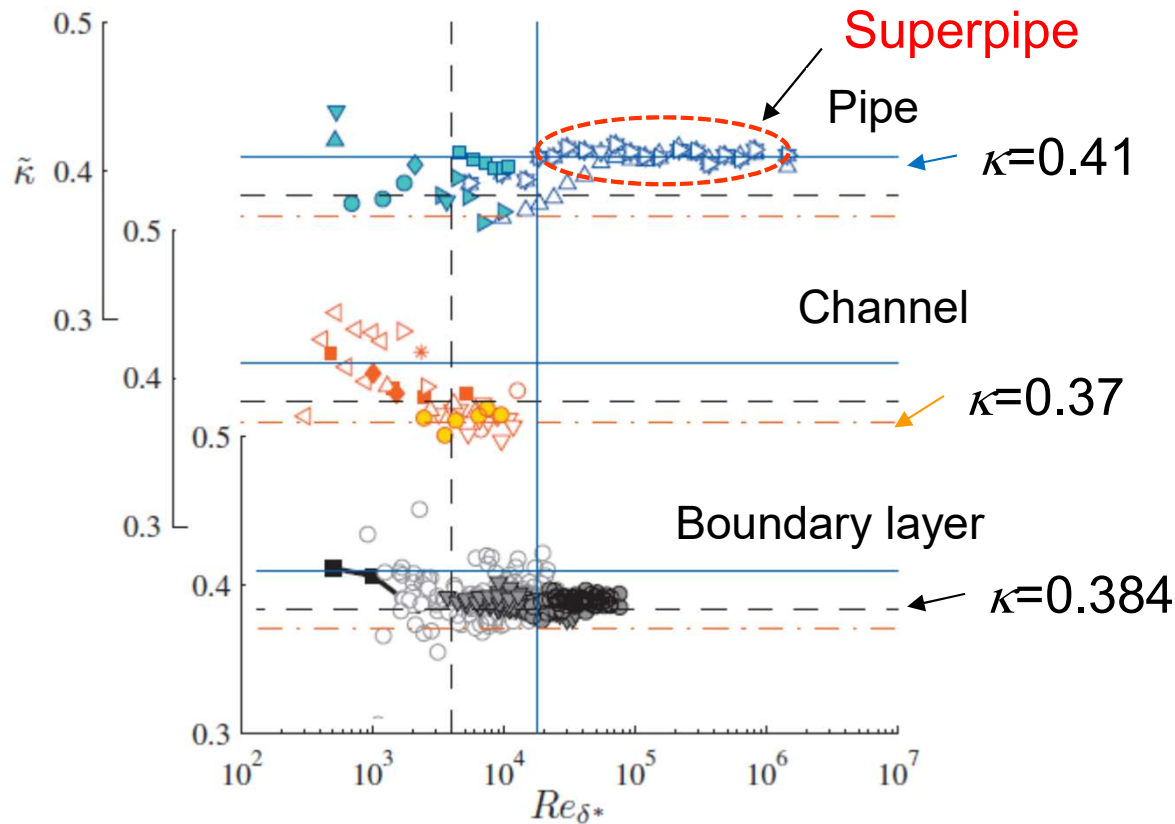
CICLoPE (Bologna Univ.)

- Working fluid : Air
- Pipe diameter : 0.9 m
- Upstream pipe : $124D$
- Maximum Reynolds number : $< 10^6$



Introduction for issues of wall-bounded flow

Kármán constant in wall-bounded turbulence

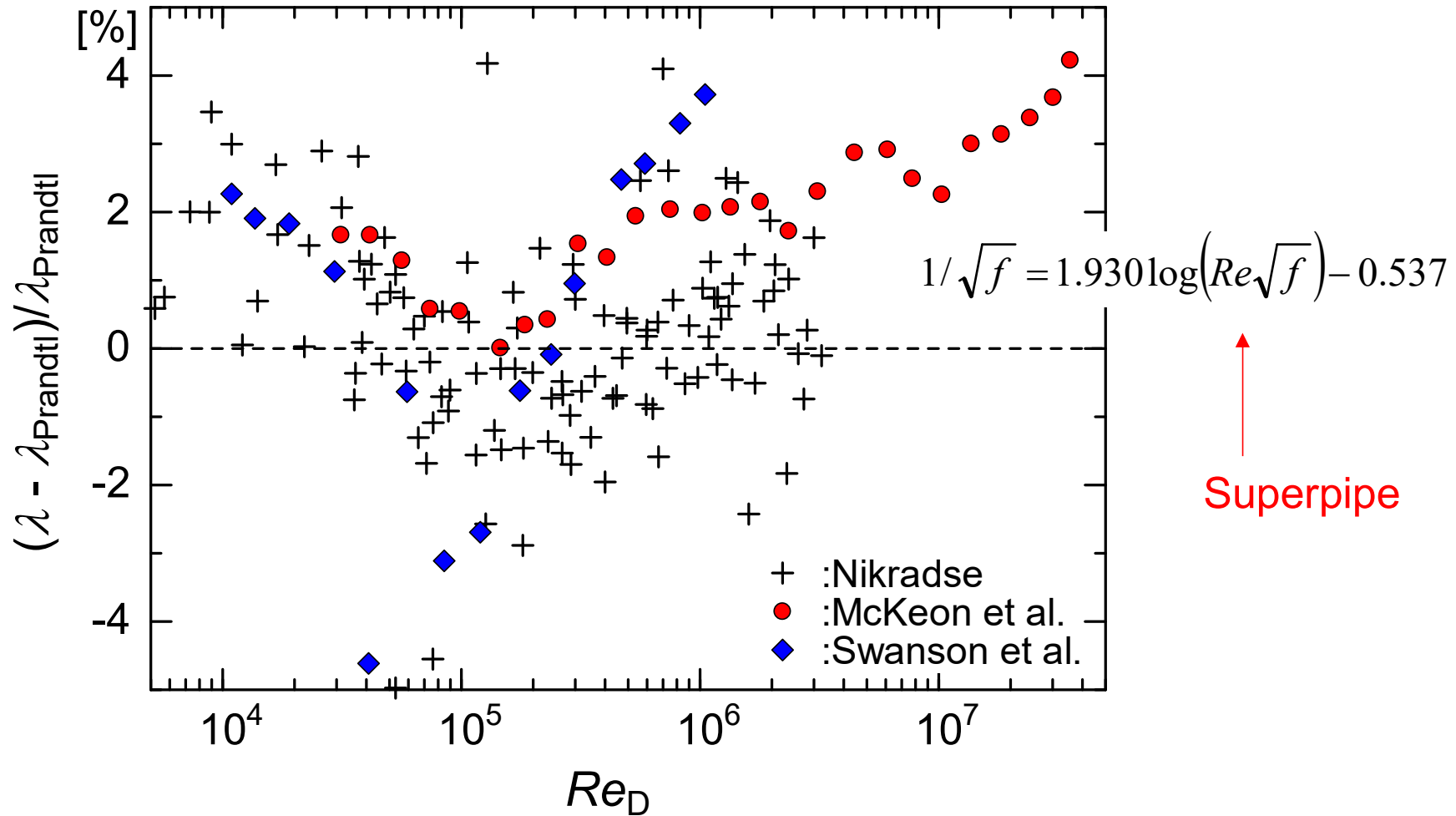


Nagib et al., 2008

- ▶ Reynolds number dependency
- ▶ Difference with other wall bounded turbulence

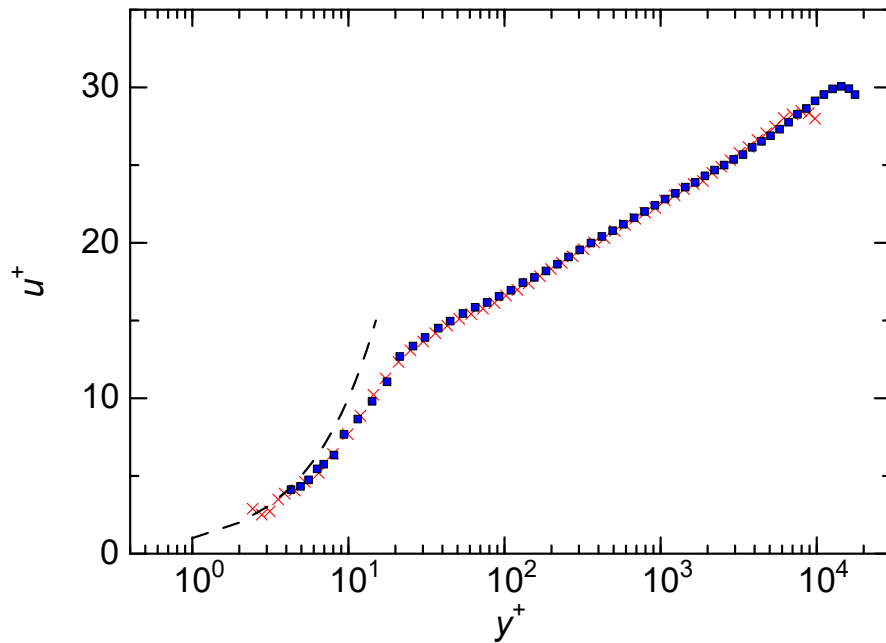
Introduction for issues of wall-bounded flow

Friction factor relative to Prandtl equation



Strength of NMIJ experiment

Mean velocity profile



Friction factor

$$u^+ = \frac{1}{\kappa} \ln y^+ + B$$

$$u^+ = \frac{u}{u_\tau} = \frac{u}{\sqrt{\tau_w / \rho}}$$

u_τ : Friction velocity
 τ_w : Wall shear stress
 ρ : density

$$\tau_w = \frac{1}{8} \lambda \rho U_b^2$$

$$\lambda = \frac{2D\Delta p}{L\rho U_b^2} = \frac{\pi^2 D^5 \Delta p}{8L\rho Q^2}$$

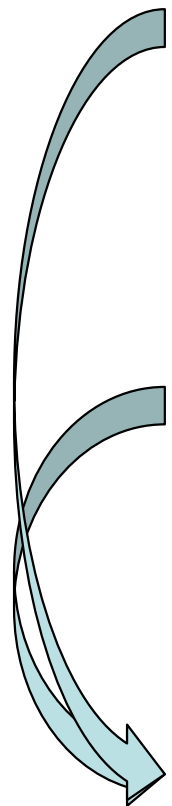
λ : Friction factor
 U_b : Bulk velocity
 Δp : Pressure gradient
 D : Pipe diameter

$$\frac{1}{\sqrt{\lambda}} = \frac{1}{2\kappa\sqrt{2}} \ln(Re_D \sqrt{\lambda}) + C$$

■ Strength of NMIJ experiment

Measurement uncertainty for friction factor λ

Uncertainty factor	Standard uncertainty (P1, D=100mm)	Standard uncertainty (P2, D=387mm)
Diameter of pipe	0.025%	0.032%
Length between taps	0.008%	0.008%
Density	0.005%	0.005%
Differential pressure	0.401%	0.401%
Flowrate	0.110%	0.200%
Repeatability of measurement	0.015%	0.021%
Expanded Uncertainty (k=2)	0.83%	0.90%



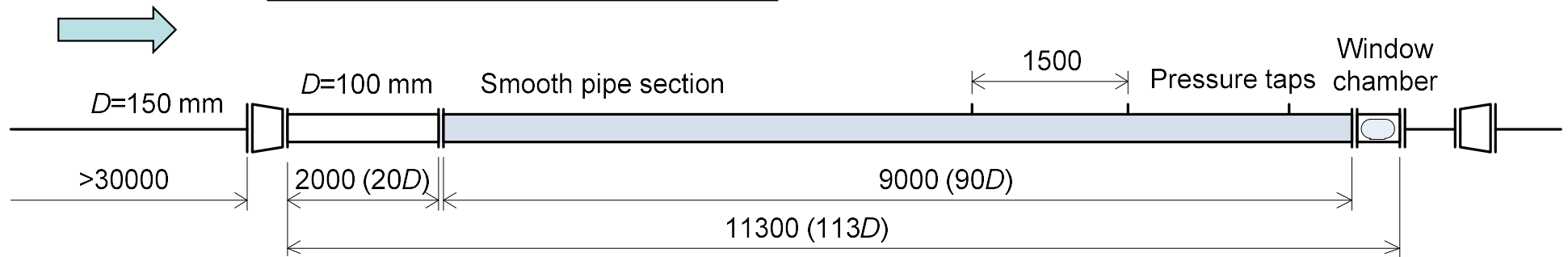
Standard uncertainty of bulk velocity : **0.115%**

0.202%

Experiment in NMIJ

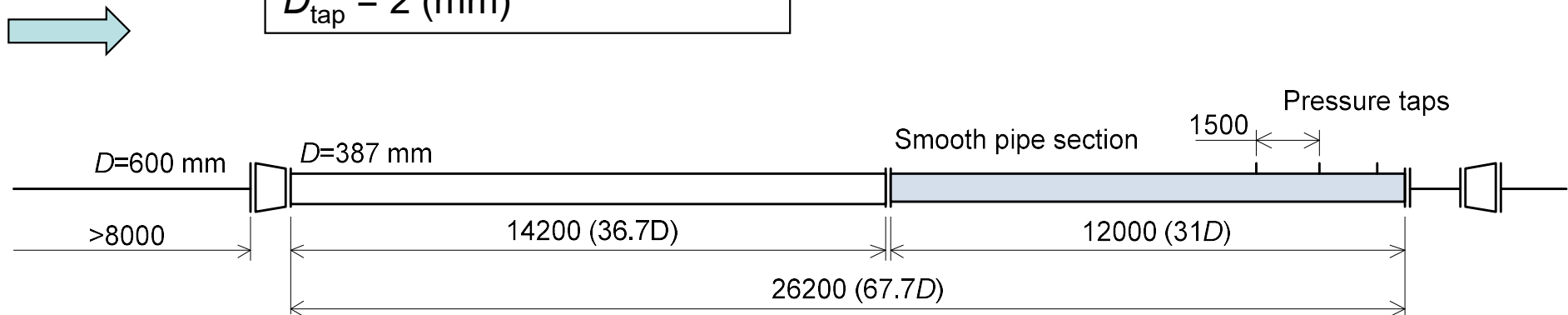
Pipe 1(P1)

$D = 100.60$ (mm)
 $L = 1500$ (mm) ~ 6000 (mm)
 $Ra = 0.10$ (μm)
 $D_{\text{tap}} = 1$ (mm) and 2 (mm)



Pipe 2(P2)

$D = 387.04$ (mm)
 $L = 1500$ (mm) ~ 9000 (mm)
 $Ra = 0.25$ (μm)
 $D_{\text{tap}} = 2$ (mm)



■ Experiment in NMIJ



$D=100$ mm

Length : 9 m

Mean roughness : $0.1 \mu\text{m}$

Roundness : less than $\pm 10 \mu\text{m}$

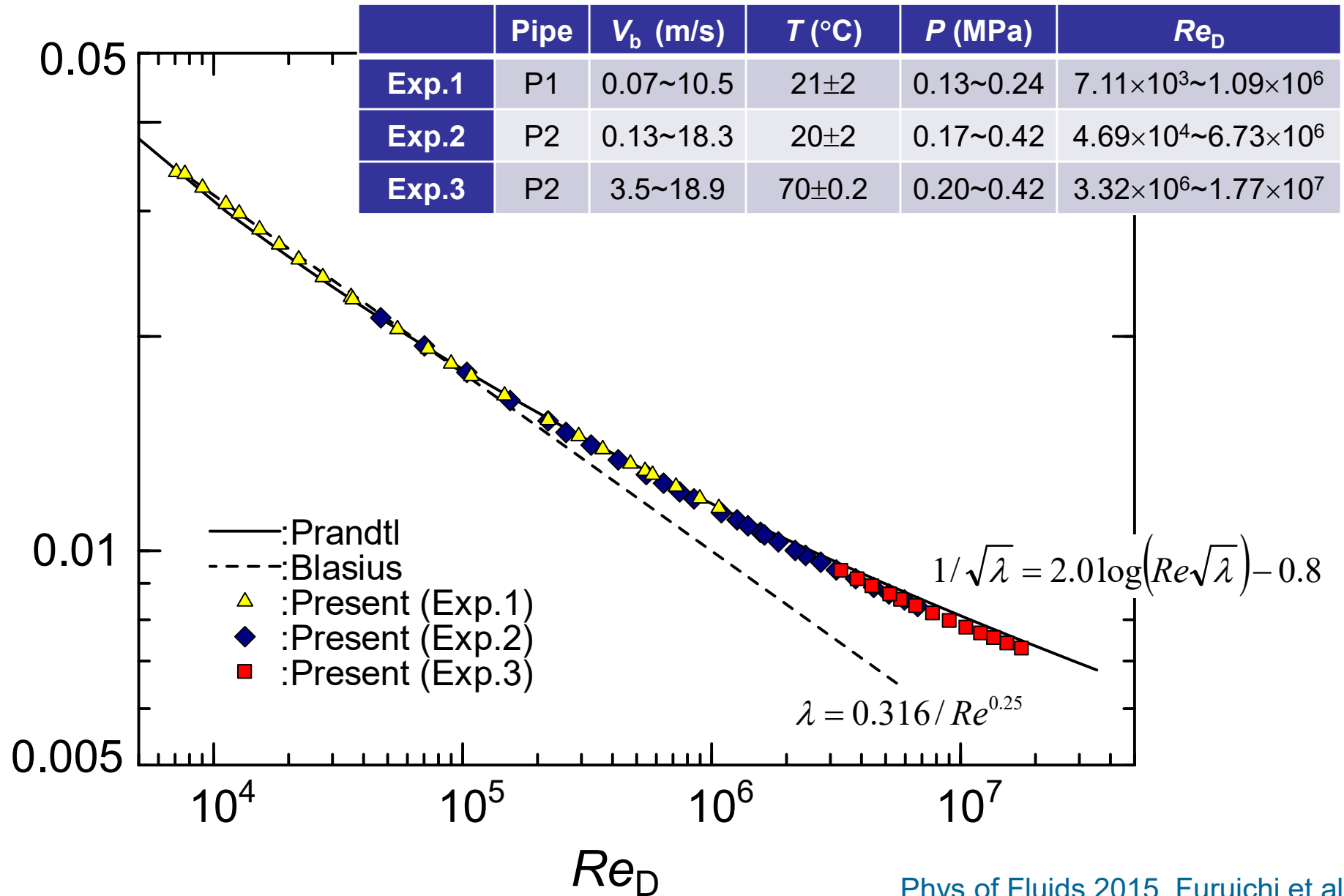
$D=387$ mm

Length : 21m (for velocity measurement)

Mean roughness : $0.25 \mu\text{m}$

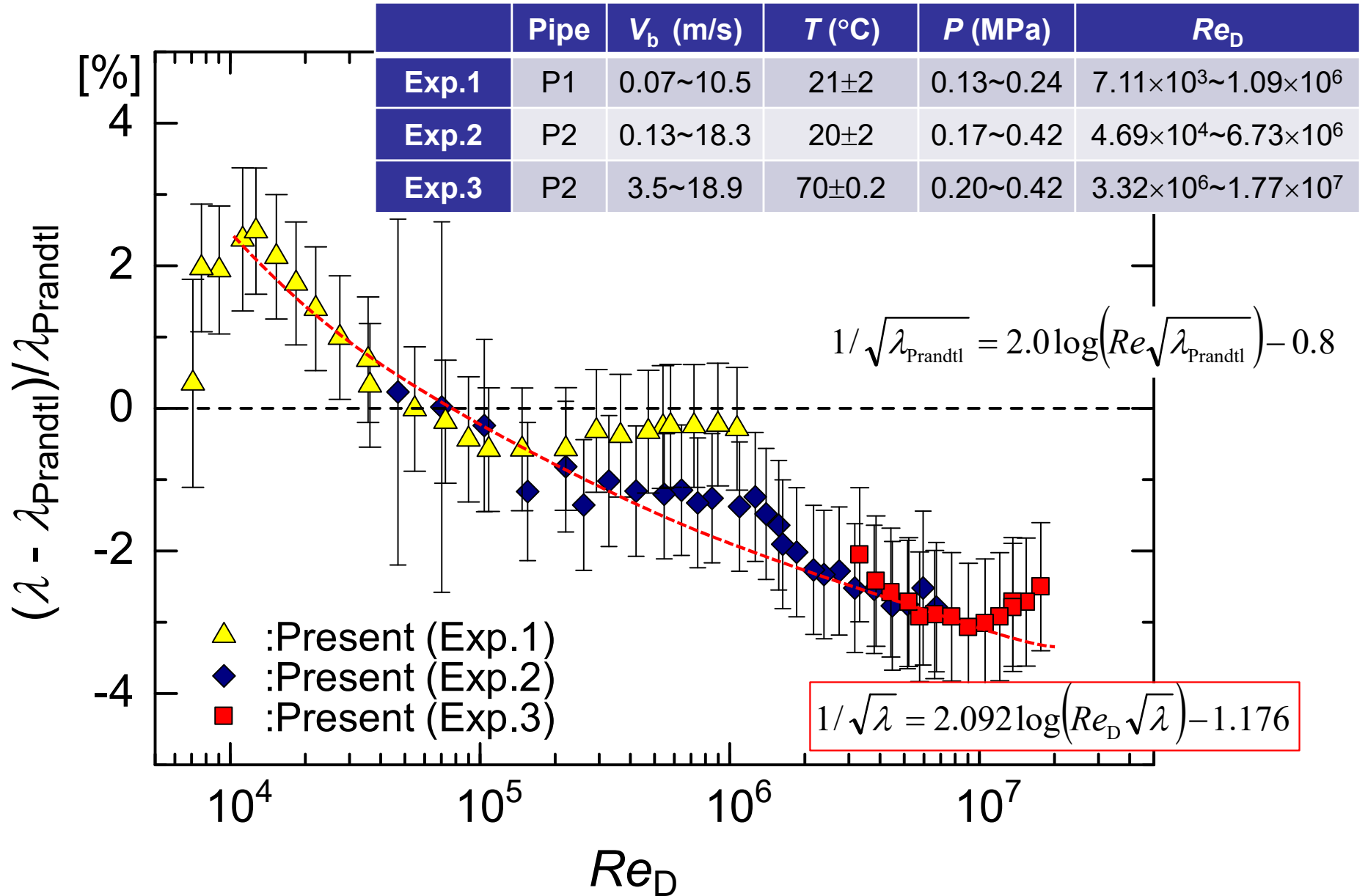
Roundness ; less than $\pm 25 \mu\text{m}$

Experimental result in NMIJ

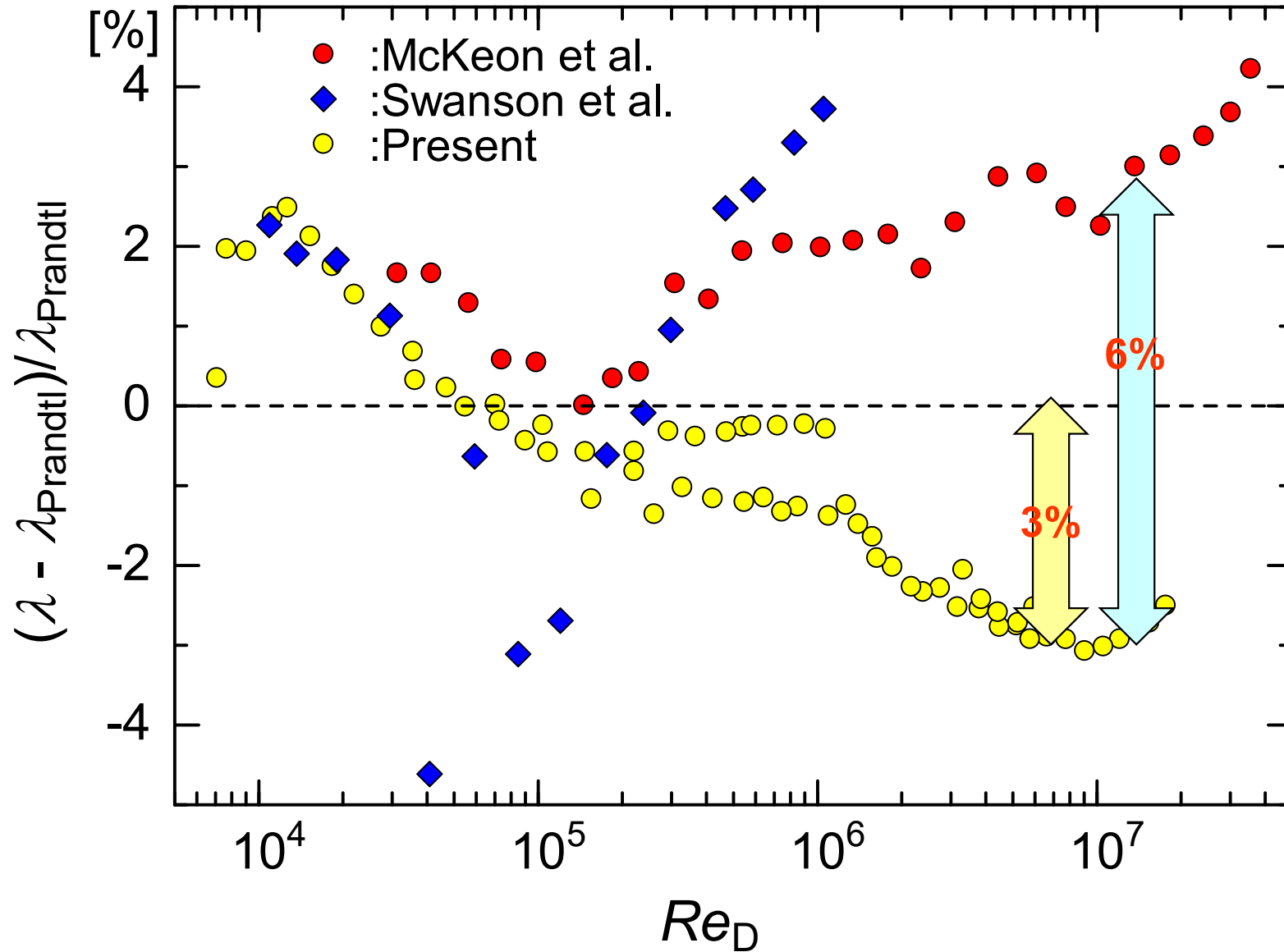


Phys of Fluids 2015, Furuichi et al.

Experimental result in NMIJ



■ Experimental result in NMIJ



■ Experiment for velocity profile

Specifications of LDV measurement

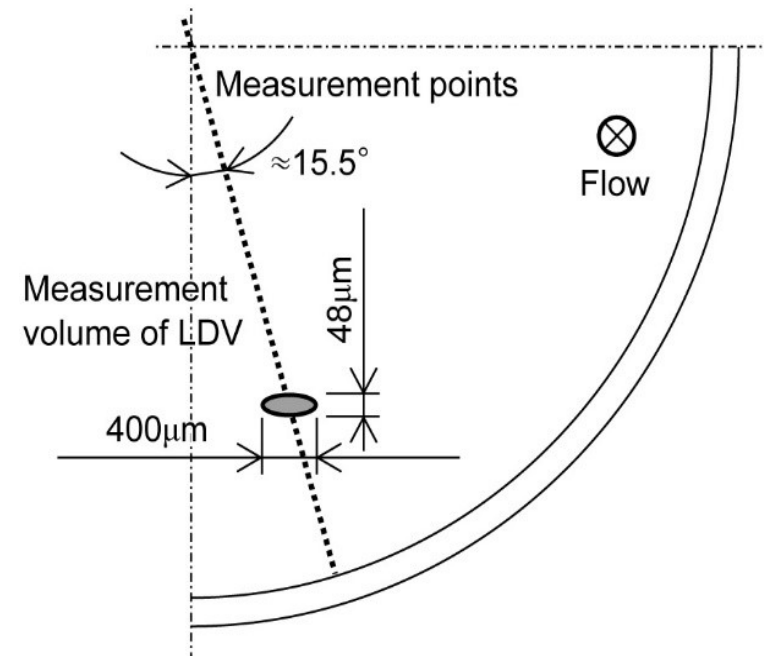
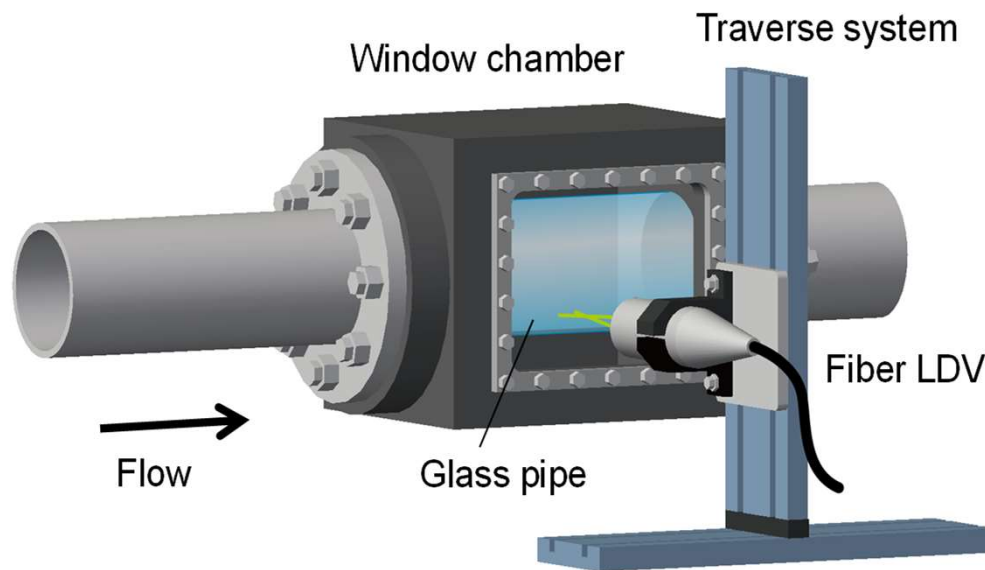
Laser : 2W Argon-Ion Laser

Wave length : 514.5 nm

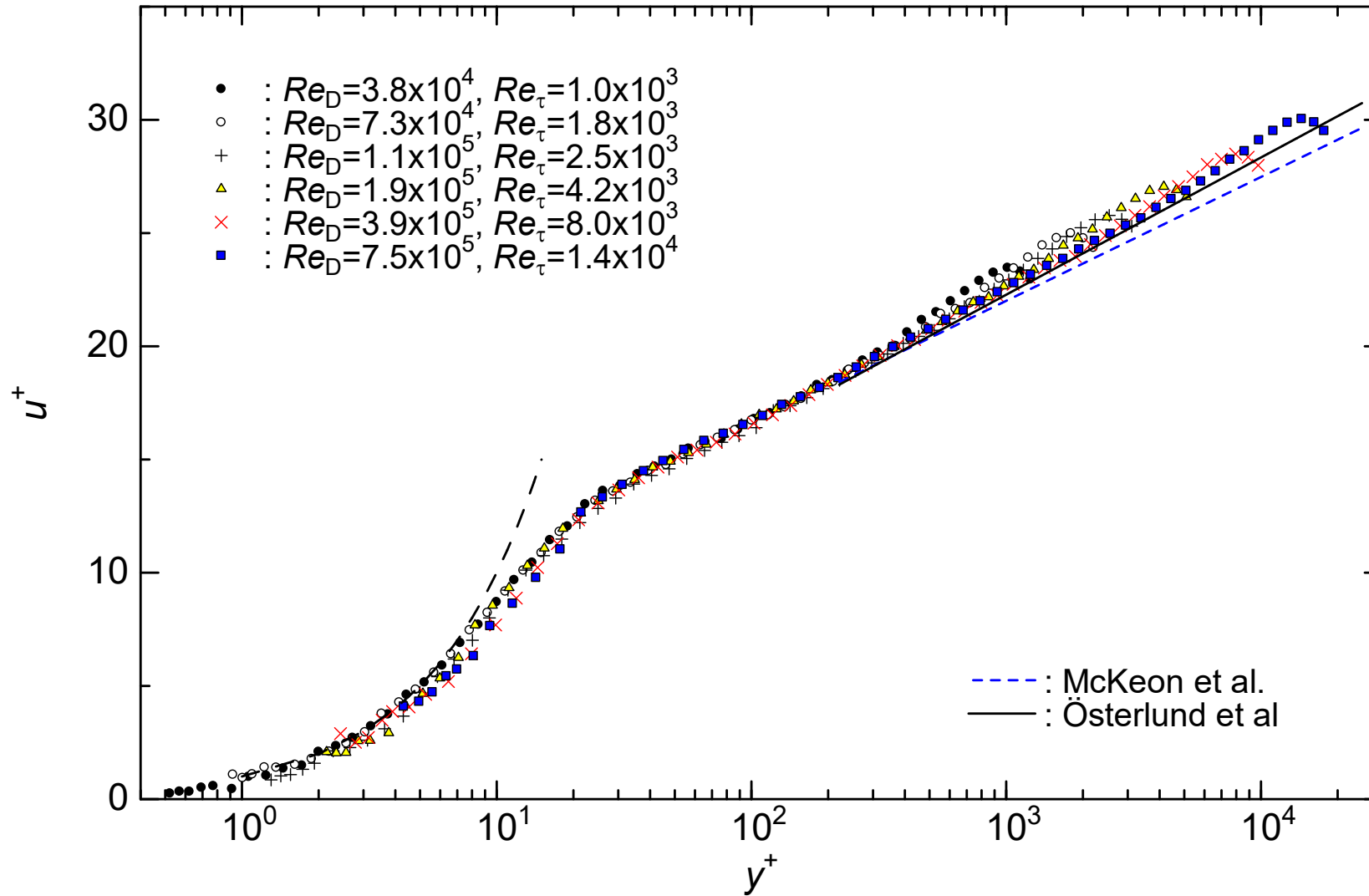
Focal length : 160 mm

Spatial resolution : 0.048 mm x 0.107 mm x 0.40 mm

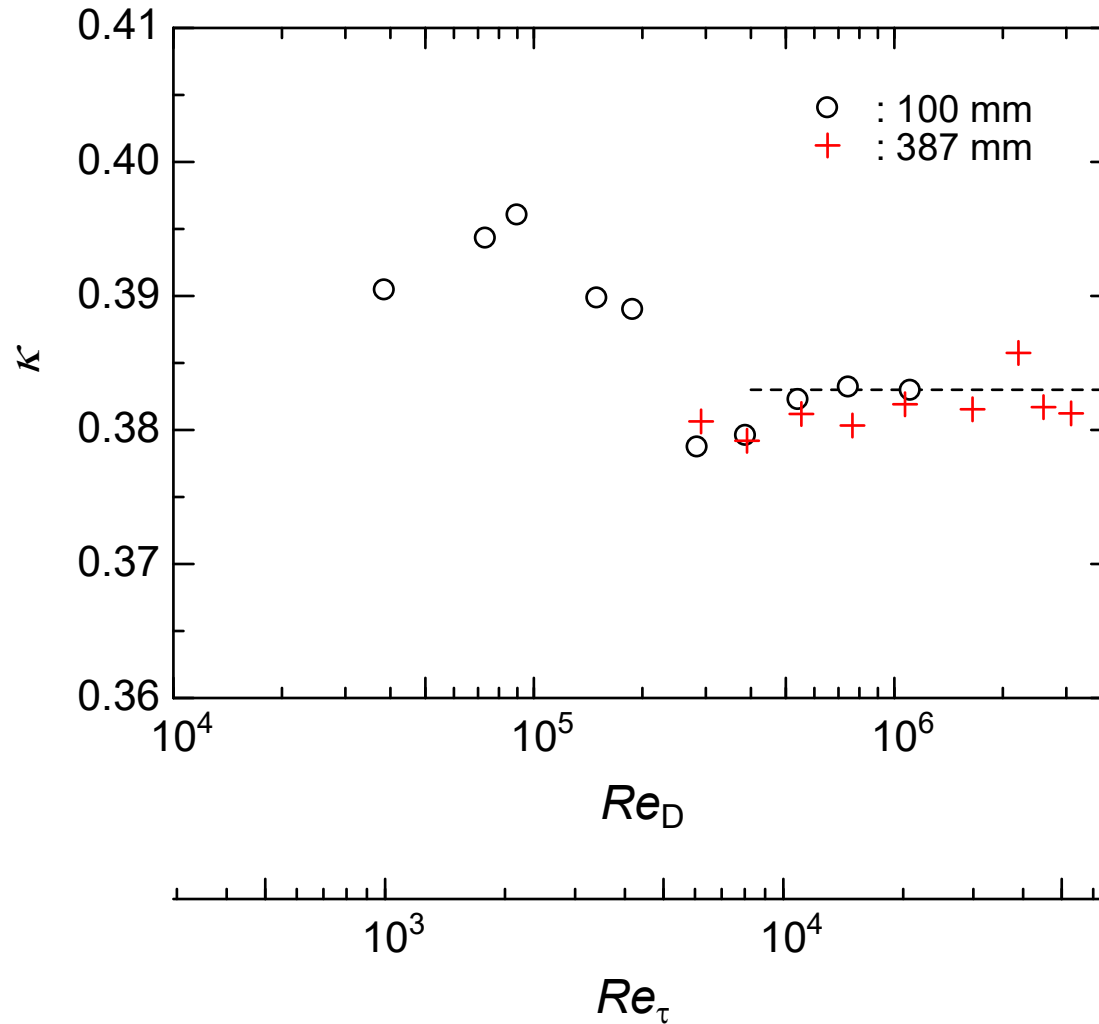
Measurement uncertainty of velocity : 0.20% ($k=2$)



Experimental result in NMIJ



Karman constant



$$\psi = U^+ - \frac{1}{\kappa} \ln y^+$$

for $3(Re_\tau)^{0.5} \sim 0.2Re_\tau$

← $\kappa = 0.384$

- ✓ Karman constant approaches to asymptotic value for $Re_\tau > 10,000$.
- ✓ The value is 0.384, which is similar with other canonical flows.

■ Summary

- New relation between friction factor and Reynolds number is given as following, instead of Prandtl equation

$$1/\sqrt{\lambda} = 2.092 \log\left(Re_D \sqrt{\lambda}\right) - 1.176$$

- The value of κ (generally called as Karman constant) in the log-law profile is not constant for $Re\tau < 10,000$.

$$u^+ = \frac{1}{\kappa} \ln y^+ + B$$

- The value of κ approaches to asymptotic value, which is 0.384, for $Re\tau > 10,000$.



Thank you for your attention.

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